CATALOGUE No. 32-224



MISCELLANEOUS FOOD INDUSTRIES 1963

ANNUAL CENSUS
OF MANUFACTURES



Published by Authority of
The Minister of Trade and Commerce

DOMINION BUREAU OF STATISTICS

Industry Division

April 1966 6521-515

Price: 50 cents

PUBLICATIONS

In addition to the report on this industry, the DBS publishes annual statistics on a number of related industries and current statistics on the more important commodities. Copies of reports provided in the following list are available from the Information and Public Relations Division of the DBS, Ottawa or from the Queen's Printer, Hull, P.Q.

			P	rice
Catalogue number	Title	Periodicity	Рег	Per
11-001	DBS Daily Bulletin	D	.50	\$1.00
11-003	Canadian Statistical Review	M	.50	5.00
31-001	Inventories, Shipments and Orders in Manufacturing Industries	M	.30	3.00
31 - 201	General Review of the Manufacturing Industries of Canada	A		2.00
32-018	Miscellaneous Food Preparations	A	.25	1.00
32 - 224	Miscellaneous Food Industries	A		.50
32 - 226	Apparent Per Capita Domestic Disappearance of Food in Canada	A		.25
65 - 004	Exports by Commodities	M	.75	7.50
65 - 007	Imports by Commodities	M	.75	7.50

Remittances should be in the form of cheque or money order, made payable to the Receiver General of Canada and forwarded to the Information and Public Relations Division, Ottawa or to the Queen's Printer, Hull, P.Q.

MISCELLANEOUS FOOD INDUSTRIES

1963

In the pages of Concepts and Definitions to be found at the end of this bulletin a concise outline has been presented on factors applicable to and comprised in the tabular matter compiled for this publication. The revised Standard Industrial Classification and the new concept of the establishment (reporting unit; see Concepts and Definitions) apply throughout this bulletin.

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- p preliminary figures.
- r revised figures.
- ${\bf x}$ confidential to meet secrecy requirements of the Statistics Act.

TABLE 1 A. Principal Statistics classified by Province, 1962 and 1963

				Man	ufacturing	activity				1	Total acti	vity	
Year	Estab-		oduction a				Value of			owners		otal	
and province	lish- ments	Number	Man- hours paid	Wages	Cost of fuel and elec- tricity	Cost of materials and supplies	shipments of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Total value added
	No.		'000			\$'000				\$'000		\$1	000
1961													
Totals	268	7,650	16, 121	25, 207	4,447	253,874	409, 731	152, 668	60	197	12, 233	49, 134	161, 999
1962													-11
Newfoundland	1	ì											
Prince Edward Island	_	231	506	601	114	5, 135	9,000	3,679	9	16	348	1, 195	3,739
Nova Scotia	11	}	1										
New Brunswick	10	389	788	757	141	8,677°	13,899	5, 139 ^t	_	-	473	1,086	5,370
Quebec	88	2,431	5,217	7,530	936	82,100	142,077	60,482	27	100	4,078	16,037	64,469
Ontario	100	3,524	7,691	13,982	2,948	125,213	201, 368	75, 298	13	44	5,685	26,413	76,792
Manitoba	22	449	954	1,460	377	16, 465	25,529	9,084	4	15	654	2, 564	10, 145
Saskatchewan	1]	0.00	=00	100		10.00						
Alberta	11	167	363	700	168	6,599	10, 344	3,554	4	9	219	995	3,554
British Columbia	35	552	1, 164	2,186	258	32,850	46,496	13,612	4	14	880	4, 203	14, 246
Yukonand Northwest Territories	_	_	_	_	_	_	_	-	_	_	_	-	_
Totals	279	7,743	16, 684	27, 218	4,941	277,040°	448, 713	170,848°	61	197	12, 337	52,493	178, 316
1963													
Newfoundland	1	1											
Prince Edward Island	_	224	463	563	121	4,556	7,916	3, 161	. 5	20	331	1,136	3, 267
Nova Scotia	10								:				
New Brunswick	10	354	735	759	134	8,370	12,742	4,216	_	_	437	1,091	4,379
Quebec	89	2,413	5, 153	7,956	1,092	90,822	152, 368	59,817	26	108	4, 136	17,446	64,499
Ontarlo	100	3,634	7,665	14, 397	3,134	133,661	228,002	91,013	13	27	5,981	28,507	92, 311
Manitoba	21	469	973	1, 556	340	16,951	25,784	8,211	х	х	693	2,778	8,815
Saskatchewan	1	1											
Alberta	9	144	310	649	163	7,110	10,986	3,578	х	х	193	942	3,578
British Columbia	33	554	1,167	2,307	280	36,380	49,371	12,790	5	20	885	4,169	13,367
Yukon and Northwest Territories	_	-	_	-	_	_	_	_	_	_	-1	_	11/2
Totals	274	7,792	16,465	28, 186	5, 263	297,851	487, 169	182,785	54	189	12, 656	56,069	190, 217

