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REPORT

on the

LINSEED OIL INDUSTRY

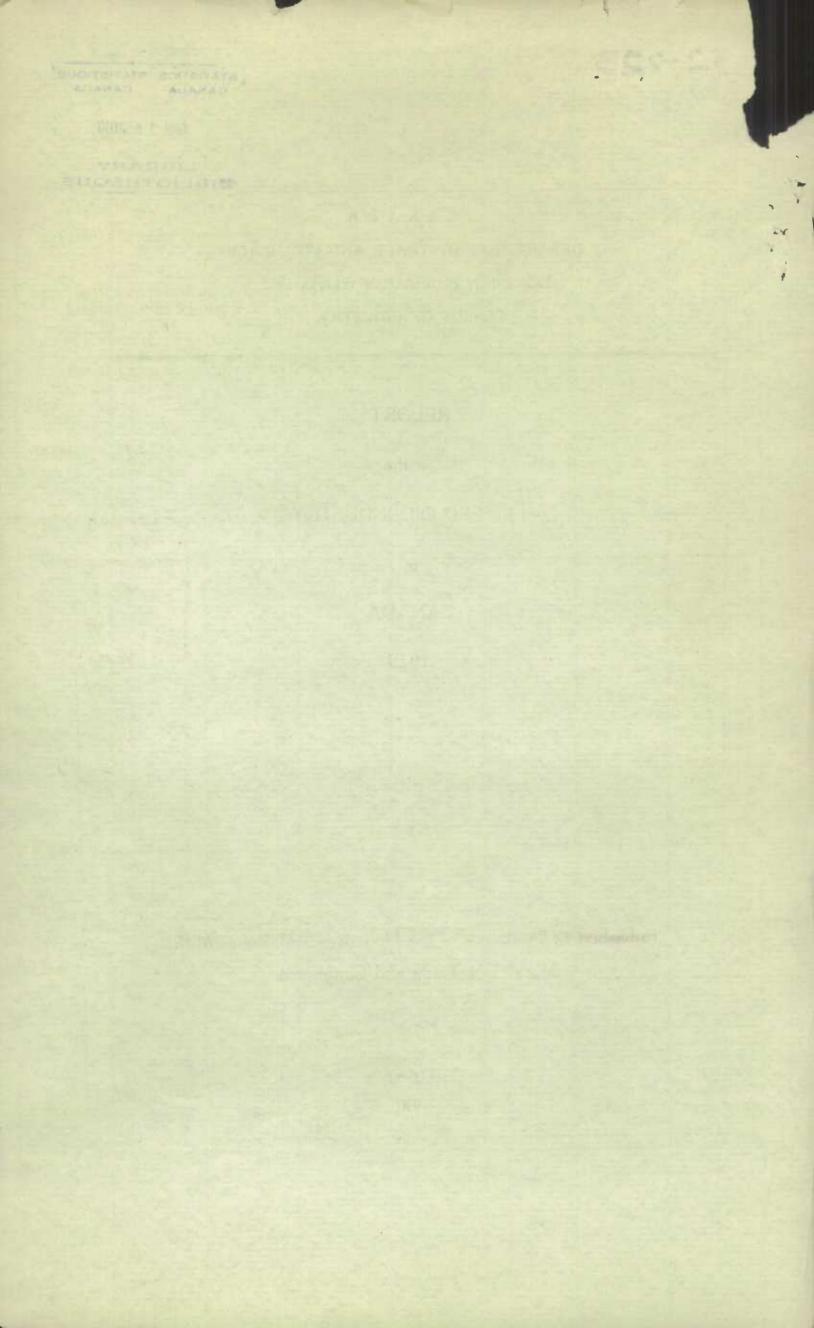
in

CANADA

1929

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DEFARTMENT OF TRADE AND COMMERCE DOMINION BUREAU OF STATISTICS

CENSUS OF INDUSTRY

OTTAWA, CANADA

Dominion Statistician:	R.	н.	Coats, E.A.,	F.S.S.,	(Hon.),	F.R.S.C.
Chief, Census of Industry:	₹.	C.	Macherson.			

RE ORT ON THE LINSEED OIL INDUSTRY IN CANADA, 1929

Ottawa, May, 1930. The statistics of the Linceed Oil Industry in Canada for the calendar year 1929 are presented in this report. The number of individual plants operating during the year was 8 located by provinces as follows: Quebec 3, Ontario 2, Manitoba 2, and Alberta 1. In order that information relating to individual plants may not be disclosed the statistics by provinces are omitted and only those for the Dominion given throughout the tables of this report.

Principal Statistics

A comparative summary of the principal statistics of the industry is presented in Table 1, for the calendar years 1928 and 1929,

