# **CANMET** REPORT 80-9E

Canada Centre for Mineral and Energy Technology Centre canadien de la technologie des minéraux et de l'énergie

# SU-1a: A CERTIFIED NICKEL-COPPER-COBALT REFERENCE ORE

H.F. STEGER AND W.S. BOWMAN





MINERALS RESEARCH PROGRAM MINERAL SCIENCES LABORATORIES



622(21)

212 to

#### © Minister of Supply and Services Canada 1980

Available in Canada through

Authorized Bookstore Agents and other bookstores

or by mail from

Canadian Government Publishing Centre Supply and Services Canada Hull, Quebec, Canada K1A 0S9

CANMET Energy, Mines and Resources Canada, 555 Booth St., Ottawa, Canada K1A 0G1

or through your bookseller

Catalogue No. M38-13/80-9E ISBN 0-660-10714-7

Canada: \$1.95 Other countries: \$2.35

Price subject to change without notice.

© Ministre des Approvisionnements et Services Canada 1980

En vente au Canada par l'entremise de nos

agents libraires agréés et autres librairies

ou par la poste au:

Centre d'édition du gouvernement du Canada Approvisionnements et Services Canada Hull, Québec, Canada K1A 0S9

CANMET

Énergie, Mines et Resources Canada, 555, rue Booth Ottawa, Canada K1A 0G1

ou chez votre libraire.

Nº de catalogue M38-13/80-9E	Canada:	\$1.95
ISBN 0-660-10714-7	Hors Canada:	\$2.35

Prix sujet à changement sans avis préalable.

#### SU-1a: A CERTIFIED NICKEL-COPPER-COBALT REFERENCE ORE

by

H.F. Steger\* and W.S. Bowman\*\*

#### SYNOPSIS

A 332-kg sample of nickel-copper-cobalt ore, SU-1a, from the Sudbury region, Ontario, was prepared as a compositional reference material to replace the similar certified ore, SU-1, of which the stock had been exhausted. SU-1a was ground to minus 74  $\mu$ m, blended in one lot, tested for homogeneity by X-ray fluorescence and chemical methods and bottled in 200-g units.

In a "free-choice" analytical program, 23 laboratories contributed results for one or more of nickel, copper, cobalt, platinum, palladium and silver in each of two bottles of SU-1a. Based on a statistical analysis of the data, the following recommended values were assigned: Ni, 1.233%; Cu, 0.967%; Co, 0.041%; Pt, 0.41  $\mu$ g/g; Pd, 0.37  $\mu$ g/g; and Ag, 4.3  $\mu$ g/g.

In addition, values are reported for gold, iridium, rhodium, osmium and ruthenium for information purposes.

\*Research scientist and \*\*Technologist, Mineral Sciences Laboratories, CANMET, Energy, Mines and Resources Canada, Ottawa.

Note: Major contributions to the certification of SU-1a were also made by other staff members of the Mineral Sciences Laboratories.

i

#### SU-1a: MINERAI DE REFERENCE CERTIFIE DE NICKEL-CUIVRE-COBALT

par .

H.F. Steger\* et W.S. Bowman\*\*

#### SYNOPSIS

Un échantillon de 332 kg de minerai de nickel-cuivre-cobalt, SU-1a, provenant de la région de Sudbury (Ontario) a été préparé comme matériau de référence de composition pour remplacer le minerai certifié analogue, SU-1, dont l'inventaire était épuisé. Le SU-1a a été broyé à une granulométrie de moins 74 µm, mélangé en lot, soumis à des essais d'homogénéité par la méthode de fluorescence des rayons X et autres méthodes chimiques et embouteillé en unités de 200 g.

En vertu d'un programme analytique de "libre choix", 23 laboratoires ont soumis les résultats sur chacun des deux flacons de SU-1a pour un ou plusieurs des éléments suivants: nickel, cuivre, cobalt, platine, palladium et argent. Suite à l'analyse statistique des données, les valeurs recommandées suivantes ont été assignées: Ni: 1,233%; Cu: 0,967%; Co: 0,041%; Pt: 0,41 µg/g; Pd: 0,37 µg/g; et Ag: 4,3 µg/g.

De plus, des valeurs ont été déterminées pour l'or, l'iridium, le rhodium, l'osmium et le ruthénium à titre d'information.

\*Chercheur scientifique et \*\*technologue, Laboratoires des sciences minérales, CANMET, Energie, Mines et Ressources Canada, Ottawa.

#### CONTENTS

	Page
SYNOPSIS	i
SYNOPSIS	ii
INTRODUCTION	1
NATURE AND PREPARATION	1
INTERLABORATORY PROGRAM FOR CERTIFICATION	1
STATISTICAL TREATMENT OF ANALYTICAL RESULTS	1
Detection of Outliers	1
Homogeneity Tests Using Interlaboratory Results	2
Estimation of Consensus Values and 95% Confidence Limits	2
DISCUSSION OF ANALYTICAL RESULTS	18
Recommended Value for Silver	18
REFERENCES	22
APPENDIX A - PARTICIPATING LABORATORIES	A-23

#### TABLES

1.	Mineralogical composition of SU-1a	2
2.	Chemical composition of typical Clarabelle mill feed	2
3.	Particle size analysis	2
4.	Recommended values and associated statistical parameters .	3
5a.	Summary of analytical methods for nickel	4
5b.	Summary of analytical methods for copper	5
5c.	Summary of analytical methods for cobalt	6
5d.	Summary of analytical methods for platinum	7
5e.	Summary of analytical methods for palladium	8
5f.	Summary of analytical methods for silver	9
6.	Laboratory means, coefficients of variation and summary of t-test on between bottle results for certified	
	constituents	10
7.	Analytical results for reference ore SU-la	14
8.	Analytical results for gold and secondary precious metals	18
9.	Analytical results by emission spectrography for other elements	18

#### FIGURES

ţ

1.	Degree of	homogeneity	of	SU-1a		19
----	-----------	-------------	----	-------	--	----

#### INTRODUCTION

The preparation, characterization and certification of the nickel-copper-cobalt ore SU-1a is another example of the continuing endeavour of the Canadian Certified Reference Materials Project (CCRMP) to provide compositional reference ores, concentrates and related products typical of Canadian deposits and generally unavailable from other sources. These were prepared for use in analytical laboratories associated with mining, metallurgy and the earth sciences. Other certified reference materials are described in a catalogue available from CANMET, Energy, Mines and Resources, Ottawa, Canada (1).

SU-1a was intended to replace SU-1 the supply of which was exhausted (2). SU-1 was certified in 1973 to fill the need for nickelbearing reference materials. In addition to certifying SU-1a for nickel, copper and cobalt, as was done for SU-1, it was decided to certify it also for platinum, palladium and silver.

An interlaboratory program was conducted to obtain results for nickel, copper, cobalt, platinum, palladium and silver from twenty three commercial, industrial and government laboratories using analytical methods of their choice. The results should therefore be indicative of the current "state-of-the-art" of the analysis for these elements.

#### NATURE AND PREPARATION

The raw material for SU-1a was donated to CCRMP in June 1977 by Inco Limited at Copper Cliff, Ontario and was typical of the feed to Inco's Clarabelle mill. It consisted essentially of a siliceous matrix with minor amounts of pyrrhotite, pyrite and pentlandite.

The sample was dry-ground in March 1978 to pass a 74-µm screen. The powdered ore weighing approximately 332 kg was tumbled in a 570-L conical blender for 7 h and sampled systematically for analysis for nickel, copper and cobalt by X-ray fluorescence and chemical methods. SU-1a was found to be sufficiently homogeneous to qualify as a reference material and was bottled in 200-g units which were heat-sealed in polyester-aluminum foil-polyethylene pouches to prevent oxidation while in storage at CANMET. The approximate mineralogical and chemical composition and particle size analysis are given in Tables 1 to 3.

#### INTERLABORATORY PROGRAM FOR CERTIFICATION

The laboratories that participated in the certification program are listed in Appendix A. Each was assigned a code number which bore no relation to its alphabetical order.

Each laboratory was requested to contribute five replicate results for nickel, copper, cobalt, platinum, palladium and silver on each of two bottles of SU-1a by methods of their own choice and to report the results on an "as is" basis. Some laboratories however deviated from the request for 10 results for each element or contributed results for fewer than the six elements. Where a laboratory submitted results by more than one method, each set was considered statistically independent.

