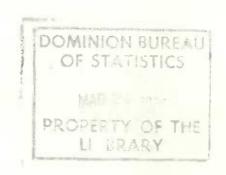
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FEED MANUFACTURERS

1961



ANNUAL CENSUS
OF MANUFACTURES

Published by Authority of The Minister of Trade and Commerce

DOMINION BUREAU OF STATISTICS

Industry Division

March 1964 6521-507

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SYMBOLS

The interpretation of the symbols used in the tables throughout this publication is as follows:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.

EXPLANATORY NOTES

This report is one in a series of about 140 publications which present the results of the 1961 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. Implementation of the new definition of the establishment in the 1961 Census has resulted in certain changes and necessitated some adjustments to the statistics for previous years in order to maintain comparability of the data. (See following note on "Establishment".)

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1961, are as follows:

Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

Establishment

The reporting unit in the Census of Manufactures is the **establishment**. Beginning with the 1961 Census, the establishment is defined as follows:

The smallest unit which is a separate operating entity capable of reporting all the following:

Materials and supplies used, Goods purchased for resale as such, Fuel and power consumed, Number of employees and their pay, Inventories, Shipments or sales.

The establishment is to be distinguished from smaller subdivisions or departments which do not have records which permit them to report all items required of an establishment. Prior to 1961, some establishments were required to submit two or more separate reports when they were engaged in operations which were classifiable to different industries. Beginning with 1961, separate reports for such operations will be required only in cases where accounting records can provide all the elements of principal statistics enumerated above. Special reporting arrangements were made with respondents when the acceptance of combined reports would have seriously affected the statistics for particular industries or areas. Where continuity of industry statistics was affected by this change in reporting procedures, adjustments to the data were made back to 1957 in order to maintain comparability of the series for recent years.

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing operations. Prior to 1961, the Census of Manufactures attempted to cover the manufacturing activities of all establishments, whether or not they were principally engaged in manufacturing operations. Beginning with the 1961 Census, establishments (accounting entities) which are not primarily engaged in manufacturing are no longer included as manufacturing establishments in the basic industry statistics. Again adjustments to the industry statistics were made to reflect the removal of such reporting units for the period 1957-1960. These reporting units are now listed as establishments in other Bureau industry surveys, such as Wholesale Trade, Construction, etc. In order, however, to maintain complete coverage of certain commodity items produced mainly in manufacturing establishments, many non-manufacturing establishments are now surveyed for commodity shipments only and the latter are included in those tables of industry reports showing shipments of certain commodities "from all industries".

Many firms have more than one manufacturing establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements described earlier.

Prior to 1961, the main emphasis in the Census of Manufactures was on manufacturing activity whereas, beginning with 1961, each establishment reports on the total operations carried out within its accounting boundaries (except income from investments such as rent, interest and dividends). However, data on different activities (manufacturing, selling, construction by own labour force etc.) are requested separately. The 1961 statistics in this report are confined to manufacturing activity in order to maintain comparability with previous years. In the 1962 reports it is planned to show both 1961 and 1962 data on the "total activity" basis in addition to the data on manufacturing operations.

Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level, and clerical employees. Working owners and partners are also included in this category but will be shown separately in subsequent years.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, handling, warehousing and delivery staff, Employees on new construction work, in retail or wholesale operations, on outside piece work, etc, are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to the calendar year whether or not some establishments reported other data on a financial year basis.

Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included with salaries, but will be shown separately in subsequent years. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the establishment including freight, duty, etc.

Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the establishment, of materials, supplies and components actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants or reporting companies for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

Factory Shipments

Factory shipments generally refer to shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishment for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm which are treated as separate establishments are included. Goods bought or received as transfers and resold without further processing are not included. Values are requested

on f.o.b. establishment basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, air craft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

Inventories

Values represent the book value of manufacturing inventory. Figures consist of inventory at the plant and at warehouses or selling outlets which are treated as extensions of the plants for the purpose of reporting shipments.

Value added by Manufacturing

Value added is compiled by deducting the cost of materials, fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process). Value added is sometimes referred to as net production.

Standard Industrial Classification

The revised Standard Industrial Classification which was introduced with the 1960 Census of Manufactures provides for a breakdown of the universe into 140 industries arranged in 20 major groups compared with 135 industries in 17 major groups in the old classification which was used in the compilations for the years 1949 to 1959 inclusive. Full details are contained in the Standard Industrial Classification Manual, Catalogue No. 12-501, which is available from either the Queen's Printer or the Dominion Bureau of Statistics. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

Establishments engaged solely in repair work are not included in manufacturing industries (except in the case of furniture, shipbuilding, boat building, aircraft and railroad rolling stock industries) but establishments principally engaged in assembling parts into complete units are included.

¹ To arrive at the National Accounts concept of "gross domestic product at factor cost", it would be necessary to subtract also the cost of advertising, insurance and other business costs which are not collected in the annual Census of Manufactures. Value added figures for the primary industries, manufacturing and construction are published in D.B.S. publication 61-202, Survey of Production.

Short Forms

Since 1949, in order to ease the reporting burden for smaller firms, a one-page short form has been used asking only for certain principal items of shipments. For purposes of publication, missing data were estimated on the basis of appropriate ratios. For the 1959 and 1960 censuses the general limit for short forms was raised from \$50,000 to \$100,000 value of shipments and a new intermediate form was used. This form is a shortened version of the long form in that some of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between \$100,000-\$500,000 value of shipments, but in the case of both the short and inter-

mediate forms there are lower cut-offs for a number of industries in which the smaller firms account for a larger share of total shipments.

