





### SUGAR REFINERIES

1961

The list of firms normally included in this report has been omitted from this issue, along with certain tables. See introductory text for details.



## ANNUAL CENSUS OF MANUFACTURES

Published by Authority of The Minister of Trade and Commerce

#### DOMINION BUREAU OF STATISTICS

Industry Division

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#### SYMBOLS

The interpretation of the symbols used in the tables throughout this publication is as follows:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.



#### EXPLANATORY NOTES

This report is one in a series of about 140 publications which present the results of the 1961 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. Implementation of the new definition of the establishment in the 1961 Census has resulted in certain changes and necessitated some adjustments to the statistics for previous years in order to maintain comparability of the data. (See following note on "Establishment".)

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1961, are as follows:

#### Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

#### Establishment

The reporting unit in the Census of Manufactures is the **establishment.** Beginning with the 1961 Census, the establishment is defined as follows:

The smallest unit which is a separate operating entity capable of reporting all the following:

Materials and supplies used, Goods purchased for resale as such, Fuel and power consumed, Number of employees and their pay, Inventories, Shipments or sales.

The establishment is to be distinguished from smaller subdivisions or departments which do not have records which permit them to report all items required of an establishment. Prior to 1961, some establishments were required to submit two or more separate reports when they were engaged in operations which were classifiable to different industries. Beginning with 1961, separate reports for such operations will be required only in cases where accounting records can provide all the elements of principal statistics enumerated above. Special reporting arrangements were made with respondents when the acceptance of combined reports would have seriously affected the statistics for particular industries or areas. Where continuity of industry statistics was affected by this change in reporting procedures, adjustments to the data were made back to 1957 in order to maintain comparability of the series for recent years.

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing operations. Prior to 1961, the Census of Manufactures attempted to cover the manufacturing activities of all establishments, whether or not they were principally engaged in manufacturing operations. Beginning with the 1961 Census, establishments (accounting entities) which are not primarily engaged in manufacturing are no longer included as manufacturing establishments in the basic industry statistics. Again adjustments to the industry statistics were made to reflect the removal of such reporting units for the period 1957-1960. These reporting units are now listed as establishments in other Bureau industry surveys, such as Wholesale Trade, Construction, etc. In order, however, to maintain complete coverage of certain commodity items produced mainly in manufacturing establishments. many non-manufacturing establishments are now surveyed for commodity shipments only and the latter are included in those tables of industry reports showing shipments of certain commodities "from all industries".

Many firms have more than one manufacturing establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements described earlier.

Prior to 1961, the main emphasis in the Census of Manufactures was on manufacturing activity whereas, beginning with 1961, each establishment reports on the total operations carried out within its accounting boundaries (except income from investments such as rent, interest and dividends). However, data on different activities (manufacturing, selling, construction by own labour force etc.) are requested separately. The 1961 statistics in this report are confined to manufacturing activity in order to maintain comparability with previous years. In the 1962 reports it is planned to show both 1961 and 1962 data on the "total activity" basis in addition to the data on manufacturing operations.

#### **Employees**

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level, and clerical employees. Working owners and partners are also included in this category but will be shown separately in subsequent years.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, handling, warehousing and delivery staff. Employees on new construction work, in retail or wholesale operations, on outside piece work, etc, are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to the calendar year whether or not some establishments reported other data on a financial year basis.

#### Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included with salaries, but will be shown separately in subsequent years. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

#### Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the establishment including freight, duty, etc.

#### Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the establishment, of materials, supplies and components actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants or reporting companies for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

#### **Factory Shipments**

Factory shipments generally refer to shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishment for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm which are treated as separate establishments are included. Goods bought or received as transfers and resold without further processing are not included. Values are requested

on f.o.b. establishment basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, air craft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

#### **Inventories**

Values represent the book value of manufacturing inventory. Figures consist of inventory at the plant and at warehouses or selling outlets which are treated as extensions of the plants for the purpose of reporting shipments.

#### Value added by Manufacturing

Value added is compiled by deducting the cost of materials, fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process). Value added is sometimes referred to as net production.

#### Standard Industrial Classification

The revised Standard Industrial Classification which was introduced with the 1960 Census of Manufactures provides for a breakdown of the universe into 140 industries arranged in 20 major groups compared with 135 industries in 17 major groups in the old classification which was used in the compilations for the years 1949 to 1959 inclusive. Full details are contained in the Standard Industrial Classification Manual, Catalogue No. 12-501, which is available from either the Queen's Printer or the Dominion Bureau of Statistics. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

Establishments engaged solely in repair work are not included in manufacturing industries (except in the case of furniture, shipbuilding, boat building, aircraft and railroad rolling stock industries) but establishments principally engaged in assembling parts into complete units are included.