TABLE 1B. Principal Statistics classified by Size Groups based on Shipments of Goods of Own Manufacture, 1962 and 1963

Numb	er ho	worke		Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu-	Value added	Working and pa	owners			Total
Numb	er ho	ours	Wages	elec-	and	f Cost of shipments of goods V and of own a	Value			-	Total employees	
		00				facture		Number	With- drawals	Number	Salaries and wages	value added
					\$'000				\$,000		\$*(000
9 3 3 1 6 4 4 7 4 2,9 3 3,1	71 78 53 54 1, 97 6, 95 6,	972	12 64 115 188 457 1.126 2,125 9,661 13,470	11 28 43 51 226 378 1,465 2,734	43 196 598 908 2,784 7,448 15,803 94,809 154,451	84 361 1,107 1,750 4,765 12,116 26,183 147,911 254,437	38 157 479 828 2,015 4,666 10,073 52,170 ^F 100,423	8 9 29 7 8 — — — — — — — — — — — — — — — — — —	15 25 89 36 32	11 47 81 116 303 670 1,180 4,987 4,311	14 99 182 367 1,005 2,227 4,523 20,105 19,951	39 214 527 867 2, 268 5, 262 10, 300 56, 126' 102, 907
			27, 218	4, 941	277, 040 ^r			61	197	12, 337	52, 493	178, 316 ^t
1 0 5 1 7 4 4 8 8 3,1 3,2	25 70 33 19 33 1,59 6,69 6,	291 915 423 651 937	4 64 69 205 412 1,094 1,923 10,111 14,305	1 5 14 31 53 226 347 1,561 3,026	31 183 365 978 2,527 7,285 14,755 103,377 168,351	64 366 701 1.724 4.419 12.035 24.768 162,586 280,506	30 196 295 747 1,856 4,411 9,573 58,742 106,935	11 8 14 12 8 1 -	15 17 51 60 40 6	2 38 52 119 239 617 1,058 5,311 4,602	100 141 400 1,004 2,116 4,344 21,785 22,025	30 236 339 851 2,037 4,754 10,175 62,354 109,624
				5, 263	297, 851		182,785	54		010	71171	(102
	44 41 121 120 120 131 131 144 143 144 144 155 168 168 177 168 168 168 168 168 168 168 168 168 168	2, 997 6, 3, 195 6,	4 1 3 10 7, 743 16, 684 4 1 3 11 23 48 120 25 53 133 291 147 419 915 148 3, 159 6, 651 13, 299 6, 937	4 1 3 4 64 27. 218 7. 743 16. 684 27. 218 4 1 3 48 64 220 25 53 69 25 70 145 205 113 3 291 412 419 915 1,992 142 1,923 6,83 1,59 6,651 10,111 244 3,299 6,937 14,305	4 1 3 4 1 41 23 48 64 5 20 7.743 16.684 27.218 4.941 41 23 48 64 5 20 25 53 69 14 25 70 145 205 31 31 133 291 412 53 317 419 915 1,094 226 34 663 1,423 1,923 347 318 3,159 6,651 10,111 1,561 34 3,299 6,937 14,305 3,026 35 30 30 30 30 36 30 30 30 30 37 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 