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CANADA

DEPARTMENT OF TRADE AND COMMERCE

DOMINION BUREAU OF STATISTICS

CENSUS OF INDUSTRY

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THE

FRUIT & VECETABLE PACKING INDUSTRY

in

CANADA

1925 -21,1928 /

INCLUDING :--

Fruits and Vegetables, Canned
 Fruits and Vegetables, Dried or Evaporated

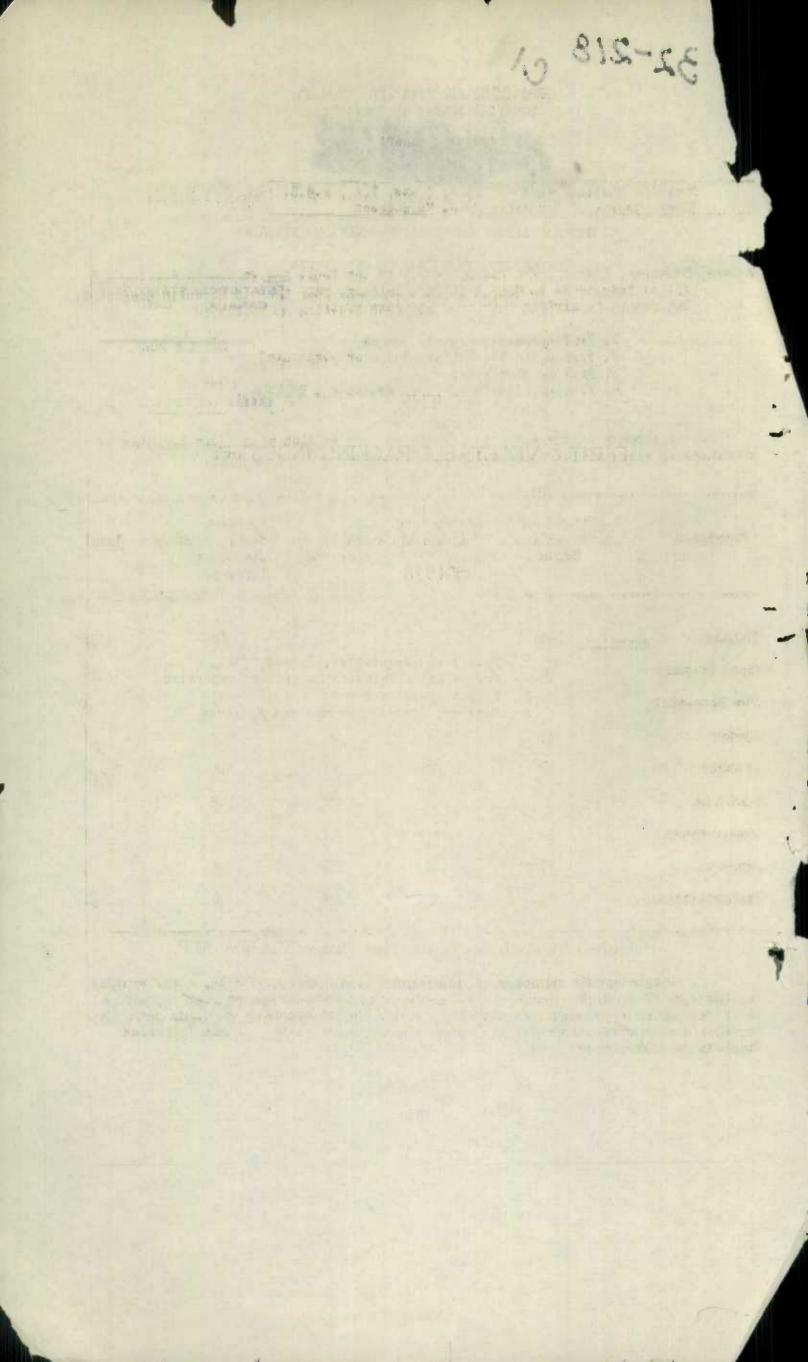
3. Fruits, Preserved

4. Vinegar, Pickles, Sauces and Relishes

Published by Authority of the Hon. James Malcolm, M.P., Minister of Trade and Commerce

> OTTAWA 1930

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DEPARTMENT OF TRADE AND COMMERCE DOMINION BUREAU OF STATISTICS CENSUS OF INDUSTRY OTTAWA - CANADA

Dominion Statistician: R. H. Coats, B.A., F.S.S. (Hon.), F.R.S.O. Chief, Census of Industry: J. C. Macpherson

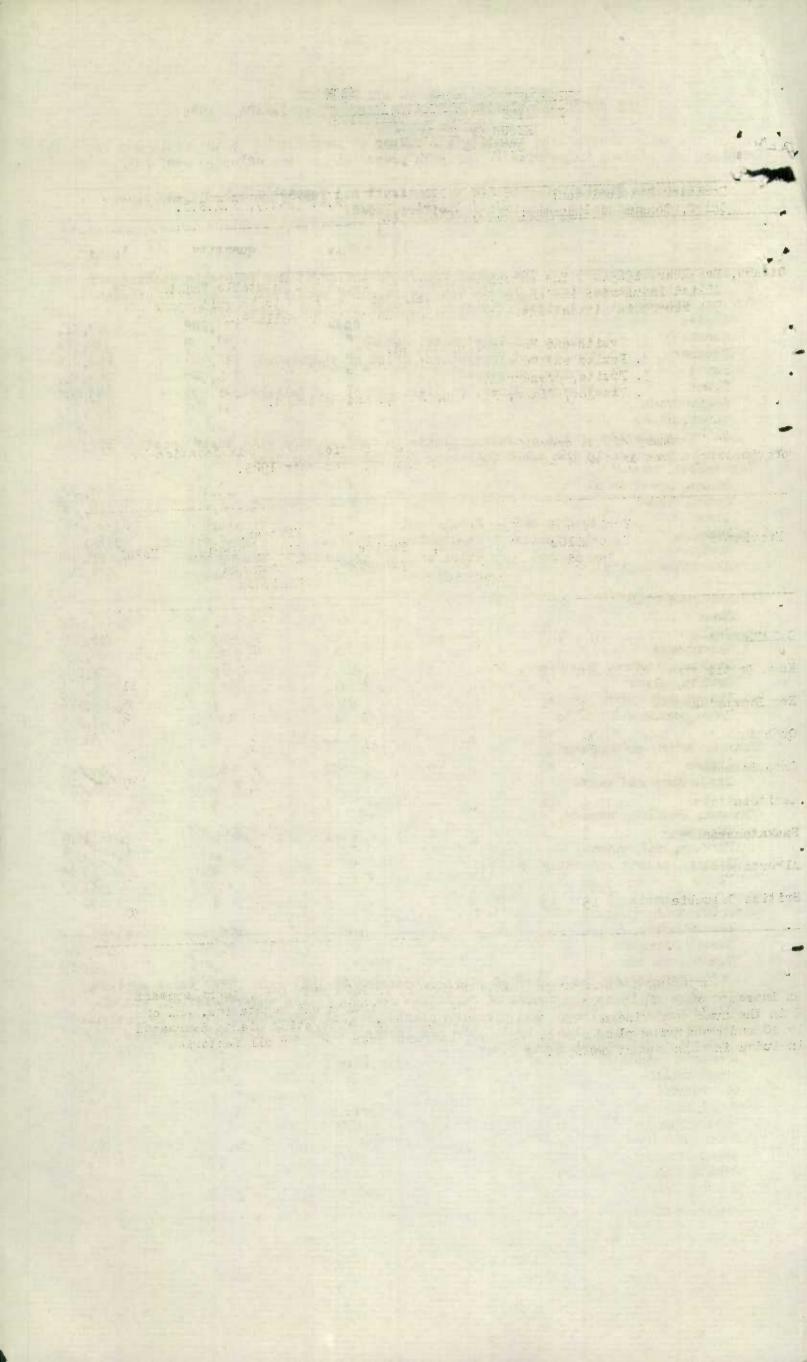
Ottawa, December, 1929 .- The annual report on the Fruit and Vegetable Packing and Allied Industries in Canada for the calendar year 1928 is herewith presented. The report is divided into four separate sections as follows:-

- 1. Fruits and Vegetables, canned.
- 2. Fruits and Vegetables, dried or evaporated.
- Fruits, preserved.
 Vinegar, Cider, Pickles. Sauces and Relishes.

A summary of the operating plants in each section with their location by provinces is given in the table following for the calendar year 1928.

Provinces	Fruits and Vegetables Canned	Fruits and Vegetables, dried or evaporated	Fruits preserved	Vinegar, Cider, Pickles Sauces and Relishes	Total
CANADA	145	26	45	62	278
Nova Scotia	5	3	1	2	11
New Brunswick	1.	-		1	2
Québec	35	-	11	6	52
Ontario	86	22	22	40	(170-
Mani toba	1	-	1	5	7
Saskatchewan	-	-	1	-	1
Alberta	2		1	2	5
British Columbia	15	1	8	6	30/-

Comparing the number of plants reporting in 1927 with 1928, there appears an increase of 15 in the number of factories canning fruits and vegetables, and of 2 in the number of vinegar and pickling plants, whilst evaporating plants decreased by 10 and preserving plants by 1, the net increase over 1927 for all factories included in this report being 6.



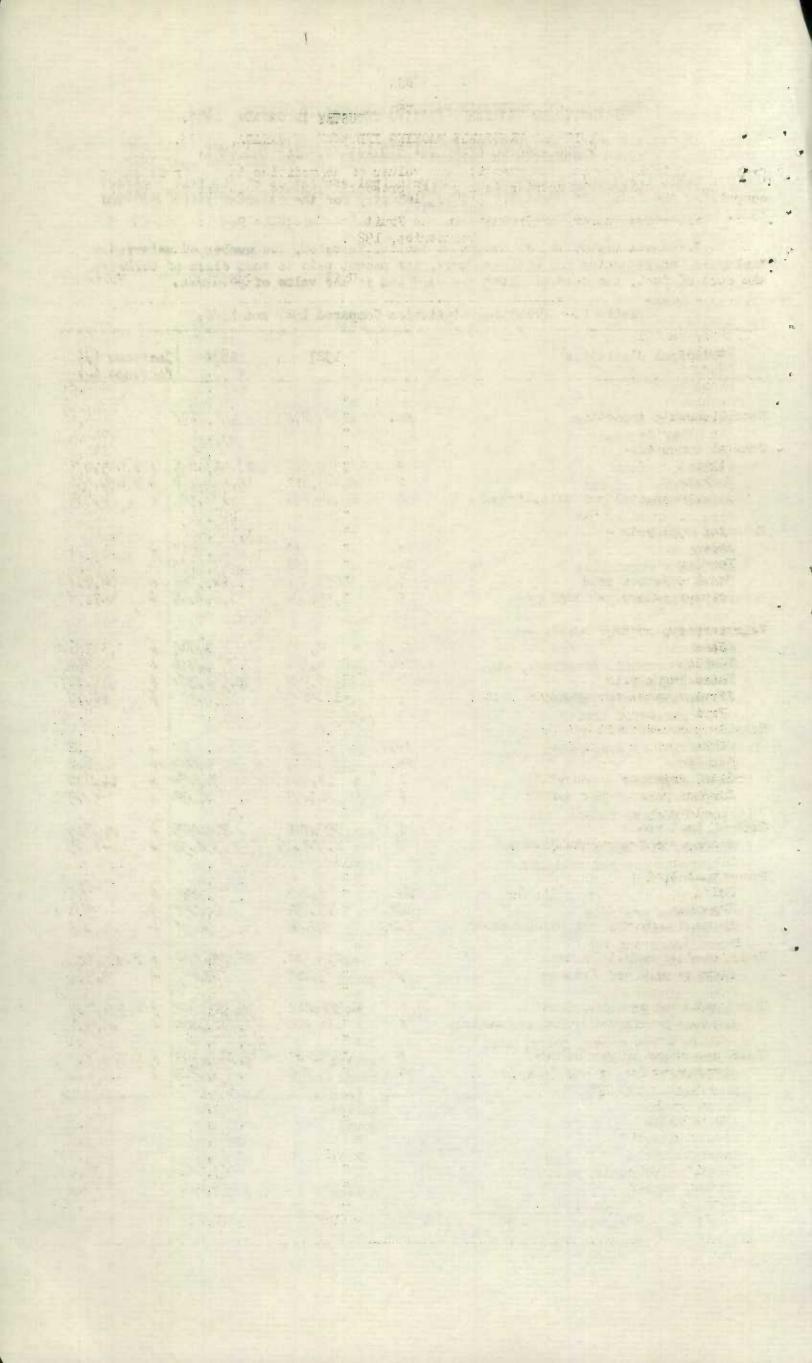
THE FRUIT AND VEGETABLE PACKING INDUSTRY IN CANADA, 1928.

• A table showing the quantity and values of commodities in the fruit and vegetable canning and kindred industries is herewith presented for the calendar year 1928.

Collective Summary of Products in the Fruit and Vegetable Packing and other industries, 1928.

-

	Unit	Quantity	Value
·			\$
Fruits, canned			
Apples	Case	177 000	100 011
Cherries	tt	177,282	420,211
Peaches	ff	73,559 128,386	335,944
Pears	11	310,525	404,614 940,811
Plums	n	141,999	343,567
Raspberries	11	47,529	234,249
Strawberries	π	40,587	232,877
All other fruits		99.585	371,600
Vegetables, canned			
Beans, green or wax	î	216,802	643,845
Beans, baked	ff	1,246,356	3,358,940
Corn	11	917,846	2,300,446
Peas	Π	1,032,806	2,536,556
Tomatoes	H	1,864,956	4,288,849
All other vegetables	11	205,694	571,245
Fruits, preserved	The second		
— Jems	pound	45, 528, 696	5,339,602
-Jellies	"	2,397,050	290,386
Marmal.ades	Π	7,973,072	880,167
Fruits, crushed, preserved, etc.	gal.	136,885	402,055
Fruits, glacé	pound	1,063,874	369,672
Syrups and fruit juices	gal.	-	2,296,166
Other preserved fruits	pound	200, 482	21,176
Fruits, dried or evaporated			
Apples	pound	2, 526, 399	309,039
Apple chop and waste	Π	1,399,614	36,583
Vinegar, Pickles, Sauces, etc.			
Vinegar	gallon	4, 396, 866	1,506,589
Pickles, all kinds	11	1,493,667	2,253,536
Catsup, sauces and relishes	n	1,717,319	2,861,618
Cider	11	290,055	78,331
Miscellaneous products		ling olig	
Canned soups Canned macaroni	case	408,245	-1,390,612
Canned macaroni Canned chicken	11	70,505	309,400
Apple butter		4,856 74,965	53,901
Peanut butter	pound #	3,680,324	8,955 632,739
Candied peel	11	1,493,724	217,156
Mincemeat	11	3, 349, 349	363,953
Powders - ice cream, jelly, etc.	tt	6,947,862	1,546,795
Mustard, prepared	gallon	263, 587	174,817
Horseradish	pound	93,400	29,380
Sauerkraut	Ħ	3,228,587	130,623
Salad dressing	gallon	114,062	298,712
Almond paste	pound	82,912	38,535
Fruit butter	tt	327,881	36,045
Sugar butter	tt -	774,421	\$7,577
Tomato pulp, puree, etc.		-	37, 301+
Olives, packed	gallon	270,227	687, 336



THE FRUIT AND VEGETABLE PACKING INDUSTRY IN CANADA, 1928.

Comparison of Principal Statistics, 1927 and 1928.

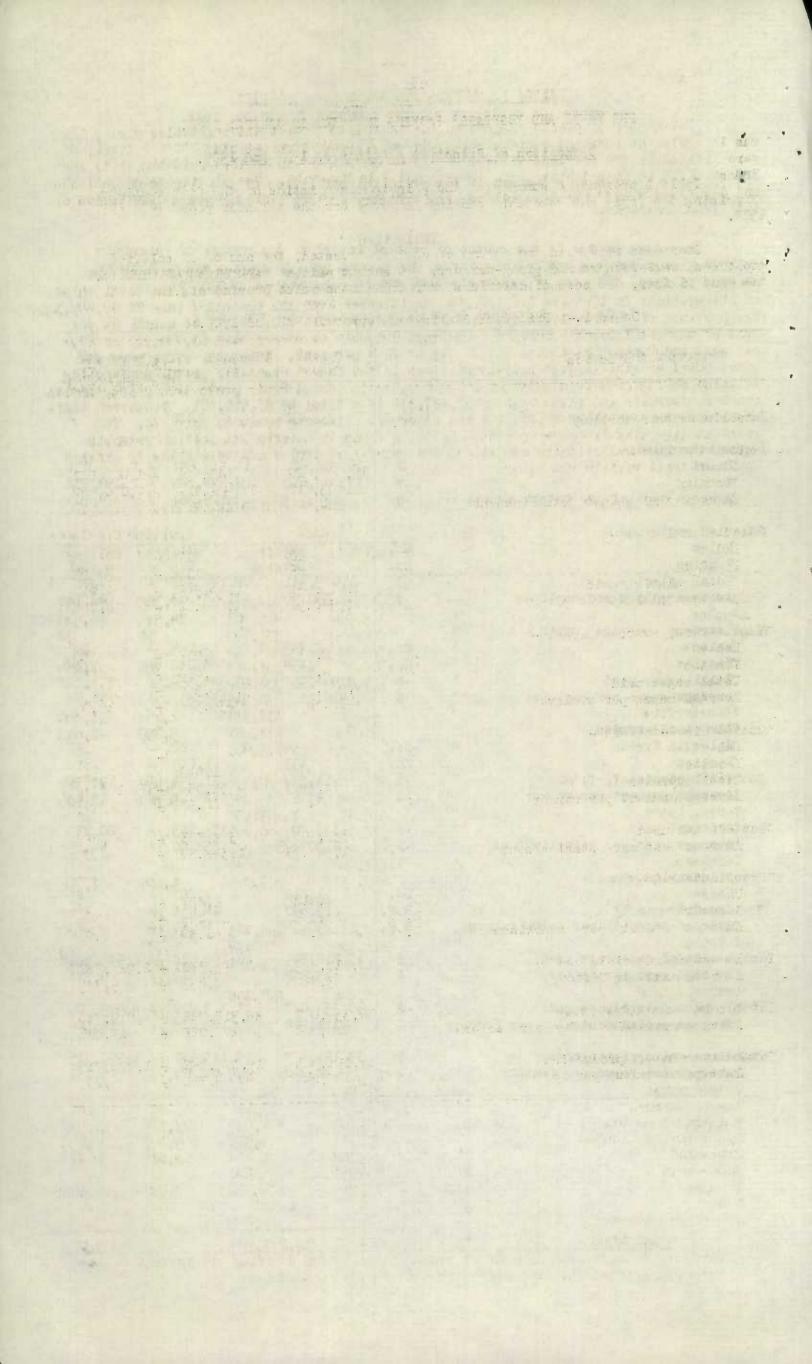
Table 1 presents a summary of the principal statistics of the four sections comprising the fruit and vegetable packing industry for the calendar years 1927 and 1928.

Increases appear in the amount of capital invested, the number of salaried employees, wage-earners and piece-workers, the amount paid to each class of workers, the cost of fuel, the cost of materials used and in the value of products.

4

Principal Statistics		1927		Increase (+) Decrease (-)
Establishments reporting	No.	272	278	6
Capital invested - Fixed Working Average capital per establishment	\$	16,508,620 17,403,612 124,677	17,513,691 18,454,164 129,381	4 1,050,552
Salaried employees - Males Females Total salaries paid Average salary per employee	No. No. \$	510 186 1,079,431 1,550.9 0	517 175 1,144,348 1,653.68	- 11 4 64,917
Wage earners, average number - Males Females Total wages paid Average wages per employee	No. No. \$	2,759 4,334 2,968,957 418.58	3,045 5,088 3,542,354 435-55	754
Outside piece-workers - Males Females Total payments Average payment per worker	No. No. \$	54 437 11,764 23.95	22 1,049 31,034 28.98	4 612 4 19,270
Cost of fuel used Average cost per establishment	\$	355,708 1,307.75		
Power installed - Units Capacity Average capacity per establishment	No. H.P. H.P.	1,212 13.692 50.34		7 366
Total cost of materials used - Average cost per factory	\$	17, 212 ,599 63,282	20,198,580 72,657	4 2,985,981 4 9,375
Total value of products made Average production value per factory	\$	30, 334,022 111, 522		4 4,979.700 4 15,506
Total net value of production Average net value per factory	\$	13,121,423 48,240	- 15,115,142 54,371	4 1,993,719 4 6,131

Table 1.- Principal Statistics Compared 1927 and 1928.



The number of plants engaged in the canning of fruits and vegetables during 1928 was 145 being an increase compared with 1927 of 15 individual plants. Of the total, 86 were located in the province of Ontario, 35 in Quebec, 15 in British Columbia, 1 in New Brinswick, 5 in Nova Scotia, 2 in Alberta and 1 in Manitoba. The statistics of Manitoba and Alberta are combined with those of British Columbia to avoid divulging statistics of individual concerns.

Production

The quantity and selling value at the factory of the various products of the canning industry are presented in Table 2 for Canada and the provinces. The total value of all products in 1928 was \$16,782,229, an increase over the preceding year of \$2,449,315. The province of Ontario leads in value of production with \$10,668,157 or nearly 64 per cent of the total for the Dominion. British Columbia is second with \$3,789,917 or 22.6 per cent and Quebec third with \$1,777,843 or 10.6 per cent. Tomatoes, corn, peas and beans baked are the largest individual items in the canned vegetable group, azgregating in value \$10,351,644 in a total of \$11,560,734. In canned fruit production pears, apples, peaches, cherries and plums made up \$2,427,835 in a total of \$3,262,551. Preserved fruit in this section totalled \$1,069,154 and other miscellaneous products \$889,780. The greatest diversity in canned products is to be found in Ontario and British Columbia where with favoured climatic conditions the growing of fruits and vegetables is carried on in greatest variety and abundant yield.

Table 2. Fruit and Vegetable Canning by Provinces, 1928. CANADA Maritime Provinces Unit Selling Quanti ty Quantity Selling Value Value \$ 75,697 3,262,561 Canned Fruits 1/ Totals 1,012,936 30,745 Cases 175,530 73,559 128,386 11 415,101 Apples 24,585 50, 548 t. 335,944 404,614 10 Cherries 30 ff. Peaches 1,264 11 Pears 310,225 939,611 550 11 332,565 230,249 Plums 138,335 -----11 Raspberries 46,729 ----40,587 46,092 232,877 176,597 2,167 11 11,840 Strawberries 11 Other small fruits 3,433 12,015 All other fruits 11 53,493 195,003 --11 11,560,734 637,845 4,963 Canned Vegetables 1/ Totals 4,774,217 17,389 3, 363 214,802 Beans, green or wax 11 10,089 1,243,998 545,967 917,846 Ħ Beans, baked -----11 Corn 2,300,446 -----11 2,536,556 4,270,644 Peas 1,032,806 --Tomatoes 11 1,857,102 1,600 205,694 All other vegetables 11 571,245 7,300 Preserved Fruits 1/ 7,677,274 111,105 Jams 898,863 933,172 Lb. 97,987 6,788 4 Jellies 15,102 7134,186 te. 337,468 Marmalades 35,507 41,857 gallon Fruits, crushed, etc. Fruits, glacé Syrups, fountain, etc. Lb. 297,328 107,038 gallon --12,644 140,482 Other preserved fruits Lb. Miscellaneous products 1/ 304,264 209,099 502,696 gallon Catsup and relishes Canned soups Cases ---53,901 30,594 4,856 Canned chicken 11 --273, 103 169,653 14,017 273,103 Evaporated apples Lb. 30, 594 209,653 4,591 1,402 11 Apple chop and waste 4,091 11 14,017 33,560 Mincemeat 1,402 11 Sauerkraut 1,240 75,000 gallon 21,000 Vinegar 21,000 75,000 17 Cider All other products 65,257 Total Value \$ 16,782,229 253,059 ----

1/ Data here given do not necessarily represent the total Canadian production of these commodities since they are also produced in other industries.