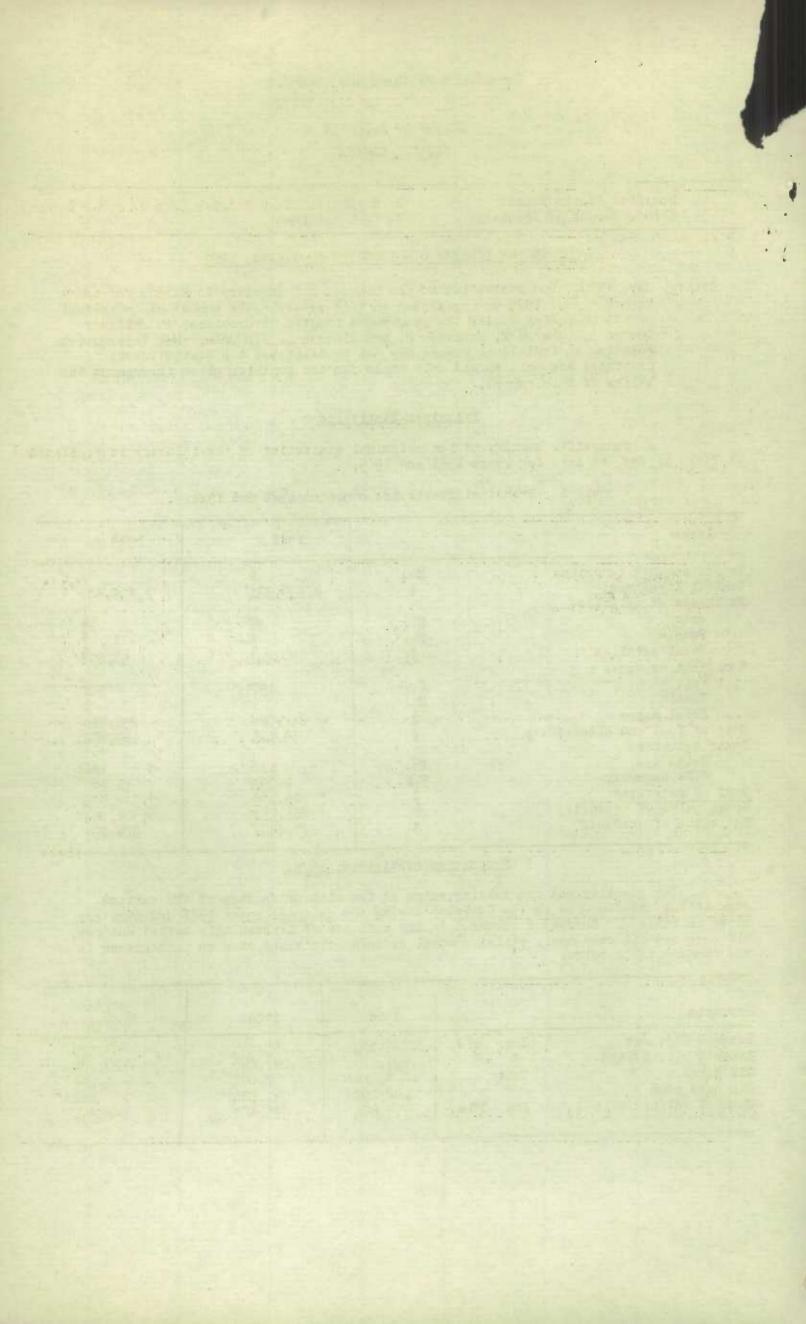
Items		1928	1929
Establishments reporting Capital Investment	No.	8 2,394,331	8 2,708,387
Employees on salaries-	\$	2,)74,))1	2,100,301
Male	No.	32	29
Female	No.	5	7
Total salaries	\$	90,267	94,806
Employees on wages -			
Male	No.	197	202
Female	No.	1	1
Total wages	\$	232,304	232,414
Cost of fuel and electricity	\$	59,815	63,658
Power equipment			
Units	No.	116	106
H.P. canacity	H.P.	1,997	1,863
Cost of materials	\$	5,514,568	5,578,539
Gross value of products	\$	6,281,055	6,502,633
Net value of products	\$	766,487	924,094

Table 1. Principal Statistics compared 1928 and 1929.

Production Statistics. 1929.

The quantity and the selling value at the mill or factory of the various commodities manufactured in the Dominion during the calendar years 1928 and 1929 are shown in Table 2. Decreases occurred in the quantity of Linseed Oil, boiled and raw, oil cake and oil cake meal, whilst special refined oils alone show an increase as in the summary table below.

Products	1928	1929	/ Increase - Decrease
Linsoed Oil, raw Imp. Gals. Linseed oil, boiled """" Oil cake Tons Oil cake moal " Special refined oils Imp. Gals.	1,067,770 4,714 42,192	3,295,255 1,047,646 2,607 41,326 892,582	$ \begin{array}{r} - & 93,328 \\ - & 20,124 \\ - & 2,107 \\ - & 856 \\ \neq & 138,324 \end{array} $



Size of Establishments, 1929

In view of the tendency towards concentration in industrial enterprises, a sector of tables has been prepared presenting in a threefold way the size of establishments in the industry measured by (a) capital investment, (b) gross value of production and (c) employment, all within certain specified groups or limitations for the calendar years1928 and 1929. The tables further indicate the movement of capital, production and employment within the industry.

In 1928, the number of establishments reporting was 8, with a total capital investment of \$2,394,331, a total gross value of production of \$6,281,055 and a total employment of 235. Of the total number of establishments 6 had a capital investment of \$2,218,097 or 92.7 per cent of the total investment and an average investment of \$369,683 per establishment; 6 establishments had a gross value of production emounting to \$5,435,687 or 86.5 per cent of the total production and an average production of \$905,948 per establishment. In employment 7 establishments had 220 persons on their payroll or 93.7 per cent of the total number employed and an average employment of 31 per establishment.

In 1929, the number of establishments reporting was 8 with a total capital investment of \$2,708,387, a total gross value of production of \$6,502,633 and a total employment of 239. Of the total number of establishments 6 had a capital investment of \$2,515,771 or 92.90 per cent of the total investment with an average investment of \$419,295 per establishment. In gross value of production 6 establishments had a total production of \$5,736,618 or 88.23 per cent of the total for the industry and an average production of \$956,103 per establishment. In employment 7 establishments had a total payroll of 224 or 93.72 per cent of the total number employed and an average employment of 32 per establishment.