30 <	4 1 3 4 1 3 14 3 4 1 3 183 25 53 69 14 365 183 365 183 365 183 365 183 365 183 365 183 365 183 365 183 365 <	4 1 3 4 1 31 365 20 25 53 69 14 365 365 20 25 53 69 14 365 701 31 133 291 412 53 2,527 4,419 31 133 291 412 53 2,527 4,419 31 133 291 412 53 2,527 4,419 31 43 1,923 347 14,755 24,768 31 133 291 412 53 2,527 4,419 34 663 1,423 1,923 347 14,755 24,768 38 3,159 6,651 10,111 1,561 103,377 162,586 34 3,299 6,937 14,305 3,026 168,351 280,506	4 1 3 4 1 31 34 365 701 125 170 4 1 3 4 1 31 365 701 129 20 25 53 69 14 365 701 295 25 70 145 205 31 978 1.724 747 31 133 291 412 53 2.527 4419 1,856 20 25 53 69 14 365 701 295 31 133 291 412 53 2.527 4419 1,856 317 419 915 1,094 226 7.285 12,035 4,411 34 663 1,423 1,923 347 14,755 24,768 9,873 38 3,159 6,651 10,111 1,561 103,377 162,586 58,742 34 3,299 6,937 14,305 3,026 168,351 280,506 106,935	4 1 3 4 1 31 64 30 11 41 1 3 4 1 36 1 36 1 36 1 36 1 36 1 36 1 36 1 36 1 36 1 36 1 36 1 36 1 30 11 31 36 1 36 18 36 1 36 8 1 36 18 36 16 8 1 36 18 36 16 8 1 18 36 16 18 18 36 16 18 18 18 36 18	34 2,997 6,438 9,661 1,465 94,809° 147,911 52,170° — — — 43 3,195 6,972 13,470 2,734 154,451 254,437 100,423 — — — 49 7,743 16,684 27,218 4,941 277,040° 448,713 170,848° 61 197 44 1 3 4 1 31 64 30 11 15 21 23 48 64 5 183 366 196 8 17 25 70 145 205 31 978 1,724 747 12 60 21 133 291 412 53 2,527 4,419 1,856 8 40 17 419 915 1,094 226 7,285 12,035 4,411 1 6 14 663 1,423 1,923 347 14,755 24,768 9,573 — — 18 3,159 6,651 10,111 1,561 103,377 162,586 58,742 — — 24 3,299 6,937 14,305 3,026 16	34 2,997 6,438 9,661 1,465 94,809° 147,911 52,170° — — 4,987 33 3,195 6,972 13,470 2,734 154,451 254,437 100,423 — — — 4,987 49 7,743 16,684 27,218 4,941 277,040° 448,713 170,848° 61 197 12,337 41 1 3 4 1 31 64 30 11 15 2 21 23 48 64 5 183 366 196 8 17 38 25 70 145 205 31 978 1,724 747 12 60 119 31 133 291 412 53 2,527 4,419 1,856 8 40 239 17 419 915 1,094 226 7,285 12,035 4,411 1 6 617 44 63 1,423 1,923 347 14,755 24,768 9,573 — — 1,058 38 3,159 6,651 10,111 1,561 103,377 162,586 58,742 <	$\begin{array}{cccccccccccccccccccccccccccccccccccc$

TABLE 1C. Principal Statistics classified by Size Groups based on Manufacturing Value Added, 1962 and 1963