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Table 2. Fruit and Vegetable Canning by Provinces, 1928 (contid)

Table 2. Fruit ar	nd Vegeta	ble Canning	y Provi	nces, 1928	(cont'd).	
	1	1			British	Columbia
	Gu	ebec	Ont	ario	Mani toba	& Alberta
		Selling		Selling		Selling
	Quantity	Value	Quantity		Quantity	
		\$		\$		\$
Canned Fruits, Total Cases	15,664	60,468	713,678	2,192,524	252,849	933,872
Apples "	-	-	82,238	183,702	68,607	180,851
Cherries "	-		64,037		9,512	39, 347
Peaches #	500	2,000	102,231		25,655	
Pears	_		270,749		38,926	157,307
Plums "	-		101,956		36,379	
Raspberries "	-		27, 316	123,788	19,413	106,461
Strawberries "	180	720	16,376		21,864	116,999
Other small fruits "	14.624	56,308	14,190	47,258	13,845	61,016
All other fruits "	360		34, 485		18,648	
· Canned Vegetables, Total "	723,861		3,148,218	7,571,083	897,175	2,260,887
Beans, green or wax "	70,842	196,266	79,590		61,007	169,864
Beans, baked "	454,033	1,011,663	40,875		51,059	132,283
- Corn "	85,734		821,266			47,330
Peas	40,000		830,005	1,965,268	162,801	467,288
Tomatoes "	71,752	174,504	1,221,993	2,782,564	563, 357	1, 313, 576
All other vegetables "	1,500	3,015	154,489	430, 384	48,105	130, 546
Preserved Fruits -						
Jams Lb.	_	-	727,920	97,426	6,016,182	703,450
Jellies "	-	-	28,680	4,015	75,637	10,374
Marmalades "	-	-	295,611	31, 321	-	_
Fruits, crushed, etc. Gal.	-		-		-	-
Fruits, glacé Lb.	**	-	-	-	297, 328	107,038
Syrups, fountain, etc. Gal.	-	-	-		-	-
Other preserved fruits Lb.	-		36,910	3,322	103, 572	9,322
. Miscellaneous products -						
Catsup and relishes Gal.	-	1	212,278	165, 563	91,986	43,536
Canned soups Cases	-	-	136,223	502, 596	-	-
Canned chicken "	-	-	4,856	53,901	-	-
Sauerkraut Lb.	-	-	30,000	1,100	3,560	140
Cider Gal.		-		-		-
All other products -	-	6,000		45,206		14,551
Total -		1.777.843	_	10,668,157		4.083.170
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Capital Invested

The amount of capital invested in the fruit and vegetable canning section in the calendar year 1928 is shown by classes and provinces in Table 3. The total capital investment in the Dominion in 1928 was \$21,251,269 made up of fixed capital (land, buildings, machinery and tools) totalling \$10,709,452 and working capital (materials and stocks on hand, cash, trading and operating accounts, etc.) which totalled \$10,541,817. The province of Ontario leads in capital invested with \$16,585,084 in a total investment for the Dominion of \$21,251,269 equivalent to nearly 78 per cent. British Columbia is next with 12.3 per cent and Quebec third with 6.1 per cent. Fixed capital represented 50.4 per cent and working capital 49.6 per cent of the total investment.

Table 3	. Capital Inves	ted by Classes	and Provinces, 1928	
	Fixed Capital	Workin	g Capital	
	Land, buildings,		Cash, trading and	Total
Provinces	machinery and	stocks on	operating,	Capi tal
	tools	hand, etc.	accounts, etc.	
	\$	\$	\$	\$
CANADA	10,709,452	9, 413, 439	1,128,378	21,251,269
New Brunswick	137,106	38,644	67,670	243, 420
Nova Scotia	200,826	45,568	14,550	260,944
Quebec	579,895	489,997	234,646	1,304,538
Ontario	8,668,144	7,443,175	473,765	16,585,084
British Columbia,	1 107)101	7 705 055	777 717	0 007 007
Manitoba and Alberta	1,123,481	1,396,055	337,747	2,857,283

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Employment Statistics

Statistics of employment during 1928 are presented in a series of tables as outlined below:-

Table 4. Employees classified by number, sex and remuneration. Table 5. Wage-earners employed by number, months and sex. Table 6. Working time of plants and employees.

Employees, Salaries and Wages.- The number of persons employed on salaries and on wages are shown by sex and remuneration during 1928 for the provinces and the Dominion in Table 4. The number of employees on wages in this seasonal industry is obtained by the addition of the averages of monthly employment in each plant. The total number so obtained was for the Dominion, 1,852 males and 3,661 females, instead of 1,488 males and 1,731 females found by dividing the aggregate monthly employment by 12. The total number of employees during the year was 6,388 and the total payment for salaries, wages, etc. was \$2,265,927.

Classes of Employees		CANADA	Nova Scotia	New Brunswick	Quebec	Ontario	British Columbia, Manitoba and Alberta
Employees on salaries	-						
Males	No.	217	3	1	31	128	54
Females	No.	66	-	-	-	39	27
Total salaries	\$	404,819	5,200	3,600	30,615	259, 523	105,881
Wage-earners -							
Male, average	No.	1,852	43	15	284	1,171	339
Female, average	No.	3,661	82	26	565	2,133	855
Total wages	\$	1,852,108	25,771	17,563	124,948	1,089,786	594,040
Outside piece-workers	-						
Male	No.	10	-	-	-	10	-
Female	No.	582	-		-	582	-
Amount paid	\$	9,000	- 121		-	9,000	-
Totals -							
Male employees	No.	2,079	46	16	315	1,309	393
Female employees	No.			26		2,754	882
Salaries, wages, etc	c.\$	2,265,927	30,971	21,163	155,563	1,358,309	699,921

Table 4. Employees, Salaries and Wages, 1928.

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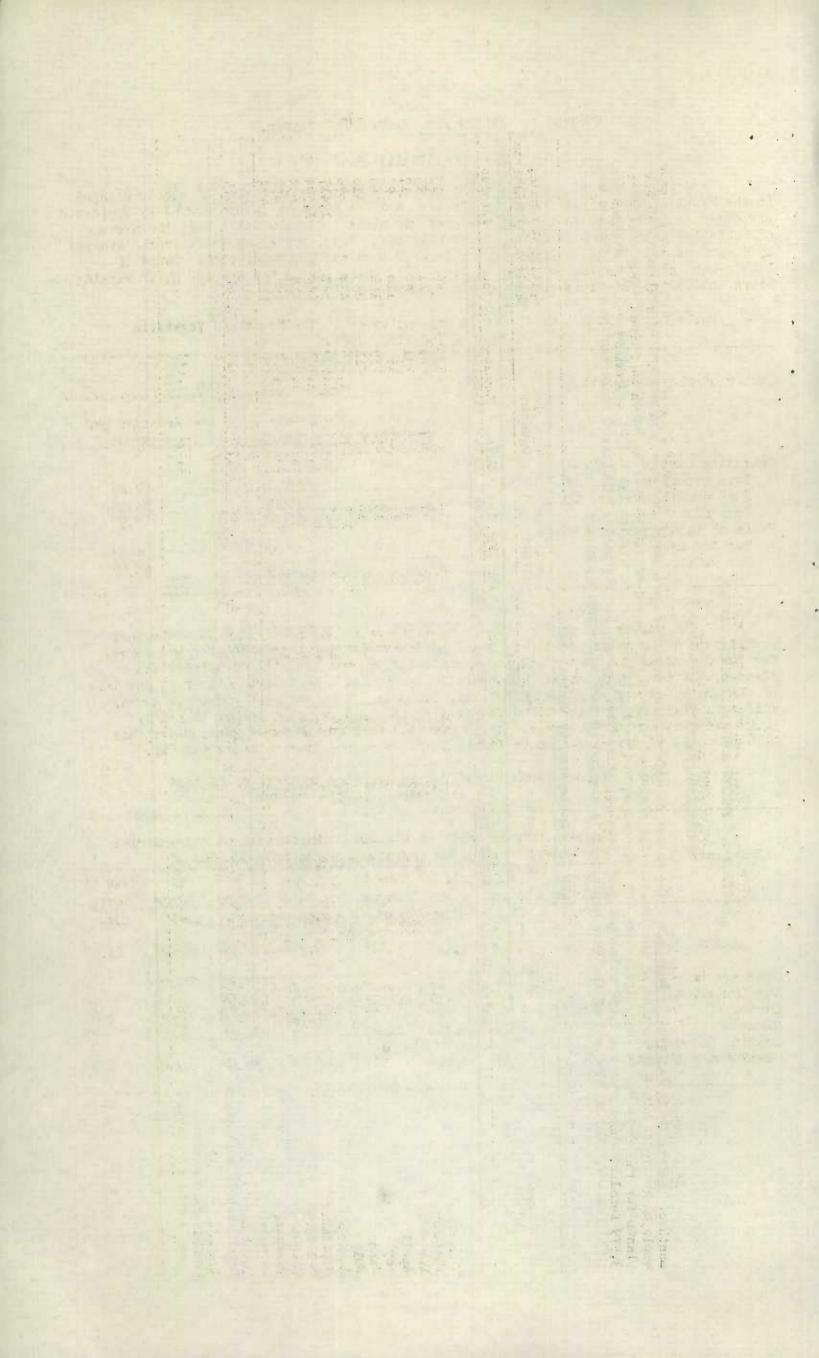
Employment Statistics (Cont'd.)

<u>Wage-earners Employed by Months.</u> The number of wage-earning employees are shown in Table 5 by sex and by provinces for each month of the year. In this section of the industry the months of highest employment were from July to November, whilst those of lowest employment were December to June, indicating the seasonal nature of the industry which attains its height in September. The average of plants for the whole year was 1,852 males and 3,661 females, whilst the average for the months of highest employment was 2,563 males and 3,579 females. During the rest of the year employment is engaged in packing, shipping, etc.

Months	CAN	CANADA Nove Scotia		New Qu Brunswick		Que	Quebec Ontar		io	British Columbia, Manitoba and Alberta		Jan man	
	Males	Females	Males	Females	Males	Females	Males	Females	Males	Females	Males	Females	- The second
January February March April May June July August September October November December	451 478 515 689 837 1,156 2,674 2,337 3,660 2,572 1,573 908	168 157 188 244 496 1,055 2,484 3,905 5,902 3,561 2,043 790	5 26 25 5 8 9 27 32 49 62 65 50	22 19 - 4 - 31 45 53 78 87 77	11 9 8 12 14 21 26 16 18 19 16 15	6 4 6 9 8 142 46 46 15 14 6	53 55 53 51 60 65 115 267 335 173 79 59	14 17 17 19 19 18 159 489 598 248 54 32	326 327 334 503 594 806 2,072 1,475 2,613 1,900 1,133 673	133 89 131 196 299 511 1,278 1,908 3,701 2,526 1,398 542	56 61 95 118 161 255 434 547 645 418 280 111	15 25 17 23 165 518 874 1,417 1,504 694 490 133	
Total monthly employment	17.850	20,993	363	416	185	306	1,365	3.,684	12,756	12,712	3,181	5,875	and and a second se
Average of monthly employment of plants	1,852	3,661	43	82	15	26	284	565	1,171	2,133	339	855	

Table 5.- Employment by Months, 1928.

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Employment Statistics (Cont'd.)

Working time of plants and employees.- The operating time of plants engaged in the "Fruit and Vegetable Canning " Section and the hours of labour worked by employees are shown in Table 6 by totals and averages per plant. Compared with 1927 the average of full time operation per plant decreased by 19.33 days, part-time operations decreased by 9.43 days or a total of 28.76 days idle more than the preceding year. Hours of labour show slight decreases compared with 1927, being .02 in the average daily working hours and .50 in the hours worked per week.

Table 6. Working time of Plants and Employees in the Fruit and Vegetable Canning Industry, 1928.

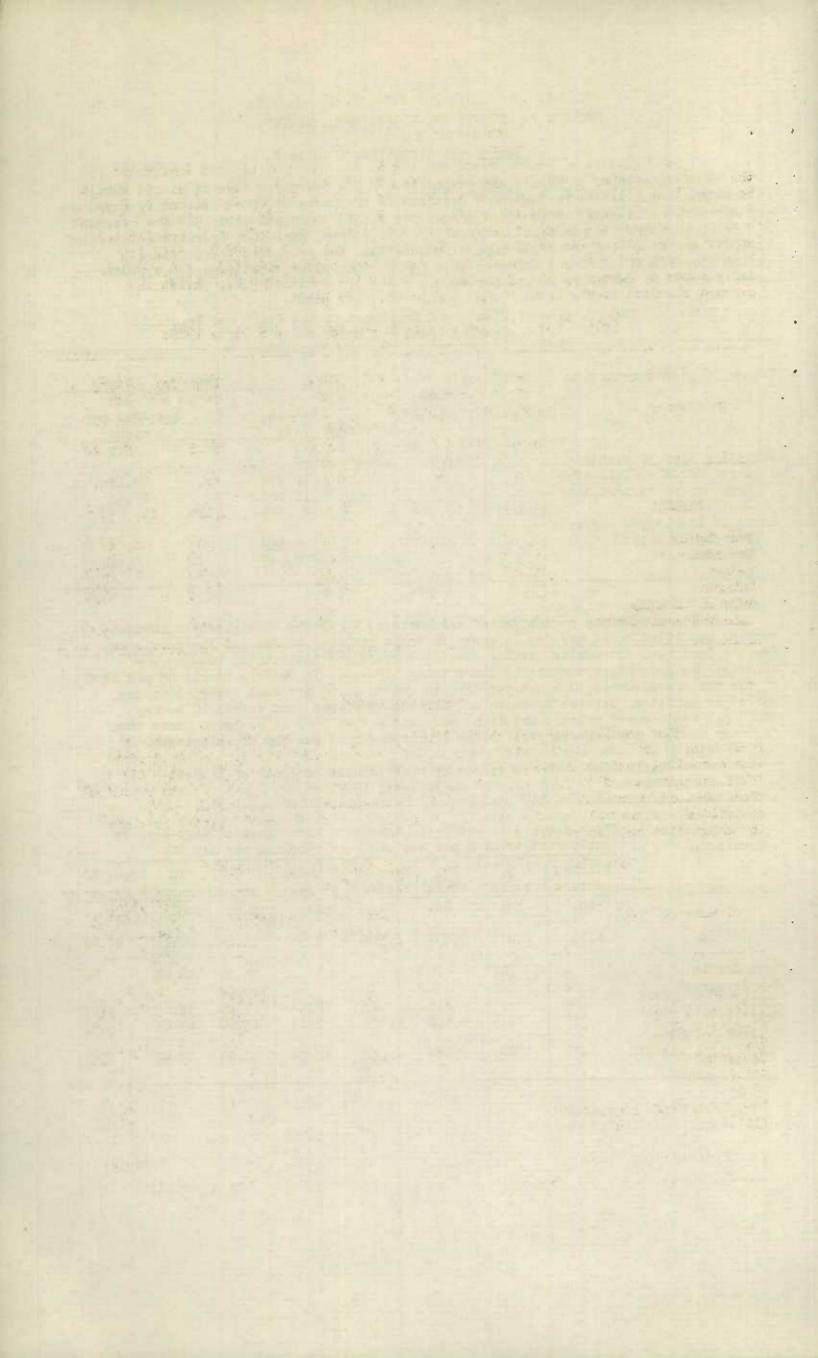
Number of plants reporting		145
	Totals	Averages per plant
Operating time of plants -		
Days worked on full time	10,854	74.85
Days worked on part time	11,829	81.58
Days idle	21,397	147.57
Hours of labour per employee -		
Per day or shift	1,382	9.53
Per week	8,080	55.72

The number and percentage of wage-earners in months of highest employment working specified hours per day is shown in Table 6(a) for Canada and the provinces. For the Dominion, the number working specified hours was distributed between the classes, the percentage working 10 hours being highest. In Ontario nearly 65 per cent of the employees worked 10 hours per day, in Quebec 78.65 per cent worked 10 hours, whilst in Manitoba, British Columbia and Alberta 43.40 per cent worked 10 hours, 30.24 per cent worked 9 hours and 18.84 per cent worked 8 hours or less. More than 11.6 per cent of the wage-earners in the Dominion worked over 10 hours per day.

> Table 5(a) .- Hours worked by wage-earners in month of highest employment, 1928.

Provinces	Wage-ear employme				Percentage of wage-earners working per day of			
	8 hours or less	9 hours	10 hours	Over 10 hours	8 hours or less	9 hours	10 hours	Over 10 hours
	No.	No.	No.	No.	pto.	p.c.	p.c.	p.o.
CANADA	1,137	2,076	6, 839	1,328	9.99	18.24	60.10	11.67
 Nova Scotia New Brunswick Quebec Ontario British Columbia, Manitoba & Alberta 	- 128 538 471	101 168 77 974 756	80 818 4,856 1,035	- 17 1,123 188	- 12.32 7.19 18.84	55.80 100.00 7.40 13.00 30.24	44.20 78.65 64.82 43.40	- 1.63 14.99 7.52

-8-



Employment Statistics (dont'a)

The numbers of hours worked per day in the month of highest employment and the standard working hours per week are shown by provinces in Table 6(b). It should be noted that whilst the statistics relating to hours of labour in columns 1, 2 and 3 are based on figures compiled for the month of highest employment, those in columns 4 and 5 represent the total and average of standard weekly hours of labour for the number of establishments reporting to the Bureau. For this reason the relation between daily and weekly hours of labour is to some extent impaired. The average daily hours of labour on the above basis was for the Dominicn 9.67, whilst the average standard weekly hours worked out at 55.7 per plant.

Provinces	of wa	daily hours ge-earners in st employment	Standard working hours per week		
	Total	Potal wage- earners	Average hours per day per wage-earner	Total	Average
	Nc.	No.	MO.	No.	No.
CANADA	110,114	11,380	9.67	8,080	55-7
Nova Scotia New Brunswick Quebec Ontario British Columbia, Manitoba and Alberta	1,709 1,522 10,076 73,421 23,396	181 168 1,040 7,491 2,500	9,44 9,00 9,69 9,80 9,36	293 54 1,917 4,853 963	58.6 54.0 54.8 56.4 53.5

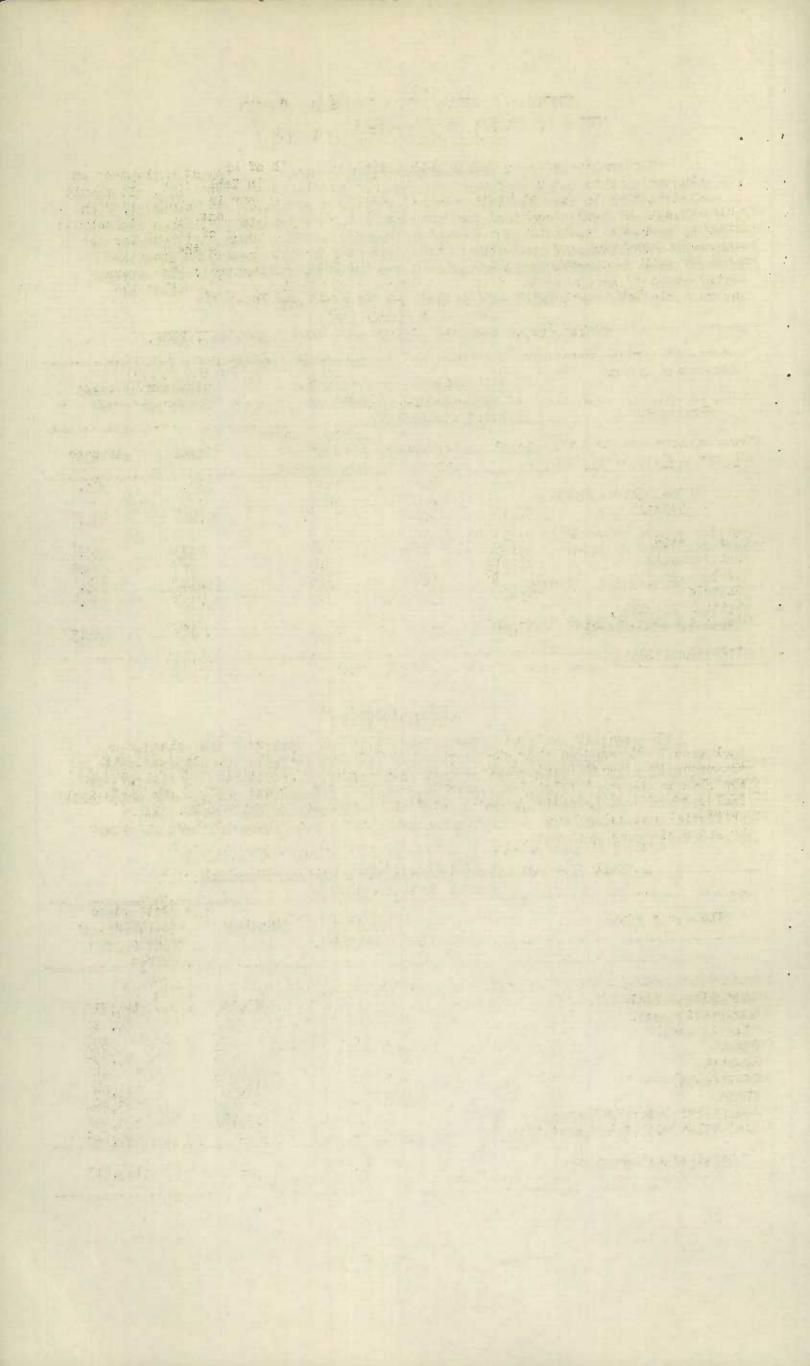
Table 6(b) .- Hours of Labour per day and per week, 1928.

Fuel Consumption

The quantity and cost value delivered at the factory of the classes of fuel used in the canning industry during 1928 is shown in Table 7. Compared with the preceding year the total cost of fuel rose from \$150,988 in 1927 to \$174,013 in 1928, an increase of \$17,025 or over 10 per cent. Bituminous coal was the principal fuel used and represented 81.4 per cent of the total cost of all fuels. Gas, artificial and natural was the next principal fuel on cost basis followed in order by anthracite coal and wood.

> Table 7 .- Fuel Consumption in the Fruit and Vegetable Canning Section. 1925.

Classes of Fuel	Unit of measure	Quantity	Cost value delivered at factory or works
			\$
Bituminous coal Anthracite coal Lignite coal Coke Gasoline Oil (fuel) Wood Gas, artificial and natural All other fuel, not specified	ton toa ton ton gal. cord h.C.ft.	22,193 586 27 253 1,991 11,856 745 13,769	141,718 6,682 197 3,334 446 1,048 3,464 8,478 8,478 8,646
Total cost of fuel		-	174,013



Power Installation

The power installed in the canning section of the industry in 1928 is shown by classes and by horse power according to manufacturer's rating. Primary power installed rose from 5,728 h.p. in 1927 to 5,917 h.p. in 1928. Electric motors operated by purchased power increased from 3,136 h.p. in 1927 to 3,191 h.p. in 1928, whilst the cost of electricity purchased during the year totalled \$25,546.

Table 8.- Power Installation in the Fruit and Vegetable Canning Section, 1928.