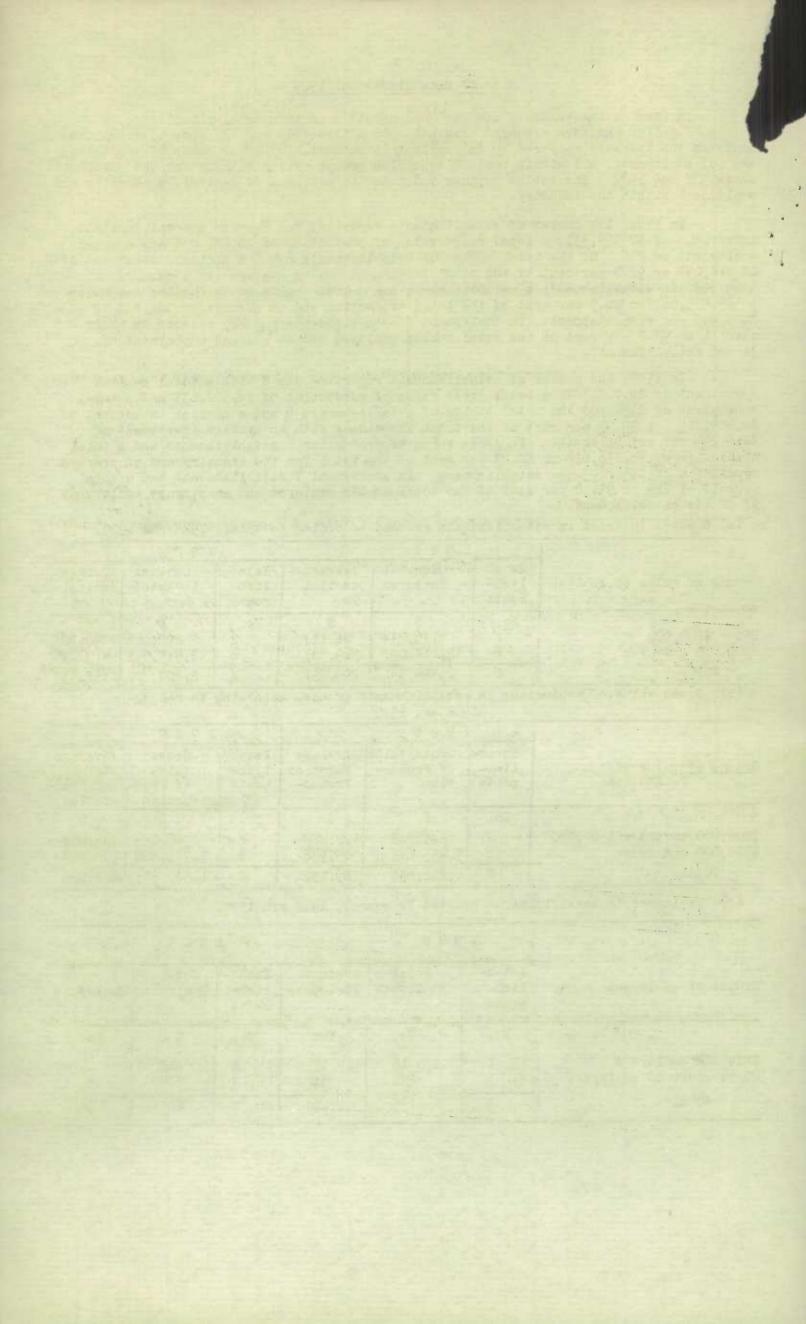
(a) Capital invested in establishments grouped according to value, 1928 and 1929.

		1928			1929	
Groups of value of capital	Estab- lish- ments	Capital invested	Average canital	Estab- lish- ments	Carital invested	Average canital
Under \$200,000 \$200,000 and over	No. 2 6	\$ 176,234 2,218,097	\$ 88,117 369,683	No. 2 6	\$ 192,616 2,515,771	419,295
(b) Gross value of produc		2,394,331 establishmen 928 and 1929	299,291 ts grouped a	8 according	2,708,387 to value,	1 338,548
	1	1928			1929	
Groups of value of Production	Estab- lish- ments	Gross Value of Produc- tion		Estab- lish- ments	Gross Value	Average Value of Prod

FIOGLEDION	ценов	UION	rrouuc-	ments	uction	uction
	No.	\$	\$	No.	\$	\$
\$200,000 to under \$500,000 \$500,000 and over	26	845,368 5,435,687	422,684 905,948	26	766,015	
TOTAL	8	6,281,055	785,132	8	6,502,633	812,829

(c) Employees in establishments grouned by number, 1928 and 1929.

	1	928	1929				
Groups of employees			Average Estab- Employees lish- ments		Total Emmloyees	Average Employees	
	No.	No.	No.	No.	No.	No.	
Under 20 employees 20 to under 60 employees	1 7	15 220	15 31	17	15 224	15 32	
TOTAL	8	235	29	8	239	30	



REPORT ON THE LINSEED OIL NEDVICET IN CAMADA, 1929.

Then values of production are compared increases an ear in oil cake meal of (\$15,50), special refined pils of (\$177,411). The items of production showing decreases in value were raw linseed/(\$51,970), boiled/oil of (\$5,013) and oil cake of (\$74,286). The net increase in value of production over 1928 amounted to \$231,445 exclusive of by-products amounting in value to \$7,198.

Table 2. Production, by Quantity and Value, 1929.