				Man	ufacturing	activity					Total act	ivity	
Size group	Estab- lish- ments		oduction a ated work		Cost of	Cost of	Value of shipments of goods	Value	Working and pa	owners		otal oyees	Total
	menvs	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	value added
	No.		'000		-	\$'000				\$'000		\$10	000
1962		,			1	1							
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 '' 49,999 50,000 '' 99,999 100,000 '' 199,999 200,000 '' 499,999 500,000 '' 999,999 1,000,000 '' 4,999,999 1,000,000 and over Head offices, sales offices and	38 30 31 29 40 38 36 30 7	41 56 113 196 589 886 ^r 1,689 ^f 2,675 1,498	73 115 242 381 1,296 1,864 3,601 5,754 3,358	70 129 297 452 1,622 2,398 5,317 10,039 6,894	15 31 39 79 267 395 [*] 955 [*] 2.111 1.051	326 748 2,002 3,085 16,919 21,204 54,459 113,565 64,732	530 1,275 3,159 5,070 22,673 33,583° 80,508° 178,607 123,307	193 498 1,111 1,995 5,693 11,977 25,645 64,196 59,541	21 27 9 4 - - -	44 96 43 14 - - -	56 88 194 299 895 1,480° 2,641° 4,004 2,049	100 204 618 916 3,114 5,703* 10,501* 17.568 9,748	250 548 1, 242 2, 164 6, 473 13, 748 26, 609 66, 016 61, 459
auxiliary units	279	7, 743	16, 684	27, 218	4, 941	277, 040°	448, 713	170.848 ^r	61	197	631	4, 021 52, 493	(194 178, 316
Totals	213	1, 130	10,003	41,410	1,541	211,040	140, 113	110,040	01	191	14, 331	04, 430	110,310
1963 Under \$10,000 \$ 10,000 to \$ 24,999 25,000 " 49,999 100,000 " 199,999 100,000 " 499,999 200,000 " 499,999 500,000 " 999,999 1,000,000 " 4,999,999 5,000,000 and over Head offices, sales offices and auxiliary units	38 25 30 34 32 39 29 41 6	27 38 103 211 434 992 1,189 3,209 1,589	56 82 220 455 940 2,125 2,513 6,776 3,297	73 107 311 622 1.186 2,686 3,636 12,483 7,082	11 17 42 107 254 405 646 2,598 1,184	410 674 1,715 8,369 11,118 24,784 35,039 147,114 68,628	650 1,127 2,866 10,820 16,244 38,033 54,852 231,142 131,436	218 435 1,052 2,412 4,786 12,931 19,111 81,033 60,806	21 16 16 16 1 - -	41 70 72 6 - - -	48 79 161 359 648 1,575 1,815 5,225 2,128	131 229 561 1, 411 2, 370 6, 081 7, 478 23, 779 9, 881 4, 147	296 499 1,200 2,577 5,115 14,996 20,069 82,751 62,896
Totals	274	7, 792	16, 465	28, 186	5, 263	297, 851	487, 169	182,785	54	189	12, 656	56, 069	190, 21

TABLE 1 D. Principal Statistics classified by Size Groups based on Total Value Added, 1962 and 1963

				Man	ufacturing	activity				Т	otal activ	ity	
Size group	Estab- lish- ments		oduction ated work		Cost of	Cost of	Value of shipments			owners	Total employees		Total
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	value added
	No.		,000			\$'000				\$'000		\$10	000
1962													
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 '' 49,999 50,000 '' 99,999 100,000 '' 199,999 200,000 '' 499,999 500,000 '' 999,999 1,000,000 '' 4,999,999 5,000,000 and over Head offices, sales offices and auxiliary units	34 31 31 30 37 40 ^r 36 ^r 32 8	37 54 101 209 529 1,700 2,539 1,751	65 112 214 411 1,165 1,725 3,645 5,455 3,893	60 123 272 475 1,410 2,311,5,220,9,707 7,641 	11 30 40 78 255 371 905, 2,177 1,074	277 718 1.815 3.219 14.721 20.204 52.017 110.169 73.899	457 1,237 2,920 5,133 19,832 32,167 76,399; 173,134 137,433	170 493 1,056 1,926 5,055 11,595 24,029 62,013 64,510	19 27 9 6 - - - -	39 91 42 25 - - - - - 197	48 88 170 318 737 1,397 2.716 3.817 2.415 631	79 200 542 927 2,532 5,465 10,611 17,045 11,072 4,021 52,493	173 531 1,116 2,109 5,271 12,990 25,677 63,874 66,769 (194
1963													
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 '' 49,999 50,000 '' 199,999 100,000 '' 199,999 200,000 '' 499,999 5,000,000 '' 4,999,999 1,000,000 '' 4,999,999 5,000,000 and over Head offices, sales offices and auxiliary units	31 28 29 37 31 36 33 43 6	19 36 93 215 387 844 1,290 3,319 1,589	39 76 198 470 823 1,825 2,749 6,989 3,297	48 103 284 610 1,077 2,284 3,908 12,790 7,082	6 17 41 106 229 380 639 2,662 1,184	278 633 1,509 5,864 12,998 20,597 36,432 150,913 68,628	439 1,078 2,584 8,391 17,594 32,062 56,667 236,917 131,436	161 420 964 2,465 4,309 11,043 19,666 82,950 60,806	16 17 18 3 —	26 65 78 19	30 76 141 365 563 1,328 1,981 5,426 2,128	76 213 465 1,421 2,118 5,088 8,084 24,575 9,881 4,147	163 481 1,037 2,630 4,493 11,656 22,177 84,866 62,896
Totals	274	7,792	16,465	28,186	5,263	297,851	487,169	182,785	54	189	12,656	56,069	190,217