The recommended values for the six certified elements are presented in Table 4. Methodological, statistical and other analytical information is presented in Tables 5 to 7. Analytical information for gold, some secondary precious metals, and for an additional seven elements is reported in Tables 8 and 9.

#### STATISTICAL TREATMENT OF ANALYTICAL RESULTS

#### DETECTION OF OUTLIERS

Any sets of results obviously suspect for methodological reasons were rejected. Sets with unusually high variance were examined and any individual outlying results were deleted. In extreme cases, entire sets with high variance were rejected. Also, sets of results whose means differed by more than twice the overall standard deviation from the initial mean value were not used in subsequent computations to avoid possible biasing of the statistics. See the discussion of the silver results for the special treatment given to this element. Table 1 - Mineralogical composition of SU-1a

Mineral	wt %
Chlorite	23
Quartz	16
Feldspar	15
Mica	12
Amphibole	12
Calcite	1
Siderite	1
Magnetite + sphalerite	10
Pyrrhotite	4.1
Pentlandite + trace pyrite	3.1
Chalcopyrite	2.8
· · · · · · · · · · · · · · · · · · ·	100

Table 2 - Chemical composition of typical Clarabelle mill feed\*

lement			wt %
Cu	.'		1.2
Ni			1.3
Co			0.04
Fe.			20
S			10 .
Si02			38
Al			5.0
Ca			3.5
Mg			3.0
Рь			0.008
Bi			0.0005
As			0.003
Se			0.002
Pt			0.5 ppm
Pd			0.6
Au			0.2
Ag			5.6
Rh ·			0.1
Ru		2	. 0.06
Ir	· .		0.03
Results	provided	by Inco	Limited,

Copper Cliff, Ontario.

## Table 3 - Particle size analysis (wet screen)

Size of fraction (µm)	wt %*
-104 + 74	. 3
- 74 + 55	12
- 55 + 46	10
- 46 + 37	2
- 37	73

\*Mean of duplicate determinations.

#### HOMOGENEITY TESTS USING INTERLABORATORY RESULTS

Table 6 gives the means and coefficients of variation of each set of results and also the results of the t-tests of differences between bottles at the 5% significance level. Rejection of the null hypothesis of no difference between bottle means is designated by the code REJECT. For cobalt, the code \*\*\*R\*\* denotes zero variance for that set of results. For the six elements, 12 sets out of 108 were rejected. A rejection rate of 11% was typical of previous CCRMP ore certification programs. It must be mentioned that, with the exception of Lab. 24 which found a betweenbottle difference for both nickel and platinum, the other laboratories all reported a betweenbottle difference for one element only.

The degree of homogeneity of SU-1a is also illustrated in Fig. 1 in which the difference between the means of the results for the two bottles was plotted against the overall mean of the results for both bottles for each set. The vertical bar represents the 95% confidence interval of the former. If the bar does not intersect the abscissa, the null hypothesis is rejected.

ESTIMATION OF CONSENSUS VALUES AND 95% CONFIDENCE LIMITS

A one-way analysis of variance technique was used to estimate the consensus values and their variance. This approach considers the results of the described certification program to be only one sampling out of a universal set of results. The analytical data were assumed to fit the model (3)

Element				9			
	No. of	No. of	0verall	Low	High	σ <sub>A</sub> *	
	Laboratories	Results Mea		Mean		А	
	······································		(wt %)	(wt %)	(wt %)		
Ni	22	242	1.233	1.225	1.241	0.008	
Cu	24	242	0.967	0.962	0.972	0.007	
Со	20	200	0.041	0.040	0.042	0.001	
			<u>(µg/g)</u>	<u>(µg/g)</u>	<u>(µg/g)</u>		
Pt	9	85	0.41	0.35	0.47	0.04	
Pđ	9	80	0.37	0.35	0.40	0.02	
Ag	10	100	4.3	4.1	4.6	0.2	

Table 4 - Recommended values and associated statistical parameters (outliers excluded)

\*Average within-set standard deviation.

where 
$$x_{ij} = \mu + y_i + e_{ij}$$
  
 $x_{ij} = the j^{th}$  result in set i,  
 $\mu = the$  true consensus value,  
 $y_i = the$  discrepancy between the mean of  
the results in set i  $(\overline{x}_i)$  and  
 $\mu$ , and  
 $e_{ij} = the$  discrepancy between  $x_{ij}$  and  
 $\overline{x}_i$ .

It is assumed that both  $y_i$  and  $e_{ij}$  are normally distributed with means of zero and variances of  $\omega^2$  and  $\sigma^2$ , respectively. The significance of  $\omega^2$ is detected by comparing the ratio of between-set mean squares to within-set mean squares with the F statistic at the 95% confidence level and with the appropriate degrees of freedom.

The consensus value of the assumed model is estimated by the overall mean  $\overline{x}$ ..:

$$\bar{\mathbf{x}} \dots = \frac{\mathbf{k}}{\sum \sum_{i=1}^{k} \mathbf{x}_{ij}} \mathbf{x}_{ij} / \frac{\mathbf{k}}{\mathbf{i}} \mathbf{x}_{ij}$$

where n<sub>i</sub> = the number of results in set i, and k = the number of sets.

The value of  $\sigma^2$  is estimated by  $s_1^2$  which is given by

$$s_{1}^{2} = \sum_{i j}^{k} \sum_{j}^{n_{i}} (x_{ij} - \bar{x}_{i})^{2} / \sum_{i}^{k} n_{i} - k.$$

The value of  $\omega^2$  is estimated by

$$\omega^{2} = (s_{2}^{2} - s_{1}^{2}) / \frac{1}{k-1} \begin{pmatrix} k & k & k \\ \sum n_{i} & -\sum n_{i}^{2} & / \sum n_{i} \\ i & i & i \end{pmatrix}$$

where

$$s_2^2 = \sum_{i=1}^k n_i (\bar{x}_i - \bar{x}..)^2 / k-1$$

The variance of the overall mean is given by

$$\mathbb{V}[\bar{\mathbf{x}}..] = \begin{pmatrix} \mathbf{k} & \mathbf{n}_{1}^{2}/(\Sigma & \mathbf{n}_{1})^{2} \\ \mathbf{i} & \mathbf{i} \end{pmatrix} \omega^{2} + \begin{pmatrix} \mathbf{k} & \mathbf{n}_{1} \\ 1/\Sigma & \mathbf{n}_{1} \\ \mathbf{i} & \mathbf{i} \end{pmatrix} \sigma^{2}$$

and the 95% confidence limits for  $\overline{x}$ .. are

$$\bar{x}.. \pm t_{0.975}, (k-1) \sqrt{v[\bar{x}..]}$$

It should be noted that 95% confidence limits denote that if the certification program were performed 100 times, the overall mean in 95 would fall within the prescribed limits.

The average within-set standard deviation,  $\sigma_A$ , is a measure of the average withinbottle precision as determined by the analytical methods used. The implication exists therefore that a laboratory using a method of average or better reproducibility should obtain individual results for a given certified element with a precision that is at least comparable to the reported value of  $\sigma_A$ . Table 5(a) - Summary of analytical methods for nickel (outliers excluded)