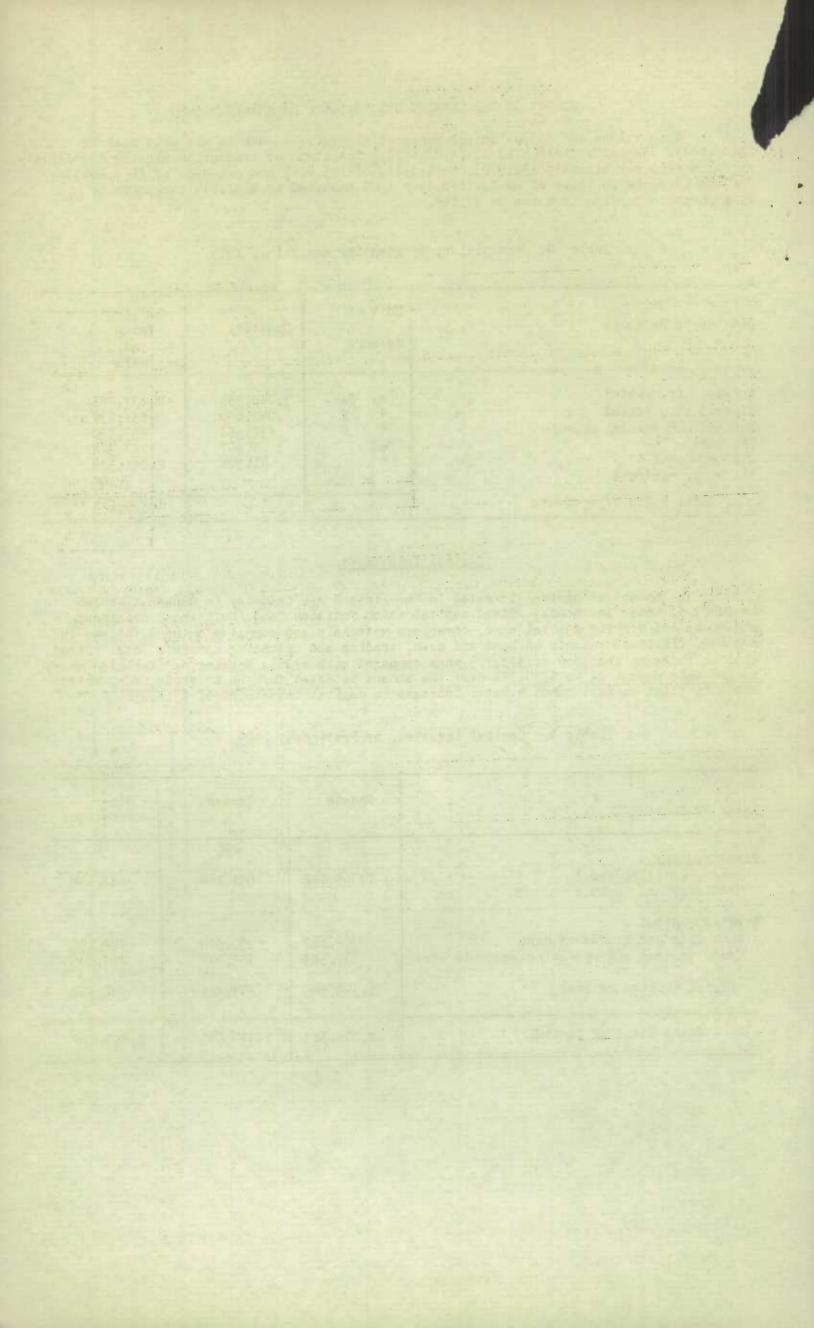
Classes of Products	Unit of Measure	Quanti ty	Selling Value at Mill
Tinseed oil, raw Linseed oil, boiled Rofined and special oils Oil cake Oil cake meal All other products	Imp. Gal. """" """ Ton "-	3,295,255 1,047,646 892,582 2,607 41,326	\$ 2,637,581 837,070 855,520 123,928 2,041,336 7,198
Total value of products		-	6,502,633

Capital Investment

The amount of capital invested in the linseed oil industry in Canada is shown in Table 3, under two heads:- Fixed capital which includes land, buildings, machinery and tools and working capital which comprises materials and supplies on hand, stocks in process, finished products on hand and cash, trading and operating accounts, etc. Fixed capital shows an increase of \$13,705 when compared with 1928. Working capital also shows an increase amounting to \$300,751 over the amount reported for the previous year, which added to fixed capital makes a total increase in capital investment of \$314,056.

Table 3. Capital invested, by Provinces, 1929.

Items of Capital	Canada	Guebec	Other Frovinces
Fixed capital -	\$	\$	\$
Lands, building etc.) Machinery and tools)	1,358,842	691,144	667,698
Working capital - Materials and stocks on hand Cash, trading and operating accounts etc.	702 ,16 2 647 , 383	290,004 353,377	412,158 294,006
Total working canital	1,349,545	643,381	706,164
Grard Total of Capital	2,708,387	1,334,525	1,373,862



REFORT ON THE LINSEED OIL INDUSTRY IN CANADA, 1929.

Employment Statistics

Statistics of employment for the calendar year 1929 are shown under the three following heads:- (a) Employees by sex and remuneration (b) employees by months and (c) working time of plants and employees. Table 4 presents statistics of employment by classes sex and remuneration by provinces. Compared with 1928 there was an increase in the total number employed in the industry of 4 and an increase of \$4,449 in the payments for salaries and wages:

Table 4. Employees, Salaries and Wages, by Provinces, 1929.

lesses of employees by sex		Canada	Quebec	Other Provinces
Salaried employees -				
Male	No.	29	11	18
Female	No.	7	3	4
Total salaries	\$	94,806	51,491	43,315
moloyees on wages, average No.	-			
Male	No.	202	104	98
Female	No.	1	1 1	
Total wages	\$	232,414	120,655	111,759
otal male employees	No.	231	115	116
otal female employees	No.	g	i	4
otal salaries and wages	\$	327,220	172,146	155,074