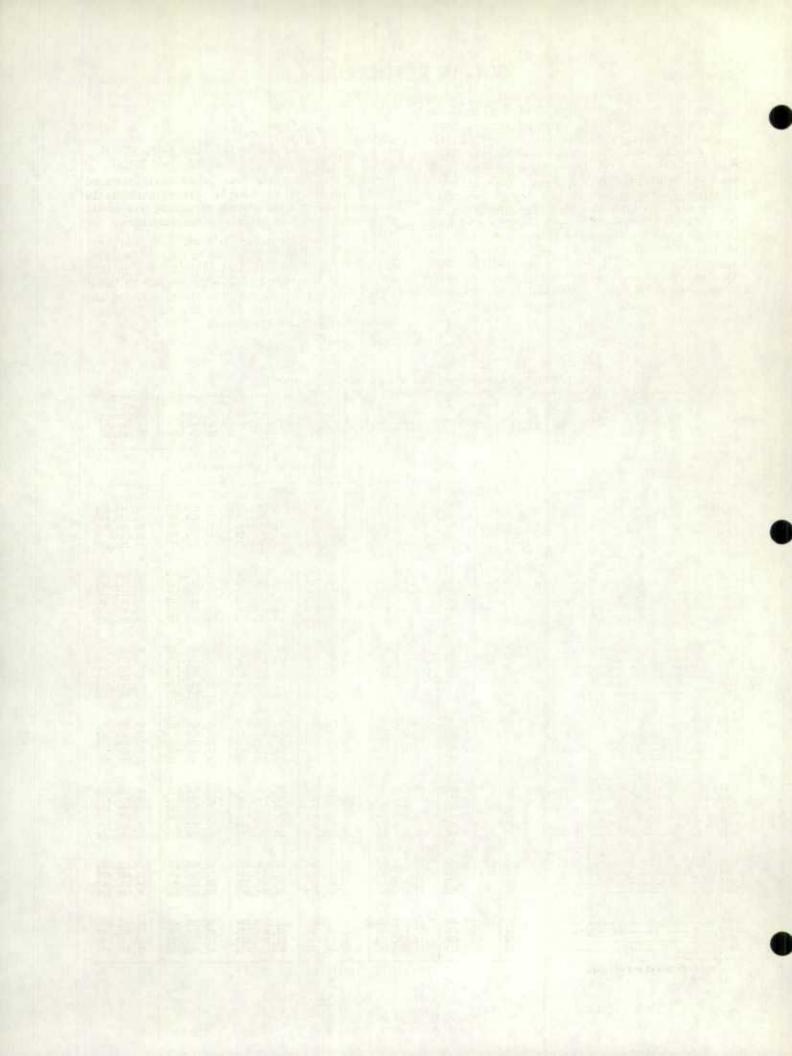
¹ To arrive at the National Accounts concept of ''gross domestic product at factor cost'', it would be necessary to subtract also the cost of advertising, insurance and other business costs which are not collected in the annual Census of Manufactures. Value added figures for the primary industries, manufacturing and construction are published in D.B.S. publication 61-202, Survey of Production.

#### Short Forms

Since 1949, in order to ease the reporting burden for smaller firms, a one-page short form has been used asking only for certain principal items of shipments. For purposes of publication, missing data were estimated on the basis of appropriate ratios. For the 1959 and 1960 censuses the general limit for short forms was raised from \$50,000 to \$100,000 value of shipments and a new intermediate form was used. This form is a shortened version of the long form in that some of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between \$100,000-\$500,000 value of shipments, but in the case of both the short and inter-

mediate forms there are lower cut-offs for a number of industries in which the smaller firms account for a larger share of total shipments.

In the 1961 Census, in addition to the question on shipments of goods of own manufacture, questions on employment and payroll and on total revenue were added on all short forms. The other elements of principal statistics, viz. value of materials, fuel and electricity, and inventories, are generally estimated by using ratios based on the change in the value of shipments from year to year. This is to permit the complete compilation of basic industry statistics by industry and by geographic location. The proportion of the estimated data is generally less than 5 per cent of the total in each category of principal statistics.



# SUGAR REFINERIES 1961

In the proceding pages of Explanatory Notes a concise outline has been presented on factors applicable to and comprised in the tabular matter compiled for this publication. The revised Standard Industrial Classification and the new concept of the establishment (reporting unit; see Explanatory Notes page 3) apply to 1961 and succeeding Annual Census of Manufactures reports. Implementation of both features has necessitated adjustments to the statistics. To maintain comparability of principal statistics for recent years a special insertion, with applied adjustments back to 1957 is shown in Table 1. With the exception of "Value added by manufacture", the basic data for Sugar Refineries are unchanged.

Sugar Refineries may:

(a) refine imported raw sugar cane, and/or

(b) process domestic grown sugar beets.

For the reporting year seven firms operated eleven refineries in Canada. Six establishments processed sugar beets and the remaining five establishments refined the imported raw sugar cane.

As a result of increased work loads and staff shortages it has been necessary to suspend publication of certain tables normally contained in this report. It is planned to resume publication of these tables in the 1962 reports. The tables affected are the following: List of firms—Imports—Exports—Capital and Repair Expenditures.