Method	Decomposition, separations, etc.	N	Lab No.	n	x (wt %)
Atomic absorption	$\text{HNO}_3$ + one or more of HCl, HF, $\text{HClO}_4;$ final solution 2-10% v/v HCl	7	1a, 8, 9, 12a, 18, 19, 21	90	1 <b>.</b> 231
	HNO <sub>3</sub> + one or more of HC1, HF, HC10 <sub>4</sub> ; final solution 2-10% v/v HNO <sub>3</sub>	3	6, 16, 23	30	1,225
	$\mathrm{HClO}_4$ ; final solution is unknown dilute $\mathrm{HClO}_4$	1	14a	10	1.230
	$\text{HClO}_4$ + HNO <sub>3</sub> ; final solution is unspecified dilute $\text{HClO}_4$ + HNO <sub>3</sub>	1	20a	10	1.235
	$HNO_3 + Br_2 + HF + HClO_4;$ final solution is un-specified dilute $HClO_4$	1	31	10	1.226
	Aqua regia, HF; final solution is unspecified HNO <sub>3</sub> + HCl + HF	1	24	10	1.215
	Na202 fusion; final solution is 4% HNO3	1	28a	10	1.248
	Na <sub>2</sub> 0 <sub>2</sub> fusion; final solution is unspecified dilute HNO <sub>3</sub> containing KNO <sub>3</sub> a deionizing agent	1	28b	12	1.225
<u>Colorimetric</u>	$\mathrm{HNO}_3$ , HF, $\mathrm{HNO}_3$ , $\mathrm{HClO}_4$ ; final solution is 0.5% HCl; nickel as dimethylglyoximate in ammoniacal citrate + $\mathrm{KI}_3$	1	1b	10	1.237
<u>Gravimetric</u>	$\text{HClO}_{\mu}$ ; final solution is unspecified dilute $\text{HNO}_3$ , $\text{H}_2\text{SO}_{\mu}$ , citric acid; copper removed by electrolysis; iron oxidized with KClO <sub>3</sub> ; nickel precipitated with dimethylglyoxime	1	14ъ	10	1.230
	HNO <sub>3</sub> , KClO <sub>3</sub> , H <sub>2</sub> SO <sub>4</sub> , HF; final solution un- specified dilute HCl; tartaric acid neutralized with NH <sub>4</sub> OH; nickel precipitated with dimethylglyoxime	1	20b	10	1.2403
	HNO <sub>3</sub> , HCl; residue fused with Na <sub>2</sub> CO <sub>3</sub> and treated with HF to remove SiO <sub>2</sub> ; final solution is unspecified dilute HCl; tartaric acid made ammoniacal; nickel pre-	1	3	10	1.254
	cipitated with dimethylglyoxime			÷	
<u>Titrimetric</u>	$\mathrm{HNO}_3$ , HCl, HClO <sub>4</sub> , HF; final solution is unspecified dilute $\mathrm{HClO}_4$ ; nickel precipitated with dimethylgly-oxime; filtered, redissolved and nickel titrated with EDTA	1	15	10	1.256
X-ray fluorescence	Potassium pyrosulphate discs	1	126	10	1.239

Method	Decomposition, separations, etc.	N	Lab No.	n	x (wt %)
Atomic absorption	$\rm HNO_3$ + one or more of HCl, HF, HClO <sub>4</sub> ; final solution is 2-10% v/v HCl	6	1a, 9a, 12a, 18, 19, 21	60	0,965
	HNO <sub>3</sub> + one or more of HCl, HF, HClO <sub>4</sub> ; final solution is 2-10% v/v HNO <sub>3</sub>	3	6, 16, 23	30	0.967
	$HNO_3 + B_2 + HF + HCIO_4$ ; final solution is unspecified dilute HClO <sub>4</sub>	2	15, 31	20	0.960
	${\rm HClO}_{\rm I\!I}$ ; final solution is unspecified dilute ${\rm HClO}_{\rm I\!I}$	1	14a	10	0.958
	$\text{HClO}_4$ + HNO <sub>3</sub> ; final solution is unspecified dilute $\text{HClO}_4$ + HNO <sub>3</sub>	1	20	10	0.957
	Aqua regia + HF; final solution is dilute HNO <sub>3</sub> + HCl + HF	1	24	10	0.967
	$\mathrm{HClO}_{4}$ + HF; final solution is dilute $\mathrm{HClO}_{4}$	1	33	10	0.974
	Acid decomposition; no details	1	17	10	0.992
	$Na_2O_2$ fusion; final solution is 4% HNO <sub>3</sub>	1	28a	10	0.972
	Na <sub>2</sub> 0 <sub>2</sub> fusion; final solution is unspecified dilute HNO <sub>3</sub> containing KNO <sub>3</sub> as deionizing agent	1	28b	12	0.958
<u>Colorimetric</u>	HNO <sub>3</sub> + HCl + HF + HClO <sub>4</sub> ; final solution is 0.5% HCl; hydroxylamine + tartaric acid; copper-cuproine complex is extracted into n-amyl alcohol	1	1Ъ	10	0.977
Electrolytic	$HNO_3 + Br_2 + HCl + H_2SO_4$ ; Cu electroplated from dilute $H_2SO_4$ containing tartrate and hydrazine hydrochloride	1	9Ъ	10	0.978
	$\rm HC10_{4}$ ; final solution is dilute $\rm HC10_{4}$ + HCl; iron reduced with $\rm Na_2S0_3$ ; Cu precipitated with $\rm H_2S$ : redissolved and Cu electroplated from dilute $\rm H_2S0_4$ + HNO <sub>3</sub>	1	14b	10	0.972
	$\mathrm{HClO}_{\mu}$ ; Cu electroplated from dilute $\mathrm{HClO}_{\mu}$ + $\mathrm{HNO}_{3}$ containing citrate	1	14c	10	0.971
X-ray fluorescence	Potassium pyrosulphate discs	1	12b	10	0.965
	Hoechst microwax FA1 discs	1	34	10	0.967

•

Table 5(b) - Summary of analytical methods for copper (outliers excluded)

Method	Decomposition, separations, etc.	<u>N</u>	Lab No.	n	x (wt %)
tomic absorption	$HNO_3$ + one or more of HCl, HF, $HClO_4$ ; final solution	6	1a, 9, 12a, 18,	60	0.041
	is 2-10% v/v HCl		19, 21		
	HNO <sub>3</sub> + one or more of HCl, HF, HClO <sub>4</sub> ; final solution 2-10% v/v HNO <sub>3</sub>	2	6, 16	20	0.041
	${\rm HCl0}_{\rm ll}{\rm ;}$ find solution is unspecified dilute ${\rm HCl0}_{\rm ll}$	1	14	10	0.039
	$\text{HClO}_4$ + one or more of $\text{HNO}_3$ , $\text{Br}_2$ , HF, HCl; final solution is unknown dilute $\text{HClO}_4$	3	15, 31, 33	30	0.040
	$\text{HClO}_4$ + $\text{HNO}_3$ ; final solution is unspecified dilute $\text{HClO}_4$ + $\text{HNO}_3$	1	20	10	0.040
	Aqua regia + HF; final solution is unspecified dilute $HNO_3$ + HCl + HF	1	24	10	0.040
	$\text{HClO}_4$ + $\text{HNO}_3$ + HF + HCl; final solution is 7.5% HCl + 2.5% HNO <sub>3</sub>	1	30	10	0.033
•	Acid decomposition; no details	<b>1</b> ·	17	10	0.042
	$Na_20_2$ fusion; final solution is 4% HN0 <sub>3</sub>	1	28	10	0.042
lorimetric	HNO <sub>3</sub> + HCl + HF + HClO <sub>4</sub> ; final solution is 0.5% HCl; Co-thiocyanate complex extracted into	1	16	10	0.028
	iso-amyl alcohol-ether	•			
ray fluorescence	Potassium pyrosulphate discs	1	12b	10	0.041
	Hoechst microwax FA1 discs	1	34	10	0.047

Table 5(c) - Summary of analytical methods for cobalt (outliers excluded)

Method	Decomposition, separations, etc.	N	Lab No.	n	x (μg/g)
Fire assay-atomic	Pb button cupelled, dissolved in aqua regia for	1	б	9	0.30
absorption	a.a.				
	NiS button dissolved in HCl for a.a.	1	23	10	0.53
Fire assay-colorimetric	Sn button dissolved in HCl; Pt and Pd isolated by ion-exchange; Pd extracted as p-nitroso- dimethylaniline complex in ehloroform; Pt extracted as SnCl <sub>2</sub> complex in 5% tributylphosphate in n-hexane	1	5	10	0.50
Fire assay-emission	Pb button cupelled to 5-100 mg Ag bead for em. spec.	3	12, 19, 24	30	0.39
	Pb button cupelled to 5 mg Ag bead; dissolved in aqua regia	1	33	10	0.35
	Pb button by arrested cupellation technique; lead bead for em. spec.	1	15	10	0.44
Fire assay-neutron activation analysis	Ni button dissolved in HCl; residues irradiated for 3 min in Slowpoke reactor	1	26	6	0.41