In the 1961 Census, in addition to the question on shipments of goods of own manufacture, questions on employment and payroll and on total revenue were added on all short forms. The other elements of principal statistics, viz. value of materials, fuel and electricity, and inventories, are generally estimated by using ratios based on the change in the value of shipments from year to year. This is to permit the complete compilation of basic industry statistics by industry and by geographic location. The proportion of the estimated data is generally less than 5 per cent of the total in each category of principal statistics.

Distribution by Form Size Compiled for Feed Manufacturers, 1961

| Establishments reporting on | Number of establishments | Percentage of total number of establishments | Value of factory shipments | Percentage of total value of factory shipments |
|-----------------------------|--------------------------|--|----------------------------|---|
| | -171 | | \$ | |
| Long forms | 397 | 41.4 | 244,774,171 | 84.5 |
| Intermediate forms | 268 | 28. 0 | 30, 047, 181 | 10.4 |
| Short forms | 293 | 30.6 | 14, 839, 254 | 5.1 |
| Totals | 968 | 100.0 | 289,660,606 | 100. 0 |

FEED MANUFACTURERS

1961

In the preceding pages of Explanatory Notes a concise outline has been presented on factors applicable to and comprised in the tabular matter compiled for this publication. The revised Standard Industrial Classification and the new concept of the establishment (reporting unit; see Explanatory Notes page 3) apply to 1961 and succeeding Annual Census of Manufactures reports. Implementation of both features has necessitated adjustments to the statistics. To maintain comparability of principal statistics for recent years a special insertion, with applied adjustments back to 1957 is shown in Table 1.

Previous to the publication of the 1953 report there were, in addition to the "Breakfast Foods Industry", two annual publications dealing with grain mill products:

- (a) The Flour and Feed Mills Industries.
- (b) The Prepared Stock and Poultry Feeds Industry.

The first report mentioned above included separate statistical data on the Flour Milling Industry and analyzed in detail all those establishments which manufacture flour. In addition, these establishments manufactured any or all of the commodities usually associated with the feed industry. In the same report the summary of the Feed Milling Industry included establishments which manufacture principally chopped grain feeds on a merchant or custom basis. These establishments may have also produced prepared stock and poultry feeds, but if the volume of such prepared feeds exceeded four hundred tons, they were classified to the Prepared Stock and Poultry Feeds Industry.

The report on the "Prepared Stock and Poultry Feeds Industry", as published previous to 1953, presented the detail of firms specializing in the manufacture of prepared stock and poultry feeds. These firms did not manufacture flour and their production of feeds had to be in excess of 400 tons. This group of establishments may have produced, at the same time, any other grain mill products.

It became necessary for the Bureau to publish data which would allow industry to assess what proportion of the livestock population the output of their plant was feeding. While this situation could not be met entirely, since feed production is spread over numerous industries, approximately 98 per cent by volume of all primary and secondary feeds could be presented in one report by removing feed milling establishments from the Flour and Feed Milling Industry and combining these with those of Prepared Stock and Poultry feeds. Beginning in 1953, reports on the Grain Milling Industries are now published as follows:

- (a) The Flour Milling Industry includes all establishments which produce wheat flour in any quantity. Therefore it would necessarily include feeds in any form manufactured by these establishments, with one exception. Some of the larger milling companies which conduct separate feed milling divisions provide two reports; one covering their flour milling activity and the second covering their feed production activity. In this latter case, the feed report is included in Feed Manufacturers.
- (b) The Feed Manufacturers includes all establishments which manufacture prepared feeds, chopped grain feeds on own account and carry on a service operation of custom milling and chopping. This group, however, does not include those establishments which manufacture flour and which may produce, in addition, prepared and chopped grain feeds. Historically, the Feed Milling Industry as it existed prior to 1953, has now been removed from its statistical association with flour milling and has been combined with the former Prepared Stock & Poultry Feeds Industry. The Industry will henceforth be referred to as Feed Manufacturers. The number of firms transferred totalled 643 in 1953 and constituted only 13 per cent of the selling value of total shipments in the Feed Manufacturers.
- (c) The Breakfast Foods Industry includes all firms which manufacture prepared breakfast foods. The industry also includes some of the large flour milling companies which maintain separate breakfast foods divisions.

In 1950, the statistical treatment of the Flour Milling Industry and that of the Feed Milling Industry changed considerably, primarily in the treatment of custom grinding and custom milling. Up to and including 1949, custom grinding and milling had been converted, for statistical purposes, to a merchant grinding and milling basis, where by the volume of custom ground and milled grains was valued at the average cost of merchant grains reported. These two values were added to give the total gross value of shipments. In 1950, the method of estimating gross value was changed. Only the amount received for service rendered is considered as part of the gross value of shipments, no account being taken of the value of grains supplied for custom work. Historically, principal statistics in Table 1 have been made comparable beginning with the 1953 reports. It should be noted that this change in statistical treatment does not affect the value added for the industry.

As a result of increased work loads and staff shortages it has been necessary to suspend publication of certain tables normally contained in this report. It is planned to resume publication of these tables in the 1962 reports. The tables affected are the following: List of firms—Imports—Exports—Capital and Repair Expenditures.