TABLE 1. Principal Statistics of Sugar Refineries, 1925-611

	Year	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost at works of materials used	Value added by manufacture	Gross selling value of shipments <sup>1</sup>
			Basis:	Standard Industr	ial Classificat	on up to and incl	uding 1960	
		n	ımber			dollars		
1926 1927	\$1 > 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 & 1 &	8 8 8 8	2,784 2,916 2,711 2,381 2,325	3,828,442 3,968,140 3,839,488 3,671,086 3,686,037	1,959,452 1,767,379 1,526,079 1,258,392 1,130,158	54, 457, 385 48, 848, 507 47, 138, 854 40, 551, 874 35, 640, 125	12,029,042 13,654,801 11,837,731 10,274,889 10,381,677	68,445,879 64,270,687 60,502,664 52,085,155 47,151,960
1933 1934		8 6 8 8 8	2,281 2,265 2,140 2,092 2,080 2,134	3,560,260 3,307,730 3,147,753 3,048,817 2,919,662 3,086,691	1,092,473 1,070,785 1,059,808 898,140 903,070 964,177	30,610,701 29,196,494 25,716,922 22,846,473 24,099,994 25,137,568	11,232,548 13,694,782 14,245,859 13,445,347 11,004,144 10,496,252	42,935,722 43,962,061 41,022,589 37,189,960 36,007,208 36,597,997
1939 1940		10 10 10 10 10 11	2,559 2,332 2,318 2,399 2,538 2,642	3,413,698 3,318,861 3,315,633 3,467,367 3,623,661 3,834,639	1,050,286 951,416 995,540 1,089,169 1,325,479 1,487,848	27, 924, 998 29, 013, 057 28, 838, 685 33, 728, 967 42, 150, 263 46, 067, 190	11,430,093 10,951,571 11,557,871 15,078,627 13,798,380 14,847,671	40,405,377 40,916,044 41,392,096 49,896,763 57,274,122 62,402,709
1942 1943 1944 1945 1946		11 10 11 11 11	2,326 2,274 2,590 2,713 2,633	3,772,431 4,068,473 4,576,060 4,860,264 5,010,789	1,225,955 1,191,889 1,476,377 1,471,412 1,532,486	33,283,971 38,618,832 48,033,547 46,518,380 45,900,913	11,459,785 11,429,028 14,364,944 13,831,651 13,748,222	45,969,711 51,239,749 63,874,868 61,821,443 61,181,621
1949 1950 1951		11 11 11 12 12 12	3,003 3,267 3,587 3,919 3,562 3,492	6,309,481 7,662,318 8,842,783 9,535,834 10,272,939 11,044,491	2,106,343 2,753,831 2,891,954 3,219,676 2,840,533 2,689,768	63,883,259 88,031,106 90,172,181 109,713,103 107,540,497 93,303,708	14,204,767 22,725,610 23,703,295 31,939,788 28,728,247 33,044,822	80, 194, 369 113, 510, 547 116, 767, 430 144, 872, 567 139, 109, 277 129, 038, 298
1953 1954 1955 1956		12 11 11 11	3,388 3,426 3,376 3,285	10, 958, 086 11, 352, 622 11, 548, 086 11, 863, 845	2,642,586 2,501,162 2,532,298 2,724,554	79,588,400 81,010,230 87,782,720 96,958,985	35,721,466 33,281,483 33,002,905 30,122,828	117, 952, 452 117, 807, 453 119, 672, 837 126, 690, 159
1959		11 11 12 12	3,306 3,270 3,427 3,213	12,133,505 12,673,136 13,568,028 13,837,981	3,078,050 3,131,181 3,134,704 2,836,133	112,378,384 91,854,350 88,349,828 91,132,274	40, 923, 833 42, 384, 601 25, 936, 632 43, 988, 147	155,022,877 137,008,506 125,731,305 130,405,175

TABLE 1 . Principal Statistics of Sugar Refineries, 1925 - 611 - Concluded

Year	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost at works of materials used	Value added by manufacture	Gross selling value of shipments'
		Basis: Re	vised Industrial	Classification	and New Establi	shment Concept	
	nu	mber			dollars		
1957 Canada	11	3, 306	12, 133, 505	3, 078, 050	112, 378, 384	40,771,833	155,022,877
1958 Canada	11	3, 270	12, 673, 136	3, 131, 181	91,854,350	42, 575, 601	137, 008, 506
1959	12	3, 427	13, 568, 028	3, 134, 704	88, 349, 828	25,637,632	125,731,305
1960 Canada	12	3,213	13,837,981	2, 836, 133	91, 132, 274	43, 988, 147	130, 405, 175
1961							
Canada	11	3,046	13,770,344	2,684,782	86, 345, 969	41, 365, 699	133, 453, 375

Prior to 1952 the basis of collection was gross value of production.
 Excise taxes are not included for 1933 and succeeding years.

TABLE 2. Comparison of Principal Statistics, 1960 and 1961

Items	1960	1961	Percentage increase or decrease
RefineriesNo.	12	11	-
Employees on salaries:			
Total	644	589	- 8.
Male	519	462	- 10.
Female	125	127	+ 1.
Total salaries\$	3,820,380	3, 928, 610	+ 2.
imployees on wages - (monthly average):			
Total	2, 569	2, 457	- 4.
Male	2, 262	2, 185	- 3.
Female	307	272	- 11.
Total wages\$	10,017,601	9, 841, 734	- 1.
ost of fuel and electricity\$	2, 836, 133	2, 684, 782	- 5.
ost of materials used\$	91, 132, 274	86,345,969	- 5.
cross value of shipments\$	130, 405, 175	133, 453, 375	+ 2.
alue added by manufacture	43, 988, 147	41, 365, 699	- 5.

TABLE 3. Inventory Values, 1961

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total inventory
Cpening <sup>1</sup>	16, 945, 095 16, 590, 373	808, 467 803, 079	20,098,153 17,046,616	37, 851, 715 34, 440, 068

The opening inventory for 1961 differs from the closing inventory for 1960 because of the receipt of revised data, the inclusion of new distablishments, the removal of figures for establishments which did not operate during 1961, changes in classification and the implementation of the New Establishment Concept.

Note: Profits or losses cannot be estimated from census figures as no data are collected for certain items such as interest, rent, depreciation, taxes, insurance, advertising, etc.