TABLE 1E. Principal Statistics classified by Size Groups based on Total Employed, 1962 and 1963

				Man	ufacturing	activity				Т	otal acti	vity	
Size group	Estab- lish-		oduction ated worl		Cost of	Cost of	Value of shipments			owners artners		otal loyees	Total
	ments	Number	Man- bours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	value
	No,		'000			\$'000	1	.1		\$1000		\$10	000
1962								1					
Under 5 employed 5- 14 employed 15- 49 '' 50- 99 '' 100-199 ''	70 66 71 36 26	92 300 1,312 1,785 1,956	178 641 2.762 3.843 4.220	205 854 3,945 6,273 6,773	65 112 710 1,585 1,068	1,523 8,853 47,517 73,505 67,588	2,563 13,608 69,303 108,982 115,344	1,055 4,672 21,383 34,885 47,838	} 21 =	128 69 —	134 505 2.004 2.530 3.413	320 1,850 7,885 10,584 14,426	1,166 5,042 22,808 36,372 49,936
200 - 499 '' 500 employed and over Head offices, sales offices and auxiliary units	} 10	2,298	5,040	9,169	1,400	78,052	138,912	61,015	-	-	3,120	13,406	63,186
	0.4.4								114		631	4,021	(194)
Totals	279	7,743	16,684	27,218	4,941	277,040°	448,713	170,848	61	197	12,337	52,493	178,316
1963								i i					
Under 5 employed 5- 14 employed 15- 49 '' 50- 99 '' 100-199 '' 200-499 '' 500 employed and over	68 66 72 32 27 } 11	68 292 1,374 1,606 2,009 2,443	142 620 2,900 3,470 4,255 5,078	195 910 4,297 5,781 6,956 10,047	31 139 737 1,632 1,039	1,412 8,743 54,615 68,771 73,220 91,090	2,346 13,546 79,830 107,584 113,594 170,269	910 4,675 24,825 35,469 40,062 76,844	40	117 72 — — —	108 514 2,134 2,198 3,649 3,435	315 2,130 8,824 9,721 15,477	1,006 4,945 26,850 36,062 42,258 79,278
Head offices, sales offices and auxiliary units									2.4.4	4 . ,	618	4,147	(182)
Totals	274	7,792	16,465	28,186	5,263	297,851	487, 169	182,785	54	189	12,656	56,069	190,217

TABLE 1F. Principal Statistics classified by Type of Organization, 1962 and 1963

				Маль	1facturing	activity				T	otal activ	rity	
Type of organization	Estab- lish-		duction a		Cost of	Cost of	Value of shipments			owners		tal oyees	Total
or grant attached	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawais	Number	Salaries and wages	value added
	No.		000			\$'000		L		\$'000		\$'0	00
1962													
Individual ownerships	29	42	83	88	19	537	980	421	27	92	59	139	448
Partnerships	17	34	70	67	35	592	924	331	34	105	47	107	413
Incorporated companies	233	7,667	16,531	27,064	4,887	275, 911	446,809	170,096	-	-	11,600	48, 227	177, 649
Head offices, sales offices and auxiliary units	4						* * *				631	4,021	(194
Totals	279	7,743	16,684	27, 218	4,941	277, 040	448,713	170, 848°	61	197	12, 337	52, 493	178, 316
1963													
Individual ownerships	30	36	81	98	16	695	1,125	422	29	98	58	184	506
Partnerships	13	21	47	61	13	555	871	302	25	91	27	78	323
Incorporated companies	} 231	7,735	16,337	28,027	5, 234	296, 601	485, 173	182,061	-	_	11,953	51,659	189,571
Head offices, sales offices and auxiliary units					* * *		+ = +				618	4, 147	(182
Totals	274	7, 792	16,465	28, 186	5, 263	297, 851	487, 169	182, 785	54	189	12, 656	56, 069	190, 217