#### Table 5(d) - Summary of analytical methods for platinum (outliers excluded)

Method	Decomposition, separations, etc.	N	Lab No.	'n	x (µg/g)
Fire assay-atomic	Pb button cupelled; silver bead dissolved in aqua	1	6	10	0.36
absorption	regia				
	•				
	Pb button cupelled; gold bead dissolved in aqua	2	24, 18	14	0.38
	regia; boiled to dryness; residue dissolved in				
	0.5% La - 0.25% 8-hydroxyquindine				
	NiS button dissolved in HCl	1	23	10	0.33
Fire assay-colorimetric	Sn button dissolved in HCl; Pt and Pd isolated	1	5	10	0.35
	by ion-exchange; extracted as p-nitroso		5		
	dimethylaniline complex in chloroform				
Fire assay-emission	Pb button cupelled to 5-100 mg Ag bead for em.	2	12, 19	20	0.36
spectrography	spec.				
x	Pb button by arrested cupellation technique; lead	1	15	10	0.43
	bead for em. spec.			`	
fire assay-neutron	Ni button dissolved HCl; residue irradiated for	1	26	6	0.38
activiation analysis	3 min in Slowpoke reactor				

Table 5(e) - Summary of analytical methods for palladium (outliers excluded)

Method	Decomposition, separations, etc.	N	Lab No.	n	<u>x</u> (μg/g)
Atomic absorption	$HNO_3$ + HF; final solution is unspecified dilute $HNO_3$	1	16	10	3.8
	$\rm HF$ + $\rm H_2SO_4$ ; residue fused with $\rm Na_2O_2$ and dissolved in dilute $\rm HNO_3$ ; silver extracted into iso-octyl-mercaptoacetate and stripped into dilute HCl	1	28	10	4.3
	1% $\text{Hg(NO}_3)_2$ in 50% $\text{HNO}_3$ ; final solution is 25% $\text{HNO}_3$	1	33a	10	4.1
ire assay-atomic absorption	Pb bead partially cupelled; dissolved in dilute <sup>HNO</sup> 3	2	5, 15	20	4.5
	Pb bead partially cupelled; dissolved in 10% HNO <sub>3</sub> ; Ag <sup>110</sup> tracer carried with samples	1	19	10	4.3
	Pb button; dissolved in dilute HNO <sub>3</sub>	1	12	10	4.0
	Pb button cupelled; 5 mg Au bead dissolved in aqua regia and boiled to dryness; silver taken up in 0.5% La - 0.25% 8-hydroxyquinoline	1	24	10	4.8
mission spectrographic	Sample mixed with graphite and sodium carbonate	1	36	10	5.1
<u>.</u>	No details given	1	33ъ	10	4.1

.

Table 5(f) - Summary of analytical methods for silver (outliers excluded)

		-				Co (wt %	)					
	-		BOTTLE	1		BOTTLE	2	NULL HYPOTH.		C	VERALL	
	. –	N	MEAN	ST.DEV.	N	MEAN	ST.DEV.	NULL BIPUIN.	N	MEAN	ST.DEV.	C.V.(%)
LAB- 1 (AA)		5	.0381	.0003	5	.0384	.0003	А	10	.0382	.0003	.83
		ś	.0387	.0008	ŝ	.0383	.0013	А	10	•0385	.0011	2.73
		5	.0420	.0000	5	.0420	.0000	А	10	.0420	.0000	.00
		5	.0244	.0002	ŝ	.0245	.0002	А	10	.0245	.0002	.82
LAB- 8 (AA)		5	.0412	.0011	5	.0420	.0000	Α	10	.0416	.0008	2.03
LAB- 9 (AA)		5	.0397	.0003	ŝ	.0398	.0003	А	10	.0398	.0003	.66
LAB-12 (AA)		5	.0406	.0068	5	.0416	.0.048	Α	10	.0411	.0056	13.59
LAB-12 (XRF)		5		.0009	5	.0384	.0009	Δ	10	.0385	.0008	2.21
LAB-14 (AA)		2	.0386	0.0000	5	.0414	.0005	****	10	.0407	.0008	2.02
LAB-15 (AA)		2	•0400		, ,	.0390	.0002	A	10	.0390	.0003	.72
LAB-16 (AA)		5	•0389	.0003	5	.0420	.0000	Δ	10	.0420	.0000	.00
LAB-17 (AA)		5	.0420	.0000	5	.0424	.0021	Â	ĩõ	.0431	.0020	4.70
LAB-18 (AA)		5	.0438	.0019	2	.0424	•0004	2	10	.0399	.0006	1.42
LAB-19 (AA)		5	•0398	•000B	55		•0004	~	10	.0401	.0003	.79
LAB-20 (AA)		5	•0400	0.0000	5	.0402		н х	10	.0403	.0002	.55
LAB-21 (AA)		5	•0404	.0002	5	-0402	-0002	A A	10	.0474	.0005	1.09
LAB-23 (AA)		5	.0472	.0004	5	.0476	.0005	A .		.0397	.0007	1.78
LAB-24 (AA)		5	.0398	.0006	5	.0396	.0008	A .	10	.0419	.0007	1.69
LAB-28 (AA)		5	.0420	.0006	5	.0419	.0009	A	10		.0007	2.18
LAB-30 (AA)		5	.0320	0.0000	5	.0330	.0007	****	10	•0325 0305	.0005	1.24
LAB-31 (AA)		5	.0392	.0005	5	.0397	.0003	A	10	.0395		3.32
LAB-33 (AA)		5	.0412	.0016	5	.0400	.0007	A	10	.0406	.0013	
LAB-34 (XRF)		5	•0466	.0019	5	.0470	.0020	А	10	.0468	.0019	4.00

### Table 6 - Laboratory means, coefficients of variation and summary of t-test on

#### between bottle results for certified constituents

Variance between sets, between bottles and within bottles =  $2.05 \times 10^{-5}$ , 0. and  $2.25 \times 10^{-6}$ , respectively.

			<u></u>		Ag (µg/g	)					
		BOTTLE	1		BOTTLE	2			C	VERALL	
	N	MEAN	ST.DEV.	N ·	MEAN	ST.DEV.	NULL HYPOTH.	N	MEAN	ST.DEV.	C.V.(%)
LAB- 5 (FA-AA)	5	4.3000	.1871	5	4.2200	.1789	. A	10	4.2600	.1776	4.17
LAB- 6 (FA-G)	5	5.9200	.2683	5	5.8600	.2510	А	10	5.8900	<b>.</b> 2470	4.19
LAB- B (AA)	5	3.2060	.0573	5	3.1900	.0548	А	10	3.1980	.0535	1.67
LAB- 9 (AA)	5	5.3000	.0707	5	5.3800	.0837	А	10	5.3400	.0843	1.58
LAB-12 (FA-AA)	5	3.9580	.0303	5	4.0220	.0311	REJECT	10	3.9900	•0445	1.11
LAB-14 (AA)	5	6.0600	.0548	5	6.0200	•0447	А	10	6.0400	.0516	.85
LAB-15 (FA-AA)	5	4.6400	.5177	5	4.6800	.1789	А	10	4.6600	.3658	7.85
LAB-16 (AA)	ŝ	3.8640	.1203	5	3.8100	.0548	А	10	3.8370	.0926	2.41
LAB-19 (FA-AA)	5	4.2620	.0396	5	4.3320	.0630	Α	10	4.2970	.0618	1.44
LAB-23 (AA)	5	6.2400	.2302	5	6.3800	.2168	Δ.	10	6.3100	·2234 · ·	3.54
LAB-24 (FA-AA)	5	4.6330	.3152	5	4.9800	.4699	Α	10	4.8090	4181	8.69
LAB-28 (AA)	ŝ	4.5200	.1643	5	4.1000	.1225	REJECT	10	4.3100	.2601	6.04
LAB-30 (AA)	5	3.4000	.1000	5	3.2400	.1673	А	10	3.3200	.1549	4.67
LAB-31 (AA)	5	5.5400	.2608	5	5.4400	• 3578	Д	10	5.4900	.2998	5.46
LAB-33 (AA)	5	4.1400	.0894	5	4.0800	.1304	Α.	10	4.1100	.1101	2,68
LAB-33 (ES)	ŝ	4.0000	.3536	5	4.2000	.2739	Α	10	4.1000	.3162	7.71
LAB-36 (ES)	5	5.2000	.4183	5	4.9800	.6760	A	10	5.0900	•5425	10.66

Variance between sets, between bottles and within bottles =  $8.42 \times 10^{-1}$ ,  $1.52 \times 10^{-3}$  and  $6.19 \times 10^{-2}$ , respectively.