TABLE 4. Shipments of Sugar and By-Products, 1960 and 1961

	196	0	1961	
Products	Quantity	Selling value at factory	Quantity	Selling value at factory
Sugar:	lb.	\$	lb.	\$
Made from cape	1,377,171,417	102, 959, 232	1,400,527,560	104, 747, 250
Made from beets	298, 111, 149	21, 185, 198	283, 674, 549	21,535,122
Total sugar	1,675,282,566	124, 144, 430	1,684,202,109	126, 282, 372
Granulated	1, 434, 863, 160	104, 526, 736	1, 439, 250, 065	106, 499, 409
Yellow or brown	135, 583, 849	10, 367, 513	139, 582, 542	10, 461, 616
Pulverized (no starch added)  Icing (starch added)	91, 168, 336	7, 787, 128	92, 303, 180	7, 902, 467
Loaf	13,667,221	1, 463, 055	13, 066, 322	1,418,880
Molasses:				
Made from cane	} 117,834,000	1, 172, 995	100, 688, 000	1, 224, 837
Syrups excluding molasses  Beet pulp, wet and dried	}	5, 087, 750		5, 977, 495
Total value of shipments		130, 405, 175	• • •	133,484,704
Less: Adjustment for value of sales taxes, excise duties and outward transportation charges which were not deducted from individual commodity items detailed above. Total value of shipments adjusted	:::			31,329 133,453,375

TABLE 5. Materials Used, 1960 and 1961

		196	0	196	1
Materials		Quantity	Cost value at the refinery	Quantity Cost value at the refinery	
			\$		\$
Raw cane sugar	lb.	1,514,027,037	67, 493, 002	1, 461, 823, 505	63, 182, 026
Sugar beets	ton	1, 104, 119	13, 487, 584	1,104,267	13,447,402
Starches including com, wheat, etc.	1b.	2,605,300	216, 814	2,187,000	173, 565
Boneblack	**	3,441,924	300, 177	3, 047, 677	307,532
Vegetable char		-	_	-	_
Infusorial earth	lb.	4,435,350	191,213	4, 178, 343	188,703
Lime	64	4, 232, 002	41,869	4,062,430	38,591
Limestone	ton	46, 927	240, 565	50, 599	254,912
Sulphur	lb.	226, 836	6,101	252, 396	6,002
Sulphuric acid	14	664, 068	13,299	436,113	10,558
Hydrochloric and muriatic acid	14	359, 291	15, 216	315, 131	14, 914
Phosphoric acid	61	206,691	19,058	222, 490	21,073
Soda ash	60	197, 360	6, 980	258,835	9, 457
Filtering materials, n.e.s.	***		32,589		37, 458
Containers (boxes, bags, etc.)			6,640,077	• • •	6, 286, 419
All other materials including chemicals		4 1 4	155,503		153,692
Operating maintenance and repair supplies		-	2, 272, 227	-	2,213,665
Total cost of materials			91,132,274		86, 345, 969

TABLE 6. Quantity of Sugar Produced, by Kind, 1917-61

			Sugar produced								
Year	Total	Granulated	Yellow and brown	Pulverized (no starch added)	Icing (starch added)	Loaf					
			thousand								
					1						
1917	777,549	001 011	• 4								
1918	651,941	651,941	100 000	100							
1920	1, 017, 058	861, 053	156,005								
1921	782.219	693,459	88,760								
024	784, 064	689, 309	94, 755								
922	1,148,104	1,036,011	112,093								
923	841,979	757, 473	84,506								
924	871,628	782,527	89, 101	100 100	Not						
925	1,171,497	1,042,829	128,668		collected						
926 ,	1,138,782	1,014,191	124, 591		before						
					1935						
927	979,133	872, 054	107,079								
928	927,617	829, 851	97,766								
929	931, 901	836,707	95,194								
930	942,858	842, 287	100,571	TO THE							
931	998, 139	893,128	105,011								
932	944,499	846, 067	98,432								
933	871,590	777, 289	94, 301								
934	888,763	776, 061	112,702								
935	969, 018	825, 896	112, 693	1	26,4242	4,0					
936	1,093,291	938, 229	122, 286	1	28, 1282	4.6					
937	1.025,553	866, 977	124,587	1	30, 0823	3,9					
938	1,043,463	889, 338	119,879	1	29, 9482	4,3					
939	1,156,587	995, 145	125, 238	1	31,6492	4, 5					
940	1,156,807	999, 037	122,715	1	30, 7532	4,3					
941	1,226,753	1,051,686	132,675	1	36, 2003	6,1					
942	801,119	688,709	82,640	1	19,3851	10.3					
943	870,557	756, 792	84,125	1	20, 2511	9, 3					
944	1,017,618	876,073	101,773	3,243	24,609	11.9					
945	980, 530	851,314	88, 954	1,643	26, 430	12, 1					
946	959, 945	829, 298	92,319	3,755	22,723	11,8					
947	1,084,710	911,755	118,125	2,245	38,705	13,8					
948	1,358,139	1, 146, 985	142,339	2,176	54,296	12,43					
949	1,385,912	1,181,963	128, 477	5,308	58, 153	12,0					
950	1,527,950	1,323,011	131,106	4,278	58, 046	11,50					
951	1,310,437	1,113,970	125, 937	3,561	56,036	10, 93					
952	1,421,122	1,211,115	125,176	4, 938	67,798	12, 09					
953	1,349,467	1, 140, 409	125,029	5,298	66,678	12,05					
954	1,440,651	1,220,053	131,437	7.546	69,628	11,88					
55	1,578,132	1,354,417	131,811	6,046	74,100	11,75					
956	1,552,637	1,328,921	132,067	8, 248	70,718	12,68					
957	1,533,249	1,312,035	128,211	8,726	71,688	12,58					
058	1,644,568	1,417,525	130, 445	1	83, 4131	13,18					
059	1,628,730	1,385,045	139, 162	1	91, 4582	13,06					
960	1,734,701	1,480,875	144,780	1	94, 2831	14.76					
961	1,635,887	1,395,870	134, 986	1	92, 6671	12, 16					