TABLE 2. Industry Output, Input and Value Added, 1962 and 1963

	Manufac activ		Non-manufa activit		Total	
	1962	1963	1962	1963	1962	1963
			\$,000			
Output						
1. Shipments and other revenue	448,713	487, 169	37, 178	36,245	485,891	523,414
Inventories - Goods of own manufacture:						
Add closing - Goods in process	1,666	2, 229			1,666	2, 229
Finished goods	28,406	28, 653			28,406	28,653
Less opening - Goods in process	1,851	1,732			1,851	1,732
Finished goods	24, 105	30,420			24,105	30,420
2. Net inventory change	4, 116	(1,270)	4 0 0	***	4, 116	(1,270
3. Gross output (1 + 2)	452,829	485,899	37, 178	36, 245	490,007	522, 144
Input						
4. Purchases of goods not of own manufacture			28,480	26, 549	28, 480	26,549
Inventories - Goods not of own manufacture:						
Add opening		p B 0	2,447	3,053	2,447	3,053
Less closing			2,678	2, 954	2,878	2,954
5. Cost of goods sold (not of own manufacture)			28, 249	26,648	28, 249	26,648
6. Materials, supplies, components and semi-processed goods	277,040	297, 851	1,461	2, 164	278,501	300,015
7. Fuel and electricity	4,941	5,263			4, 941	5, 263
8. Gross input (5+6+7)	281,981	303, 114	29,710	28,812	311,691	331,926
Census value added (3-8)	170, 848	182, 785	7, 468	7, 432	178, 316°	190, 217

TABLE 3. Employment and Payroll, 1962 and 1963

			Emplo	yees						Salari	ies and w	ages	
	Producti related v		tra	inis- tive	0.1	les		otal ovees	Producti related		Admin- istra-	Sales	Total
Oti	Manufacturing	her	and o	office	distri	oution	Curbi	Oyees	retaved	HOIREIS	tive and	and distri- bution	salaries and wages
Male	Male Female	Female	Male	Female	Male	Female	Male	Female	Manufac- turing	Other	office		
			numi	per				1			\$'000		
	1												
_	113 118	_	37	24	52	4	202	146	601	_	329	265	1,195
					02	•	202	0.20	002		085	200	4, 400
	166 223	_	25	27	32	_	223	250	757	_	202	126	1.086
_	1,314 1,117	1	510	355	747	34	2, 571	1,507	7,530	1	4, 745	3, 761	16.037
39	2,368 1,156	8	786	512	734	82	3,927	1,758	13,982	247	7, 728	4, 456	26, 413
	252 197	_ 1	57	55	91	2	400	254	1,460	-	619	485	2, 564
							200		2, 100		0.0	100	2,004
-	124 43		33	13	4	2	161	58	700	-	269	27	996
_	291 261	_	88	80	156	4	535	345	2,188		1,006	1,009	4, 203
			00	00	100	*	500	540	2,100		1,000	1,005	9,200
- 1	- -	-	-	_		-	-	-	-	-	-	_	
39	4, 628 3, 115	9	1,536	1,066	1,816	128	8,019	4, 318	27, 218	248	14, 898	10, 129	52, 493
4													
_) I18 106	- 4	39	24	40	4	197	134	563	_	331	242	1,136
			00		10		201	104	200		001	247	1,130
- 1	150 204	_	23	31	29		202	235	759	_	209	123	1,091
18	1,317 1,096	7	552	358	758	30	2, 645	1,491	7, 956	96	5,446	3,948	17, 446
75	2,515 1,119	25	880	554	764	49	4, 234	1,747	14, 397	425	8,813	4.872	28,507
_	254 215	_	69	55	97	3	420	273	1,556	-	662	560	2,778
			00	00	01	· ·	200	410	1,000	_	002	500	2,110
- 1	109 35	-	34	13	2	-	145	48	649	_	283	10	942
2	301 253	_	103	85	138	3	544	341	2 307	a	1 011	844	4,169
_			- 00	_	100	_	011	247	2,301	_	1,011	044	2,109
0.5	4 204 0 000	0.0		4 105				4 20-					
	301 253 4, 764 3, 028	95											