Classes o? power	Number of units	Horse power according to manufacturer's rating
Steam engines and turbines Oil, gas and gasoline engines	131 31	5,330 587
Totel primery power	162	5,917 1/
Electric motors operated by purchased power Electric motors operated by owned power	334 73	3,191 1/ 798
Total electric motors	407	3,989
Total power used in manufacturing 1/	149	9,108
Boiler installation	209	16,975

Materials Used

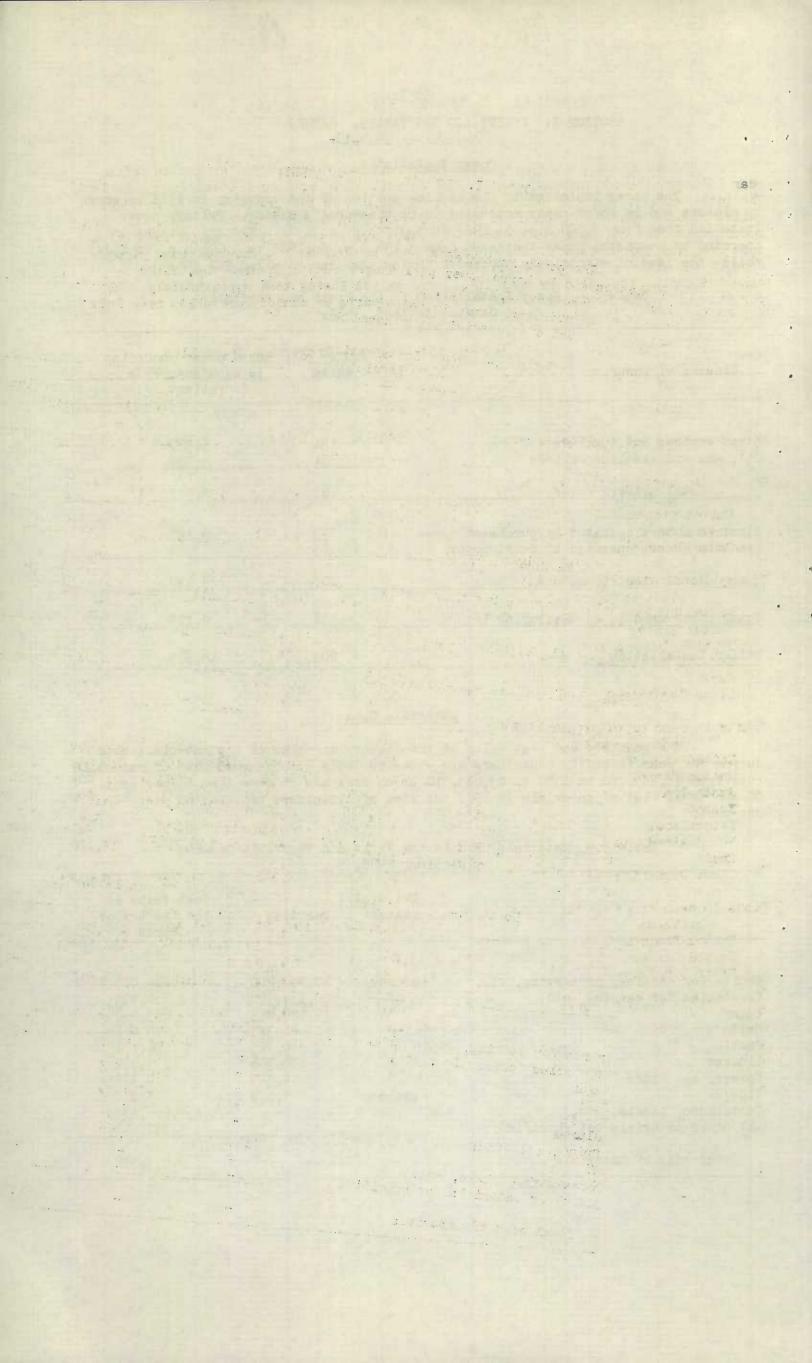
The quantity and cost value at the factory or works of the materials used during the year including containers are shown in Table 9. The total cost of materials rose from \$8,375,780 in 1927 to \$9,633,510 or an increase of more than 15 per cent. Of the total cost of materials in 1927 the item of containers represented over 48 per cent.

Table 9.- Materials used in the Fruit and Vegetable Canning

Section, 1928.

500	0101, 1920.		
	Units of measure	Quantity	Cost Value at the factory or works \$
Fruits for canning, preserving, etc. Vegetables for canning, etc. Sugar Salt Pectin Glucose Spices, all kinds Vinegar Containers, labels, etc. All other materials not specified	pounds n n n n gallon -	40,354,200 250,167,790 11,326,893 1,286,383 340,725 106,306 9,349 7,179	1,269,016 $2,660,393$ $663,447$ $15,050$ $36,131$ $5,702$ $4,711$ $3,017$ $4,664,433$ $311,610$
Total cost of materia.s	-		9,633,510

1 With



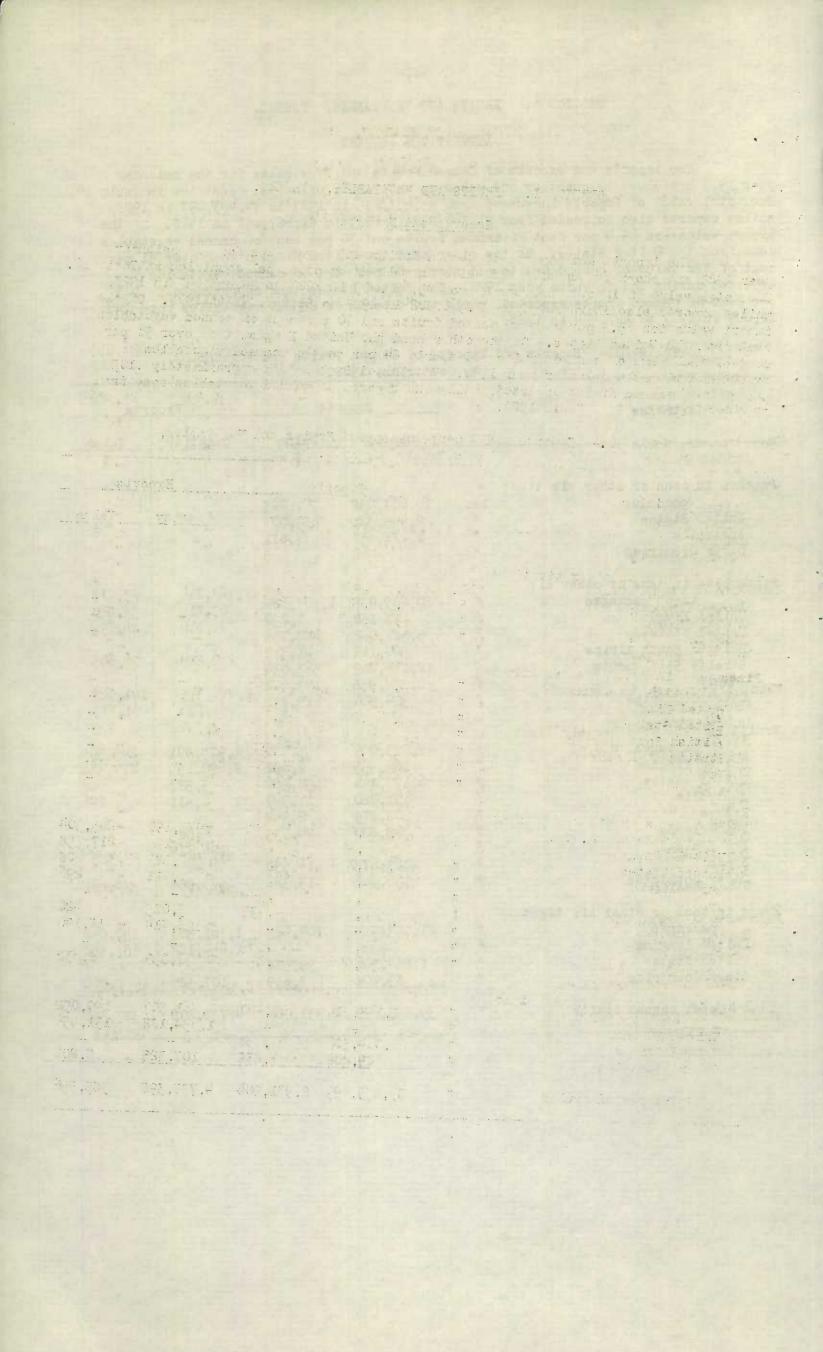
Imports and Exports

The imports and exports of Canned Fruits and Vegetables for the calendar year 1928 are shown by quantity and value as well as by principal countries in Table 10. The total value of imports increased from \$3,697,235 in 1927 to \$4,463,097 in 1928, whilst exports also increased from \$1,360,802 in 1927 to \$1,687,258 in 1928. Of the import valuation 65.4 per cent of canned fruits and 70 per cent of canned vegetables came from the United States. On the other hand the United Kingdom took over 91 per cent of the value of canned fruits and nearly 84 per cent of canned vegetables exported during the calendar year 1928. The United States took approximately .105 per cent of canned fruits exported, while the exports of canned vegetables rose from \$2,049 in 1927 to \$27,494 in 1928.

. Articles		Impo	orts	Exports	
		Quanti ty	Value	Quanti ty	Value
			\$		\$
Peaches in cans or other air tight packages United States	lb.	10,607,238	761,023		-
Australia Other Countries	n n	1,111,657	77,811	-	-
Pineapples in cans or other air tight packages United Kingdom United States British South Africa Straits Settlements Hawaii Other Countries	ព ព ភ ព ក ក ក	20,809,938 13,152 5,581,042 500,111 12,115,869 2,294,958 304,806	1,230 482,755 41,312		-
Fruits in cans or other air tight packages, n.o.p. United Kingdom United States Australia France Netherlands New Zealand Spain Other Countries	11 11 17 17 17 17 17 17 17	7,283,009 102,495 6,197,194 151,880 22,879 348,880 323,675 136,006	755,770 7,682 652,586 11,949 2,944 44,733 16,530 19,346	2,975,891 2,690,195 3,587 2,411 5,025 196,714 77,959	245,504 217,558 408 296 420 18,190 8,632
Pears in cans or other air tight packages United Kingdom United States Other Countries	ft ft f1 f1	1,153,514 1,064,306 89,208	107,427 99,588 7,839	1.761,507 1,654,182 107,325	140,052 131,852 8,200
Total canned fruits	11	39,853,699	2,931,904	4,737,398	385, 556

Table 10.- Imports and Exports of Canned Fruits and Vegetables, by Countries, 1928.

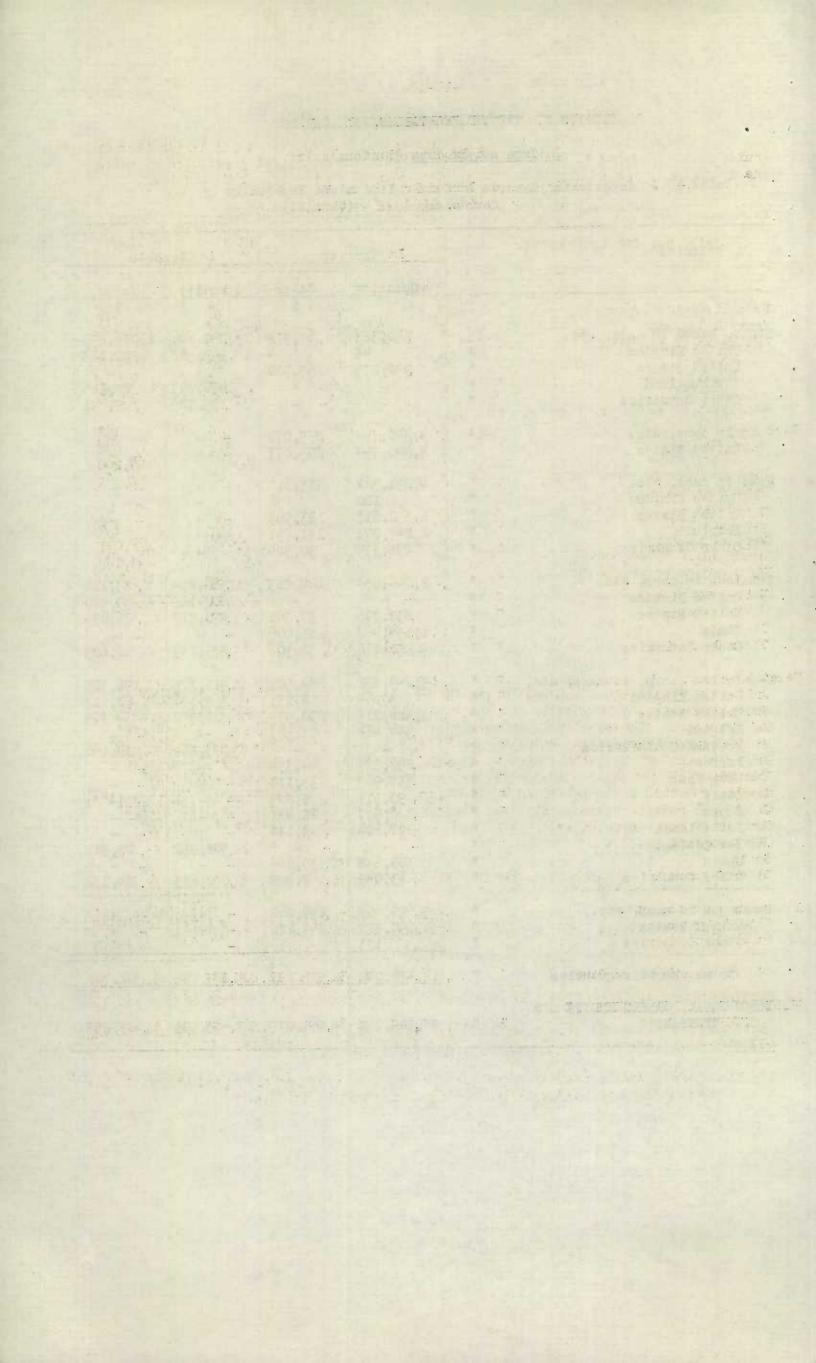
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Imports and Exports (Cont'd.)

Table 10.- Imports and Exports of Canned Fruits and Vegetables by Countries, 1928 - (Cont'd.)

Articles		Impo	rts	Exports	
		Quantity	Value \$	Quanti ty	Value \$
Beans, baked in cans, etc. United Kingdom United States Newfoundland Other Countries	1b. "" "	950,323 48 950,275 -	65,914 4 65,910 -	15,049,606 14,443,588 470,293 135,725	1,026,855 992,188 25,126
Corn in cans, etc. United States	17 17	4,440,794 4,440,794	295,077 295,077	-	-
Peas in cans, etc. United Kingdom United States Belgium Other Countries	11 11 11 11 11	4,091,362 100 1,552,613 2,247,277 291,372	315,618 32 133,963 151,291 30,324		
Tomatoes in cans, etc. United Kingdom United States Italy Other Countries	11 11 11 11	2,044,054 837,776 1,154,462 51,816	120,813 37,301 81,006 2,506	1,364,214 607,115 477,810 279,289	39,820 26,695
Vegetables n.o.p. in cans, etc. United Kingdom United States Belgium British South Africa France Hong Kong Italy Japan Netherlands New Zealand Spain Other Countries	11 11 11 11 11 11 11 11 11 11 11 11 11	5,249,822 3,164 3,524,215 389,464 296,229 337,965 93,517 140,977 97,604 303,638 63,049	484,509 2,131 290,999 27,523 44,394 35,110 8,849 28,411 9,128 30,666 7,298	2,411,375 765,176 2,750 273,864 - - - - - - - - - - - - - - - - - - -	191,729 61,117 799 22,166 - - 23,315 84,332
Asparagus in cans, etc. United States Other Countries	H H T	1,699,694 1,699,521 173	249,262 249,228 34		-
Total canned vegetables	π	18,476,049	1,531,193	18,825,195	1,301,702
GRAND TOTAL, CANNED FRUITS AND VEGETABLES	T		4,463,097	23, 562, 593	1,687,258



SECTION II. FRUITS AND VEGETABLES, EVAPORATED.

This section of the industry deals with the evaporation and dehydration of fruits and vegetables in Canada and the provinces, the principal statistics of which are compared in the subjoined table for the calendar years 1926, 1927 and 1928.

Principal Statistics		1926	1927	1928
Establishments reporting	No.	34	36	26
Capital invested	\$	485,917	392, 312	257,646
Employees on salaries -				
Males	No.	14	12	6
Females	No.	1	-	
Salaries	\$	6,966	11,400	8,450
Employees on wages (average for		.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	11,100	0,10
Males	No.	249	224	148
Females	No.	375	301	236
Wages paid		79,748	94,576	
Fuel used, cost value	\$	24,830		59,200
Powers installed -	φ	27,000	27,889	18,361
Units	No.	43	41	77
Capacity	H.P.	310	1	37
Cost of materials		-	336	237
	\$ \$	115,218	132,910	116,071
Gross value of products	\$	270,389	309,959	259,180
Value added by manufecture	\$	155,171	177,049	143,109

Principal Statistics of Eveporating Plants, 1926-1928.

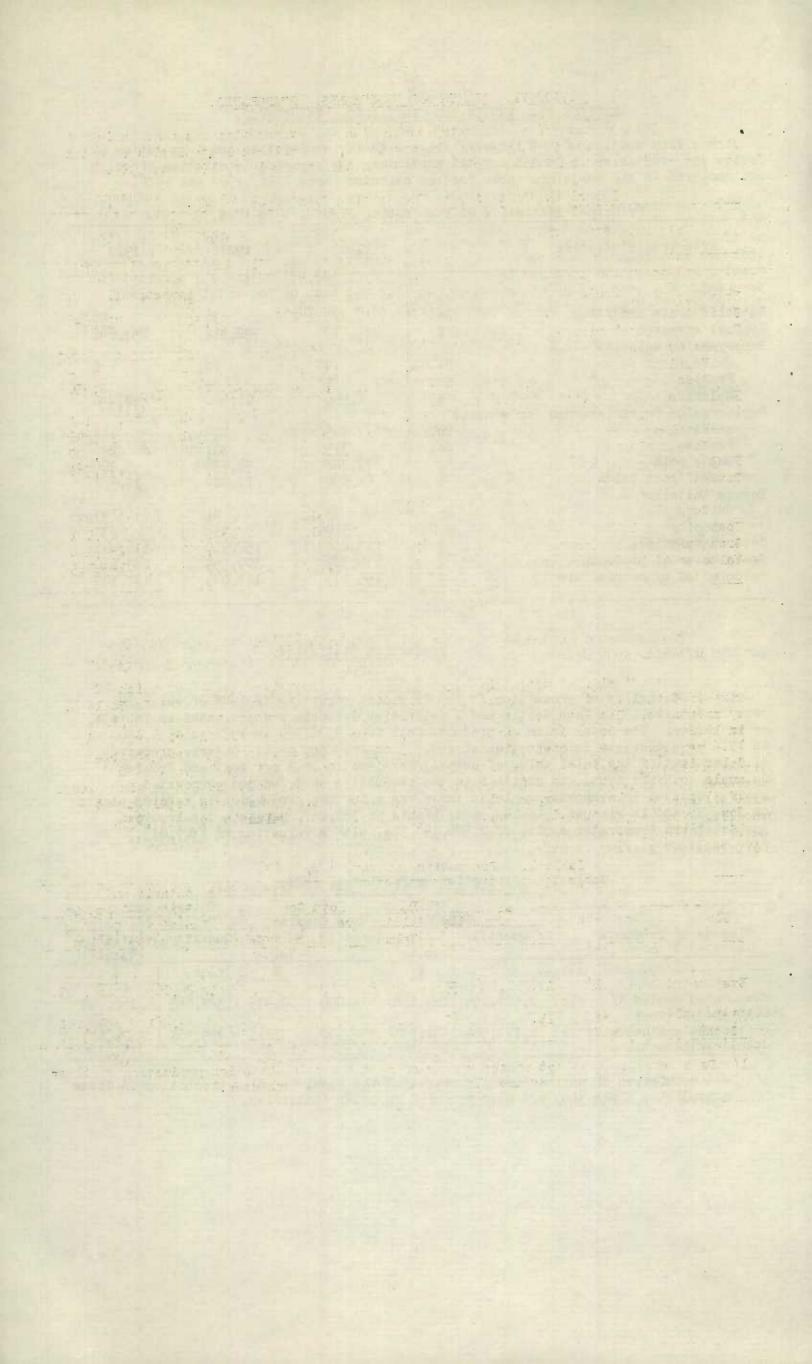
Production Statistics 1928

Statistics of production in the 26 plants reporting in 1928 of which 22 were in Ontario, 3 in Nova Scotia and 1 in British Columbia are presented in Table 1, by provinces. The total value of products fell from \$309,959 in 1927 to \$259,180 in 1928 or a decrease in production of \$50,779 or 16.4 per cent. Ontario produced 47.4 per cent of the total value of output, Nova Scotia 26.4 per cent and British Columbia 26.2 per cent. In addition to the production of dried and evaporated apples reported by evaporating plants there was a further production in caming plants of \$30,594 and in vinegar, pickles, etc. plants of \$51,257, making a total output for dried and evaporated apples of 2,526,399 lbs. with a valuation of \$309,039. (See table on p. 2).

Table 1. P:	roduction 1	by Provinces,	1928.
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	CA	NADA	Nova Sc	otia	Ontario British	and Columbia
Classes of Products	Quanti ty	Selling Value	Quantity	Selling Value	Quantity	Selling Value
		\$	782.00	\$		\$
Evaporated apples 1/ Lb.	1,826,155	227,188	498,090	60,479	1,328,065	166, 709
Apple chop and waste 1/ Lb. Total selling value	and the second s	31,992 259130	390,500	7,811	799,461	24,181 190,890

1/ Data here given do not necessarily represent the total Caradian production of these commodities since they are also produced in other industries.



SECTION II. FRUID'S AND VEGETABLES, EVAPORATED.

Gepital Investment

The amount of capital invested in the evaporating section of the industry in 1928 is shown by provinces in Table 2. Fixed capital in the 26 plants reporting which includes land, buildings, machinery and tools decreased from \$306,861 in 1927 to \$257,646 in 1928, or a decrease of nearly 16 per cent. Working capital which includes materials on hand, stocks in process of manufacture, finished products, cash, trading and operating accounts, etc., decreased from \$85,451 to \$62,327 or about 30 per cent. The province of Ontario provided 56.2 per cent of the total investment, Nova Scotia 23.9 per cent and British Columbia 19.9 per cent.

Table 2. Capital Investment by provinces, 1928.

Provinces	Fixed Capital Land, buildings, machinery and tools \$	Working Ca Materials on haud, stocks in process, etc. \$	pital Cash, trading and operating accounts, etc. \$	Total Capital \$
CANADA	195, 319	35,961	26,366	257,646
Nova Scotia Ontario British Columbia	42,985 115,602 36,732	3,322 19,055 13,084	14,769 10,304 1,293	61,576 1钟,961 51,109

Employment Statistics

Statistics of employment in the "Evaporated Fruit and Vegetable" Section for the calendar year 1928 are shown by provinces in the following series of tables:-

> Table 3. Employees by number, sex and remuneration. Table 4. Employment by months according to sex. Table 5. Working time of plants and employees.