Employment by months:- The number of persons entered on the payroll during each month of the year is shown by sex in Table 5. The months of highest employment were November to March and those of lowest employment April to Sentember. The average monthly employment was 203 of which males numbered 202 and females 1. This represents an increase in the monthly average employment of 5 when compared with 1928,

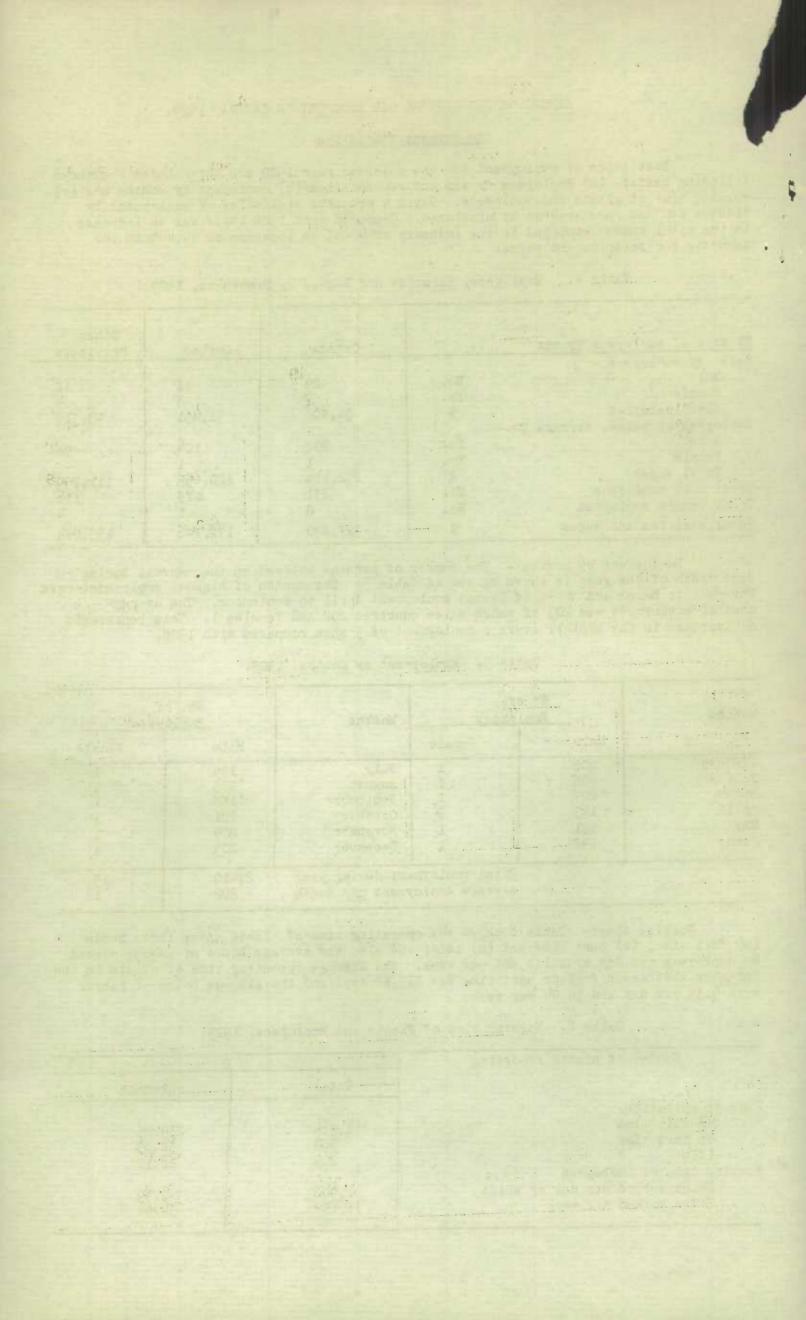
Months	No c Emol	ovees	Months	No. of Employees		
	Male	Female		Male	Female	
January February March April May June	206 208 207 199 191 198	1 1 2 1 1	July August September October November December	195 205 188 201 209 203	1 1 1 1 1 1	
		2,410 202	13 1			

Table 5. Employment by Months, 1929.

Working time:- Table 6 shows the operating time of plants under three heads (a) full time, (b) part time and (c) idle, and also the average hours of labour worked by employees per day or shift and per week. The average operating time of plants in the industry whether on full or part time was 277.88 days and the average hours of labour were 9.39 per day and 54.94 per week.

Table 6. Working time of Plants and Employees, 1929.

Number of mlants reporting		8
	Total	Average
Day: in operation		
on full time	1,914 309 209	239.25 38.63 26.12
on part time	309	38.63
idle Working time of employees	209	20.12
Hours worked per day or shift	1,906	9.39
Hours worked per week	1,906 11,152	9·39 54.94



Other Amployment Stabilatics

The number and percentage of wage-earners in months of highest employment wring specified hours per day is shown in Table 7 for the Dominion as a whole. For the Dominion, the number working specified hours was distributed among the classes, the percentage working 8 hours being highest, with 32.30 per cent of the total employment,