TABLE 1. Principal Statistics of Feed Manufacturers for Canada 1950-59, and for Provinces, 1937-61

| APL - IN THE | Estab- lish- ments | Employees | Salaries and wages | Cost of fuel and electricity | Cost at plant of materials used | Value added by manufacture | Selling valu of factory shipments ¹ |
|--|--|--|--|--|--|--|--|
| | | Basis | s: Standard Indi | ustrial Classif | ication in use pr | ior to 1960 | |
| | num | ber | | | dollars | | |
| 1950 1951 1952 1953 1954 1955 1956 | 1, 253 1, 311 1, 317 1, 297 1, 318 1, 374 1, 391 1, 400 | 6. 644 6. 999 7. 441 7. 788 7. 788 7. 912 8. 229 8. 052 | 14,312,780 15,703,521 16,198,271 18,093,413 19,353,425 20,670,213 | 2, 243, 424 2, 529, 028 2, 917, 831 2, 886, 402 3, 490, 899 3, 695, 564 3, 995, 697 4, 254, 639 | 147, 842, 755 164, 376, 991 169, 325, 153 157, 984, 762 172, 798, 487 167, 710, 257 194, 336, 685 190, 251, 422 | 28, 815, 460 32, 064, 039 33, 874, 134 34, 913, 717 39, 984, 555 44, 391, 218 53, 397, 437 53, 922, 905 | 178, 901, 63 198, 970, 05 206, 117, 11 195, 784, 88 215, 439, 71 215, 847, 79 250, 957, 80 249, 033, 74 |
| 958 959 | 1,409 1,387 | 8, 147 8, 167 | 24, 057, 368 | 4, 125, 681 4, 384, 535 | 219, 485, 186 234, 498, 147 | 62, 143, 344 66, 586, 119 | 284, 912, 26 295, 142, 44 |
| | Bas | is: Revised | Standard Indus | trial Classific | ation and New E | stablishment Co | oncept |
| 1957 | num | ber | | | dollars | 1 | 1 |
| Prince Edward Island | 13 | 5.5 | 95, 578 | 15, 312 | 704, 142 | | 908, 91 |
| Nova Scotia New Brunswick | 14 | 95 | 222, 139 | 39, 183 69, 610 | 3, 455, 072 | • • | 4, 207, 28 |
| Quebec | 335 509 | 2,032 | 5, 150, 620 | 1,011,530 | 5, 356, 342 55, 195, 421 | * * | 6, 245, 18 |
| Ontario | 33 | 3,406 | | 1, 896, 714 | 80, 593, 630 | | 106, 151, 74 |
| Saskatchewan | 12 45 | 532 | 1, 5 81, 252 | 253, 202 | 12, 980, 043 | | 17, 482, 84 |
| British Columbia | 32 | 652 | | 411, 241 | 12, 676, 130 | 0.6 | 17, 413, 88 |
| Canada | 1,007 | 6, 941 | 19, 162, 028 | 3, 696, 792 | 170, 960, 780 | ** | 222, 515, 27 |
| | | | 00.004 | | | | |
| Newfoundland and Prince Edward Island | 13 13 | 54 107 | 270, 349 | 14, 892 37, 617 | 764,029 3,744,041 | 224, 057 910, 921 | 993, 06 |
| New Brunswick | 13 34 1 | 2,368 | | 67,454 | 6, 023, 562 69, 178, 247 | 903, 972 15, 997, 908 | 6, 979, 03 86, 039, 33 |
| Ontario | 488 | 3, 252 | | 1, 850, 895 | 91, 710, 521 | 28, 396, 417 | 121, 223, 84 |
| askatchewan | - 11 | 5 38 | 1, 769, 472 | 288,009 | 16, 032, 149 | 4,741,318 | 20, 994, 61 |
| Alberta | 45 33 | 623 | 2,275,703 | 341, 641 | 14, 481, 675 | 4, 686, 785 | 19, 584, 57 |
| Canada | 989 | 7, 103 | 21, 704, 392 | 3, 638, 711 | 201, 934, 224 | 55, 861, 378 | 260, 511, 64 |
| 1959 | | | | | | | |
| Newfoundland and Prince Edward Island | 12 | 55 | | 16, 952 | 803, 920 | 210, 421 | 1,030,64 |
| lova Scotla lew Brunswick | 12 13 | 10 1 | 444, 479 | 36,321 72,947 | 3, 604, 360 6, 725, 286 | 1, 063, 709 802, 241 | 4,706,91 |
| juebec | 329 478 | 2, 344 3, 258 | | 1, 102, 727 1, 935, 986 | 69, 968, 882 91, 900, 202 | 14, 794, 019 32, 288, 962 | 85, 534, 21 125, 368, 95 |
| lanitoba askatchewan | 33 10 | 543 | 1, 935, 886 | 324,844 | 16,519,563 | 5, 654, 497 | 22, 516, 07 |
| lberta ritish Columbia | 43 | [] | 2, 501, 580 | | | | |
| Canada | 963 | 637 7 ,098 | | 387,746 3,877,523 | 16, 518, 168 206, 040, 381 | 5, 375, 142 60, 188, 991 | 22, 189, 84 269, 000, 43 |
| 1960 | | | 1.08 | | | | |
| lewfoundland and Prince Edward Island | 14 11 | 57 105 | 133,001 271,890 | 24, 619 42, 853 | 967, 912 3, 727, 933 | 244, 452 1, 252, 994 | 1, 229, 60° 5, 034, 228 |
| lew Brunswick | 12 | 178 | 531, 777 | 69, 825 | 6. 213, 119 | 1,043,206 | 7, 317, 60 |
| ntario | 334 471 | 2, 264 3, 197 | 7, 291, 687 | 1, 099, 790 | 67, 475, 583 86, 443, 272 | 16, 904, 316 26, 629, 471 | 85, 569, 61 |
| anitobaaskatchewan | 34 | 231 | 856, 093 173, 627 | 153, 986 39, 005 | 6, 906, 066 1, 375, 516 | 2, 739, 657 486, 461 | 9,827,65 |
| lberta | 50 36 | 249 629 | 936, 987 2, 507, 280 | 153,478 | 6, 984, 121 | 2, 889, 600 | 10,020,44 |
| Canada | 970 | 6, 983 | 23, 343, 233 | 400, 387 3, 918, 421 | 17, 016, 522 197, 110, 044 | 4, 827, 106 57,017, 263 | 22, 314, 39 258, 537, 49 |
| 1961 | | | | | | | |
| ewfoundland and Prince Edward Island | 15 11 | 64 104 | 159, 940 296, 296 | 35,394 49,102 | 1,095,877 | 227, 552 928, 489 | 1, 364, 586 5, 621, 73 |
| lew Brunswick | 14 335 | 213 2, 194 | 647, 760 7, 157, 881 | 90, 769 1, 255, 868 | 6, 595, 868 75, 612, 617 | 1, 182, 478 | 7, 883, 74 |
| Ontario | 448 | 3, 219 | 11, 319, 719 | 2, 199, 287 | 97, 127, 859 | 15, 672, 046 28, 702, 183 | 92, 571, 660 |
| fanitoba askatchewan | 36 | 243 68 | 905, 007 248, 259 | 180,757 43,564 | 9, 070, 106 1, 807, 361 | 2, 742, 480 715, 772 | 11, 963, 294 2, 535, 428 |
| liberta | 54 38 | 311 623 | 1, 212, 148 2, 565, 858 | 43, 564 196, 777 454, 256 | 10, 317, 612 19, 658, 047 | 3,505,754 5,940,431 | 13, 996, 352 26, 088, 945 |
| Canada | 958 | 7, 039 | 24, 512, 868 | 4, 505, 774 | 225, 930, 728 | 59, 617, 185 | 289, 660, 606 |