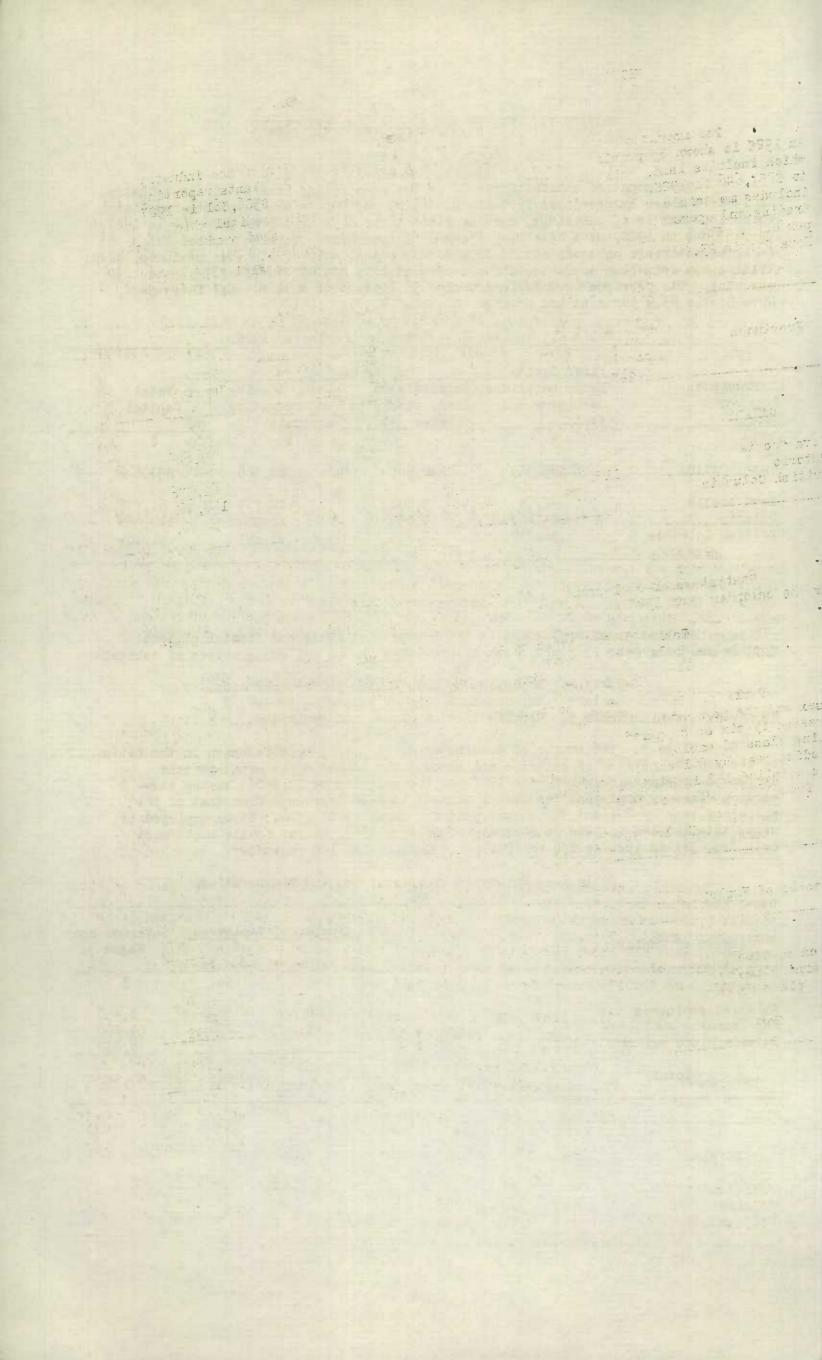
Table 3. The number of persons employed during 1928 is shown in the table by sex and the payment of salaries and wages. The number of salaried persons decreased by six as compared with 1927 and the salaries by \$2,950. In the wageearning class of employees the number engaged in 1928 decreased from that of the preceding year by 201 and the amount paid for wages by \$35,376. Males employed on wages totalled 148 in 1928, a decrease of 76 from 1927, whilst female employment fell from 361 in 1927 to 236 in 1928, or a decrease of 125 in number.

Table 3 .- Employees by Lumber, Sex and Remuneration,

1928 .

	Number of	f Employees	Salaries and	
Classes of Employees	Males	Females	Wages	
	. OK	No.	\$	
Salaried employees	5	-	8,450	
Wage-earning employees Outside piece workers	1.48	236 29	8,450 59,200 6,232	
Total	154	265	73,882	

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SECTION II. FRUNTS AND VEGETABLES, EVAPORATED

Employment Statistics (Cont'd).

In Table 4 the statistics of employment by months are given which indicate the seasonal character of the industry. The month of highest employment was that of November when a total of 424 individuals were entered on the pay roll. During the first eight months of the year employment is furnished to packers, shippers, etc., whilst manufacturing operations occupy the other four. The average number of employees in all plants operating during the year was 148 males and 236 females or a total employment of 384.

Table 4 - Employment by Months, 1928.					
Months	Male	Female	Months	Male	Female
January February March April May June	31 25 23 20 3 2	36 9 8 1 1 2	July August September October November December	3 19 84 160 175 115	2 24 107 238 249 127
	verage emp	loyment of	Total operating plants	560 148	804 236

Operating time.- The number of days on which plants were in operation during 1928 together with the number of hours normally worked by wage-earners is shown in Table 5. Again the seasonal character of the industry is indicated by the operating time which averaged 58.38 days on full and part time, whilst the average time of idleness in plants was 245.62. Compared with 1927, operating time in plants increased by an average of over .68 days for each plant, whilst the working time of employees shows a variation of 1.80 hours per week.

Table 5 .- Operating time of plants and employees, 1928.

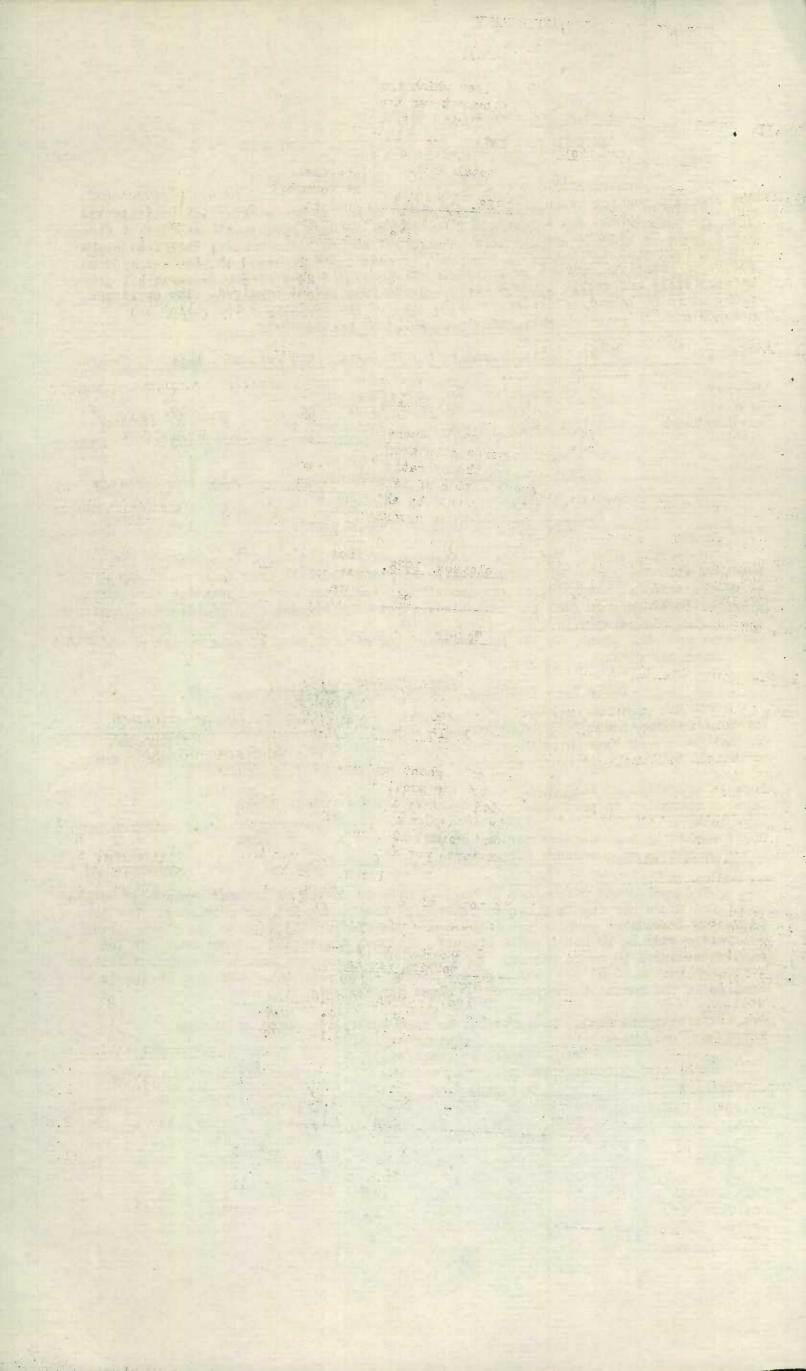
Number of establishments in operation	26		
	Totals	Averages per plant	
Days in operation on full time Days in operation on part time Days idle Hours worked by wage-earners per day or shift	1,293 225 6,386 250	49.73 8.65 245.62 9.62	
Hours worked by wage-earners per week	1,515	58.27	

The number and percentage of wage-earners in months of highest employment working specified hours per day is shown in Table 5(a) for Canala and the provinces. For the Dominion, the number working specified hours was distributed between the classes, the percentage working 10 hours being highest. In Nova Scotia over 68 per cent of the employees worked 10 hours per day, in Ontario 72.15 per cent worked 10 hours, whilst in British Columbia 60.49 per cent worked 9 hours. Less than three per cent of the wage-earners in the Dominion worked over 10 hours per day.

Table 5(a). Hours worked by wage-earners in month of highest employment, 1928.

	Wage-earners in month of highest employment working				Percentage of wage-earners			
Provinces	per day of			working per day of				
	8 hours	9	10	Over 10	8 hours	9	10	Over 10
	or less	hours	hours	hours	or less	hours	hours	hours
	No.	No.	No.	No.	p.c.	p.c.	pc.	p.o.
CANADA	26	135	32.3	14	5.33	27.65	64.14	2.87
Nova Scotia	26	1	62	2	28.57	1.10	68.13	2.20
Ontatio		85	228	3		26.90	72.15	.95
British Columbia	Per	lig	23	9	-	60.69	28.40	11.11

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SECTION II. FRUITS AND VEGNTABLES, EVAPORATED.

Employment Statistics (Contid.)

The number of hours worked per day in the month of highest employment and the standard working hours per week are shown by provinces in Table 5(b). It should be noted that whilst the statistics relating to hours of labour in columns 1, 2 and 3 are based on figures compiled for the month of highest employment, those in columns 4 and 5 represent the total and average of standard weekly hours of labour for the number of establishments reporting to the Bureau. For this reason the relation between daily and weekly hours of labour is to some extent impaired. The average daily hours of labour on the above basis was for the Dominion 9.55, whilst the average standard weekly hours worked out at 57.60 per plant.

Provinces	wage-	daily hours an earners in mon st employment	Standard working hours per week		
	Total hours	Total wage- earners	Average hours per day per wage-earner	Total	Average
	No.	No.	No.	No.	No.
CANADA	4,700	488	9.65	1,497	57.60
Nova Scotia Ontario British Columbia	858 3,0 76 766	91 316 81	9.43 9.73 9.46	173 1,270 54	57.67 57.73 54.00

Table 5(b) .- Hours of labour per day and per week, 1928.

Fuel Consumption

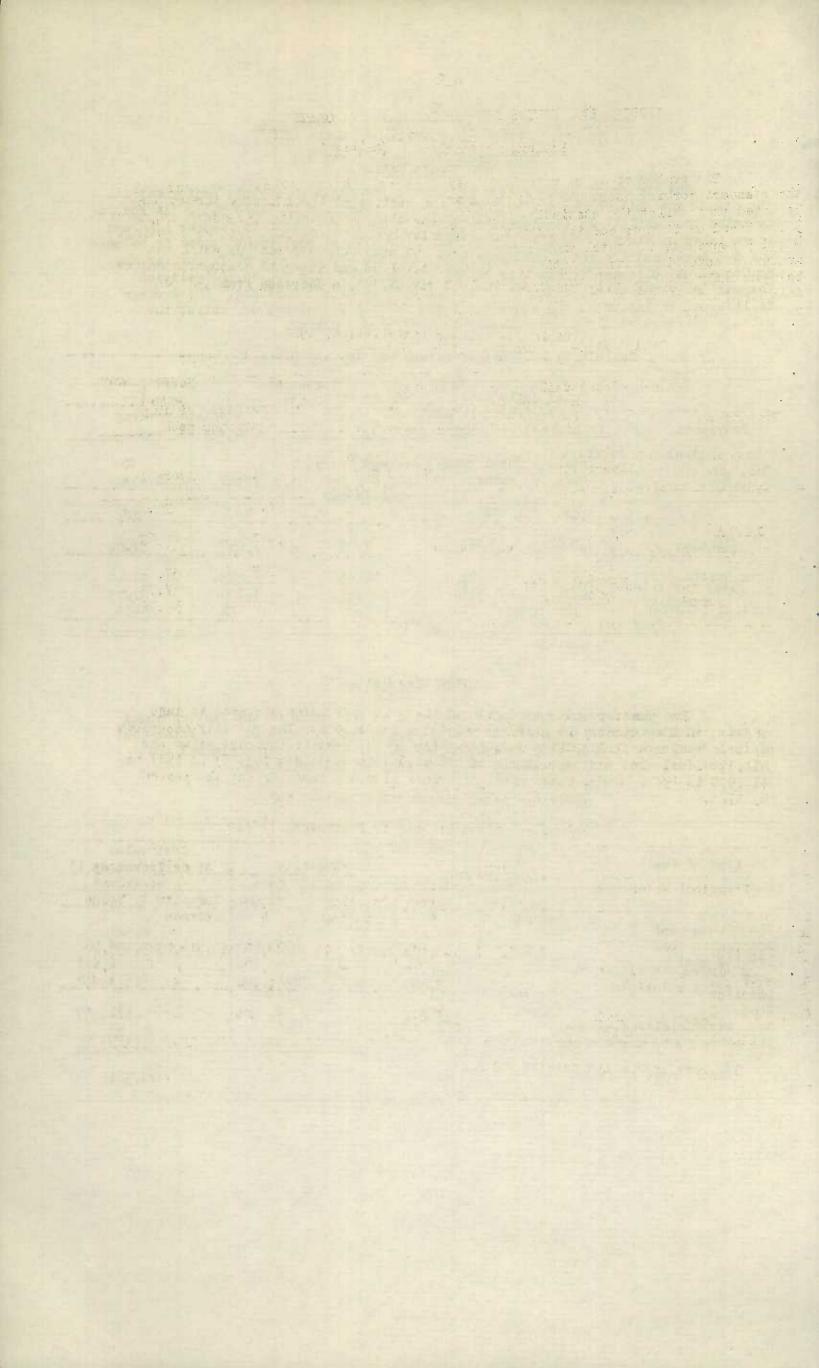
The quantity and cost value delivered at the works of the fuel consumed by this industry during the calendar year is presented in Table 6. The total cost of fuel decreased from \$27,889 in 1927 to \$18,361 in 1928. Coke again was the principal fuel used and represented 46.3 per cent of the total cost.

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Table 6 .- Fuel Consumed by Classes, 1928.

Kind of fuel		Quantity	Cost value delivered at works \$
Bituminous coal Anthracite coal Lignite coal Coke Gasoline Wood Gas, artificial and natural All other fuel, unspecified	ton " " gal. cords M.C.ft.	301 400 911 116 30 84	2,421 5,595 8,514 35 161 53 1,354
Total cost of fuel.	-	-	18,361

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SECTION II. FRUITS AND VEGETABLES, EVAPORATED.

Power Installation

Power installed in the evaporating section of the industry during the calendar year 1928 is shown in Table 7 by (a) classes of power, (b) number of units in each class and (c) the horse power capacity according to manufacturer's rating. The decrease in horse power installed over the previous year was 99, which was accounted for by the decrease in hydraulic turbines and internal combustion engines. The cost of electricity purchased in 1928 was \$1,744, a decrease from 1927 of \$1,112.

Table 7.- Power Installation, 1928.

Classes of power	Number of Units	Horse power capacity
Steam engines and turbines Oil, gas and gasoline engines Hydraulic turbines or water wheels	- 7 1	40 15
Total primary power	8	55
Electric motors operated by purchased power	29	182
Total power installation for manufacturing purposes	37	237

Materials Used.

The quantity and cost value of the principal materials used in this section of the industry is given by provinces in Table 8. The quantity of apples used in 1928 was 7,822,280 pounds less than in 1987, while the cost value was \$11,309 less. The cost of containers likewise decreased from \$17,783 in 1927 to \$12,978 in 1927. Other unspecified materials also decreased during the period by \$725.

Table 8 Materials Used by Provinces, 19

	CANADA		Ontario		Other Provinces 1/	
Principal Materials	The Real Property of	Cost		Cost		Cost
	Quantity	Value	Quanti ty	Value	Quantity	Value
	Pounds	\$	Pounds	\$	Pounds	\$
Apples	18,635,767		7,721,475		10,914,292	56,066
Containers, labels, etc.		12,978	-	6,307	-	6,671
All other materials	-	2,900	-	1,090	-	1,810
Total cost	-	116,071	-	51,524		64,547

1/ Nova Scotia and British Columbia.

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SECTION II. FRUITS AND VEGETABLES, EVAPORATED

Imports and Exports

Table 9 gives the quantity and value of dried and evaporated fruits and vegetables imported and exported during the calendar year 1928 by principal countries. Whilst the value of imports increased by \$222,339 the value of exports had decreased from \$155,799 in 1927 to \$99,564 in 1928, or over 36 per cent. Over 93 per cent of the value of imports came from the United States, while exports had a total value of \$2,013. Imports from the United Kingdom totalled \$9,627 and exports \$8,545.

and Ve	getable	s by Countries	s, 1928.		
		Impo	orts	Exp	orts
		Quantity	Value	Quanti ty	Value
			\$	- Guanci by	\$
Apples, dried	Lb.	1,494,952	44,123	780,066	97,519
United Kingdom United States Germany	11 11 11	1,494,952	44,123	70,312 475,625 113,086	8,545 61,989
Netherlands Other Countries	ff	-	_	121,043	13,225
Other Of Ministers				1-1,0.9	
Apricots, dried	11	1,945,743	229,804	-	-
United Kingdom United States Other Countries	11 11 11	15,445 1,927,441 2,857	2,544 226,812 448		-
Peaches, dried	n	2,351,096	225,422	-	-
United States Other Countries	11 11	2,351,096	225,422	-	-
All other dried fruits	11	859,939	106,651	14,187	2,045
United Kingdom United States Hong Kong Other Countries	89 17 17 18	104,472 541,103 84,944 129,420	7,062 71,991 17,914 9,684	13,937 250	2,013
Potatoes, dried, desiccated, etc.	11	-	5,118	-	-
United Kingdom United States Other Countries	11 11	-	21 4,135 962	1	-
Vegetables dried	tt	-		-	- 31
United States Other Countries	11 11	-	-	-	
Total	17		611,118	_	99,564
Summary					
Dried Fruits	Lb.	6,651,730	606,000	794,253	99,564
Dried Vegetables	11		5,118		

Table 9.- Imports and Exports of Dried and Evaporated Fruit and Vegetables by Countries, 1928.

1/ Exclusive of currants, dates, figs, prunes and raisins.

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SECTION III. - FRUITS PRESERVED, (JAMS AND JELLIES, STC.)

Establishments whose principal products are preserved fruits, jams, jellies, etc. are dealt with in this section. The number of such plants reporting operations during the calendar year 1928 was 45, a decrease of 1 plant over the previous year. According to location, 22 were situated in Ontario, 8 in British Columbia, 11 in Quebec, 1 in Nova Scotia and 1 in each of the provinces of Manitoba, Saskatchewan and Alberta.

Production

The quantity and selling value at the factory of the various products of the industry are shown in Table 1 of the section. The total value of production rose from \$6,980,198 in 1927 to \$7,849,020 in 1928, an increase of \$868,822 or nearly 12.5 per cent. Ontario's production represented 58.2 per cent of the total, quebec's was 25.8 per cent and British Columbia 15.5 per cent. Jams represented over 54 per cent of the total value of production with marmalades in next position with 9.9 per cent.

Products 3/	-	CAN	IADA.	Onta	rio	British Co	lumbia	មួយ	lebec	Other Pro	vinces l/	
		Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value	
			÷		Ŷ	Colorada da	φ		Ŷ		Ŷ	
Jams	lb,	36,793,902	4,246,082	24,739,773	2,553,164	6,140,987	809,510	5,873,142	879,408	40,000	4,000	
Jellies	11	2,281,091		1,204,026	132,521	765,556		304,509		7,000	800	1
Marmalades	H	7,352,954	775,080	5,791,188	602,368	1,163,759	126, 197	160,311	19,437	237,696	27,175	11
Fruits, crushed, etc.	gal.	129,885	375,705	89,173	264,960		-	40,712	110,245	-	-	4
Fruits, glace	lb.	766,546	262,634	262,110	90,471	32,332	12,681	472,104	159,482	-	-	1
Syrups, fountain, etc.	gal.	363,475	322,315	37,121	119,149	-	-	326,354	203,166	200	-	
Catsup and relishes	F1	376,412	529,869	227,064	397,375	4,500	3,000	144,848	129,494	-	-	1
Pickles, all kinds	H	329,355	281,546	2,970	5,400	40,000	55,000	286,385	221,146			
Mince meat	1b.	1,514,756	156,983	1,322,956	133,037	1.62,200		25,600	2,560	4,000	• 400	
Candied peel		1,348,329	193,209	305,285	37,051	287,394	49,593	675,650	106,565		-	
Powders, custard, etc.	11	20,005	4,780		4,780		-	-	- 1915-1993	-		
Peanut butter	11	478,820	70,343		7,443		-	417,000	62,900	-	g-m	
All other products (value of	nly) 2/	-	356,699	2		-	32,007	ange.	96,079	-	7,000	1
Total Value	-	-	7,849,020	-	4,569,332	-	1,215,900	-	2,024,410	-	39,378	1

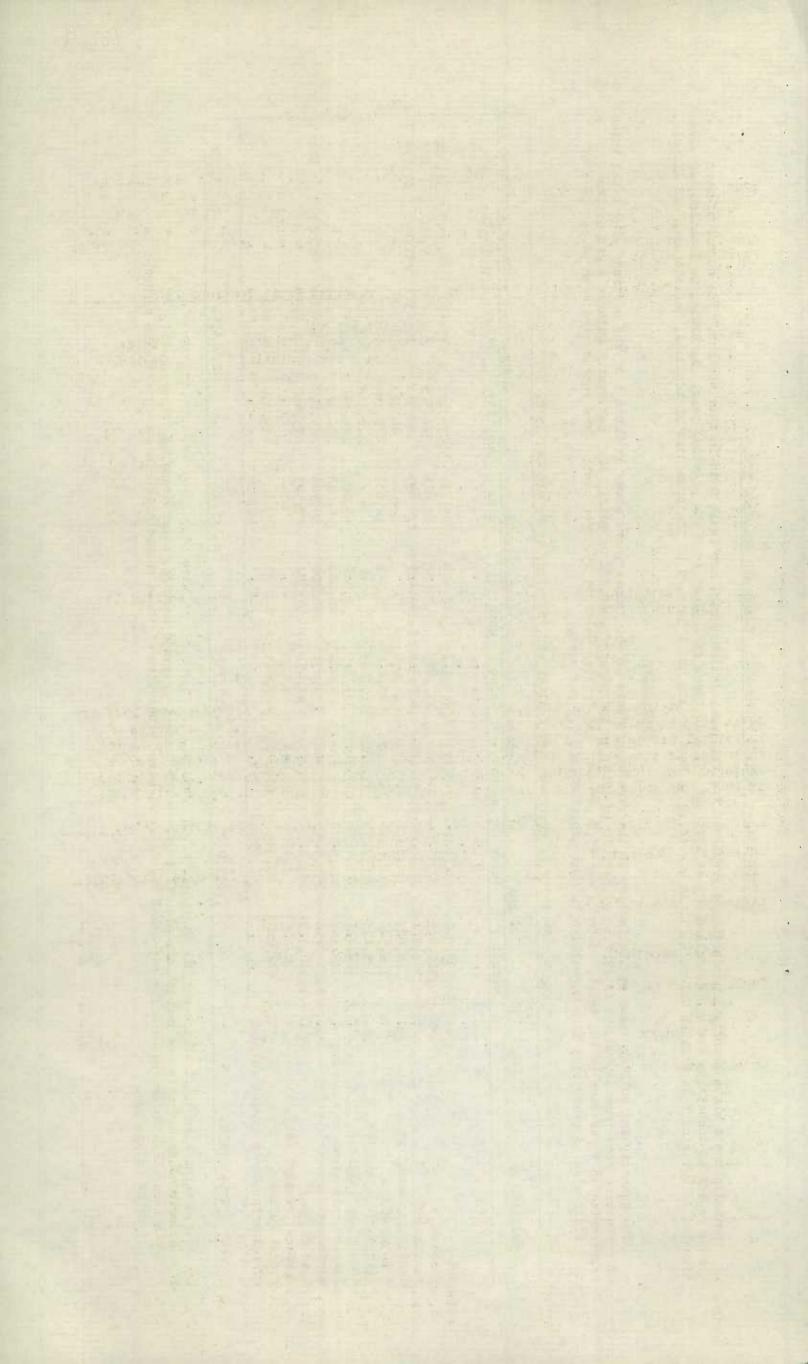
Table 1. Products of the Preserved Fruits, etc. Section, by Provinces, 1928.