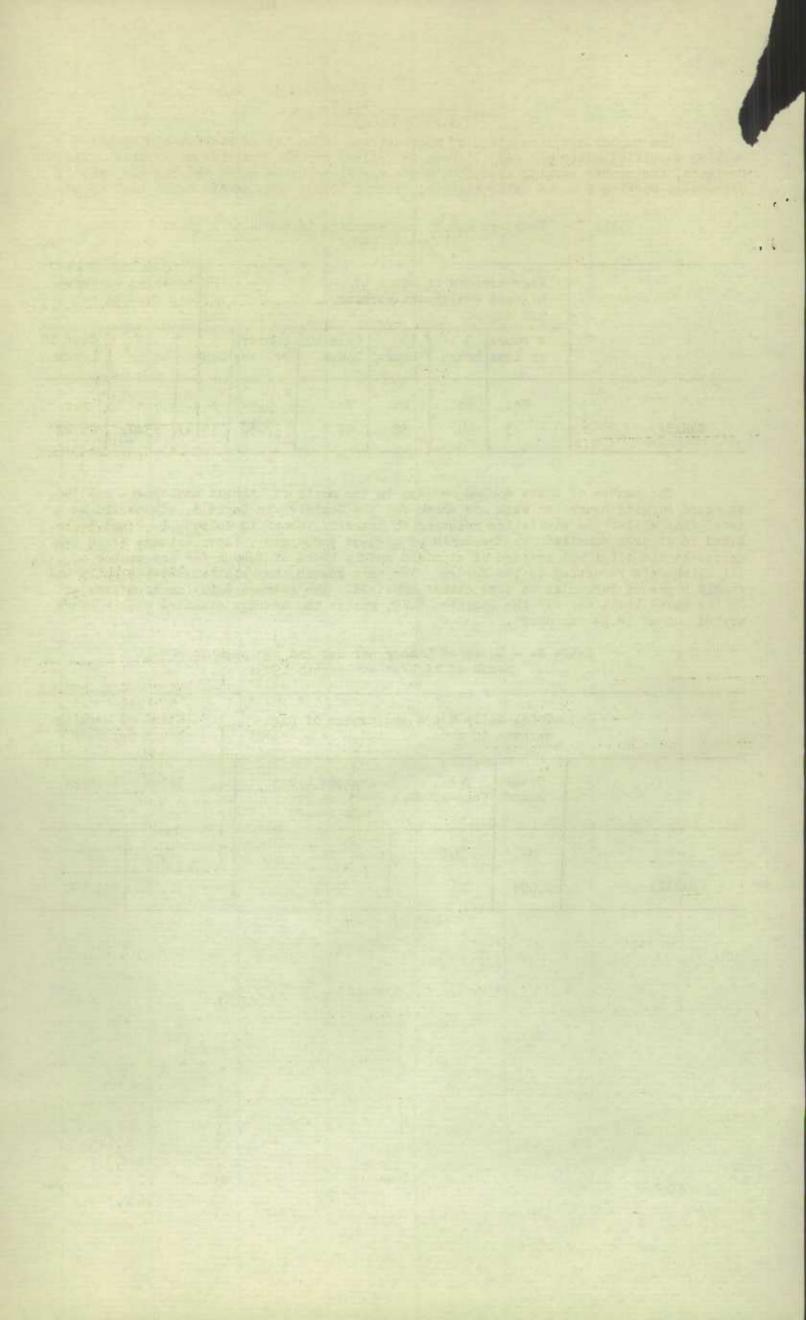
Table 7	Hours	worked	by	wago-	earners	in	month	of	highest
		empl	.cyr	aont, 1	1.929.				

					Percentages of wage- earners working per day of			
	8 hours or less	-	10 hours	Cver 10 hours	8 hours or less		10 hours	Over 10 heurs
CANADA	No. 73	No . 1414	No. 52	No. 57	10.0. 32,30	p.c. 19.47	p.c. 23.01	p.c. 25.22

The number of hours worked per day in the month of highest employment and the standard working hours per week are shown for the Dominion in Table 8. It should be noted that whilst the statistics relating to hours of labour in columns 1, 2 and 3 are based on figures compiled for the month of highest employment, those/columns 4 and 5 represent the total and average of standard weekly hours of labour for the number of establishments reporting to the Bureau. For this reason the relation between daily and weekly hours of labour is to some extent impaired. The average daily hours of labour on the above basis was for the Dominion 9.29, whilst the average standard weekly hours worked out at 54.94 per plant.

Table 8. - Hours of Labour per day and per week in month of highest employment 1929.

		aily hours and in month of i		Standard working hours per week		
	Total Hours	Total Wage-earners	Average hours per day per 4age-earner	Wotal	Total Average	
CANADA	No. 2,099	110. 226	Mo, 9,29	No.	No. 54.94	



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Fuel Consumption

The quantity and cost value of the fuel consumed by the industry during the year is shown in Table 9, by classes. The total cost of fuel was \$21,506 and of this total bituminous coal accounted for \$16,369 or nearly 76 per cent.

Table 9.	Fuel	used,	by	Classes,	1929.
----------	------	-------	----	----------	-------

Classes of fuel		Quantity	Cost Value at Mill or Factory
Bituminous coal Lignite coal Gasoline Gas, natural Wood All other	Ton # Gal. m.c.ft. Cord	2,773 631 1,010 5,303 150	16,369 3,381 249 389 1,100 78
Total cost of fuel		-	21,566

Power Installation

The nower installed in the industry in 1929 is shown by kind, number of units and horse-power according to manufacturers rating in Table 10, Primary power installation was represented by 2 units of steam engines with a total rated h.p. capacity of 20 and 3 hydraulic turbines or water wheels of 100 horse power. Secondary power was represented by 101 motors of a rated h.p. canacity of 1,743. The cost of electricity purchased during the year was \$42,092. The number of boilers installed was 9 with a rated h.p. capacity of 720.

Table 10. Power installed, 1929.