<sup>&</sup>lt;sup>1</sup> Confidential, included in "Icing (starch added)" column.
<sup>2</sup> Includes "Pulverized" total.

TABLE 7. Production of Sugar and Molasses from Cane and Beet, 1917-61

			Sugar produced		Molasses produced			
	Year	Total	From cane	From beet	Total	From cane	From beet	
				thousand po	ounds			
		1	1					
1917	***************************************	777,549		4 0	* *			
1918	***************************************	651,941	601,848	50,093	* 4	* *		
	************************************	1,017,058	979, 219	37, 839			• •	
	1564000000000000000000000000000000000000	782, 219	892,938	89,281	• •		* *	
1921	**************************************	784,064	731, 202	52,862	• •	• •	1	
1922	***************************************	1, 148, 104	1, 118, 192	29, 912	2,9191			
1923	DELVA - 1.2-1-1.3-1-1.3-1-1.3-1.3-1.3-1.3-1.3-1.3-1	841,979	802,556	39, 423	2, 1061	a 4		
1924	Direct 284014860034901044986410449804498044884481401401401401104916384	871,628	785,857	85,771	3,5661	1, 7241	1.842	
1925	033 + 1 + 1 + 2 + 3 + 2 + 2 + 2 + 2 + 4 + 4 + 4 + 4 + 4 + 4	1, 171, 497	1,098,677	72,820	5, 1701	2, 8871	2,283	
1926	***************************************	1, 138, 782	1,068,394	70,388	61,160	37, 584	23,576	
1927	115.3   \$ \$66.5 \$650.00000000000000000000000000000000000	979,133	918, 164	60,969	42,769	26,310	16,459	
	***************************************	927,617	862,964	64,653	47,350	25,445	21,905	
1929	***************************************	931,901	862,502	69,399	46, 162	25,637	20,525	
1930		942,858	848,233	94,625	54, 185	22, 713	31,472	
1931	***************************************	998, 139	891,000	107, 139	61,855	20,491	41,364	
1022		944, 499	812,482	132,017	46,801	13,976	32, 825	
	A 10 - 10 - 10 - 10 - 10 - 10 - 10 - 10	871,590	740, 197	131, 393	37, 121	9,717	27,404	
	**************************************	888,763	774,760	114,003	32,770	11, 280	21,49	
	1 4 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	969,018	849, 160	119,858	49, 199	15, 193	34,00	
	4444200141544444444444444444444444444444	1,093,291	937, 225	156,066	45,544	15,546	29,99	
1027		1,025,553	905, 113	120, 440	28,679	11,711	16, 96	
	***************************************	1,043,463	900,449	143,014	46, 267	16,050	30, 21	
	***************************************	1, 156, 587	987, 267	169,320	52,955	14,938	38,01	
		1,156,807	943, 205	213,602	74,924	15,821	59, 10	
1941	434444444444444444444444444444444444444	1,226,753	1,010.874	215,879	73,511	19,655	53,65	
1049		801, 119	612,052	189,067	64,760	11,522	53,23	
		870,557	741,289	129,268	53,150	15,613	37.53	
	Panayanii waxa diga waxaanii ii iii ad capdayra ja coo cooya ay xa cawaala da xaydara	1,017,618	852, 299	165,319	57,579	18, 262	39,31	
	+20 + 20 10 10 10 10 10 10 10 10 10 10 10 10 10	980,530	816,692	163,838	63,490	17,882	45,60	
1948		959,945	754, 165	205,780	69,646	13,808	55,83	
1947	41174174943744447751898883777777777777777777777777777777777	1,084,710	928, 447	156, 263	65,406	18,526	46, 88	
1948	1011174012017014001777000000	1,358,139	1,182,498	175,641	67, 704	23,552	44, 15	
1949	A + + + + + + + + + + + + + + + + + + +	1,385,912	1,161,058	224, 854	90,832	21,678	69, 15	
	#4##4#################################	1,527,950	1, 227, 765	300, 185	94,794	19,626	75, 16	
1951	13234444419904249449944994444444444444444444	1,310,437	1,062,684	247, 753	90,220	14, 794	75,42	
	1403216244776479,7994347446444744644646464646464646464646464	1,421,122	1, 122, 877	298, 245	92, 202	19,710	72,49	
	\$ + 5 + 13 > + 0 > + 0 > 0 > 0 + 0 + 2 + 2 + 2 + 2 + 2 + 4 + 4 + 4 + 4 + 4	1,349,467	1, 103, 991	245,476	81,304	14,998	66,30	
	140+1+41+1001#4p424p4224p422421111111111111111111111	1,440,551	1, 208, 476	232,075	82,930	20, 162	62, 76	
		1,578,132 1,552,637	1,303,615	274, 517 246, 622	80,582 82,494	18, 824 15, 832	61,75	
		1 500 040	1 991 505	001 004	100,962	2	2	
	(4(************************************	1,533,249	1, 271, 565	261,684	100, 962	2	2	
	2 ca - 0 a a ca - 0 a b 2 d 7 c c co 3 b d 2 d 2 d 2 d 2 d 2 d 2 d 2 d 2 d 2 d	1,644,568	1,304,689	339,879 271,317	135,952	2	3	
	0A43770000000000000000000000000000000000	1,528,730	1, 357, 413	308, 330	113,580	3	2	
1300	***************************************	1,635,688	1, 377, 851	257, 837	105, 916	,		