1/ Nova Scotia, Alberta, Saskatchewan and Manitoba.

11

2/ Includes, Canned fruits and vegetables, pie fillings, sugar butter, prepared mustard, salad dressing, vinegar, etc.

3/ Data here given do not necessarily represent the total Canadian production of these commodities since they are also produced in other industries.



SECTION III. FRUITS, PRESERVED.

Capital Investment

Fixed capital including land, buildings, machinery and tools increased by \$295,559, working capital, including materials and stocks on hand and in process of manufacture, etc., increased by \$520,139 making a net increase in capital investment in 1928 of \$815,698. Compared by provinces, Ontario supplied 60.3 per cent of the total capital investment, Quebec 26.2 per cent, British Columbia 13.1 per cent and the Other Provinces .4 per cent.

Table 2 .- Capital Invested in the Preserved Fruit Section, 1928.

Fixed Capital Land, buildings,	Materials on ;	Cash, trading	Total
and tools	in process, etc.	accounts, etc.	Capital
\$	\$	\$	\$
2,890,736	2,474,600	1,046,373	6,411,709
1,862,033 287,094 726,839 14,770	1,369,263 412,199 685,749 7,389	633,698 137,328 269,133 5,714	3,864,994 837,121 1,681,721 27,873
	and, buildings, etc. machinery and tools \$ 2,890,736 1,862,033 287,094 726,839	And, buildings, Materials on hand, stocks in process, etc. \$ \$ 2,890,736 2,474,600 1,862,033 1,369,263 287,094 412,199 726,839 685,749 14,770 7,389	And, buildings, btc. machinery and tools Materials on hand, stocks in process, etc. Cash, trading and operating accounts, etc. \$ \$ \$ \$ 2,890,736 2,474,600 1,046,373 1,862,033 1,369,263 633,698 287,094 412,199 137,828 726,839 685,749 269,133 14,770 7,389 5,714

1/ Nova Scotia, Alberta, Saskatchewan and Lanitoba.

Employment Statistics

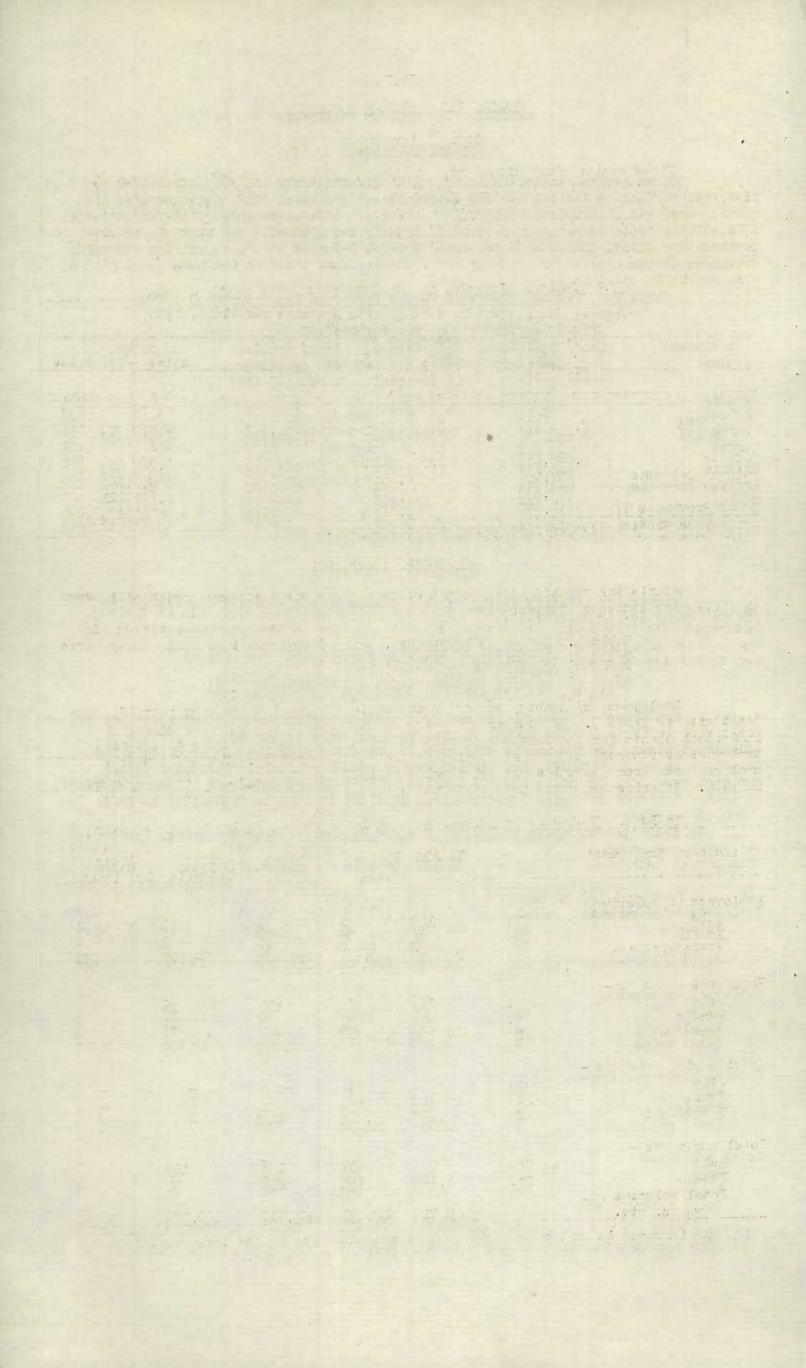
Statistics relating to the various phases of emoloyment are presented in the following series of tables:-

> Table 3. Employees by numbers, sex and remuneration, 1928. Table 4. Employment by months, 1928. Table 5. Working time of plants and employees, 1928.

Employees by number, sex and remuneration during the calendar year 1928 are dealt with in Table 3. The number of employees on wages is the sum of averages of individual plants for the months they were in operation plus the number of salaried employees as reported under that heading on the annual schedule. The total number employed rose from 536 males and 898 females in 1927 to 559 males and 1,144 females in 1928. Salaries and wages increased from \$881,567 in 1927 to \$1,052,212 in 1928.

Table 3. Employees	by N	umber, Sex	and Remun	cration by	Provinces,	1928.
Classes of Employment		CANADA	Ontario	Quebec	British Columbia	Other Provinces
	No. No. \$	152 58 392,282	81 41 246,401	5 3 15 110,392	17 2 34,709	1 780
	No. No. \$	396 658 648,072	202 289 352,644	1.03 276 194, 808	86 89 95,669	5 4 4,951
	No. \$	11 428 11,858	11 423 11,743	- 5 110		
Female N Total salaries and	No. No.	559 1,144	294 753	156 296	103 91	6 4
wages, etc.	\$	1,052,212	610,793	305, 310	130,378	5,731

1/ The increase in number at employment is accounted for by the large number of "cite mises realized in the province of Opterio.



SECTION III. FRUITS, PRESERVED

Employment Statistics - Cont'd.

Employment by Months.- The number of persons employed in each month of the year is given in Table 4 for the Dominion. The month of highest employment was July with a total enrolment of 1,253, whilst that of lowest employment was March with an enrolment of 740. The average number employed per individual establishment exclusive of outside piece workers was 1,054. The average employment as stated in Table 4, is not the average found by dividing by 12 but the sum of the individual averages per plant according to the months in operation.

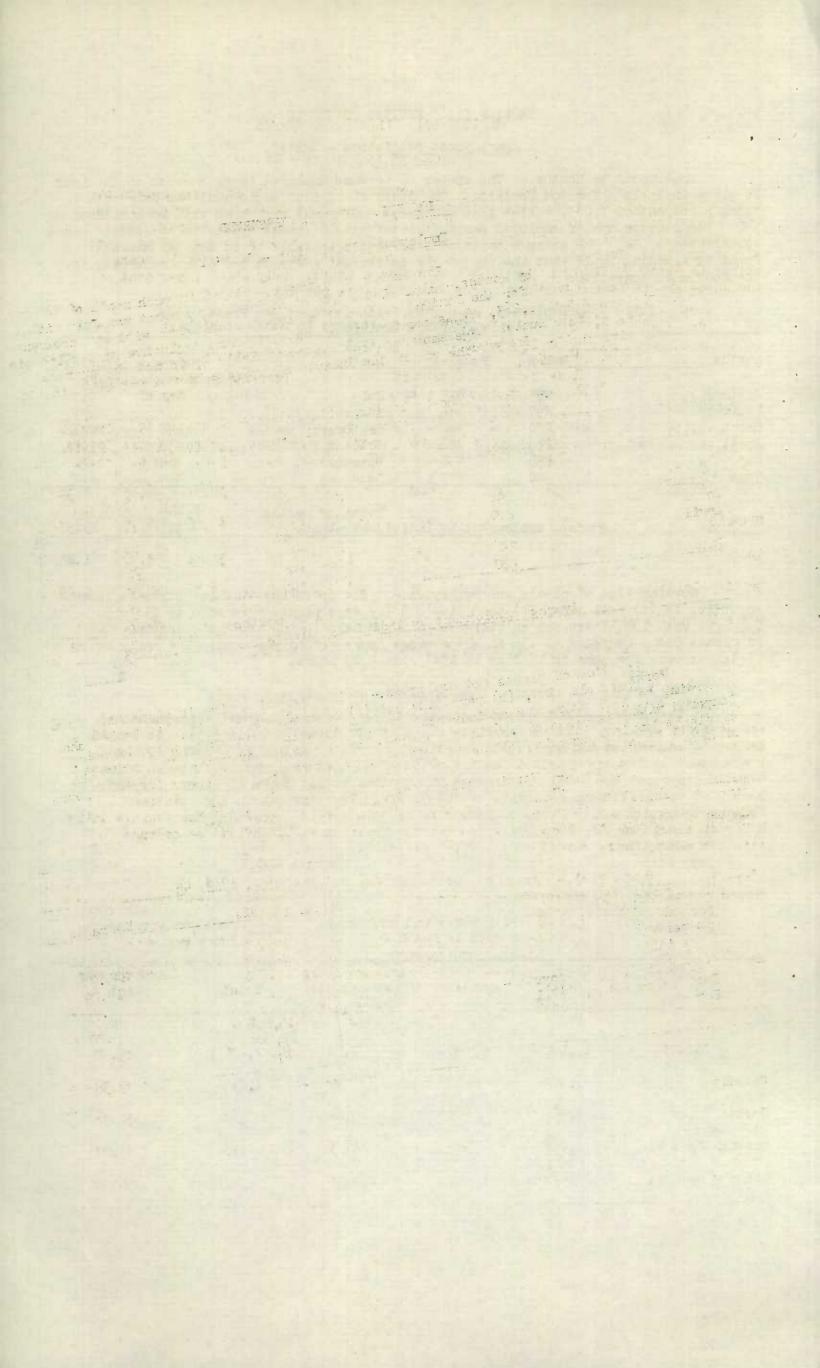
Table 4.- Employment by Months, with Averages per Plant, 1928, for the Dominion.

Months	Males	Females	Months	Males	Females		
January February March April May June	295 297 280 279 296 420	495 455 460 486 470 579	July August September October November December	452 437 448 438 404 359	811 632 731 729 752 649		
Total by months 4,405 7,249 Average employment by individual plants 396 658							

Working time of plants and employees. The operating time in plants is shown according to (a) full time, (b) part time and (c) days plants were idle in Table 5. Compared with 1927 there was an increase of 10.48 days in the average operating time of plants but a decrease of .36 in the average hours worked per week. The daily hours of labour were the same in 1928 as in 1927 viz. 9.20 hours.

Table 5 .- Working time of plants and employees, 1928.

Number of plants reporting	45	
	Totals	Averages
Days in operation - On full time On part time Days idle	10,969 643 2,068	243.76 14.29 45.95
Hours worked by 1,650 employees - Per day or shift, total Per week	15,181 2,226	9.20 49.47



SECTION III. FRUITS, PRESERVED.

Employment Statistics - Cont'd.

The number and percentage of wage-earners in months of highest employment working specified hours per day is shown in Table 5(a) for Canada and the provinces. For the Dominion, the number working specified hours was distributed between the classes, the percentage working 10 hours being highest. In Ontario over 32 per cent of the employees worked 8 hours per day, in Quebec 58.40 per cent worked 10 hours whilst in British Columbia 63.36 per cent worked 8 hours. Only about 7 per cent of the wage-earners in the Dominion worked over 10 hours per day.

Provinces	1 0-	rners in employme per day	nt work		Percentage of wage-earners working per day of			
	8 hours	9	1.0	Over 10	8 hours	9	10	Over 10
	or less	hours	hours	hours	or less	hours	hours	hours
	No.	<u>No</u> .	No.	No.	p.c.	p.c.	p.c.	p.c.
CANADA	454	472	602	122	27.52	28.61	36.48	7.39
Ontario	267	223	219	109	32.64	27.26	26.77	13.33
Quebec	12	214	327	7	2.14	38.21	58.40	1.25
British Columbia	166	35	55	6	63.36	13.36	20.99	2.29
Other Provinces 1/	9	-	1		90.00	-	10.00	-

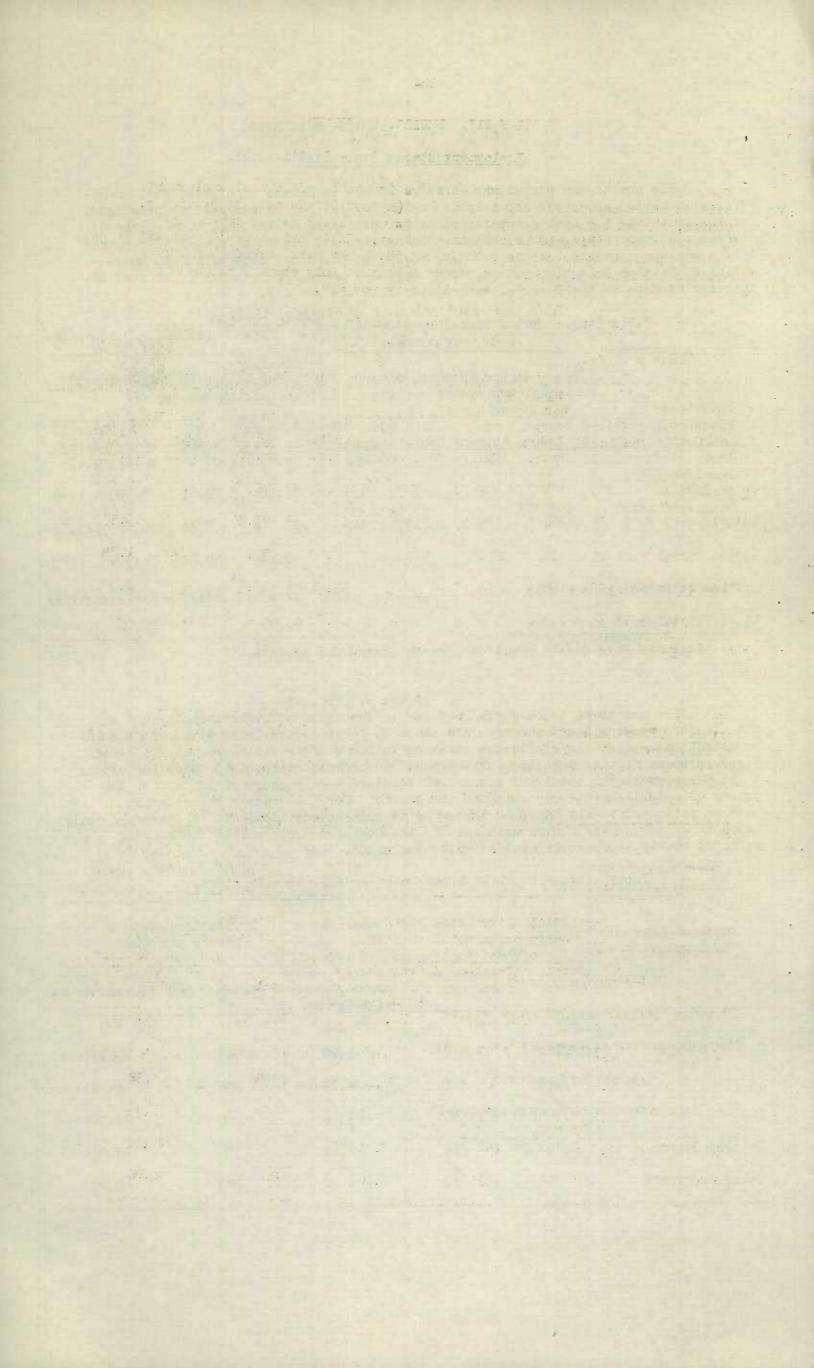
Table 5(a) .- Hours worked by wage-earners in month of highest employment, 1928.

1/ Includes Nova Scotia, Manitoba, Saskatchewan and Alberta.

The number of hours worked per day in the month of highest employment and the standard working hours per week are shown by provinces in Table 5(b). It should be noted that whilst the statistics relating to hours of labour in columns 1, 2 and 3 are based on figures compiled for the month of highest employment, those in columns 4 and 5 represent the total and average of standard weekly hours of labour for the number of establishments reporting to the Bureau. For this reason the relation between daily and weekly hours of labour is to some extent impaired. The average daily hours of labour on the above basis was for the Dominion 9.20, whilst the average standard weekly hours worked out at 49.47 per plant.

Table 5(b) .- Hours of labour per day and per week, 1928.

Provinces	wage-	daily hours ar earners in mor ghest employme	th of		ard working per week
	Total hours	Total wage- earners	Average hours per day per wage-earner	Total	Average per plant
	No.	No.	No.	No.	No.
CANADA	15,181	1,650	9.20	2,226	49.47
Ontario	7,478	818	9.14	1,085	49.32
Quebec	5,365	560	9.58	565	51.36
British Columbia	2,256	262	8.61	376	47.00
Other Provinces	82	10	8.20	200	50.00



SECTION III. FRUITS, FRESERVED.

Fuel Consumption

The quantity and the cost value delivered at the works of the various classes of fuel used in the Dominion during 1928 is shown by classes in Table 6. The total cost rose from 67,317 in 1927 to 70,096 in the year covered by this report, or a little more than 4.1 per cent. Coal was the principal fuel and represented 81.6 per cent of the total cost for the year.

Table 5.- Fuel consumed by classes, 1928.

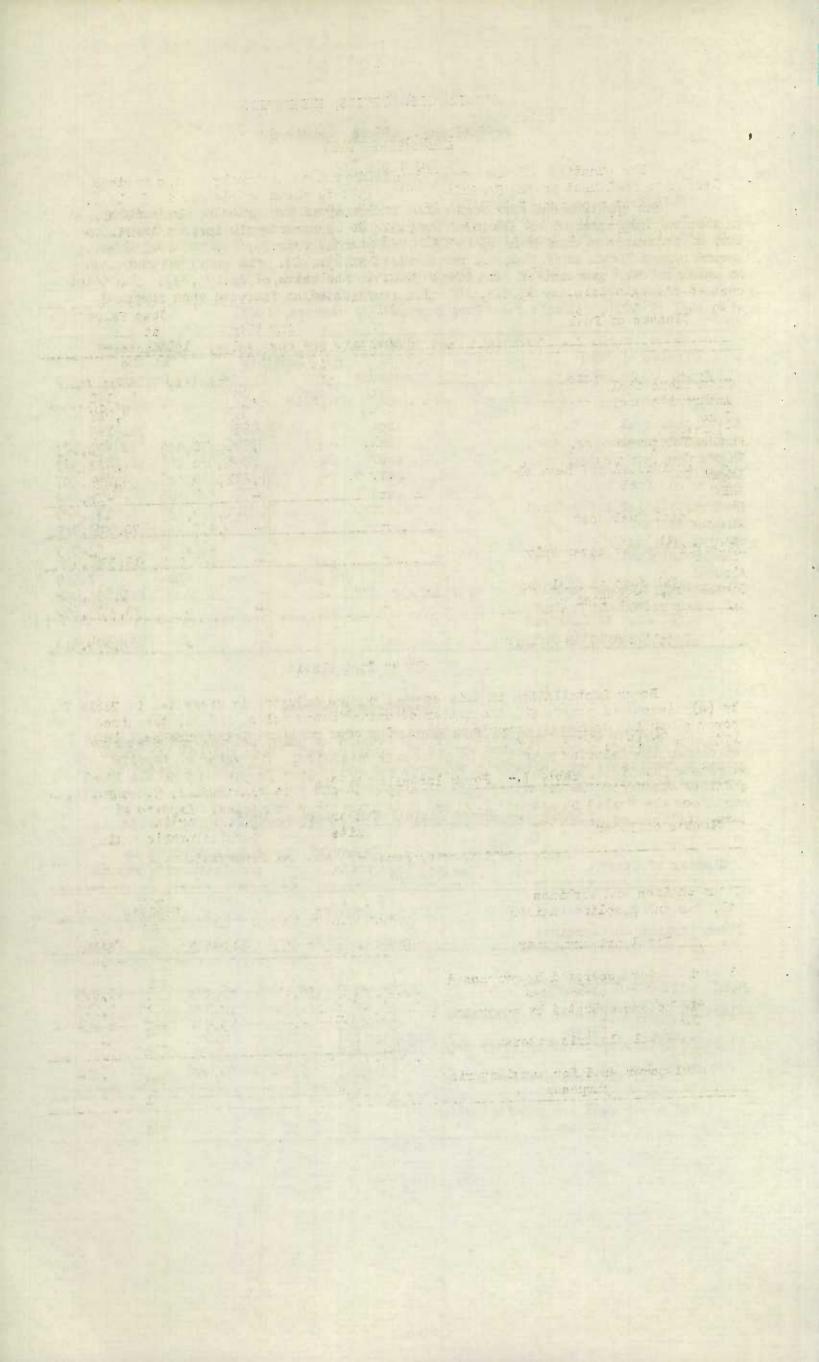
Classes of Fuel	Unit of measure	Quanti ty	Cost Value at the <u>factory</u> \$
Bituminous coal Anthracite coal Coke Gasoline Tood Gas, artificial and natural All other fuel	ton ton gal. cord m.c.ft.	8,098 399 254 2,731 1,272 4,291	54,190 3,017 1,189 573 6,477 4,159 491
Total fuel cost			70,096
Electricity for power only			13,336
Total cost of fuel and electricity	-	-	83,432

Power Installation

Power installation in this section of the industry is presented in Table 7 by (a) classes of power, (b) the number of units in each class and (c) the horse power according to manufacturer's rating. The cost of electricity purchased in 1928 was \$13,336.

Classes of Power	Number of units	H.P. according to manufacturer's rating
Steam engines and turbines Oil, gas and gasoline engines	11	200 20
Total primary power	12	220
Electric motors operated by purchased power Electric motors operated by power owned	125	741
Total electric motors	125	741
Total power used for manufacturing purposes	137	961

Table 7 .- Power Installed by Classes, 1928.



SECTION III. FRUITS, PRESERVED

Materials Used

The quantity and cost value at the factory of the principal materials used in this section during 1928 are given in Table 8. Sugar was the largest individual item of materials with a total of 31,845,726 pounds worth \$1,705,597, fruits being second with a total of 24,870,699 pounds worth \$1,631,123. The third largest item in point of cost was that of containers, etc. to the value of \$1,195,092. The total cost of all materials was \$5,394,519 which represented an increase when compared with 1927 of \$799,423.