#### Table 6 (cont'd)

		_				Pt (µg/	g)							
			BOTTLE	1	BOTTLE 2			NULL HYPOTH.	OVERALL					
		N	MEAN	ST.DEV.	N	MEAN	ST.DEV.	NOLL ATPOIN.	N	MEAN	ST.DEV.	C.V.(%)		
LAB- 5	(FA-COL)	5	•4960	.0219	5	.5120	.0277	А	10	•5040	.0250	4.97		
LAB- 5	(FA-AA)	4	.3025	.0222	5	.3040	.0182	А	9	.3033	.0187	6.17		
LAB-12	(FA-ES)	5	•3550	.0378	5	.3660	.0329	А	10	.3610	.0338	9.37		
LA8-15	(FA-ES)	5	•4840	•0594	5	.3920	.0045	REJECT	10	•4380	.0627	14.31		
LAB-19	(FA-ES)	5	•4120	•0084	5	•4100	.0612	Α	10	•4110	.0412	10.03		
LA8-23	(FA-AA)	5	•5334	•0154	5	.5350	.0087	Α	10	•5342	.0118	2.21		
LAB-24	(FA-ES)	5	•3560	.0219	5	.4120	.0460	REJECT	10	•3840	.0450	11.72		
LA8-26	(NAA)	3	•4397	.0540	3	.3873	.0348	A	6	•4135	.0497	12.02		
LAB-33	(FA-ES)	5	.3500	.0354	5	.3420	.0402	A	10	•3460	.0360	10.39		

Variance between sets, between bottles and within bottles = 4.66 x  $10^{-3}$ , 6.17 x  $10^{-4}$  and 1.21 x  $10^{-3}$ , respectively.

						Pd (µg/	′g)						
			BOTTLE	1		BOTTLE	2			OVERALL			
		N	MEAN	ST.DEV.	N	MEAN	ST.DEV.	NULL HYPOTH.	N	MEAN	ST.DEV.	C.V.(%)	
LAB- 5	(FA-COL)	5	•3500	•0141	5	.3580	.0110	A	10	•3540	.0126	3.57	
LAB- ó	(FA-AA)	5	•3840	.0195	5	.3440	•0134	REJECT	10	•3640	.0263	7.23	
LA8-12	(FA-ES)	5	•3580	.0130	5	.3560	•0114	А	10	.3570	.0116	3.25	
LAB-15	(FA-ES)	5	•4380	.0205	5	•4300	.0283	А	10	•4340	.0237	5.45	
LAB-18	(FA-AA)	2	<ul><li>3625</li></ul>	.0205	2	.3770	0.0000	А	4	•3698	.0145	3.92	
LAB-19	(FA-ES)	5	•3560	.0114	5	.3620	.0179	Α	10	.3590	.0145	4.04	
LAB-23	(FA-AA)	5	•3274	.0208	5	.3280	.0217	А	10	•3277	.0200	6.12	
LAB-24	(FA-AA)	5	•3854	.0189	5	.3966	.0200	А	10	•3910	.0193	4.93	
LAB-26	(NAA)	3	•3723	•0131	3	.3873	.0170	Α	6	•3798	.0159	4.18	
LAB-33	(FA-ES)	5	•1660	.0134	5	.1680	.0179	А	10	.1670	.0149	8.95	

Variance between sets, between bottles and within bottles =  $6.05 \times 10^{-3}$ ,  $5.60 \times 10^{-5}$  and  $3.13 \times 10^{-4}$ , respectively.

Table	6	(cont	'd)	
-------	---	-------	-----	--

			<u>.</u>	·		Ni (wt	: %)			s		
			BOTTLE	1		BOTTLE		NULL HYPOTH	1	Ċ	VERALL	
		N	MEAN	ST.DEV.	N	MEAN	ST.DEV.		N	MEAN	ST.DEV.	C•V•(%)
_AB- 1	(AA)	THE	RE ARE MOR	E THAN 2 BOTT	_ES				30	1.2527	.0078	.63
_AB- 1	(COLOR)	5	1.2320	.0115	5	1.2428.	.0088	. A	10	1.2374	.0112	.91
AB- 6	(AA)	5	1.2320	•0045	5	1.2260	.0055	A	10	1.2290	.0057	•46
AB- 8	(AA)	5	1.2062	.0053	5	1.2058	.0019	A	10	1.2060	.0037	.31
_AB- 9	(AA)	5	1.2120	.0192	5	1.2320	.0084	Α	10	1.2220	<b>.</b> 0175	1.43
_AB-12	(AA)	5	1.2080	.0027	. 5.	1.2060	.0022	Α.	10	1.2070	.0026	.21
_AB-12	(XRF)	5	1.2420	. •0121	5	1.2362	.0136	А	10	1.2391	.0125	1.01
AB-14	(AA)	5	1.2300	.0000	5	1.2300	.0000	A	10	1.2300	.0000	•00
AB-14	(GRAV)	5	1.2340	.0055	5	1.2260	.0055	REJECT	10	1.2300	.0067	<b>.</b> 54
AB-15	(TITR)	5	1.2542	.0018	5	1.2568	.0018	А	10	1.2555	.0022	.17
AB-16	(AA)	5	1.1920	.0045	5	1.2040	.0055	REJECT	10	1.1980	.0079	66
AB-17	(AA)	5	•9580	.0045	5	.9580	.0045	А	10	•9580	•0042	•44
AB-18	(AA)	- 5	1.2162	.0156	5	1.2126	.0092	A	10	1.2144	•0122	1.00
AB-19	(AA)	5	1.2384	.0061	5	1.2368	.0052	A	10	1.2376	.0054	•44
AB-20	(AA)	5	1.2376	.0021	5	1.2324	.0018	REJECT	10	1.2350	.0033	.27
AB-20	(GRAV)	5	1.2422	•0055	5	1.2384	•0067	А	-10	1.2403	•0061	• 50
AB-21	(AA)	5	1.2420.	.0107	5	1.2300	.0122	А	10	1.2360	.0125	1.01
AB-23	(AA)	5	1.2460	.0032	5	1.2482	.0027	A	10	1.2471	.0030	.24
AB-24	(AA)	5	1.2072	•0103	5	1.2228	.0099	REJECT	10	1.2150	.0126	1.03
ÅB-28	(AA)	5	1.2560	.0089	5	1.2400	.0187	A	10	1.2480	.0162	1.30
AB-28	(AA)	6	1.2200	.0063	6	1.2250	.0105	` A	12	1.2225	.0087	.71
AB-30	(GRAV)	5	1.2500	.0071	5	1.2580	.0045	Д	10	1.2540	•0070	•56
AB-31	(AA)	5	1.2268	•0047	5	1.2256	.0037	Α	10	1.2262	.0040	•33
AB-33	(AA)	5	1.1360	.0590	, <u>5</u> .	1.0920	.0084	А	10	1.1140	.0460	4.13
AB-34	(XRF)	5	1.0508	.0255	5	1.0482	.0286	А	ī0	1.0495	.0256	2.44

Variance between sets, between bottles and within bottles =  $4.70 \times 10^{-3}$ ,  $3.95 \times 10^{-5}$  and  $1.59 \times 10^{-4}$ , respectively.