¹ Prior to 1952 the basis of collection was gross value of production.

Note: Profits or losses cannot be estimated from Census figures, as no data are collected for certain expense items such as interest, rank, depreciation, taxes, insurance, advertising etc.

TABLE 2. Inventories, 1961

| Province | Raw materials and supplies | Goods in process | Finished goods of own manufacture | Total inventory |
|---|--|---|--|--|
| | | doll | lars | |
| Opening: | | | | |
| Newfoundland and Prince Edward Island Nova Scotia New Brunswick Quebec Ontario Manitoba Saskatchewan Alberta British Columbia Canada | 89, 384 322, 589 676, 504 4, 056, 267 6, 010, 729 528, 887 178, 125 679, 287 1, 600, 767 14, 142, 539 | 530 656 3,816 150,990 338,475 565 10 16,475 31,667 | 26,816 48,335 131,539 1,675,037 2,413,067 270,389 73,042 400,017 468,643 5,506.885 | 116, 730 371, 580 811, 859 5, 882, 294 8, 762, 271 799, 841 251, 177 1, 095, 779 2, 101, 077 20, 192, 608 |
| Closing: | | | | |
| Newfoundland and Prince Edward Island Nova Scotia New Brunswick Quebec Ontario Manitoba Saskatchewan Alberta British Columbia | 97, 524 486, 794 874, 012 4, 396, 259 6, 457, 556 651, 724 231, 016 722, 702 2, 073, 266 | 530 575 3, 113 156, 626 402, 831 795 30 18, 728 25, 835 | 21,059 49,653 117,613 1,638,272 2,743,172 300,208 104,291 421,555 438,264 | 119, 113 537, 022 994, 738 6, 191, 157 9, 603, 559 952, 727 335, 337 1, 162, 985 2, 537, 365 |
| Canada | 15, 990, 853 | 609, 063 | 5, 834, 087 | 22, 434, 003 |

¹ The opening inventory for 1961 differs from the closing inventory for 1980 because of the receipt of revised data, the inclusion of new establishments, the removal of figures for establishments which did not operate during 1961, changes in classification, and the implementation of the New Establishment Concept.