Table 8 M	Materials	used 1	by c	uantity	r and	cost	value.	192	8.
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Kinds of Materials	Unit of measure	Quantity	Cost Value
Fruits for preserving, etc. Vegetables for canning, etc. Sugar Salt Pectin Glucose Spices, all kinds Vinegar Alcohol Containers, labels, caps, etc. (value only) All other materials (value only)	pound " " " gal. prf.gal.	24,870,699 9,026,866 31,845,726 554,309 1,622,023 6,805,487 178,272 102,068 804	1,631,123 98,929 1,705,597 4,149 171,720 258,089 24,875 26,436 2,919 1,195,092 275,290
Total cost of materials		_	5.394.519

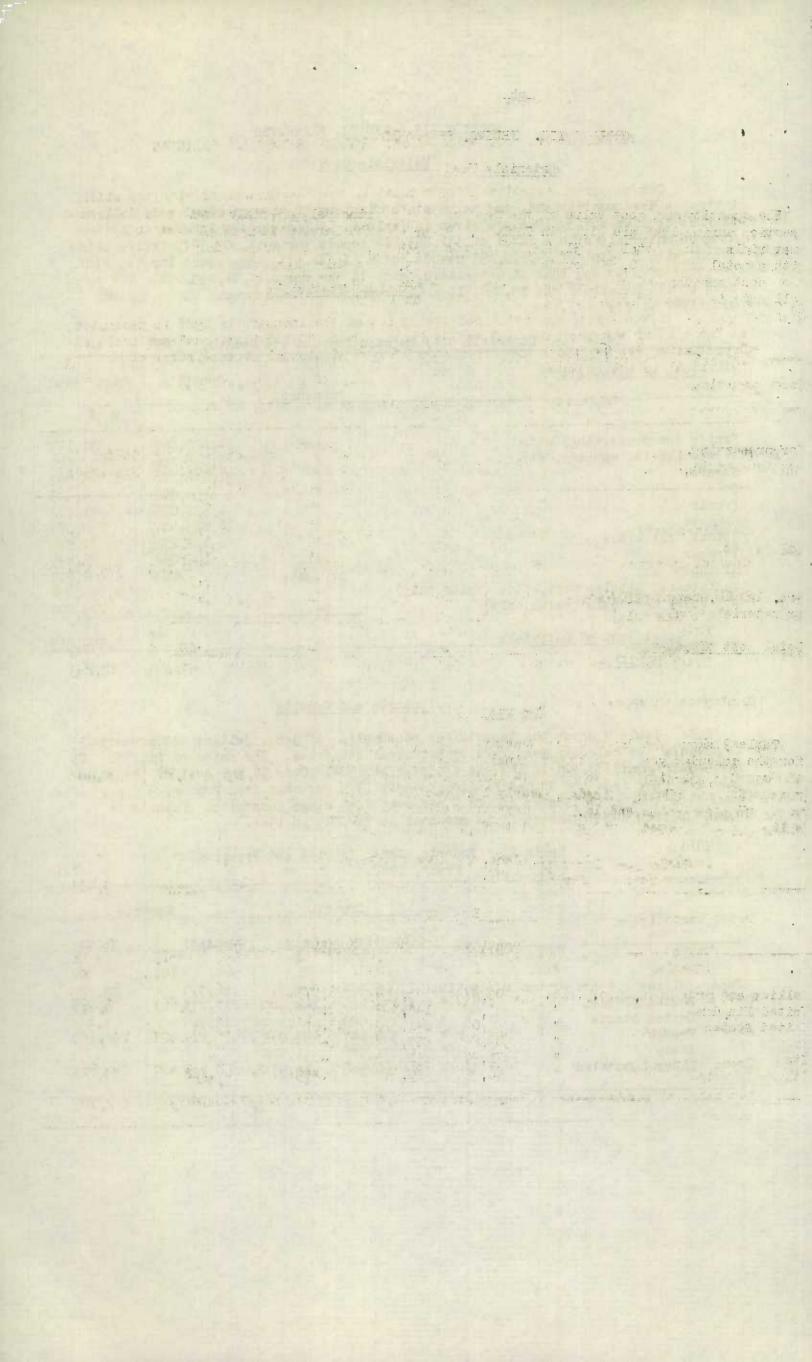
Imports and Exports

Table 9 shows the imports for consumption of jams, jellies and preserved fruits for the calendar year 1928 by principal countries. The value of imports decreased from \$338,304 in 1927 to \$335,774 in 1927. Over 56 per cent of the total quantity came from the United Kingdom, nearly 17.4 per cent from France, 9.7 per cent from the United States and 16.9 per cent from other countries. Exports of jams, jellies and preserved fruit amounted to \$10,895 in 1928.

> Table 9.- Imports, Jams, Jellies and Preserved Fruit, 1928.

	Impo	rts	Exports		
	Quantity	Value \$	Quanti ty	Value \$	
United Kingdom United States France Italy	2,008,974 1,131,486 195,029 349,897 271,976 60,586	335,774 148,349 41,450 83,072 51,929 10,974	86,7 73 12,278 13,996 	10,895 1,115 1,958 - 7,822	

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SECTION IV .- VINEGAR, CIDER, PICKLES, SAUCES AND RELISHES

The number of establishments engaged in the manufacture of vinegar, cider, pickles, sauces and relishes during 1928 was 62 distributed by provinces as follows:-Ontario 40, Quebec 6, British Columbia 6, Manitoba 5, Nova Scotia 2, Alberta 2 and New Brunswick 1.

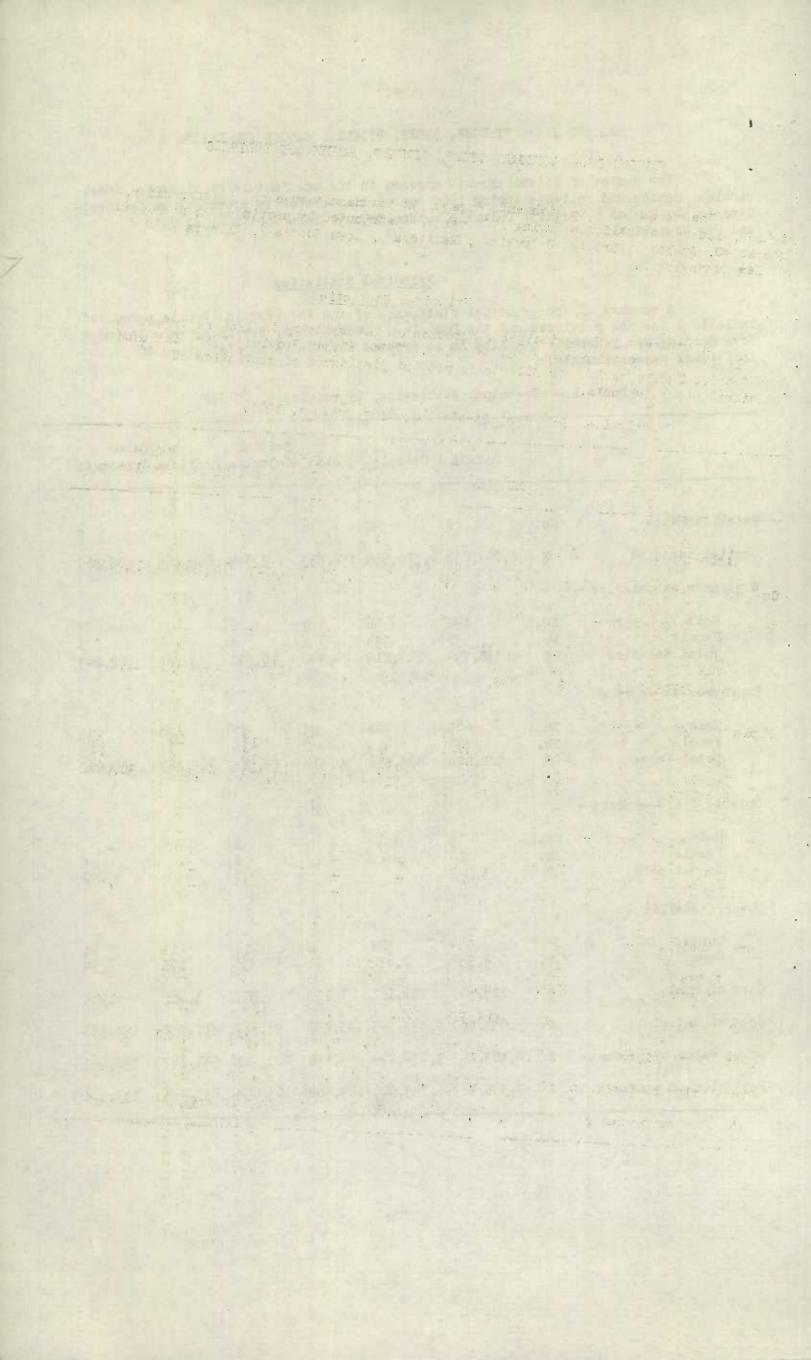
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Principal Statistics

A summary of the principal statistics of the industry in 1928 is presented in Table 1 for the provinces and the Dominion. Under "Other Provinces" are included Nova Scotia, New Brunswick and Alberta to prevent disclosure of statistics of individual establishments.

Table 1 .- Principal Statistics, by provinces, 1928.

		CANADA	Ontario	Quebec	British Columbia	Manitcha	Other Provinces
Establishments	No.	62	40	6	6	5	5
Capital invested	\$	8,047,231	6,576,959	352,593	143,045	649,265	325,369
Employees on salaries -							
Male Female Total Salaries	No. No. \$		96 34 227,219	9 1 24,940	6 4 10,530	24 6 53,865	6
Employees on wages -							
Male Female Total Wages	No. No. \$	649 533 982,974	548 411 825,816	29 2 40,314	17 16 23, 515	20 75 63,267	35 29 30,062
Outside piece-workers -							
Male Female Amount paid	No. No.	1 10 3,944	=	-	1 2 472		- 8 3,472
Power installed -							
Unit s Capacity	No. H.P.	2,954 2,954	508 2,692	8 21	14 56	13 101	11 84
Cost of fuel	\$	113, 523	101,16].	1,119	1,507	3,667	6,069
Cost of materials	\$	5,054,480	1, 334, 943	143,890	97,367	319,922	158,358
Gross value of products	\$	10,423,293	9,084,844	293,158	200,461	553,867	290,663
Net value of products	\$	5, 368, 813	4,749,901	149,568	103,094	233,945	132,305



SECTION IV.- VINEGAR, CIDER, PICKLES, SHURES AND LINES

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Statistics of Production

The quantity and the selling value at the factory of the various products of the industry will be found in Table 2, by provinces. The total value of products increased from 1927 by \$1,712,342, the amount for 1928 being \$10,423,293. Ontario furnished 87.1 per cent of the total value of production, Manitoba 5.3 per cent, Quebec 2.9 per cent, British Columbia 1.9 per cent and "Other Provinces" 2 8 per cent. The leading item of production in 1928 was "Catsups, Sauces and Relishes" with a selling value of \$2,120,827 followed in or the "Baked Beans" with a value of \$2,012,416, "Pickles" with \$1,944,175 and "Vinegar" with \$1,479,589.

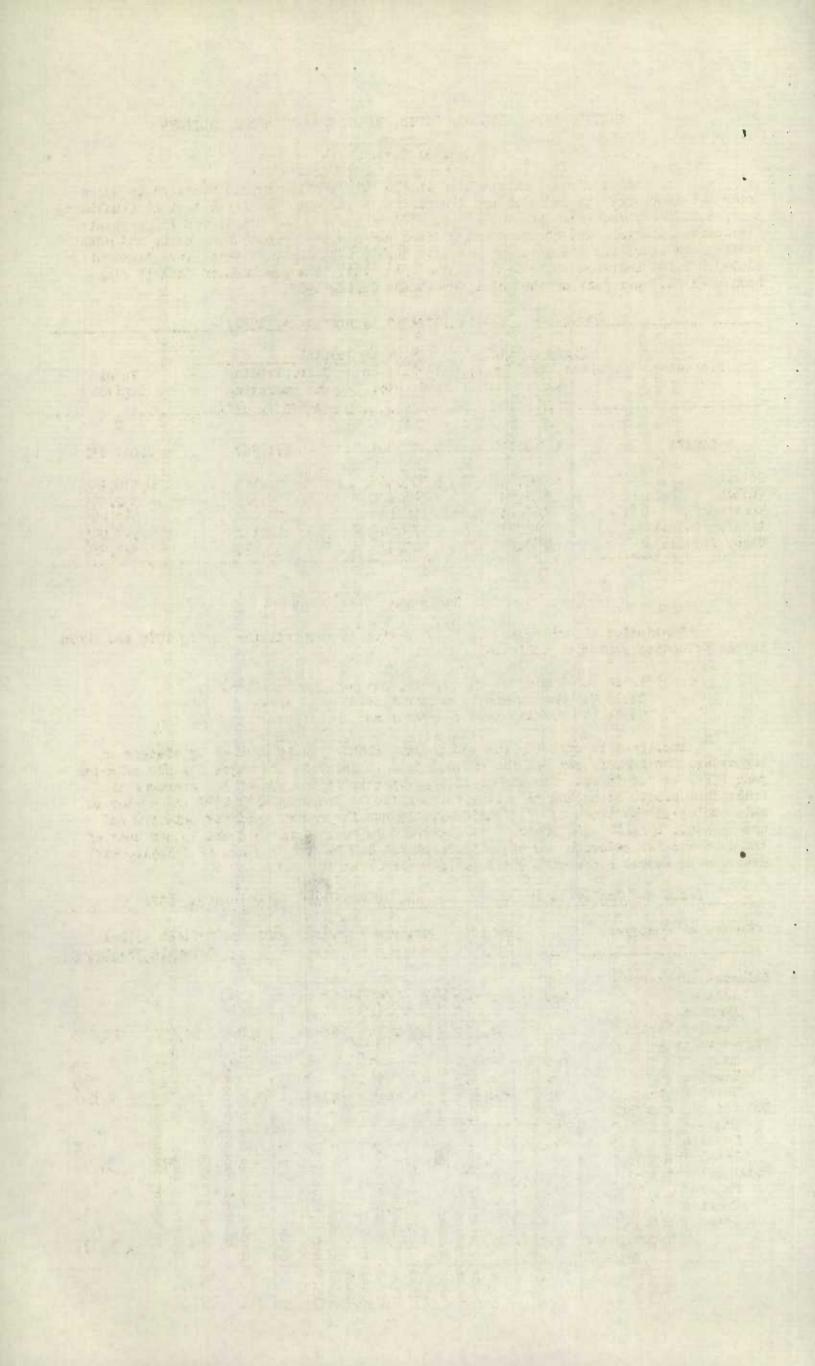
	Unit of	Cana	id a	Ont	urio	ยู่แค่	90	Manit	toba	British Columbi		Oth Prov	er inces	
Principal Products 3/	measure	Quantity	Value	Quantity	Valu		Val	uantity	Value	Quantity	Value	<i>uantity</i>	Value	1
			\$		\$ I.		C a'				÷		2	
Catsup, sauces, etc.	gallon	1,035,643	2,120,827	1,032,993	2,117,057	- 1	-	2,650	2,970	-	-		-	
Canned soups	cases		595,044		595,044		-	-	-	-	-	-		
Baked beans	cases	669,131	2,012,416	669,132	2,012,416	-	-	-	-	-	-	-	-	1
Vinegar	gallon	4,301,866	1.479,589	2,355,285	876,130		268,880	498,117				423,124	142,140	1
Pickles, all kinds	H	1,150,045	1 1,944,175	871,485	1,438,180	6,000	4,000	171,400	308,816	55,000	68,200	46,160	74,979	NO
Frepared mustard	14	92,303	135,947	76,548	128,010	15,755	7,011	-	-	-	-	-		1
Fruit juices, etc. 2/	gallon	458,846	420,199	413,048	406,783	-	-	1,800	11,003		-	4,021	2,413	1
Sauerkraut	1b.	3,195,027	129,383	3,114,027	126,693	-	-	58,000	1,740	13,000	650	10,000	300	1
Cider	gallon	289,671	78,235	211,564	45.852	-			-	22,200	13,100	55,907	19,203	
Salad dressing	11	84,862	262,080	84,467	261,185	- 11- 11	-	250		-	-	145	291	1
All other products 1/		-	1,245,398	-	1,026,630		12,101	-	59,760		51.00	427,14]	51.257	-
Total			10,423,293	-	9,034,844	-	293,158	-	EC2 97		200,461.	-	290,663	-

Table 2.	- Prod	uction,	by F	rovinces	, 1928.

1/ Includes canned macaroni, mincemeat, jams, marmalade, evaporated apples, apple butter, candied fruit peol, horseradish and other miscellaneous products.

2/ Includes fruit pectin.

3/ Data here given do not necessarily represent the total Canadian production of these commodities since they are also produced in other industries.



SECTION IV .- VINEGAR, CIDER, PICKLES, SAUCES AND RELISHES

- 27-

Capital Investment

The amount of capital invested in the "Vinegar and Pickle Section" is shown under two heads for the Dominion and the provinces in Table 3. Fixed capital (including land, buildings, machinery and tools) amounted to \$3,718,184, whilst working capital (including materials and stocks on hand, fuel and finished products on hand, and cash trading and operating accounts) amounted to \$4,329,047, making a total investment of \$8,047,231, an increase since 1927 of 13.27 per cent. The province of Ontario alone furnished \$1.7 per cent of the total investment during 1928.

Table 3 .- Capital Invested by provinces, 1928. Fixed Capital Working Capital Cash, trading Land, buildings, Materials on Total Provinces etc. hand, etc. and operating Capital accounts, etc. \$ \$ \$ \$ 3, 417, 465 CANADA 3,718,184 911,582 8,047,231 676,145 6,576,959 Ontario 2,895,712 3,005,102 250,947 367,037 42,121 59,525 352,593 Quebec 182,184 Manitoba

41,231

163,257

British Columbia

Other Provinces

Employment Statistics

17,132

58,736

143,045

325, 369

Statistics of employment in this section of the industry during 1928 are shown in the following series of tables:-

84,682

103,376

Table 4. Employees by numbers, sex and remuneration. Table 5. Employment by months according to sex. Table 6. Working time of plants and employees.

Employees by numbers, sex and remuneration.- Table 4 shows by classes of employees, the number, sex and the amounts paid in salaries and wages for the calendar year 1928, by provinces. The number of wage-earners is the sum of the averages of individual plants according to months in operation. Compared with 1927 the number of male employees increased by 45, females by 109 and the amount paid for salaries and wages, etc., by \$200,055. Over 78 per cent of the number employed and 79 per cent of the payments for salaries and wages is accounted for by the province of Ontario, with Manitoba in second place with 9 and 8.8 per cent respectively.

Table 4.- Employees by number, sex and remuneration by provinces, 1928.

Classes of employees		CANADA	Ontario	Quebec		British Columbia	Other Provinces
Salaried employees -							
Males	No.	142	96	9	24	6	7
Femaler	No.	51	34	1	6	4	6
Total Salaries	\$	338,797	227,219	24,940	53,865	10,530	22,243
Wage-earners -		0.					
Males	No.	649	548	29	20	17	35 29
Females	No.	533	411	2	75	16	29
Total Wages	\$	982,974	825,816	40,314	63,267	23, 515	30,062
Outside piece-workers -	37						
Males Females	No. No.	10	-		-	1	- 8
Total Payments	\$	3,944				472	3,472
Total employees -	φ), J''''		-		-15), -1L
Males	No.	792	644	38	144	24	42
Females	No.	594	445	3	81	22	43
Total Salaries,							
Wages, etc.	\$	1,325,715	1,053,035	55,254	117,132	34, 517	55.777

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SECTION IV .- VINEGAR, CIDER, PICKLES, SAUCES AND RELISHES.

Employment Statistics

Employment by months .- The number of wage-earners employed during the year is shown by sex for the Dominion in Table 5. The months of maximum employment were July to November, the peak being reached in September with a total enrolment of 1,969, whilst the months of minimum employment were January to May with the lowest point in January with a total enrolment of 793, the average number of wage earners for the year being 1,182.

	Table 5 Wage-	-earners en	nployed by months, 1	928.	
Months	Males	Females	Months	Males	Females
January February March April May June	440 466 507 486 494 528	353 361 435 439 465 487	July August September October November December	601 743 1,186 819 680 484	516 610 783 631 452 417
Average	employment per plant:		ployees by months of operation	7,434 649	5,949 533

Working time of plants and employees .- The operating time of plants for the Dominion is shown in Table 5(a) according to full time and part time operations and by the number of days the plants were idle. Hours of labour of employees are shown by the day and the week.

 TE	ab	1	Э	5(a)	 WC	orki	ng.	time	of	P]	ant	ts .	and	Emp.	loy	ees,	19	128	3.	

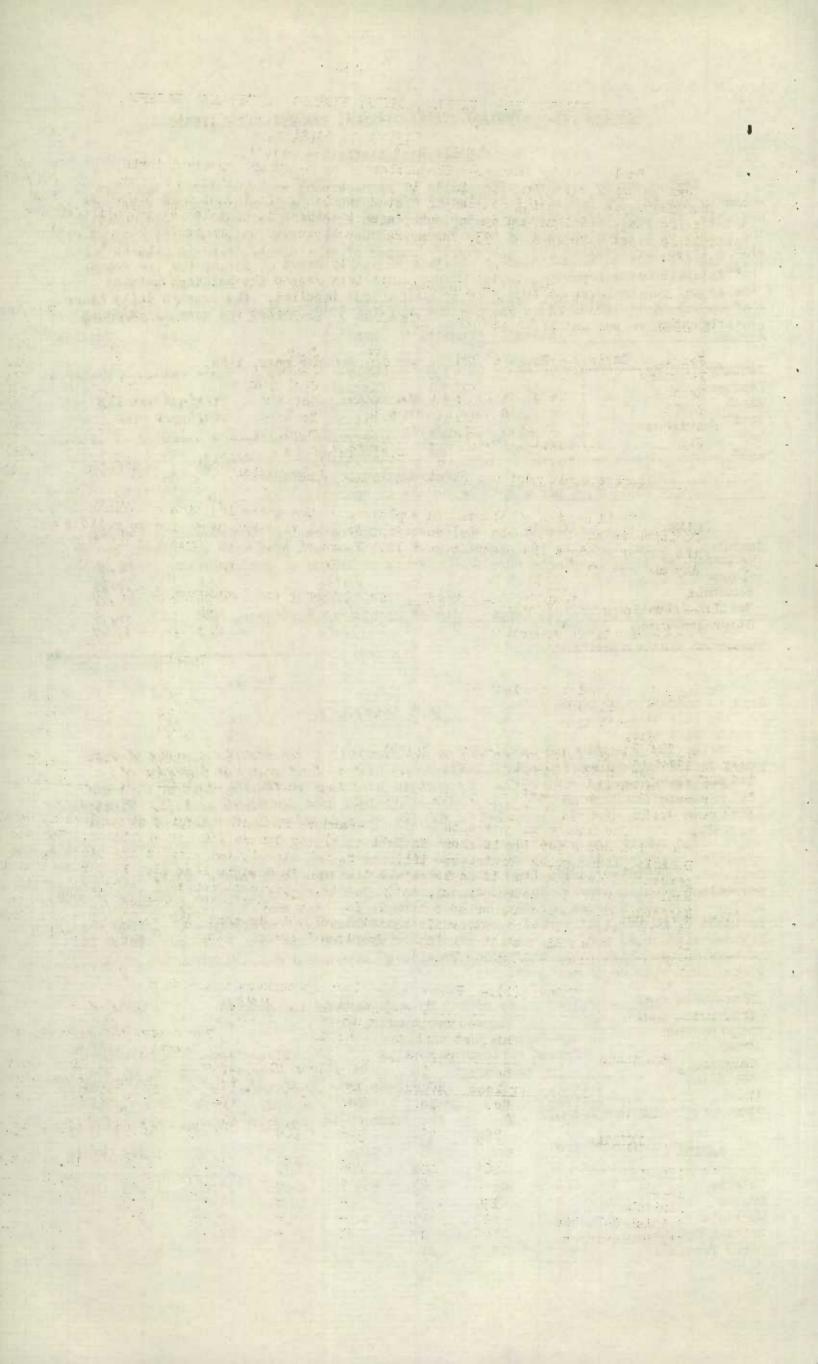
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Number of plants reporting		62
	Totals	Average per plant
Days in operation of plant -		
On full time	12,304	198.45
On part time	874	198.45 14.10
Idle	5,670	91.45
Hours worked by employees - (no. 2,144)		
Per day or shift	20,631	9.62 49.13
Per week	3,045	49.13

The number and percentage of wage-earners in months of highest employment working specified hours per day is shown in Table 5(b) for Canada and the provinces. For the Dominion, the number working specified hours was distributed between the classes, the percentage working over 10 hours being highest. In Ontario less than 15 per cent of the employees worked 8 hours per day, in Quebec 10.81 per cent worked 3 hours, whilst in Manitoba 97.20 per cent worked 8 hours. In the 9 hour day the province of Quebec was highest with 64.87 per cent, whilst British Columbia is next with 43.75 per cent. 10 hour day was highest in the "Other Provinces" group. being 67.50 per cent, with Quebec next with 24.32 per cent. The

Table 5(b) .- Hours worked by wage-earners in month of highest employment, 1928.