Gallons.
Confidential; withheld in accordance with the restrictive clauses of the Statistics Act.

TABLE 8. Production of Sugar Beets and Beet Sugar, 1918-61

			Sugar beets <sup>1</sup>			Refined beet sugar	
Year	Acres harvested	Total yield	Yield per acre	Total value	Average value per ton	Quantity produced	Percentage t total sugar produced
	No.	tons	tons	\$'000	\$	'000 lb.	%
1918	18, 000 <sup>2</sup>	180,000	10.00	1,845	10. 25	50,093	7.7
1919	24, 0003	240,000	9.80	2,606	19.86	37, 839	3. 7
1920	36, 0002	412,000	11.37	5, 279	12.80	89, 281	11.4
1921	28,0002	268,000	9. 45	1,742	6.50	52, 862	6. 3
1922	21,0002	190, 000	9. 19	1.500	7.88	29,912	2.6
1923	22, 0002	216, 000	9.63	1, 401	6. 48	39,423	4.7
1924	36, 0002	334,000	9. 26	2, 268	6.79	85, 771	9.8
1925	43, 0002	459,000	10.64	2,794	6.09	72,820	6.2
1926	47,0002	508, 000	10.88	3,350	6.59	70, 388	6. 2
1927	43,0002	370,000	8.62	2, 881	7.79	60,969	6.2
1928	50,0002	418,000	8. 27	3, 018	7. 23	64,653	7.0
1929	45, 000 <sup>2</sup>	366,000	8. 10	2, 458	6.72	69, 399	7.4
1930	52, 0002	467,000	9.05	3, 209	6.87	94,625	10.0
1931	43, 000°	436,000	10.06	2,663	6. 11	107,139	10.7
1932	45, 000°	506, 000	11.28	3,097	6.12	132,017	14.0
1933	44, 0002	442,000	10. 14	2, 784	6. 29	131,393	15. 1
1934	38, 0002	413,000	10.72	2, 328	5. 64	114,003	12.8
1935	52, 000 <sup>2</sup>	459, 000	8.84	2, 501	5. 45	119, 858	11.4
1936	50, 000	556,000	11.02	3, 233	5.62	156,066	14.3
1937	44, 000	422, 000	9. 65	2, 492	5, 90	120, 440	10.7
1938	45, 000	498, 000	11. 04	3, 286	6.60	143.014	11.7
1939	57,000	586, 000	10. 23	4, 430	7.55	169, 320	14.6
1940	78,000	825,000	10.65	5, 612	6.80	213,602	18. 5
1942	62, 381	711, 923	11.12	5, 405 6, 053	7. 59 8. 46	215, 879 189, 067	17.6 23.6
	00,000			0,000	0. 40	100,001	20.0
1943	52,719	474, 378	9,00	4,980	10.50	129, 268	14.8
1944	55, 021	566, 294	10.29	6, 283	11.09	165, 319	16. 2
1945	59, 283	618,785	10.44	6, 567	10.61	163, 838	16.7
1946	66,619	735, 850	11.05	9, 196	12. 50	205, 780	21.4
1947	58. 405	605, 759	10. 37	8,685	14. 34	156, 263	14. 4
1948	60, 065	629, 206	10. 48	9, 202	14.62	175,641	12.9
1949	84, 216	858,727	10. 20	11,749	13.66	224, 854	16. 2
1951	101, 496	1, 115, 654	10.99	18, 299	16. 40	300, 185	19.6
1952	92, 920 92, 588	965, 433 1, 022, 884	10.39 11.05	14, 440 15, 493	14. 96 15. 15	247,753 298, 245	18.9
1953	81, 949	900, 347	10.99	12, 061	13.40	245, 476	10.0
1954	90, 453	1, 003, 869	11. 10	12, 107	12.06	232, 075	18. 2
1955	81, 908	981, 014	11.98	13, 170	13.42	274, 517	16.1
1956	78, 786	892, 872	11. 33	15, 470	17. 33	246,622	15.9
1957	83,743	1, 053, 564	12. 58	13, 948	13. 24	261,684	17.0
1958	97, 800	1, 324, 870	13.55	19, 177	14. 47	339, 879	20.6
1959	90, 453	1, 239, 518	13.70	15,8428	12. 783	271, 317	16.6
1960	86, 128	1,098,673	12.76	15,778	14.36	308, 329	17.8
1961	84, 927	1, 105, 706	13.02	14, 515°	13.13	287, 837	15.8

Sugar beet statistics from Agriculture Division.
 For 1918 to 1935, this is the number of acres seeded, which is slightly higher than harvested acrea;
 Based on estimated total payments.