TABLE 3. Employees and their Earnings, by Provinces, 1961

| | | | Average | | Salaries and wages | | | |
|---------------------------------------|--------|--|---------|----------------|--------------------|--|-----------------------|--------------|
| Province | and | Supervisory and office employees | | iction kers | Total | Supervisory and office employees | Production workers | Total |
| | Male | Female | Male | Female | | employees | | |
| | - | | number | | | | dollars | |
| Newfoundland and Prince Edward Island | 20 | 1 | 43 | - | 64 | 62,718 | 97, 222 | 159, 940 |
| Nova Scotia | 27 | 9 | 68 | _ | 104 | 112,995 | 183,301 | 296, 296 |
| New Brunswick | 38 | 12 | 163 | _ | 213 | 174,032 | 473,728 | 647, 760 |
| Quebec | 540 | 173 | 1, 479 | 2 | 2, 194 | 2, 557, 787 | 4,800,094 | 7, 157, 881 |
| Ontarlo | 823 | 218 | 2, 106 | 72 | 3, 219 | 4, 167, 926 | 7, 151, 793 | 11,319,719 |
| Manitoba | 67 | 12 | 164 | _ | 243 | 320, 227 | 584, 780 | 905,007 |
| Saskatchewan | 18 | 5 | 45 | - | 68 | 86, 788 | 161.473 | 248, 259 |
| Alberta | 74 | 16 | 218 | 3 | 311 | 397, 015 | 815, 133 | 1, 212, 148 |
| British Columbia | 118 | 73 | 412 | 20 | 623 | 957, 240 | 1,608,618 | 2, 565, 858 |
| Canada | 1, 725 | 519 | 4, 698 | 97 | 7, 039 | 8, 836, 726 | 15, 676, 142 | 24, 512, 868 |

TABLE 4. Custom Chopping and Grinding in Feed Manufacturers, 1961

| Province | Wheat | Oats | Barley | Mixed grains | Other | Total | Amount received for custom chopping |
|---------------------------------------|---------|----------|---------|-----------------|---------|----------|---|
| | | | ton | S | | | \$ |
| Newfoundland and Prince Edward Island | 110 | 3, 513 | 1,330 | 10,348 | 100 | 15,401 | 61,502 |
| Nova Scotia | 18 | 2,051 | 14 | 1,351 | - | 3,434 | 15, 047 |
| New Brunswick | 74 | 8,914 | 208 | 2,044 | - | 9, 240 | 32, 721 |
| Quebec | 8,934 | 125, 649 | 17, 833 | 61, 618 | 4, 132 | 218, 166 | 837, 534 |
| Ontarlo | 23, 225 | 106,934 | 32, 905 | 281, 097 | 13, 153 | 457, 314 | 1, 446, 77 |
| Manitoba | - | 1, 250 | - | 38, 647 | - | 39, 897 | 139,679 |
| Saskatchewan | - | 290 | 54 | 275 | 1, 123 | 1,742 | 6,570 |
| Alberta | 11,864 | 17, 882 | 17, 372 | 54, 911 | - | 102,029 | 345, 302 |
| British Columbia | 393 | 1,748 | 320 | 2.095 | - | 4, 556 | 21,042 |
| Canada | 44,618 | 266, 231 | 70, 936 | 452, 386 | 18,508 | 851,779 | 2, 906, 168 |

Note: The Flour Milling industry in 1961 had custom-grinding revenue in amount of \$54,084

TABLE 5. Factory Shipments of Feeds, All Industries, Canada, 1961

| | Feed man | nufacturers | All ind | lustries |
|--|---------------------|--|------------------------------|--|
| Products | Quantity | Selling value of factory shipments | Quantity | Selling value of factory shipments |
| | | \$ | | \$ |
| Wheat flour: Enriched, all grades | 62 562 | 202 524 | 22 204 202 | 100 200 505 |
| Non-enriched, all grades | 63, 563 135, 251 | 293, 534 592, 676 | 23, 804, 806 15, 579, 071 | 103, 760, 585 65, 263, 857 |
| Breakfast foods: | | | | |
| Prepared, ready to serve | 1 | 1 | 53,313 | 33, 771, 919 |
| Oatmeal | 1 | 1 | 12, 248 41, 818 | 1,305,026 8,197,236 |
| Unprepared breakfast cereal | à. | \$. | 8,874 | 1, 977, 732 |
| Bran shorts and middlings | 3, 305 | 171, 750 | 643, 511 | 26, 280, 182 |
| rimary premixes and concentrates – for complete feeds: | | | | |
| Concentrates: | 1 | 1 | 5, 182 | 486, 290 |
| Dairy and cattle | 128,921 | 11,168,517 12,190,722 | 131,027 | 11, 250, 887 |
| Poultry: Chick starter | 115, 780 | 12, 190, 122 | 116, 704 | 12, 288, 816 |
| Broiler | 1 | | 9, 126 20, 553 | 1,066,587 2,439,392 |
| Fattening and finishing | 1. | 1 | 96, 406 605 | 9,598,918 64,335 |
| Turkey | 1 1 | 1 | 21,985 | 2, 463, 454 94, 158 |
| All other concentrates n.e.s. | 1 | 1 | 2,775 | 252, 527 |
| Premixes: Dairy cattle | 1 | 1 | 6, 471 | 571, 091 |
| Swine | 14, 708 | 1, 282, 410 | 14, 708 | 1, 282, 410 |
| Poultry All other premixes n.e.s. | 6,603 | 667, 391 | 26, 403 6, 603 | 672, 639 667, 391 |
| econdary or complete feeds: | | | | |
| Calf | 37, 388 | 3, 869, 488 | 38,032 | 3, 926, 703 |
| Dairy and cattle | 449,974 611,954 | 29, 883, 774 44, 148, 951 | 458,312 621,860 | 30, 479, 366 44, 907, 440 |
| Poultry: Chick starter | 78, 751 | 6, 767, 884 | 81, 210 | 6, 978, 894 |
| Broiler | 553,004 | 42, 753, 568 | 347, 114 562, 124 | 30, 285, 201 43, 535, 773 |
| Fattening and finishing Turkey | 173,866 | 14, 649, 873 | 34,397 183,908 | 2, 756, 397 15, 542, 863 |
| Other poultry n.e.s. | 1 | Å. | 17, 905 | 1,623,715 |
| Horse feeds n.e.s | 145,014 | 10, 892, 153 | 4,848 157,920 | 355, 018 11, 896, 321 |
| liscellaneous animal and pet feeds: | | | | |
| Dog and cat: | | | | |
| Canned Biscuits | 66, 856 | 12,975,621 | 77, 533 4, 889 | 15, 171, 062 1, 217, 457 |
| Other | 1.668 | 182, 752 | 15, 522 4, 487 | 3, 206, 087 |
| Mink | 17, 795 | 1, 959, 182 | 18,143 | 564, 572 1, 992, 613 |
| Rabbit Scratch feeds n.e.s. | 41,045 | 2, 725, 014 | 4, 481 47, 416 | 397, 998 3, 187, 389 |
| Chopped, ground crushed feeds: Oats | 106,947 | 6, 139, 956 | 109,775 | 6, 295, 830 |
| Other grains, chopped etc. | 100,590 183,391 | 5, 563, 245 9, 613, 889 | 102,641 186,473 | 5, 670, 421 9, 775, 755 |
| Screenings | 68, 192 | 1,030,161 644,164 | 260, 648 | 4, 120, 836 817, 351 |
| ther products: | | | | |
| Mineral mixtureston | ı | à. | 16, 473 | 1,740,692 |
| Veterinary medicines | 50.405 | 63, 021 3, 110, 561 | 50, 405 | 63, 021 3, 110, 561 |
| Legume and grass meals, sundried, all kinds | 8,697 | 301, 304 | 8, 697 | 301, 304 |
| Il other products | * * * | 63, 377, 609 3, 076, 156 | 11 1 | |
| Total | | 290, 093, 326 | | |
| essadjustment for sales taxes, excise duties and outward transportation | | | | |
| charges which were not deducted from individual commodity items detailed above | | 432, 720 | | |
| Adjusted total | | | | |
| Cardinates faire | 0 4 9 | 289, 660, 606 | | |