	Vage-e	arners i:	n month	of				and the set of the set of the set		
	highes	t employ	ment worl	king	Percentage of wage-sarners					
Provinces	1	per day	of		W0	rking per	r day of			
	8 hours	9	10	Over 10	8 hours	9	10	Over 10		
	or less	hours	hours	hours	or less	hours	hours	hours		
	No.	No.	No.	No.	P.C.	p.g.	D.C.	p.c.		
					1					
CANADA	465	364	346	969	21.69	16.98	16.14	45.19		
						-				
Ontario	269	302	256	969	14.98	16.82	14.25	53.95		
Quebec	4	24	9		10.81	64.87	24.32			
Mani toba	139	4	-	-	97.20	2.80	-	-		
British Columbia	27	21	-		56.25	43.75	-)		
Other Provinces	26	13	81		21.67	10.83	67.50	-		



SECTION IV .- VINEGAR, CIDER, PICKLES, SAUCES AND RELISHES.

Employment Statistics - Cont'd.

The number of hours worked per day in the month of highest employment and the standard working hours per week are shown by provinces in Table 6. It should be noted that whilst the statistics relating to hours of labour in columns 1, 2 and 3 are based on figures compiled for the month of highest employment, those in columns 4 and 5 represent the total and average of standard weekly hours of labour for the number of establishments reporting to the Bureau. For this reason the relation between daily and weekly hours of labour is to some extent impaired. The average daily hours of labour on the above basis was for the Dominion 9.62, whilst the average standard weekly hours worked out at 49.13 per plant.

Table 6.- Hours of Labour per day and per week, 1928.

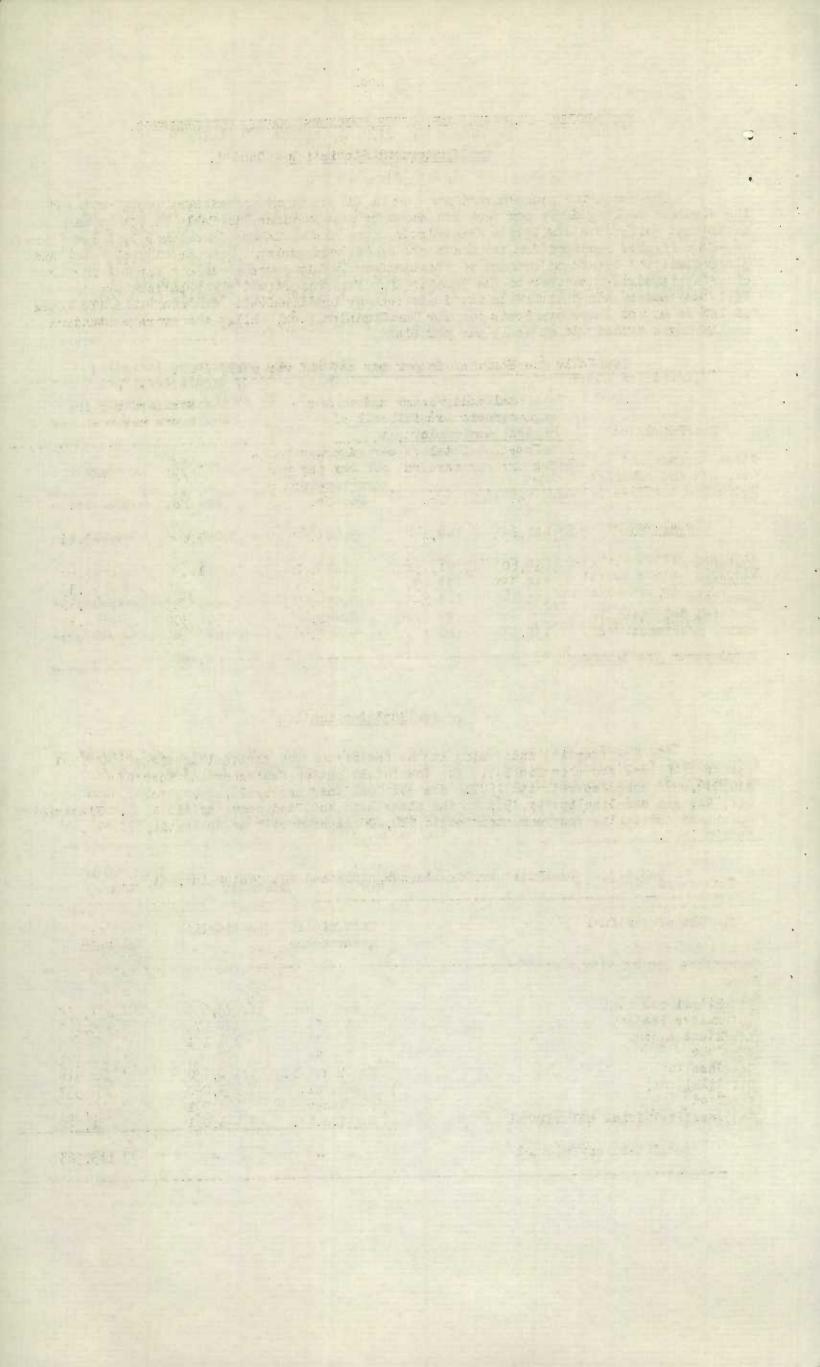
Provinces	wage-e	laily hours an earners in mon st employment	Standard working hours per week			
	Total Total wage- Average hours hours earners per day per wage-earner			Total	Average	
	No.	No.	No.	No.	No.	
CANADA	20,631	2,144	9.62	3,046	49.13	
Ontario Quebec Manitoba British Columbia Other provinces	17,605 338 1,148 405 1,135	1,796 37 143 48 120	9.80 9.14 8.03 8.44 9.46	1,936 338 223 302 247	48.40 56.33 44.60 50.33 49.40	

Fuel Consumption

The quantity and cost value at the factory of the various classes of fuel used in 1928 are shown in Table 7. The total cost of fuel shows an increase of \$10,009 when compared with 1927. The cost of Coal rose by \$9,577, Coke by \$473 and Oil, Gas and Gasoline by \$96, but on the other hand Wood decreased by \$137. Electricity purchased during the year amounted to \$12,800 as compared with an outlay of \$11,414 in 1927.

Table 7 .- Fuel used by Classes, Quantity and Cost Value, 1928.

Classes of fuel	Unit of measure	Quanti ty	Cost Value
Bituminous coal Anthracite coal Lignite coal Coke Gasoline Oil (fuel) Wood Gas, artificial and natural Total cost of fuel	ton " " imp.gal. gal. cord M.c.ft.	18,679 178 151 57 1,150 3,290 901 3,061	\$ 101,738 2,145 683 721 314 333 5,797 1,792 113,523



SECTION IV .- VINEGAR, CIDER, PICKLES, SAUCES AND RELISHES

Power Installation

Power installation in the "Vinegar and Pickle" section of the industry is shown by classes in Table 8, according to (a) the number of units in each class and (b) the horse power according to the manufacturer's rating. Primary power decreased over 1927 by 2 horse power. Electric motors increased by 243 horse power, whilst the total power used for manufacturing purposes increased 135 h.p. The number of boilers installed for any purpose totalled 43 with a boiler h.p. capacity of 4,863.

Number of Horse power according Classes of power Units to manufacturer's rating 853 70 Steam engines and turbines 17 23 Oil, gas and gasoline engines Hydraulic turbines or water wheels 2 76 42 999 Total primary power 1,045 257 Electric motors operated by purchased power Electric motors operated by power generated 255 910 by establishment Total electric motors 512 1,955 2.044 299 Total power for manufacturing purposes

Table 8 .- Power Installation by Classes, 1928.

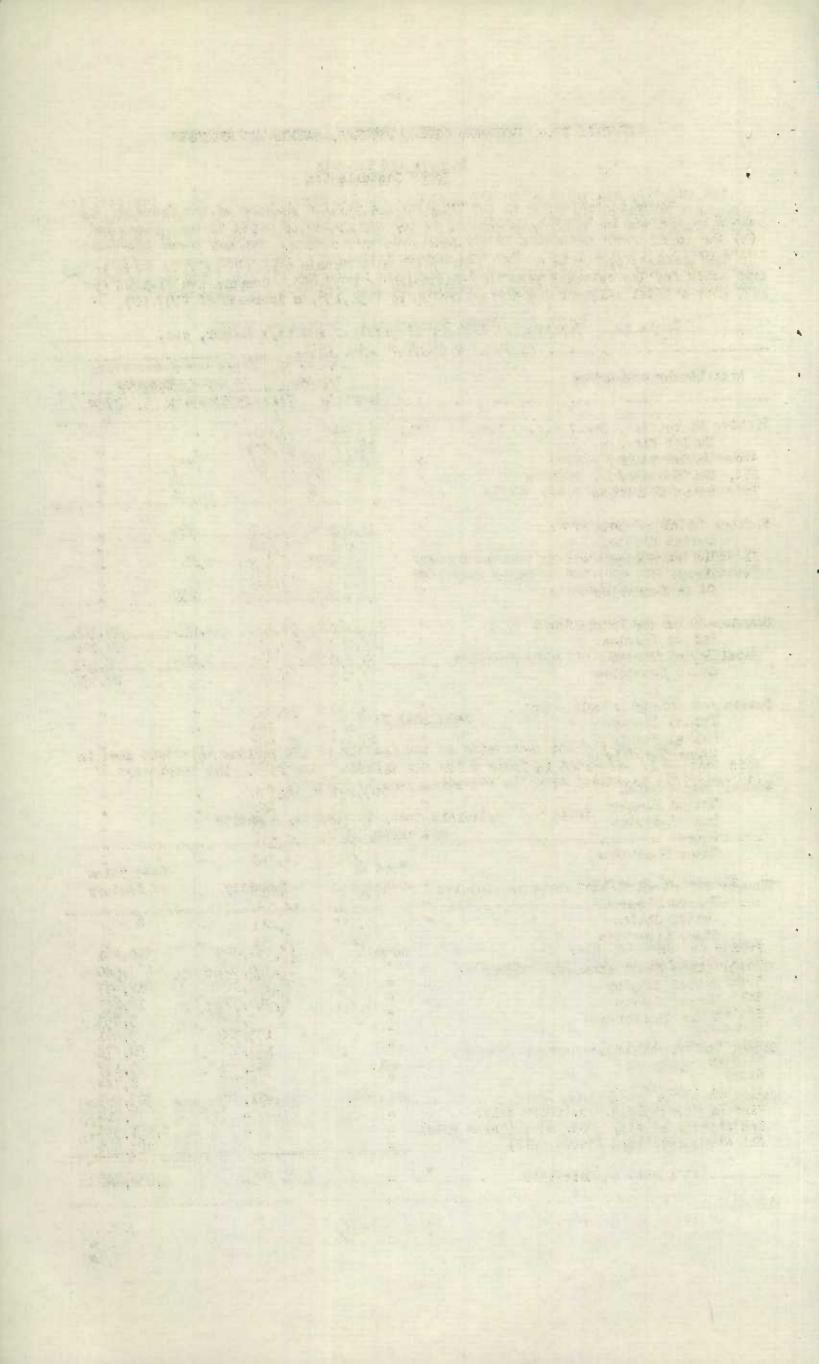
Materials Used

The quantity and cost value at the factory of the various materials used in this section is presented in Table 9 for the calendar year 1928. The total cost of all materials increased over the preceding year by \$945,667.

Table 9.- Materials used, by classes, quantity

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and the second s	suggestment of the owner.		And address of the other	tille allerant	-

Classes of materials	Unit of measure	Quantity	Cost Value at factory
			\$
Fruits for canning, etc. Vegetables for canning, pickling, etc. Sugar Salt Pectin Glucose Spices, all kinds Vinegar Cider Alcohol (inc. duty) Vinegar materials n.e.s.(value only) Containers, labels, caps, etc. (value only) All other materials (value only)	pound """"""""""""""""""""""""""""""""""""	15,087,049 65,759,801 6,968,886 2,899,505 55,648 135,300 176,996 422,441 8,726 491,289	240,861 867,580 412,487 16,257 5,853 5,861 50,872 99,132 2,784 303,993 74,014 2,251,337 723,449
Total cost of materials	-	-	5,054,480



SECTION IV .- VINEGAR, CIDER, PICKLES, SAUCES AND RELISHES

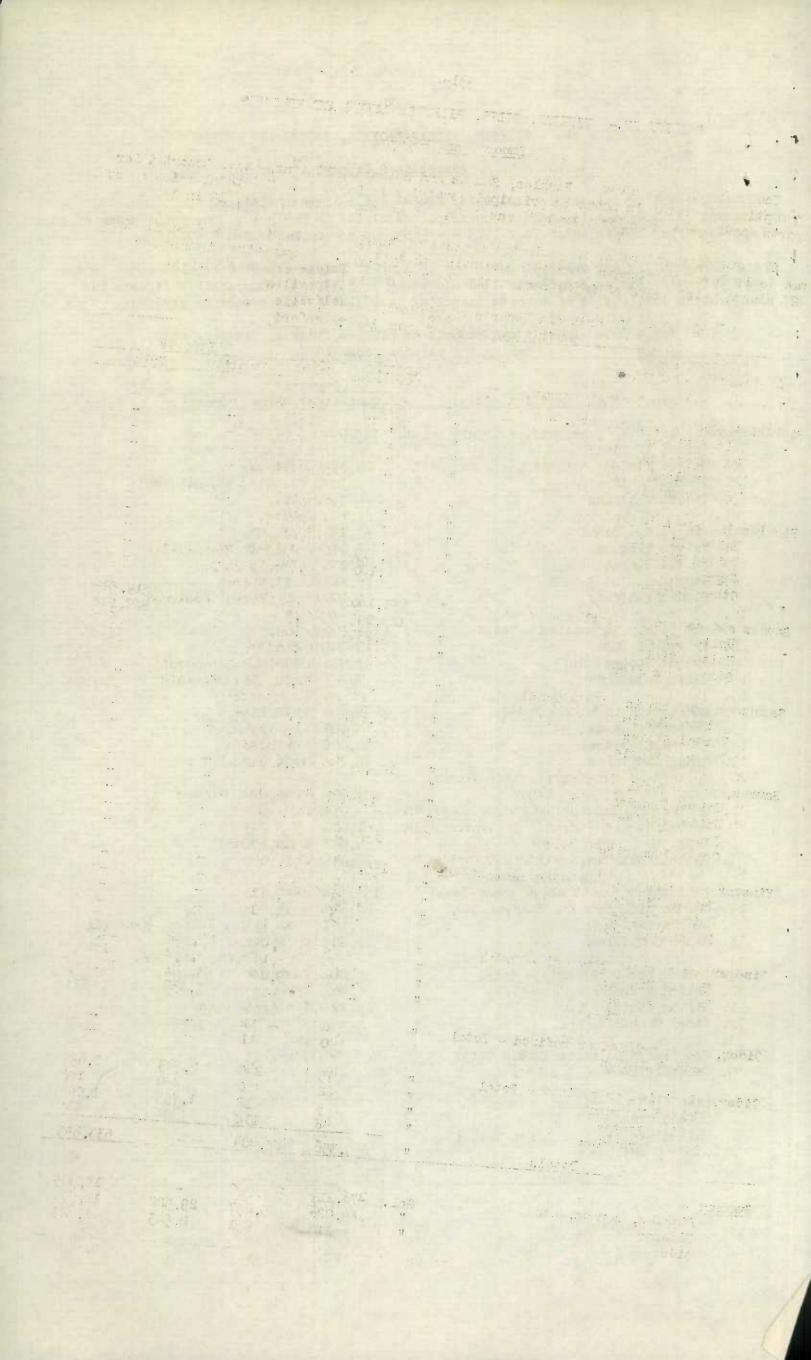
Imports and Exports

The quantity and value of Pickles, Sauces and Relishes, Vinegar, etc., imported for consumption in Canada is shown by principal countries in Table 10. The total value of such imports during the calendar year 1928 was \$689,404 as compared with \$749,412 in 1927.

The quantity and value of goods the produce of Canada exported is also shown in the same table for the calendar year 1928 amounting to \$533,653. Comparative figures for 1927 show a total value of imports amounting to \$731,156, a decrease of \$197,503.

Table 10.- Imports and Exports of pickles, sauces, vinegar, etc. during the calendar year 1928.

Articles by countries		Imports		Exports	
		Quanti ty		Quantity	Value
Pickles in bottles, jars, etc Total United Kingdom United States Newfoundland Other Countries	gal n n n		\$ 99,084 51,839 35,590		
Pickles in bulk - Total United Kingdom United States Japan Other Countries	99 77 79 79	31,230 2,041 7,876 19,213 2,100	24,526 2,202 6,638 13,932 1,754		-
Sauces and catsup in bottles - Total United Kingdom United States Other Countries	11 11 11	231,160 129,047 93,230 8,883	404,579 215,598 178,563 10,418	-	519,525 482,158 8,673 28,694
Sauces and catsup in bulk - Total United Kingdom United States Other Countries	11 11 17 11	44,630 167 30,691 13,772	30,233 153 21,038 9,042	-	-
Sauces, soy - Total United Kingdom United States Japen Other Countries	11 17 17 17 17	103,251 933 1,280 64,997 36,041	41,674 665 793 26,176 14,040		
Vinegar and strength not above proof-Total Unived Kingdom United States Other Countries	L # # #	155,496 67,670 77,623 10,203	79,616 18,704 54,881 6,031		
Vinegar above proof strength - Total United Kingdom United States Other Countries	77 77 78 71	33,530 3,972 24,558	9,441 5,197 4,244	29,522 4,762 23,521 1,239	12,505 1,812 10,147 546
Cider, not clarified or refined - Total United States	11 1	40 40	11 11	-	
Cider, clarified or refined - Total United Kingdom United States Other Countries	19 17 11 17	75 22 5 48	240 110 12 118	2,543 250 1,795 498	1,623 180 1,098 345
Totals	11	665, 356	689,404		533,653
Summary - Pickles, sauces, etc. Viaegar Cider	Gel. H	476,215 189.026 115	600,096 89,057 251	29,522 2,543	519,525 12,505 1,623



-32-

Fruit and Vegetable Canneries in Operation in Canada, 1928.

Name

NOVA SCOTIA

-

- 1. Parker Packing Company
- 2. Provincial Canners, Ltd.
- 3. Stipling, A.R.
- 4. United Fruit Companies of N.S., Ltd.
- 5. Western Canners (Maritime) Ltd.,

NEW BRUNSWICK

1. Western Canners (Maritime) Ltd.,

QUEBEC

1.	Beaconsfield Preserving & Canning Co.
2.	Beaudoin, Cleophas
	Bussieres, C.A.
34.56	Canadian Canners, Ltd.
5	Clark, Wm. Ltd.
3.	
	La Cie de Conserves Moderne
7.	La Cie de Conserves de Yamaska
8.	Ferland, J.A. & Fils
9.	Gamache, Marc
10.	De Gruchy Canning Co.
11.	Grégoire, A.D.
12.	Lassonde, J.T.
13.	Lassonde, Aristide
	Lemay & Lemay
15.	Loggie, A. & R. Co. Ltd.
15.	Loggie, W.S. Co. Ltd.
17.	
18.	Lorrain, Wilfred
19.	Lord, David
20,	La Société Coopérative Agricole de
	St. Guillaume d'Upton
21.	La Société des Horticulteurs de Portneuf
22.	Le Syndicat Coopératif de Conserves de
	Ste. Marie Salomé
23.	Le Syndicat Coopératif de Neuville,
24.	Le Société Coopérative des Pêcheurs de
L. Te	Carleton
25.	Le Sóminaire de St. Sulpice Oka,
26.	
	Materazzo, Antonio
27.	McMeekin, David
28.	Maheu, Pacifique
29.	Pesent, Ernest
30.	Rouville Canners Co. Ltd.
31.	Windsor, J.W., Ltd.
32.	Windsor, J.W., Ltd.
33.	Windsor, J.W., Ltd.
34.	Windsor Canning Co. Ltd.
35.	Windsor Carning Co. Ltd.

ONTARIC

1.	Associated	Quality	Canners,	Ltd.	
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Bridgetown[×] Waterville Wolfville Aylesford Berwick

Address

Coldbrook

Beaconsfield W 9679 St. Laurent, Montreal Vercheres St. Isidore St. Remiv Notre Dame de Pierreville St. François du Lac Berthier en Haut 7295 rue Chabot, Montreal Laprairie Henryville Boucherville St. Michel de Rougemont St. Pierre les Becquets Les Escoumains / Les Escoumains Mille, Vaches Abord-à-Plouffev St. Jean, R.R. 1V

St. Guillaume d'Upton V Deschambault

Ste Marie Salomé

Carleton Oka V 7089 rue de St. Valier, Montreal Valleyfield 6995 De la Roche, Montreal St. Eustache St. Césaire Grandes Bergeronnes Mille Vachas Roberval Napierville St. Johns

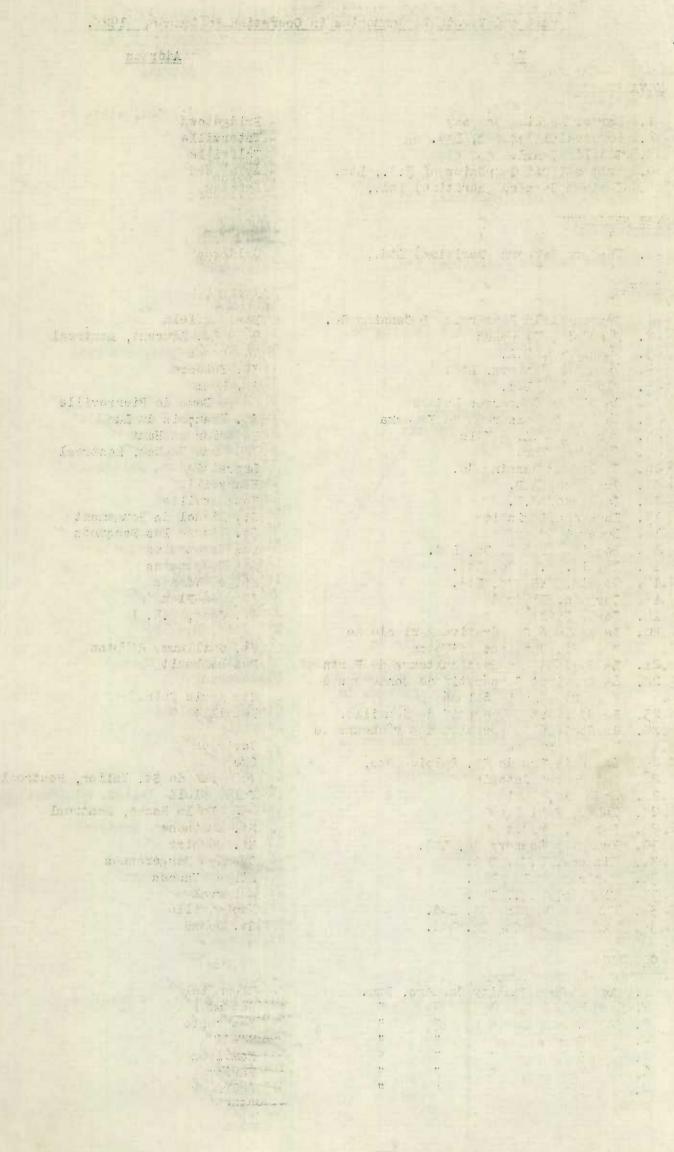
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MARKEY
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-33-

Fruit and Vegetable Cameries in Operation in Canada, 1928 - Cont'd.