TABLE 9. Production workers, by Months, 1961

	Male	Female	Total
		number	
lanuary	1,743	198	1,941
Pebruary	1,786	223	2,009
farch	1,731	241	1,972
April	1,827	256	2,083
ay	1,883	281	2, 164
une	1,921	273	2, 194
uly	1,952	244	2, 196
lugust	1,980	277	2,257
eptember	2,674	326	3,000
October	3,389	341	3,730
Toyember	3,043	330	3,373
December	2,275	268	2,543
Monthly averages	2, 185	272	2,457

TABLE 10. Employees and their Earnings, 1960 and 1961

		Supervisory ffice employ					Total employees		Total earnings
	Male	Female	Total salaries	Male	Female	Total wages	Male	Female	Salaries and wages
	number		\$	number		\$	number		\$
1960 Canada	519	125	3,820,380	2, 262	307	10,017,601	2,781	432	13,837,981
1961 Canada	462	127	3,928,610	2,185	272	9,841,734	2,647	399	13, 770, 344

TABLE 11. Principal Statistics of Sugar Refineries grouped by Shipment Size, 1960 and 1961

Shipment size	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	nun	ber		dol	lars	
1960						
Under \$10,000,000	7	961	3,981,002	995,119	15,650,570	24, 462, 064
10,000,000 and over	5	2,252	9, 856, 979	1,841,014	75,481,704	105, 943, 111
Totals	12	3, 213	13, 837, 981	2, 836, 133	91, 132, 274	130, 405, 175
1961						
Under \$10,000,000	6	822	3,304,889	979,644	15,615,600	24,432,254
10,000,000 and over	5	2,224	10, 465, 455	1,705,138	70, 730, 369	109, 021, 121
Totals	11	3,046	13,770,344	2, 684, 782	86, 345, 969	133, 453, 375

TABLE 12. Refined Cane and Beet Sugar Used by Manufacturing Industries
(See also chart below)

Principal industries using sugar	1954	1955	1956	1957	1958	19591	1969	
	thousand pounds							
Soft drink manufacturers	130,835	151, 588	156, 447	171, 242	176, 281	177,490	180, 636	
Fruit and vegetable canners and preservers	123, 326	136, 421	131,796	134, 757	146, 729	143,739	156,447	
Confectionery manufacturers	109, 398	109, 850	121,972	125, 164	132,028	120, 225	129, 327	
Bakeries	108,300	106,008	110, 249	118, 160	119, 893	112, 240	114, 272	
Miscellaneous food industries	70, 254	73,818	77, 171	77, 341	81,966	83, 188	91,002	
Biscuit manufacturers	55,857	56, 683	61,524	58,145	58, 308	57, 186	58,824	
Other industries	50,440	58,642	65, 355	81, 296	86, 458	89,904	75, 620	
Grand totals	648, 410	693,010	724, 514	766, 105	801, 663	783, 972	896, 128	

<sup>&</sup>lt;sup>1</sup> Beginning in 1959 firms reporting on short forms were not required to report sugar used. Therefore these figures are not comparable with 1958 and previous years.

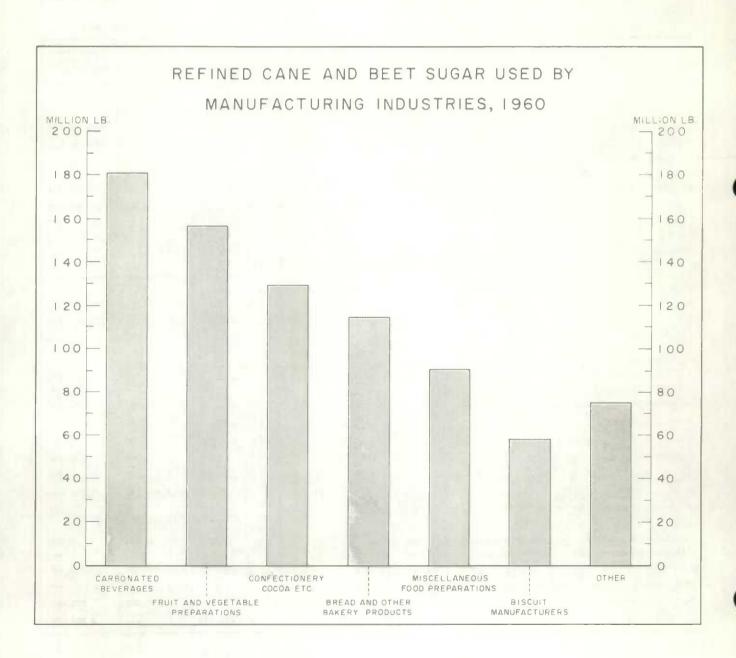


TABLE 13. Principal Statistics of Sugar Refineries grouped according to the Number of Employees, 1960 and 1961

Employee groups	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments	
	number		dollars				
1960							
Under 199 employees	8	1, 136	4,810,035	1, 162, 761	23, 062, 424	34,967,185	
200 employees and over	4	2,077	9,027,946	1,673,372	68,069,850	95,437,990	
Totals	12	3, 113	13, 837, 981	2, 836, 133	91, 132, 274	130, 405, 175	
1961							
Under 199 employees	7	998	4,091,687	1, 175, 642	24,306,981	38, 463, 000	
200 employees and over	4	2,048	9,678,657	1,509,140	62,038,988	94,990,375	
Totals	11	3, 046	13, 770, 344	2,684,782	86, 345, 969	133, 453, 375	