¹ Confidential. Included with "All other products".

TABLE 6. Materials Used by Feed Manufacturers, 196

| Materials | | Quantity | Cost at plant |
|---|--|---------------------------------|---|
| | | | \$ |
| rains: | | | |
| Wheat | ton | 436,535 | 24,060,352 |
| | | | |
| Oats | | 378,645 | 19, 141, 759 |
| Corn | | 344,051 | 17,375,339 |
| Barley | 4.6 | 517, 166 | 24,977,528 |
| Buckwheat | | 843 | 39,678 |
| Rye | | 2,888 | 135,596 |
| Fiax | 4.4 | 368 | 29,142 |
| Peas | 6.6 | 2,373 | 397,911 |
| Mixed grains | 44 | 25,246 | 1,205,400 |
| Other grains, all kinds | 1.0 | 22,355 | 1,050,894 |
| Screenings (including seed screenings) | | 208,696 | 5,964,318 |
| | | | |
| rain by-products: | | | |
| Wheat flour (feed, etc.) | 4.6 | 8,868 | 597, 214 |
| Other flour | 4.1 | 320 | 40,114 |
| Bran, shorts and middlings | 4.1 | -298,421 | 13,986,937 |
| Oatmeal, oat middlings, and oat groats | | 9,580 | 690,868 |
| Wheat germ | | 4,827 | 410,989 |
| Cornmeal, corn grits, cracked corn and corn germ | | 3,679 | 221,894 |
| Hominy feed | | 562 | 28,568 |
| | | - " | |
| Gluten feed and meal | | 17,753 | 1,023,010 |
| Cereal feed and wheatlets | | 1,764 | 138,553 |
| Brewers' and distillers' grains | | 28,988 | 1, 483, 125 |
| Malt sprouts | | 7,585 | 332, 451 |
| Rice feeds | | 3,279 | 124,293 |
| | | | |
| ixed concentrates, supplements and premixes: | - 11 | 0.010 | 316, 730 |
| Calf | . (| 3,012 | |
| Dairy and cattle | | 31,046 | 2,702,490 |
| Swine | | 55,684 | 5, 592, 744 |
| Poultry | | 62,273 | 6,868,474 |
| Other | *** | 2, 738 | 233,791 |
| , V | | | |
| il seed products: | | 48 | 4 400 405 |
| Linseed oil cake and meal | | 15,820 | 1, 189, 165 |
| Soybean oil cake and meal | | 351,300 | 27, 389, 295 |
| Other oilcake meals | Pg | 16,408 | 978,961 |
| egumes and grasses; | | | |
| Legumes and grasses (aifaifa, etc.) | 4 6 | 81,362 | 1, 437, 835 |
| Legume and grass meal, dehydrated | 6.6 | 43.827 | 2, 676, 413 |
| Legume and grass meal, sundried | 4.5 | 12.084 | 478, 529 |
| | | | |
| ishery by-products: | | 04 607 | 4 400 000 |
| Fish and liver meal | | 34,667 | 4,480,707 |
| Oyster and ciam shell | | 3,941 | 111,575 |
| Fish, fresh or frozen | 4 4 | 7,338 | 543,815 |
| Fish solubles | 4 4 | 2,823 | 157,927 |
| | | | |
| lead and deployed by any director | | | |
| | | E 202 | 449 150 |
| Blood meal (dried blood) | | 5,293 | 448, 176 |
| Blood meal (dried blood) Bone meal | | 3,140 | 268, 211 |
| Blood meal (dried blood) | | 3,140 299 | 268, 211 16, 898 |
| Blood meal (dried blood) Bone meal Bone char Lung and liver meal | ## ## ## ## ## ## ## ## ## ## ## ## ## | 3,140 | 268, 211 16,898 25, 270 |
| Blood meal (dried blood) Bone meal Bone char | ## ## ## ## ## ## ## ## ## ## ## ## ## | 3,140 299 | 268, 211 16, 898 |
| Blood meal (dried blood) Bone meal Bone char Lung and liver meal | ## ### ### ########################### | 3,140 299 195 | 268, 211 16, 898 25, 270 |
| Bone meal Bone char Lung and liver meal Meat meal | 64 64 64 44 | 3, 140 299 195 74, 669 | 268, 211 16, 898 25, 270 6, 764, 851 |