Name

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ONTARIO - Contid.

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8.	Bellevil	lle Canner	s, Ltd	
9.	Benson,	W.H.		
10.		& Collive	r Cann	ing Co.
11.		d Canning		
12.		abe Cannin		
13.		Canners,		
14.	B	11	H	
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61.		Canning Co		(Creev)
62.				(010033)
		t, John H.		
63.		anning Com		T+2
64.		anning Co		
65.			o. Ltd	. (Bethel)
00.	Greer Br			
67.	Havens,			
68.	Henrie,			
69.	Huron Ca	mning & E	vapora	ting Co. Ltd.

37-Albion St. Belleville
Pieter
Cherry Valley
Brantford
Colborne
Amhanating
Aylmer
Belle River
Planhaim
Pl confident
Dommerrville
Drighton
Dunford
Bulington
Chathan /
Cobourge /
Ogleower .
Dolini
Dreader
Dummville
Excter
Fonthill
Barnet
Frankford
Care Inter
Grimsby
HALLET
Jordan Station
Lakeport
Mapanee
Niegare on the Lake
Northport
Pieton
Pioton, R.R. 1
Bert Furwell
Port Dalhousie
Pert Hope
Redneroville
Ridgetewn
St. Cathanineor
Sty Davide
Simoo
Stoney Prost
Strathroy
Tilbury
Hashand /
Waterford V
Wellington
West Lorne
Diston, B.R. 5.
68 Gage Ave, Mount Hamilton
Niegara Fairs
Novema
Pioton, R. S. 8.
Wellington
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Clarence
Goderich

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Address

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Fruit and Vegetable Canneries in Operation in Canada, 1928 - Contid.

Address

Picton

Baighton Bloomfield New Liekeard St. Oatharines

Port Dever

-Sui thfield V

Brighton

Burlington

Greensville

Ottorvillo Ricton, R.R.

St. Oatharines

East Kildonan

Edmonton V

Ashcrof t Kamloops

Cawston

Keremeos Oliver -Pentic ton

Medicine Hat

Front St. New Westminster

P.O. Box 156, Victoria/ Kelowna

332 Drake St., Vancouver

281 Central St. Vancouver

Mountain Vier

Picton Collingwood

Vinciand Station

Name

ONTARIO - Contid.

70. Kinney Canning Company 71. Nesbitt, E.J., Canning Company
72. Orser, S.R.
73. Orser, C. (Northern Canning Co.)
74. O'Mara, Hubert J. (Lincoln Canning Co.) 75. Port Dover Canning Co. Ltd. 75. """""" 77. Quinte Canning Company, (J.D. Hepburn) 78. Smart Bros. Ltd. 79. Smithfield Packing Co. 80. Sprague, J.G. & Sons 81. Spring Valley Canners, Ltd. 82. Tip Top Canners, Ltd. 83. 11 84. 11 85. Waupoos Canning Co. Ltd. (Waupoos) 86. Welch Grape Juice Co.

MANITOBA

1. Kildonan Canning Co. Ltd.

ALBERTA

1. Broder Canning Co. Ltd. 2. Broder Canning Co. Ltd.

BRITISH COLUMBIA

1.	Ashcroft	Canners,	Ltd.			
2.	Broder C	anning Co	. Ltd			
		anning Co				
3.		Co-operat			& Cann	1)
	00110 0011	Assoc				
5.	Cedar Hi	11 Cannin	g Co.	Ltd.		
5%.		Canners,	~			
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11.	Formera	Canning C	o Tt	4		
		4				
12.	National	Packers,	Ltd.			
13.	Occident	al Fruit	Co. L	td.		
14.		e Canning				
15.		Canning C				
-).	paanten	vanning v	0. 10	iu.		

Fruit and Vegetable Evaporators, Canada, 1928.

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NOVA SCOTIA

1. Forsyth, D.H. 2. Kingston Evaporators, Ltd. 3. Union Dehydration Co. I.td.

ONTARIO

- Asquith, A. & Son
 Benson, W.H.
 Buck, J.L.
 Canadian Canners, Ltd.
- 5. Clapp, A.D.

Kelowna Kelowna /

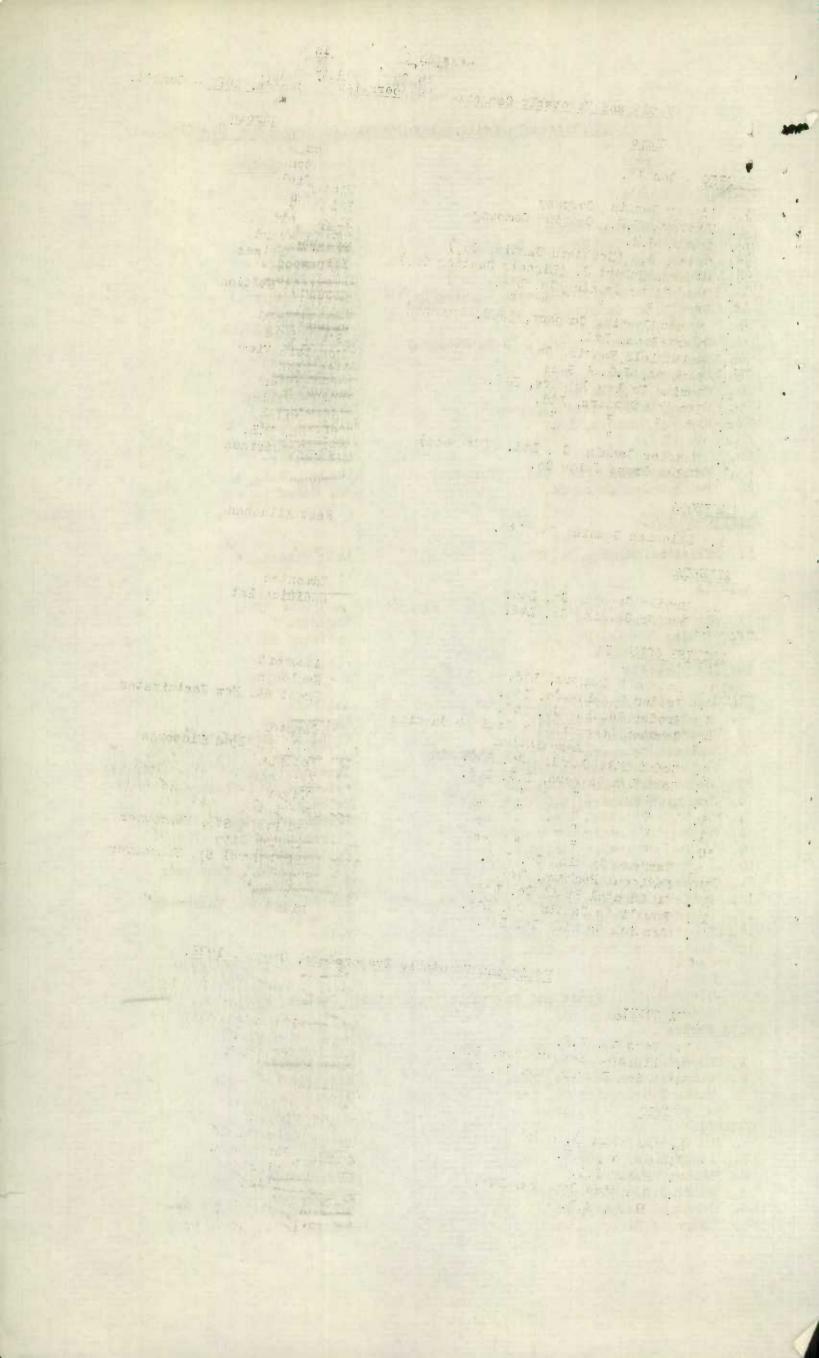
Mission City

Greenwich Kingston

Sidney

Greenwich

Allower Bloomfield Port Rowan Tri ohten, -Dutton V



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Fruit and Vegetable Evaporators, Canada, 1928 - Cont'd.

Name

ONTARIO - Cont'd.

5. Clark Bros. 7. Davis, Joel Eaines, P. & Son,
 Hamilton, W.L.
 Holgate, John A. & Son
 Hughes, L. 12. Leavens & Lovelace 13. Mahler Bros. Manuel Brock.
 Peacock, O.J.
 Reid & Gower
 Robinson, O.E. & Co.
 Shourds, L.K.
 Shourds, L.K.
 Shourds, L.K. 19. Town & Case 20. Town & Case 21. Vancise & Carpenter Whitcomb, F.C. 22.

Bloomfield Tingal Blarkehurg Collingwood Bowmanville Wathtoos Ploonfield Dreeden Mitchells Thornhury TH11 sonours Inonton P Wollington Thedford Meaford Gnoomore -Tarlemonth)

Address

BRITISH COLUMBIA

1. Bulman's Ltd.

Vernon

Fruits Preserved (Jams, Jellies, etc.), 1928.

NOVA SCOTIA

1. Jack & Cardoza

QUEBEC

- 1. Crawford Co. Ltd.
- 2. Eagles, John
- 3. Dominion Preserving Co. Ltd.
- 4. Labrecque & Pellerin
- 5. Jos. M. Poirier (Mrs. Lukes, Regd.) 6. Old City Mfg. Co. Ltd.
- Preston's Pure Preserves, Ltd. 7.
- 8. Quebec Preserving Limited 9. Alphonse Raymond

- 10. Saxonia Fruit Preserving Co. Ltd. 11. La Cie Nationale de Beurre d'Erable, Ltée

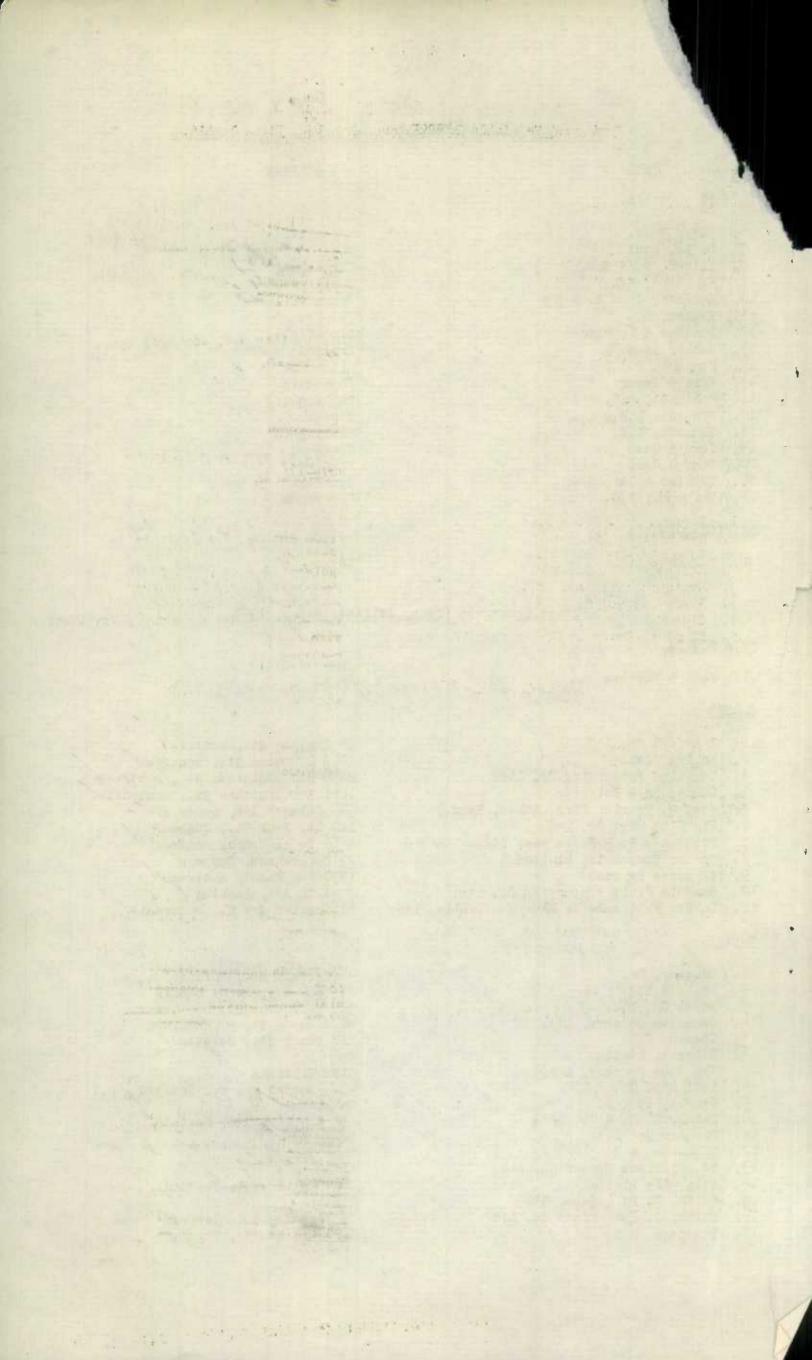
ONTARIO

 Beasley, Wm.
 Betty's Ltd.
 Bowes Co. Ltd.
 Canadian Canners, Ltd. 5. Casson, John 6. Glassco, Limi Glassco, Limited. 7. The Glen Company, Ltd. Hunt Mfg. Co. 8. 9. Jacobs, Geo. B.
10: Laing, R. D. & Co. Ltd.
11. Lindner Co. Ltd.
12. Nicholson & Stetler 13. St. Williams Preserves, Ltd. 14. Shirreffs Limited 15. Smith, E. D. & Sons, Ltd. 16. Smith, J. Hungerford Co. Ltd.
 Thompson, E.B.

Digby

76 Chatham St., Montreal 1098 Drummond St., Montreal 8455 St. Pominique St., Montreal 1081 St. Timothee St., Montreal 944 Calumet Ave, Montreal 120 St. Paul St., Quebec V 4566 De la Roche, Montreal V 23 Devarennes, Quebecv 1830 rue Panet, Montreal V 75-17th Ave, Lachine V 51 Laurier Ave E., Montreal

HE Britain St., Toronto 25 Yould Ave, Mount Dennis 58 Wellington St. E., Toronto Ill Hughson St. S., Hamilton 812 Bloor St., Terente Oakville Glen Tilliams V 2382 Dundas St. W., Toronto Oalville --171 Sheridan Ave, Toronto Brampton / Waterdown Sime ee 🖌 2 24 matilda St. Toronto Tinona 19 Terauley St., Toronto 20 Front St. W., Toronto



Fruits Preserved (Jams, Jellies, etc), 1928 - Cont'd.

Name

MTARIO - Contid.

18. Toronto Preserving Co. 19. Upton, T. Co. Ltd. 20. Wagstaffe, Limited 21. Wethey, J. H. Limited 22. Whitlaw, J. S. Ltd.

MANITOBA

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1. Coles, S. W.

SASKATCHEWAN

1. J. W. A. Jarvis

ALBERTA Eaman's Limited 1.

BRITISH COLUMBIA

1. Empress Mfg. Co. Ltd. Mrs. Haine, Ltd.
 McDonald Jam Co. Ltd.
 Majestic Mfg. Co. Ltd. Robinson, William, Ltd.
 Slaney, Chas. B.
 Stanley, H.
 Kootenay-Columbia Preserving Works

Address

756 Queen St. W., Doronto 37. Delaware Ave., Hamilton Cor. Manle & Cave Ave., Hamilton St. Catharines 168 Grosvenor Ave. N., Hapilton

662 Pacific Ave, Winnipeg

Saskatoon

514-17th Ave W., Calgary

1106 Homer St., Vancouver 2645-4th Ave. W., Vancouver Nelson 621-15th Ave. E., Vancouver 251-1st Ave. E., Vancouver 157 Water St., Vancouver 3380 Victory St. (Burnahy), Vancouver Brilliant V

Vinegar, Cider, Pickles, Relishes, Sauces, etc. 1928

NOVA SCOTIA

1. Chappell, Claude C. 2. Graves, M. W. & Co. Ltd.

NEW BRUNSWICK

1. McCready & Son

QUEBEC

- 1. The Lion Vinegar Co. Ltd. 2. 11 3. La Manufacture Nationale de Vinaigre (C. E. Beivin) 4. Pare, E. 5. Reid, W. G.
- 6. St. Lawrence Vinegar Mfg. Co. (operated by Lion Vinegar Co. Ltd.)

ONTARIO

1. Armour Co., W.B. 2. Bowron Bros. 3. Canada Vinegars, Ltd. Į. 19 68 5 5. 11 11 11 16. - 19 19 11 7. Cenadian Canners, Ltd. 8. Chandler, W. T. 9. Clark, Ltd., W. 20 Coverd, Fred

Dorane - Black well ftd

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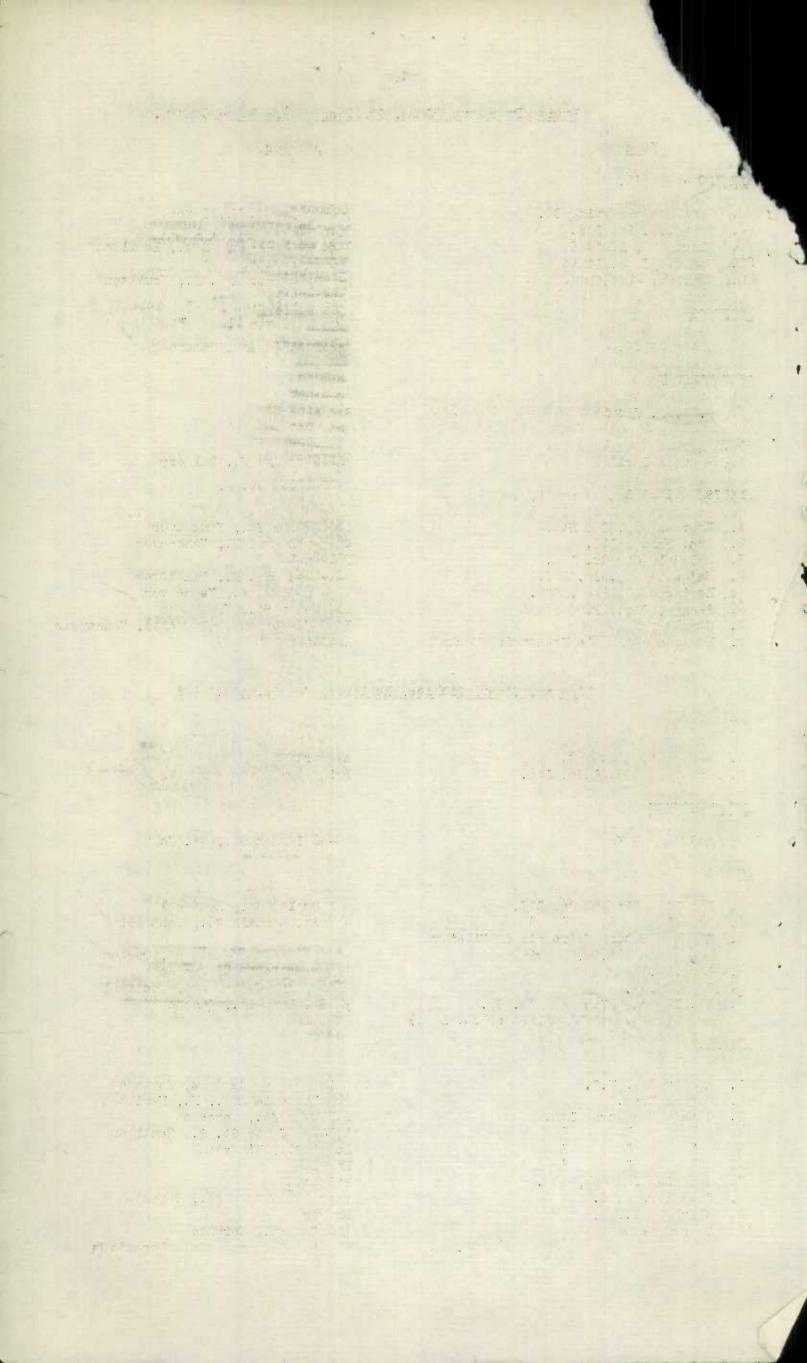
Amherst Brid getown

20-40 Camden St., St. John

661 Drolet St., Montreal 457 St. Germain St., Montreal V

39 rue Sault-au-Matelot, Quebec 1852 rue Colombe, Quebec 4131 Henry Julien Ave, Montreal 92 St. Leon St., Quebec

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6 Cherryneek Gardens, Toronto
105 Victoria Ave., N., Hamilton
112 Duke St., Toronto
137-139 James St. S., Hamilton
Baget St., Kingston
Norwich
Brighton
- rear 106 Shuter St., Toronto
Harmon L
150 Oak St., Toronto
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Vinegar, Cider, Pickles, Relishes, Sauces, etc. 1928 - Contid.

-37--

Name

MTARIO - Contid.

12. Dietz, Henry H. 13. Douglas Packing Co. Ltd. 14. Duthrie, Earl H. 15. Gordon, D. B. 16. Grimsby Pickle Co. Ltd. 17. Heinz, H. J. Co. 18. Hellman, Richard, Ltd. 19. Horton-Cato Mfg. Co. Euchn, W. H. Jantzi, Aaron W. 20. 21. 22. Lapp Bros. 23. Lealand Co. 24. Libby, McNeill & Libby of Can. Ltd. 25. London Vinegar Works (Wm. Embleton) 26. Mackie Pure Food Co. 27. Metzger, Adam 28. McCrae Bros. 29. National Canned Meats, Ltd. 30. Ontario Seed Co. (O. & J. Uffelmann) 31. Patterson, S. & Co. Reinhart, B.E.
 Routledge, G.H.
 Royal Mfg. Co. 35. Sauder, J.B. 36. Schreider, Mrs. Christina 37. Scott, W.B. Shantz, A.J. Stahl, E.A. 38. 39. 40. Weber, Michael & Son

MANITOBA

7 1

1. Dyson, David J., Ltd. 2. Reynolds, Moore & Co. Ltd.

- 3. Taylor, W. A. & Co.
- 4. Western Vinegars Ltd.
- 5. Western Vinegars Ltd.

ALBERTA

1. Western Vinegars Ltd. 2. Blair, W.J. (now operated by Western Vinegars, Ltd.)

BRITISH COLUMBIA

- 1. Holsum Packing Co. Ltd. 2. Ramsay & Musgrave
- 3. Syms, Wm. T.
- 4. Vancouver Fich. 5. Vernon Growers, Ltd. Tostern Vinegars Ltd Vancouver Pickle Co. Ltd.
- 6. Western Vinegars Ltd.

Address

Olifford V Cobourg V 650 Dufferin St., Toronto 490 Mary St. N., Hemilton Grimsby V Loamington 122 Wellington St. W., Toronto 2 506 Dufferin Place, Windsor Badent Joliesley/ Miller Press and Sime ot Chathen V 96 King St., London St. Catharines Hanover V Ariso 521 Front St. S., Toronto 12 King 6t, Materico L Oakville Stavney. Lamboth 1160 Dundas St. W., Toronto St. Jacobs Ayton 96 Wilson Str, Woodstock R.R. 1, Hespeler Ki tohonor St. Clements

Myrtle St., Winnipeg 109 Higgins Ave., Winnipeg 158 Provencher Ave, St. Boniface 1262 Selkirk Ave, Winnipeg

1906 Tenth Ave. W., Calgary 10507 - 98th St., Edmonton

851 Fisgard St., Victoria 1004 Mainland St., Vancouver Salmon Arm V Granville Island, Vancouver Yernon V 1365 Powell St., Vencouver