TABLE 3A. Production and Related Workers, - Manufacturing Activity, by Months, 1962 and 1963

	Estab	lishments report:	ing monthly deta	ail
Month	196	2	196	3
	Male	Female	Male	Female
		numbe	ī	
January	4,381	2,900	4,369	2,918
February	4,401	2,925	4,409	2.876
Aarch	4,401	3.017	4,506	2,920
April	4,497	3,048	4,502	3,013
day	4,518	3,138	4,562	3,036
June	4,580	3,216	4,619	2,955
July	4,506	2,883	4,692	3,001
August	4,512	2,997	4, 731	2,931
Geptember	4,533	3,048	4,765	3,009
October	4,470	3,096	4,709	2,950
November	4.415	3,080	4,680	3,029
December	4,403	2,914	4,642	2,887
Average for establishments reporting monthly detail (collected only for large establishments)	4,476	3,028	4.643	2,967
verage for small establishments (only annual averages collected)	152	87	121	61
Average for all establishments	4,628	3,115	4,764	3,028

TABLE 4. Industry Inventories, 1 1963

		Manui	acturing		Non- manufacturing	
Province	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total manufacturing	Products or materials purchased for resale	Total inventories
		3.4	book val	ue \$'000		
Opening:			1		1	
Newfoundland	7					
Prince Edward Island	7,175	7	269	1,450	20	1,470
Nova Scotia	J					
New Brunswick	2, 376	13	692	3,081	28	3, i08
Quebec	12,574	583	8,772	21,929	1,552	23,482
Ontario	20, 151	957	15,501	36,609	1, 176	37,785
Manitoba	3,278	130	2,815	6, 223	137	6,360
Saskatchewan)					
Aiberta	4,171	2	761	4,934	1	4,935
British Columbia	3,747	40	1,821	5,607	140	5,747
Yukon and Northwest Territories		_	-	_	-	_
Totals	47,471	1,732	30,630	79,833	3,053	82, 886
Closing:						
Newfoundland	1					
Prince Edward Island	1,116	6	192	1,315	19	1,333
Nova Scotia						
New Brunswick	2, 244	13	670	2,927	23	2, 949
Quebec	13, 307	699	8,019	22,025	1,532	23,557
Ontario	22,958	1, 222	15,069	39,249	1, 103	40, 351
Manitoba	3,798	122	2,541	6,461	84	6,546
Saskatchewan)					
Alberta	1,505		627	2, 132	1	2, 134
British Columbia	5, 251	167	1,772	7, 190	192	7,38
Yukon and Northwest Territories	_	_	_	_	_	-
Totals	50, 179	2, 229	28, 889	81, 298	2, 954	84, 25

TABLE 5. Purchased Fuel and Electricity Used in Manufacturing Activity, 1962 and 1963

		1962	2	1963	
Description		Quantity	Cost	Quantity	Cost
			\$'000		\$'000
. Large establishments which reported commodity detail:		14			
Bituminous coal:				T .	
(a) From Canadian mines	ton	13,002	169	10,567	137
(b) Imported		32,059	385	14,794	180
Sub-bituminous coal (from Alberta mines only)		36	1	27	
Anthracite coal	41	116	2	99	2
Lignite coal	4.4.1	-	-		_
Coke		257	7	343	8
Gasoline (including gasoline used in cars and trucks)	Imp. gal.	1,591,291	604	1,584,601	595
Fuel oil including kerosene or coal oil	41	10,762,740	1,050	15, 200, 513	1,344
Wood	cord	_	-	340	5
Gas:	1				
(a) Liquefied petroleum gases	imp. gal.	136,544	33	138, 466	33
(b) Other manufactured gas	M cu.ft.	-	_	_	_
(c) Natural gas		2, 417, 534	1, 138	2,749,930	1, 230
Other fuel			* *	4 4 4	* *
Electricity purchased	kwh.	136, 785, 733	1, 219	156,891,013	1,464
Steam purchased		P + 4	226	***	189
2. Estimate for small establishments:					
Fuel and electricity		4 + 4	105	* n *	4 -4
3. All establishments:					
Total fuel and electricity used		* * *	4,941		5, 263