TABLE 6. Materials Used by Feed Manufacturers, 1961 - Concluded

| Materials | | Quantity | Cost at plant |
|--|--------|-----------|---------------|
| | | | \$ |
| Miscellaneous materials: | | | |
| Buttermilk powder | . ton | 5,062 | 603,255 |
| Skim milk powder | | 5,629 | 709,969 |
| Whey powder | . lbs. | 5,718,000 | 269,235 |
| Molasses | . ton | 58,771 | 1,924,530 |
| Beet pulp | 44 | 8,372 | 471,713 |
| Limestone (calcium carbonate) | 4.4 | 53,394 | 557,749 |
| Grit and gravel | . 11 | 2,956 | 61,031 |
| Salt | . 44 | 29,895 | 703,829 |
| Sugar | . 44 | 1,386 | 204,966 |
| Mineral mixtures | 44 | 3,528 | 507,673 |
| Drugs: | | | |
| Antibiotics | . 44 | 1,319 | 2,378,951 |
| Other (coccidiostats, etc.) | 44 | 622 | 1,401,935 |
| Phosphate rock and other phosphates | . 41 | 33, 236 | 2,465,324 |
| Vitamins and vitamin compounds flour enrichment | 44 | 82 | 123,527 |
| Vitamins and vitamin compounds feeds enrichment | | 3, 322 | 2,070,389 |
| Urea | . 44 | 6,296 | 653,271 |
| Yeast | | 724 | 167,337 |
| Seeds, (clover, sunflower, millet, etc.) | | 1, 217 | 199, 206 |
| Oils, animal, fish etc. (including tallow) | | 15, 748 | 2,198,500 |
| Distiilers' solubles | | 2,776 | 223,207 |
| Lard | . 44 | 56 | 12, 239 |
| Gelatine | . 66 | 5 | 5,150 |
| Tomato pomace | - 44 | 232 | 2,449 |
| Wheat starch | | 31 | 8, 023 |
| Colouring | | 1, 105 | 128,861 |
| Tin plate under 3/16" | . 44 | 3,501 | 701,653 |
| All other materials ¹ | 1 | | 13,700.251 |
| Containers and other packaging materials and supplies | | | 10,871,545 |
| operating supplies | | | 2,187,557 |
| amount paid out to others for work done on materials owned by this plant | | • • • | 296,974 |
| Total | | | 225,930,728 |

¹ No detailed information on materials used was collected from small establishments. The estimated value of materials used by these establishments was \$10,906,353 in 1961 and this amount is included in "All other materials". The value of shipments reported by these establishments was \$14,839,254.

TABLE 7. Principal Statistics of Feed Manufacturers, grouped according to Size of Shipments, 1961

| Shipment size | Estab- lish- ments | Employees | Salaries and wages | Cost of fuel and electricity | Cost at plant of materials used | Selling value of factory shipments |
|------------------------|--------------------------|-----------|--------------------------|------------------------------------|---------------------------------------|--|
| | nun | ber | | doi | lars | |
| Under \$50,000 | 256 | 446 | 956,066 | 232,038 | 4,071,529 | 5, 817, 891 |
| \$ 50,000 to \$ 99,999 | 211 | 744 | 2, 042, 822 | 423,124 | 12, 335, 273 | 15, 938, 093 |
| 100,000 " 199,999 | 214 | 1, 124 | 3, 351, 781 | 764,866 | 23,712,477 | 30,713,482 |
| 200,000 '' 499,999 | 175 | 1,489 | 4, 764, 307 | 1,095,772 | 40, 412, 520 | 51,780,013 |
| 500,000 " 999,999 | 47 | 853 | 3, 309, 462 | 602, 428 | 26,013,418 | 33, 819, 198 |
| 1,000,000 " 4,999,999 | 48 | 1,766 | 7,041,661 | 1,041,875 | 74, 995, 117 | 94, 884, 711 |
| 5,000,000 and over | 7 | 612 | 3,027,529 | 345, 671 | 44, 390, 394 | 56, 707, 218 |
| lead offices | | 5 | 19, 240 | | 100 | |
| Totals | 958 | 7, 039 | 24, 512, 868 | 4, 505, 774 | 225, 930, 728 | 289, 660, 606 |