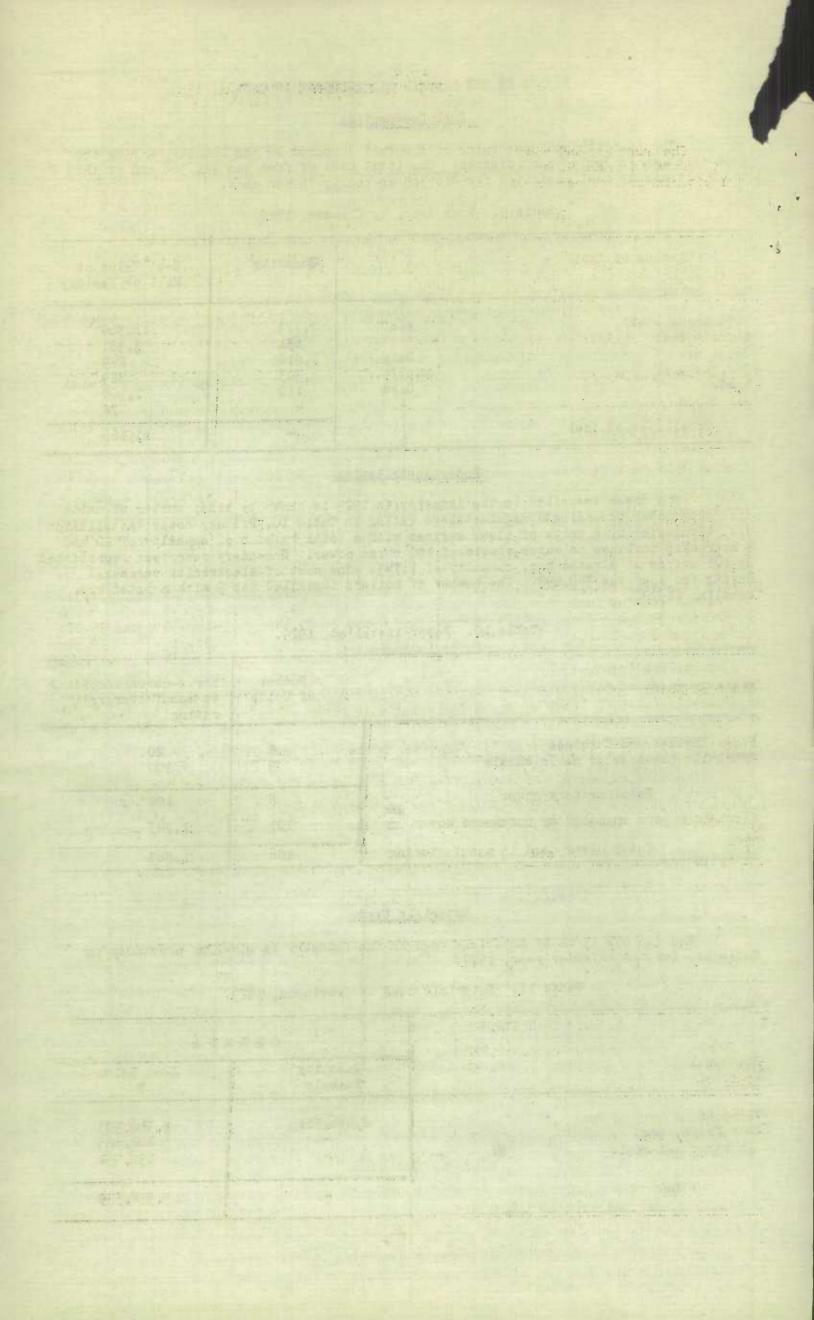
Kinds of Power	Number of Units	Horse-power according to manufacturers' rating	
Steam Engines and Turbines Hydraulic turbines or water wheels	2 3	20 100	
Total primary power	5	120	
Electric motors operated by purchased power	101	1.743	
Total power used in manufacturing	106	1,863	

Materials Used.

The various items of materials used in the industry is given by provinces in Table 11, for the calendar year, 1929.

	CANADA			
Principal Materials	Quantity Bushels	Cost Value \$		
Flexsued Containers, etc. All other materials	2,466,881	5,316,903 102,685 158,951		
TOTAL	-	5,578,539		

Table 11. Materials used by provinces, 1929.



REPORT ON THE LINSEED OIL INDUSTRY IN CANADA, 1929.

IMPORTS AND EXPORTS

- 7 -

. . . .

Imports of flax seed, oils and oilcake and meal, for consumption in Canada are shown in Table 12, by quantities and values and by principal countries for the calendar year 1929. The total value of imports for consumption in Canada rose from \$628,673 in 1928 to \$2,877,592 in 1929, whilst exports decreased from \$6,654,352 in 1928 to \$3,145,541 in 1929. According to the "Monthly Bulletin of Agricultural Statistics" the production of flax seed in Canada fell from 3,614,400 bushels valued at \$5,758,000 in 1928 to 2,060,400 bushels valued at \$4,898,000 in 1929, a decrease of 1,554,000 bushels and \$860,000 in value.

Table 12. Imports and Exports of Flaxseed Linseed Oil and Oilcake and Meal, 1929.