TABLE 14. Principal Statistics of Sugar Refineries grouped according to Type of Ownership, 1960 and 1961

Type of ownership	Estab- lish- ments	Employees	Salaries and wages	Cost of fuel and electricity	Cost at plant of materials used	Selling value of factory shipments
	number		dollars			
1960						
Incorporated companies	12	3, 213	13,837,981	2,836,133	91, 132, 274	130, 405, 175
Totals	12	3, 213	13,837,981	2,836,133	91, 132, 274	130, 405, 175
1961		Ť.				
Incorporated companies	11	3,046	13,770,344	2,684,782	86, 345, 969	133, 453, 375
Totals	11	3, 046	13,770,344	2,684,782	86, 345, 969	133, 453, 375

TABLE 15. Fuel Consumption, 1960 and 1961

		19	960	1961	
Kind		Quantity	Cost at plant	Quantity	Cost at plant
			\$		\$
Bituminous coal:					
(a) From Canadian mines	ton	7,423	86, 403	9,849	114, 455
(b) Imported	64	48, 244	500, 276	33, 836	351, 288
Sub-bituminous coal (from Alberta mines only)	44	14, 470	56,843	14,703	59, 356
Anthracite coai		-	_	-	-
Lignite coal		_	_	- 1	-
Coke (for fuel only)	ton	4,216	86, 444	3,989	82, 909
Gasoline	Imp. gal.	104, 133	35, 266	116,451	42,879
Fuel oil including kerosene or coal oil	#4	18, 227, 942	1,119,939	16,460,702	1, 015, 444
Wood (cords of 128 cubic feet of piled wood)	cord	. 5	100	5	100
Gas:					
(a) Liquefied petroleum gases (propane, etc.)	Imp. gal.	17,522	6,035	22, 417	7,641
(b) Other manufactured gas		- 1	-	-	_
(c) Natural gas	M cu. ft.	2, 124, 346	708,301	2,412,226	774, 816
Other fuel		_	ville	-	ville
Electricity purchased	kwh.	22,581,470	236, 526	21,857,282	235, 894
Totals			2, 836, 133		2, 684, 782

TABLE 16. Prices of Sugar at Montreal from Factory to Wholesaler for Specified Months

(Compiled by the Prices Division)

	January	April	July	October
		dollar	s	
sugar granulated, standard, per cwt.:	1	1	1	
1960	6.95	7.10	7. 25	7.3
1961	7. 25	7. 20	7.30	6.8
ugar, yellow, No. 2, per cwt.:				
1960	6.70	6.85	7.00	7.0
1961	6. 90	6. 95	7. 05	6. 8

TABLE 17. Per capita Consumption of Refined Sugar¹

(See also Table 18)

Year	Per capita consumption	Year	Per capita consumptio	
	pounds		pounds	
918		1940	100.52	
919		1941	102.63	
920		1942	80.78	
921	85. 13	1943	76.68	
922	90. 14	1944	87.71	
923	83.67	1945	75.41	
924	88.94	1946	77. 49	
925	92. 52	1947	92.11	
926	91.31	1948	101.23	
927	87.30	1949	101.86	
928	93.70	1950	103.50	
929	91.33	1951	97.46	
930	94.78	1952	98. 25	
931	93. 02	1953	95.91	
932	87.50	1954	95. 25	
933	78.92	1955	97.05	
934	86.06	1956	97.91	
935	87.92	1957	92.78	
936	90.34	1958	94.83	
937	95- 67	1959	95. 31	
938	95. 37	19601	93. 29	
939	103.79	1961	90.42	

<sup>&</sup>lt;sup>1</sup> This series covers sugar only. No attempt has been made to convert imports and exports of confectionery, etc. to sugar.
<sup>2</sup> See footnote 1, Table 12.

TABLE 18. Refined Sugar: Stocks, Production, Imports, Exports and Consumption

Year Stocks held by refiners January 1	hold by				Stocks held by	Consumption <sup>1</sup>		Industrial	Available for household and institutional consumption <sup>1</sup>
		Imports		refiners December 31	Total	Per capita	consumption		
			thousar	d pounds			pounds	thousan	d pounds
1939	255,074	1, 156, 587	7,990	1,804	248, 461	1, 169, 386	103.79	333, 397	835, 989
1945	146, 472	980,530	11, 386	44,781	183, 232	910, 375	75.41	342, 351	568, 024
1954	294, 032	1, 440, 551	3,362	628	281, 241	1,456,076	95. 25	648,410	807,666
955	281, 241	1,578,132	7, 281	. 2,303	340,878	1, 523, 473	97.05	693,010	830, 463
956	340, 878	1,552,637	5, 026	1, 261	322, 861	1,574,419	97. 91	724.514	849.905
957	322,861	1.533.249	28, 818	1,841	343, 854	1,539,233	92.78	766, 105	773, 128
958	343, 854	1,644,568	7.975	1, 495	378,088	1,616,814	94.83	801,663	815, 151
959	378, 088	1,628,730	1,308	1,442	344,238	1,662,446	95.31	783.9722	878, 474
980	344, 238	1, 734, 701	598	7,635	409, 939	1,661,963	93.29	806, 126	855,835
1961	409, 939	1,635,687	8, 530	16,070	389,058	1, 649, 028	90,42		

Wholesalers and retailers stocks not available,
 See footnote 1, Table 12.