TABLE 8. Principal Statistics of Feed Manufacturers, grouped according to Number of Employees, 1961

| Employee group | Estab- lish- ments | Employees | Salaries and wages | Cost of fuel and electricity | Cost at plant of materials used | Selling value of factory shipments |
|----------------|--------------------------|-----------|--------------------------|------------------------------------|---------------------------------------|--|
| | nun | nber | | doll | ars | |
| Inder 5 | 526 | 1, 288 | 3, 390, 182 | 804, 083 | 26, 199, 081 | 33,721,118 |
| 5- 14 | 339 | 2, 476 | 8, 002, 162 | 1,610,505 | 66, 936, 361 | 84, 957, 373 |
| 15 - 49 | 75 | 1,792 | 6,718,592 | 1, 242, 199 | 61, 102, 651 | 77, 968, 93 |
| 50- 99 | 14 | 977 | 4, 225, 434 | 639, 969 | 51, 243, 690 | 66, 826, 334 |
| 00 - 199 | 4 | 501 | 2, 157, 258 | 209, 018 | 20, 448, 945 | 26, 186, 850 |
| ead offices | + + # | 5 | 19,240 | | 4 4 6 | *** |
| Totals | 958 | 7, 039 | 24, 512, 868 | 4, 505, 774 | 225, 930, 728 | 289, 860, 60 |

TABLE 9. Principal Statistics of Feed Manufacturers, grouped according to Type of Ownership, 1961

| Type of ownership | Estab- iish- ments | Employees | Salaries and wages | Cost of fuel and electricity | Cost at plant of materials used | Selling value of factory shipments |
|------------------------|--------------------------|-----------|--------------------------|------------------------------------|---------------------------------|--|
| | nur | nber | | doll | lars | |
| Individual ownership | 355 | 1,017 | 2,592,880 | 610,953 | 21, 282, 200 | 27,093,423 |
| Partnership | 85 | 327 | 893, 909 | 193, 686 | 6, 596, 296 | 8,529,701 |
| Incorporated companies | 313 | 4.022 | 15,797,471 | 2.736, 160 | 145, 969, 646 | 189, 431, 799 |
| Co-operatives | 205 | 1,673 | 5, 228, 608 | 964, 975 | 52,082,586 | 64,605,683 |
| Totals | 958 | 7, 039 | 24, 512, 868 | 4, 505, 774 | 225, 930, 728 | 289, 660, 606 |

TABLE 10. Production Workers, by Months, 1961

| Month | Establishments monthly d | s reporting letail | Establishments quarterly d | reporting etail |
|--|-------------------------------------|---|-------------------------------|--------------------|
| | Male | Female | Male | Female |
| January | 3, 378 | 109 | | |
| February | 3, 387 | 97 | | |
| March | 3,440 | 97 | 716 | _ |
| April | 3, 506 | 95 | | |
| May | 3,654 | 97 | | |
| June | 3,666 | 99 | 763 | - |
| July | 3,701 | 86 | | |
| August | 3,693 | 96 | | |
| September | 3,674 | 95 | 767 | - |
| October | 3,614 | 104 | | |
| November | 3, 528 | 92 | | |
| December | 3, 480 | 97 | 722 | - |
| Average for establishments reporting monthly detail ¹ | *********************************** | ******************* | 3, 583 | 9 |
| Average for establishments reporting quarterly detail ² | | 00 > 00 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | 755 | - |
| Average for small establishments ³ | *********************** | battrooppus bootstaka.ooo.edstamab | 360 | - |
| Average for all establishments | ********************** | *************************************** | 4, 698 | 9 |

¹ The number of production workers, by months, was collected only for large establishments.

¹ The number of production workers, by quarters, was collected only for medium-size establishments.

³ The monthly detail of production workers was not collected from small establishments. Only annual averages were collected from these establishments.

TABLE 11. Fuel Consumption, 1961

| Kind | | Quantity | Cost at plant |
|---|---|--------------|---------------|
| | | | \$ |
| Establishments reporting commodity detail: | | | |
| Bituminous coal: | | | |
| (a) From Canadian mines | ton | 326 | 4, 278 |
| (h) Imported | 14 | 4,870 | 57,538 |
| Sub-hituminous coal (from Alberta mines only) | 57500000017700770 | _ | _ |
| Anthracite coal | ton | 352 | 7,689 |
| Lignite coal | | 1,946 | 10, 124 |
| Coke | | 343 | 10,557 |
| Gasoline (including gasoline used in cars and trucks) | Imp. gal. | 2,694,605 | 989, 194 |
| Fuel oil including kerosene or coal oil | *************************************** | 3,871,894 | 476,396 |
| Wood | cord | 223 | 2, 410 |
| Gas: | | | |
| (a) Liquefied petroleum gases | Imp. gal. | 67,313 | 19,928 |
| (h) Other manufactured gas | P4 | 600 | 324 |
| (c) Natural gas | Mcf. | 400,699 | 205, 193 |
| Other fuel | ************ | _ | |
| Electricity purchased | kwh. | 98, 755, 275 | 1,532,464 |
| Steam purchased | pound | 70,649,470 | 86,930 |
| . Establishments reporting group detail:2 | | | |
| Cost of fuel | | | 321, 266 |
| Cost of electricity | | | 373, 941 |
| Cost of Closelety | | | |
| . Estimate for establishments for which no data were collected: | | | |
| Cost of fuel and electricity | | | 407,522 |
| . All establishments: | | | |
| Total cost of fuel and electricity | a-p-00045 | | 4,505,774 |

Large establishments,
 Medium-size establishments,
 Small establishments,



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