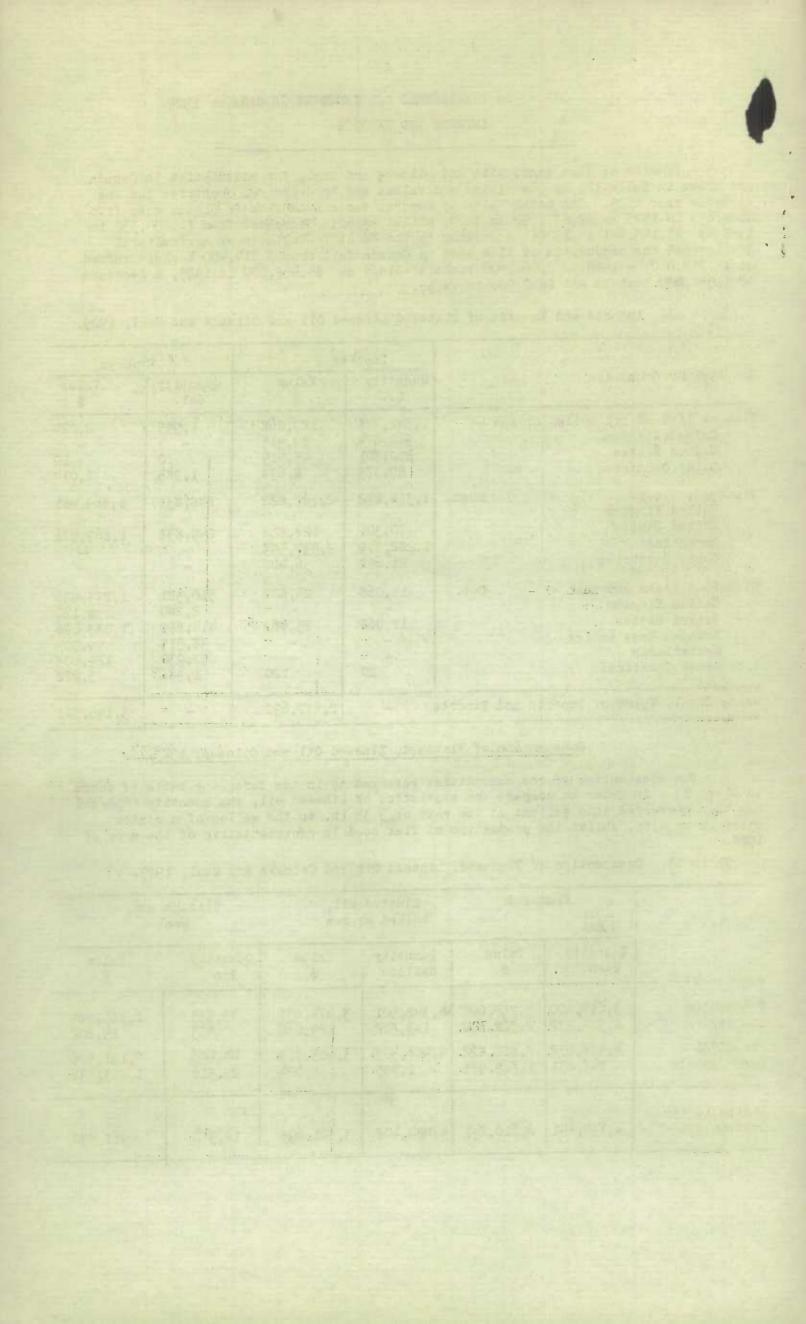
	Import	5	Exports	
Articles by Countries	Quantity Lb.	Value \$	Quantity Gal.	Value \$
Flax or linseed oil boiled or raw - United Kingdom United States Other Countries	1,341,748 962,074 320,301 59,373	129,068 80,915 45, 519 2 ,634	1,995 	2,024 10 2,014
Flaxseed, n.o.p. Bush. United Kingdom United States Argentine Other Countries	1,374,272 70,301 1,282,279 21,692	2,722,822 128,822 2,537,593 56,407	848,831 848,831 -	1,869,981
Linseed oilcake and meal - Cwt. United Kingdom United States British West Indies Netherlands Other Countires	11,068 11,068 - 20	25,802 25, 68 2 120	510,321 2,240 414,650 38,515 52,930 1,986	1,273,536 6,120 -1,033,086 99,505 129,603 5,222
Grand Total, Value of Imports and Export	8 -	2,877,692	-	3,145,541

Consumption of Flaxseed, Linseed Oil and Oilcake, 1929.

The consumption of the commodities referred to in the foregoing table is shown in Table 13. In order to compare the statistics of linseed oil, the quantity imported has been converted into gallons at the rate of 3.35 lb. to the gallon of a stated specific gravity, whilst the production of flax seed is representative of the grop of 1928.

Table 13. Consumption of Flaxseed, Linseed Oil and Oilcake and Meal, 1929.

	Flaxseed		Linseed boiled or		Oilcake and Meal	
	Quantity	Value	Quantity	Value	Quantity	Value
	Bush.	\$	Gallons	\$	Ton	\$
Production	3,614,400	8,480,822	4,342,901	3 ,474,651	43,933	2,165,264
Imports	1,374,272		143,502	129,068	553	25,802
TOTAL	4,988,672		4,486,403	3 ,603,719	44,486	2,191,066
Less Exports	848,831		1,995	2,024	25,516	1,273,536
Available for Consumption	4,139,841	6,610,841	4,484,408	3,601,695	18,970	917,530



APTENDIX

Firms engaged in the Linseed Oil Industry in Canada

1929.

Canada Linseed Oil Mills, Ltd., Dominion Linseed Oil Co. Ltd., 837 Mill St., Montreal, Que. Sherwin-Williams Co. of Canada, Ltd., 2875 Centre St., Montreal, Que. Dominion Linseed Oil Co. Ltd., Sanada Linseed Oil Mills, Ltd., Dominion Linseed Oil Co. Ltd., Alberta Linseed Oil Co. Ltd., Medidine Hat, Alberta.

2210 Notre Dame St. E. Montreal, Que. Baden, Ontario 40 Wabash Avenue, Toronto, 3, Ont. St. Boniface, Manitoba Sherwin-Williams Co. of Canada Ltd., 110 Sutherland St., Winnipeg, Manitoba