					Cu (w	rt 응)					
		BOTTLE	1		BOTTLE	2				OVERALL	
	N	MEAN	ST.DEV.	N	MEAN	ST.DEV.	NULL HYPOTH.	 N	MEAN		
$\begin{array}{llllllllllllllllllllllllllllllllllll$	សមានមាន មាន មាន មាន មាន មាន មាន មាន មាន ម	.9634 .9732 .9800 .9114 .9710 .9520 .9558 .9580 .9700 .9716 .9396 .9670 .9560 .9560 .9560 .9550 .9650 .9650 .9650 .9650 .9720 .9600 .9200 .9200 .9828 .9760 .9638	.0056 .0157 .0141 .0049 .0087 .0071 .0027 .0078 .0045 .0071 .0017 .0027 .0055 .0114 .0040 .0027 .0055 .0114 .0040 .0027 .0091 .0010 .0082 .0045 .0063 .0173 .0043 .0152 .0104	ה א ה ה ה ה ה ה ה ה ה ה ה ה ה ה ה ה ה ה	.9678 .9310 .9720 .9118 .9798 .9760 .9520 .9648 .9580 .9740 .9708 .9384 .9710 .9880 .9740 .9880 .9550 .9556 .9698 .9720 .9550 .9768 .9720 .9706	.0079 .0162 .0110 .0051 .0080 .0084 .0027 .0158 .0045 .0055 .0011 .0048 .0042 .0045 .0045 .0045 .0045 .0045 .0055 .0018 .0025 .0033 .0030 .018 .0084 .0122 .0313 .0032 .0130 .0140	A A A A A A A A A A REJECT A A REJECT A A REJECT A A REJECT A A A REJECT A A	10 10 10 10 10 10 10 10 10 10	•9656 •9771 •9760 •9116 •9756 •9755 •9520 •9653 •9580 •9720 •9712 •9390 •9712 •9390 •9712 •9390 •9550 •9804 •9570 •9553 •9553 •9674 •9720 •9575 •9180 •9798 •9740 •9672	ST.DEV. .0069 .0156 .0126 .0047 .0091 .0075 .0026 .0118 .0042 .0063 .0014 .0058 .0039 .0063 .0030 .0025 .0098 .0021 .0094 .0063 .0097 .0239 .0048 .0135	C.V.(%) .71 1.60 1.30 .52 .93 .77 .27 1.22 .44 .65 .14 .62 .41 .64 .89 .30 .27 1.02 .22 .97 .65 1.01 2.61 .49 1.39

## Table 6 - Laboratory means, coefficients of variation and summary of t-test on between bottle results for certified constituents

Variance between sets, between bottles and within bottles =  $3.20 \times 10^{-4}$ , 0. and 8.83 x  $10^{-5}$ , respectively.

Ξ

.

				NICKEL	(WT %)	*				
LAB- 1 (AA)	1.26	1.26	1.26	1.25	1.25	1.25	1.26	1.25	1.25	1.25
	1.24	1.25	1.24	1.25	1.26	1.26	1.25	1.26	1.26	1.25
	1.24	1.26	1.25	1.27	1.26	1.24	1.25	1.24	1.25	1.•26
LAB- 6 (AA)	1.24	1.23	1.23	1.23	1.23	1.22	1.22	1.23	1.23	1.23
LAB- 8 (AA)	1.203	1.200	1.207	1.214	1.207	1.203	1.206	1.208	1.207	1.205
LAB- 9 (AA)	1.19	1.22	1.21	1.20	1.24	1.24	1.22	1.24	1.23	1.23
LAB-12 (AA)	1.205	1.210	1.210	1.205	1.210	1.205	1.205	1.205	1.210	1.205
LAB-14 (AA)	1.23	1.23	1.23	1.23	1.23	1.23	1.23	1.23	1.23	1.23
LAB-16 (AA)	1.20	1.19	1.19	1.19	1.19	1.21	1.20	1.20	1.21	1.20
LAB-17 (AA)	0.96	0.96	0.96	0.96	0.95	0.96	0.96	0.96	0.95	0.96
LAB-18 (AA)	1.210	1.210	1.220	1.200	1.241	1.220	1.210	1.210	1.200	1.223
LAB-19 (AA)	1.244	1.240	1.244	1.232	1.232	1.240	1.244	1.236	1.232	1.232
LAB-20 (AA)	1.236	1.239	1.240	1.235	1.238	1.233	1.231	1.230	1.234	1.234
LAB-21 (AA)	1.252	1.231	1.250	1.230	1.247	1.239	1.221	1.237	1.240	1.213
LAB-23 (AA)	1.244	1.248	1.246	1.242	1.25	1.248	1.25	1.251	1.244	1.248
LAB-24 (AA)	1.199	1.211	1.223	1.205	1.198	1.224	1.221	1.216	1.214	1.239
LAB-28 (AA)	1.26	1.24	1.26	1.26	1.26	1.26	1.25	1.24	1.24	1.21
LAB-28 (AA)	1.23	1.22	1.22	1.21	1.22	1.22	1.23	1.23	1.24	1.22
	1.21	1.22								
LAB-31 (AA)	1.234	1.225	1.223	1.229	1.223	1.232	1.225	1.223	1.223	1.225
LAB-33 (AA)	1.20	1.10	1.20	1.08	1.10	1.09	1.08	1.09	1.10	1.10
LAB-15 (TITR)	1.252	1.254	1.254	1.257	1.254	1.257	1.254	1.257	1.259	1.257
LAB- 1 (COLOR)	1.225	1.216	1.243	1.242	1.234	1.250	1.254	1.238	1.239	1.233
LAB-14 (GRAV)	1.23	1.24	1.23	1.23	1.24	1.23	1:23	1.22	1.23	1.22
LAB-20 (GRAV)	1.233	1.246	1.245	1.241	1.246	1.228	1.245	1.243	1.240	1.236
LAB-30 (GRAV)	1.25	1.24	1.25	1.26	1.25	1.25	1.26	1.26	1.26	1.26
LAB-12 (XRF)	1.262	1.239	1.243	1.230	1.236	1.229	1.224	1.232	1.259	1.237
LAB-34 (XRF)	1.048	1.072	1.066	1.060	1.008	1.007	1.060	1.063	1.032	1.079

Table 7 - Analytical results for reference ore SU-la

REFERENCE ORE SU-1A

Table	7 (	[cont'	d)
-------	-----	--------	----

COPPER (WT %)

				CONTER	<b>\#1 \\\\\\</b>					
LAB- 1 (AA)	.964	.960	.960	•960	.973	.969	•963	<b>.</b> 957	.973	•9 <b>7</b> 7
LAB- 6 (AA)	1.00	.98	•98	•98	•96	•96	•96	•98	•98	•98
LAB- 8 (AA)	.914	.916	•904	•909	•914	•914	•907	•907 ·	•919	•912
LAB- 9 (AA)	•966	.979	•979	.959	•974	•979	•967	•989	•982	•982
LAB-12 (AA)	•95 <b>0</b>	.950	•955	•955	.950	.955	.955	.950	•950	•950
LAB-14 (AA)	•96	•95	•96	•96	•96	•95	•96	•96	•96	•96
LAB-15 (AA)	•944	.940	•947	•939	•928	.936	•945	•942	•935	•934
LAB-16 (AA)	•965	.970	•965	•970	•965	.975	.970	•965	•975	•970
LAB-17 (AA)	•99	1.00	1.00	•99	1.00	•98	•99	•99	•99	•99
LAB-18 (AA)	•940	•960	.960	.950	•970	.960	.950	•950	•950	•960
LAB-19 (AA)	•984	•976	•976	.980	•984	.980	•984	•980 <sup>°</sup>	•980	•980
LA3-20 (AA)	.957	•955	•958	.962	•956	•958	•957	•957	.952	•958
LAB-21 (AA)	.980	.960	.976	.960	•969	•956	•960	•952	•952	•955
LAB-23 (AA)	.955	•954	•956	•956	•954	•96	•956	•954	•956	•952
LAB-24 (AA)	•962	.952	.972	<b>.</b> 969	•970	.960	•958	•974	.973	.984
LAB-28 (AA)	•97	•97	•97	•98	•97	.98	•98	•96	•97	•97
LAB-28 (AA)	•96	•95	•96	.97	•96	.96	•97	•96	•96	•94
	•96	.94								
LAB-31 (AA)	.982	.983	•990	.979	.980	.975	.979	•976	•981	.973
LAB-33 (AA)	•96	.99	•98	99	•96	.96	•98	•99	•96	.97
LAB-30 (TITR)	•92	•93	•93	.89	•93	.93	•93	•86	•93	•93
LAB- 1 (COLOR)	•960	.996	.957	•974	•979	.977	•996	1.000	•966	.966
LAB-12 (XRF)	.962	.961	•959	•978	•969	•954	•961	•949	•989	•971
LAB+34 (XRF)	•979	•954	•965	•967	•954	.972	•984	.974	•947	.976
LAB- 9 (ELECTR)	•987	.983	•968	.978	•979	.979	•979	•967	•987	•968
LAB-14 (ELECTR)	•96	.97	•97	.97	•98	•98	•97	.97	•98	•97
LAB-14 (ELECTR)	.970	.974	.972	.972	.970	.970	.970	.972	.970	.972

ភ

Table 7 (cont'd)

LAB- 5 (FA-AA) LAB-12 (FA-AA)

LAB-15 (FA-AA)

LAB-19 (FA-AA)

LAB-24 (FA-AA)

LAB-33 (ES) LAB-36 (ES) 4.5

3.94

4.20

4.45

4.0 5.6

5.1

4.2

3.93

4.2

4.26

4.69

3.5 4.7 4.1

4.3

4.27

4.27

4.0

5.4

3.98

4.5

3.94

4.27

4.67

4.0 4.8

5.3

REFERENCE ORE SU-1A

					OF ONE DO	10				
				COBALT	(WT %)					
LAB- 1 (AA)	.0380	•0377	•0380	.0380	.0386	.0386	.0380	.0383	.0383	•0386
LAB- 6 (AA)	.042	.042	•042	.042	•042	.042	•042	•042	•042	•042
LAB- 8 (AA)	•0242	•0243	•0244	.0245	•0248	.0243	•0244	•0244	•0247	•0247
LAB- 9 (AA)	.042	.0.42	•040	•040	•042	.042	•042	•042	•042	•042
LAB-12 (AA)	•0395	.0400	•0395	•0395	•0400	•0400	•0400	•0395	•0395	•0400
LAB-14 (AA)	.039	•038	•038	•040	•038	.038	<b>6038</b>	•040	•038	•038
LAB-15 (AA)	•040	.040	•040	•040	.040	.041	•042	•042	•041	.041
LAB-16 (AA)	.0388	.0392	.0384	.0392	•0388	•0392	•0392	•0388	•0392	.0388
LAB-17 (AA)	•042	•042	•042	•042	•042	.042	•042	•042	•042	•042
LAB-18 (AA)	.0430	•0440	.0420	.0430	•0470	•0410	•0420	•0410	•0420	•0460
LAB-19 (AA)	•0404	•0404	•0404	.0390	0390	•0404	•0400	.0402	•0396	.0396
LAB-20 (AA)	•040	•040	•040	•040	•040	•040	•040	•040	•041	•040
LAB-21 (AA)	.0406	•0406	•0402	.0402	•0406	•0404	•0400	•0401	•0402	•0403
LAB-23 (AA)	•047	•047	•048	•047	•047	.048	•047	•048	•047	•048 -
LAB-24 (AA)	.0398	.0397	•0399	•0408	.0390	.0405	.0390	.0401	•0398	.0385
LAB-28 (AA)	.0425	•0414	.0425	•0414	.0421	.0427	.0425	.0419	•0418	•0404
LAB-30 (AA)	.032	.032	•032	032	.032	.033	•033	•033	•034	•032
LAB-31 (AA)	.0397	.0384	.0390	.0393	.0395	.0396	.0395	.0401	•0394	•0400
LAB-33 (AA)	•043	.040	•040	•043	•040	•040	•039	•041	•040	•040
LAB- 1 (COLOR)	•0380	.0393	•0397	.0380	.0385	.0366	•0380	•0380	.0403	.0385
LAB-12 (XRF)	.035	.032	.043	.045	.048	.042	•034	.041	•047	•044
LAB-34 (XRF)	•046	.048	•046	•049	•044	•046	•050	•048	•045	• 046
				SILVER	(UG/G)					
LAB- 8 (AA)	3.25	3.21	3.21	3.25	3.11	3.25	3.25	3.15	3.15	3.15
LAB- 9 (AA)	5.3	5.2	5.3	5.3	5.4	5.4	5.5	5.4	5.3	5.3
LAB-14 (AA)	6.1	6.0	6.0	6.1	6.1	6.0	6.0	6.0	6.1	6.0
LAB-16 (AA)	3.75	3•85	3.95	4.02	3.75	3.85	3.75	3.85	3.85	3.75
LAB-23 (AA)	6.4	6.0	6.3	6.5	6.0	6.2	6.5	6.6	6.5	6.1
LAB-28 (AA)	4.4	4.4	4.5	4.5	4.8	4.0	4.3	4.0	4.1	4.1
LAB-30 (AA)	3.5	3.3	3.5	3.4	3.3	3.2	3.0	3.4	3.4	3.2
LAB-31 (AA)	5.5	5.4	5.8	5.2	5.8	5.3	5.3	5.7	5.9	5.0
LAB-33 (AA)	4.2	4.2	4.2	4.0	4.1	3.9	4•0	4.1	4.2	4.2
LAB- 6 (FA-G)	5.8	6.1	5.5	6.1	6.1	6.1	5.8	5.5	5.8	6.1

4.2

4.00

4.3

4.31

5.11

4.5 5.5 4.1

4.5

4.37

4.58

4.5 5.6

3.99

4.5

4.01

4.28

4.41

4•0 4•7

4.5

4.3

4.06

4.7

4.32

5.07

4.0 4.3 4.1

4.00

4.9

4.42

5.38

4.5 5.8 4.1

4.05

4.8

4.27

5.46

4.0

4.5

Table	7	(cont	'd)
-------	---	-------	-----

	PLATINUM (UG/G)									
LAB-26 (NAA)	.410	.407	.502	.373	•427	.362				
LAB- 6 (FA-AA) LAB-23 (FA-AA)	•29 •53	.33 .56	•28 •527	•31 •52	•29 •53	•32 •535	• 32 • 53	•28 •55	•31 •53	•53
LAB-12 (FA-ES) LAB-15 (FA-ES) LAB-19 (FA-ES) LAB-24 (FA-ES)	•36 •44 •41 •34	.30 .56 .42 .34	• 34 • 53 • 40 • 38	•39 •47 •41 •34	• 39 • 42 • 42 • 38	• 34 • 39 • 39 • 38	• 33 • 40 • 48 • 48	•40 •39 •36 •38	•36 •39 •47 •38	•40 •39 •35 •44
LAB-33 (FA-ES)	.35	.35	•30	.35	•40	.38	•38	•30	• 35	.30
LAB- 5 (FA-COL)	•52	.48	•48	•48	•52	•55	•48	•53	.50	•50

	PALLADIUM (UG/G)									
LAB-26 (NAA)	.368	.362	.387	.378	.407	.377				
LAB- 6 (FA-AA) LAB-18 (FA-AA)	•39 •348	•35 •377	•40 •377	•39 •377	•39	•33	•35	•33	•35	•36
LAB-23 (FA-AA)	.317	.35	• 31	.31	.35	•33	.30	•36	•32	•33
LAB-24 (FA-AA)	•364	•368	•390	.397	•408	.397	• 364	•399	•405	•418
LAB-12 (FA-ES)	•34	.36	.37	.37	•35	•34	•37	•35	•36	•36
LAB-15 (FA-ES)	• 4 4	•42	•47	•42	• 4 4	•45	• 44	•38	• 44	• 44
LAB-19 (FA-ES)	•34	.37	•35	• 36	•36	.39	•36	•36	•34	•36
LAB-33 (FA-ES)	•16	.18	•18	.15	•16	.16	.18	.18	•14	.18
LAB- 5 (FA-COL)	.36	.37	•34	• 34	•34	.34	•37	<b>.3</b> 6	•36	•36

Element	Lab No.	Metl	hod		No. of Results	<u>(μg/g</u> )
Au	15	Fire assay - em	ission specrogr	aphy	10	0.15
	19	II	17		10	0.15
	26	Neutron activat	ion analysis	÷	<b>. 6</b>	0.17
Ir	26	11	11	· ;	6	0.025
0s	26	11	11		6	0.0109
Rh	15	Fire assay - em	ission spectrog	raphy	10	0.09
	26	Neutron activat	ion analysis		6	0.071
Ru	26	tt	11		6	0.056

Table 8 - Analytical results for gold and secondary precious metals

Table 9 - Analytical results by emission spectrography for other elements

Element	Overall mean	Element	Overall mean
	(µg/g)*	• • •	(µg/g)*
Ba	1040	v	157
Ge	1.1	Y	34
Po	77	Zr	92
Sr	713	1	

\*Mean of 10 determinations by Laboratory 33.

#### DISCUSSION OF ANALYTICAL RESULTS

Table 5 is a summary of a methodological classification of accepted analytical results where there is a clear-cut distinction between types of methods in decomposition, separations and determinative steps. The results for nickel, copper and cobalt obtained by atomic absorption pertain to a single solution prepared from each subsample of SU-1a.

#### RECOMMENDED VALUE FOR SILVER

The overall mean of 17 sets of silver results was 4.7  $\mu$ g/g with a 95% confidence interval of ±0.5  $\mu$ g/g. An examination of Fig. 1 however illustrates the relatively wide range in silver results which can most probably be attributed to the low silver content of SU-1a. Accordingly, it was decided that the overall mean was not the most suitable estimate of the silver content and the following procedure was employed to arrive at the recommended value.

The overall mean and standard deviation of the five accepted sets of results obtained by a fire-assay concentration step were calculated. The results from laboratory 6 were rejected because it was considered that fire assay with gravimetric finish was unsuitable at the low silver content of SU-1a. Moreover, no correction was made for gold, iridium and rhodium of which a total of approximately 0.3  $\mu$ g/g was present. The 10 sets of results, of which the individual mean lay with 20 of the overall mean of the 5 fireassay sets, were included in the calculation of a new overall mean and recommended value of 4.3  $\mu$ g/g with 95% confidence intervals of ±0.3  $\mu$ g/g for silver in SU-1a.

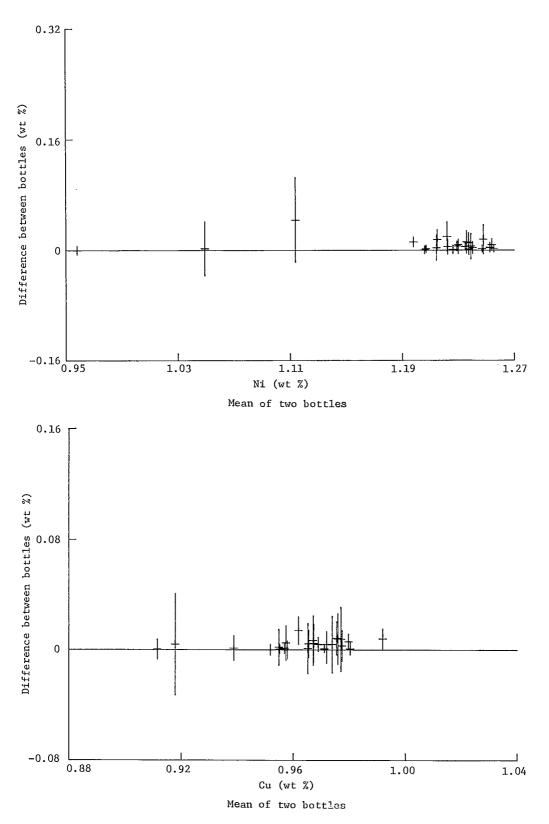


Fig. 1 - Degree of homogeneity of SU-1a. Vertical bars represent 95% confidence intervals for the difference between the means of two bottles for each laboratory.

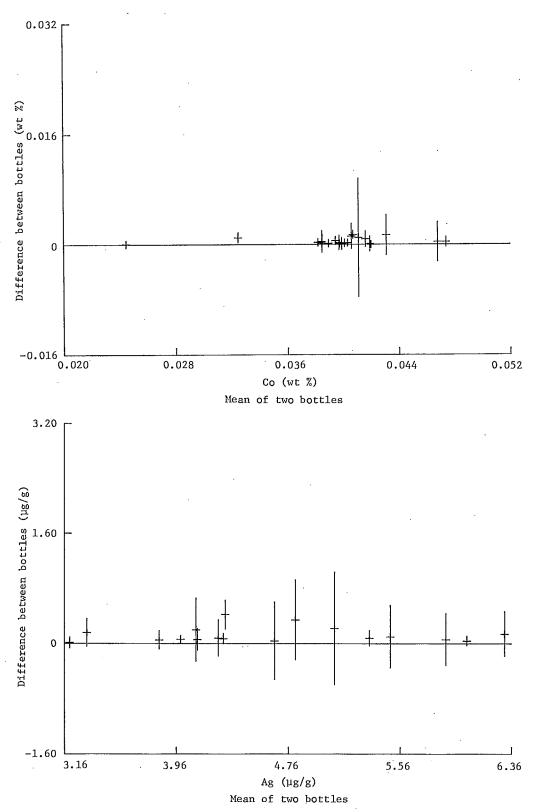


Fig. 1 - Degree of homogeneity of SU-1a. Vertical bars represent 95% confidence intervals for the difference between the means of two bottles for each laboratory.

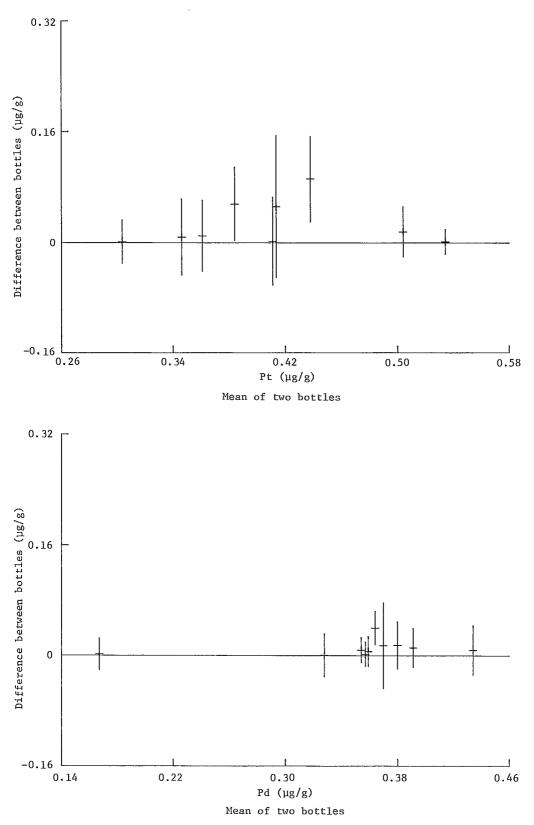


Fig. 1 - Degree of homogeneity of SU-1a. Vertical bars represent 95% confidence intervals for the difference between the means of two bottles for each laboratory.

#### REFERENCES

- Steger, H.F. "Certified reference materials"; <u>CANMET Report</u> 80-6E; CANMET, Energy, Mines and Resources Canada; 1980.
- 2. Faye, G.H., Bowman, W.S. and Sutarno, R. "Nickel-copper-cobalt ores SU-1 and UM-1: Their characterization and preparation for use as standard reference materials"; Mines Branch [since renamed CANMET] <u>Technical</u> <u>Bulletin</u> TB 177; CANMET, Energy, Mines and Resources Canada; 1973.
- Brownlee, K.A. "Statistical theory and methodology in science and engineering"; John Wiley and Sons, Inc., New York; 1960.

APPENDIX A

.

•

#### PARTICIPATING LABORATORIES

Bondar-Clegg and Company Ltd., Ottawa, Ontario.

Bondar-Clegg and Company Ltd., Whitehorse, Yukon.

British Columbia Department of Energy, Mines and Petroleum Resources, Victoria, British Columbia.

CANMET, Energy, Mines and Resources Canada, Mineral Sciences Laboratories, Ottawa, Ontario (three independent analysts)

Chemex Labs. Ltd., North Vancouver, British Columbia.

Department of Geology, University of Toronto, Toronto, Ontario.

Falconbridge Nickel Mines Ltd., Metallurgical Laboratories, Thornhill, Ontario.

Falconbridge Nickel Mines Ltd., Sudbury Division, Falconbridge, Ontario.

Geological Survey Department, Lusaka, Zambia.

Geological Survey of India, Central Chemical Laboratory, Calcutta, India. Geological Survey of Norway, Trondheim, Norway.

Geological Survey of West Malaysia, Ipoh, Perab, Malaysia.

Hudson Bay Mining and Smelting Company Ltd., Flin Flon, Manitoba.

Inco Ltd., Analytical Services, Process Technology, Copper Cliff, Ontario.

Inco Ltd., J. Roy Gordon Research Laboratory, Sheridan Park, Ontario.

Lakefield Research of Canada Ltd., Lakefield, Ontario.

National Institute for Metallurgy, Randburg, South Africa.

Noranda Mines Ltd., Noranda, Quebec.

Geoscience Laboratories, Ontario Ministry of Natural Resources, Mineral Research Branch, Toronto, Ontario.

U.S. Bureau of Mines, Reno Metallurgy Research Center, Reno, Nevada.