The difference between figures in Table 4 and those in Table 2 arises from firms reporting output of products on the basis of production rather than of shipments. Consequently, inventories of finished products for such respondents are not taken into account for purposes of compiling value added in Table 2. See also "Concepts and Definitions" for explanation of other variances.

TABLE 6. Materials and Supplies - Manufacturing Activity, 1962 and 1963

		1962		1963	
Description		Quantity	Cost	Quantity	Cost
laterials used:			\$'000		\$1000
Calcium acid phosphate		525,608	71	430,872	2
Sodium aluminum sulphate		261,624 2,830,445	29 116	284, 108 3, 087, 834	13
Starch:	140	2,030,413	110	3,001,034	14
(a) Corn		8,523,972	808	8,595,759	80
(b) Potato		951,720	108	1,461,561	19
Other baking powder materials Cream of tartar, crude		837,022 215,063	107	847,440 198,716	
Tartaric acid	40	30,866	11	31,347	
Citric acid		1,736,442	479	1,510,744	4
Flour, all kinds Vanillin	***	114,059,105 34,750	5, 186 105	126,880,887 50,591	6,1
Vanilla beans	***	37,845	342	46, 245	3
Cocoanut	10	156, 217, 569	58, 081 280	166, 274, 333 1,482,036	63.8
Cocoa	8.0	4,466,892	1,092	5,819,531	1,3
Cocoanut oil		152,330	2 629	256,448 5,064,697	1 8
Cottonseed oil	44	12, 102, 332	2,629 2,209	10,213,732	1,6
Soya bean oil Other oils		46, 150, 121 58, 470, 210	6, 981 9, 167	54,460,013 98,541,875	7.5
Fresh fruits, all kinds	0.0	3,177,489	493	2,771,655	15,5
Dried fruits, ali kinds	***	783,441	167	1,113,602	3
Canned and preserved fruits, all kinds	8.0	2,576,759 3,430,267	472 829	2, 223, 703 3, 198, 999	4
Concentrated flavours (fruit, vanilla, etc.)			1,032		9
Alcohol (including duty) Essential oils		120,218	305 648	145,440	3
Oleo tesins	lb.	12,932	75	20,071	1
Fruit juices		1,039 82,849	226	592 116,457	3
Eggs, in shell	doz.	7,090,293	2, 164	12,032,638	3,5
Eggs, frozen		845.272 507.027	316 842	566,571 534,746	= 2
Milk powder, condensed and evaporated milk		9,345,723	850	8,711,235	1.1
Milk and cream		10,732,298	2,343	7,303,102	2,0
Sugar	44	101, 205, 053	7,780	21, 116, 603 117, 619, 552	13,0
Glacose		1,602,840 7,062,540	1, 180	1,765,896	1,2
Invert sugar	44	1,019,972	519 92	9,866,558 307,315	7
Dextrose	4.0	4,869,265	529	5,615,429	6
Maple syrup and sugar		5,421,608	1,437	547,504 4,656,536	1.2
Molasses	44	53,536,657	931	51,582,966	1,1
Spices, used in manufacturing Spice materials, all kinds		2, 233, 161 6, 560, 500	539 2,557	2, 244, 226 5, 821, 115	2, 1
Peanuts, green, for roasting	110	28,973,411	3,725	29, 896, 963	3,5
Roasted peanuts		1,442,515	217	123, 217	
Pectin	4.0	1,449,092 178,023	835 227	1,023,961	
Malt	43	3,392,286	208	2,983,130	j
Malt sprouts Malt extract		119,566	25	95,533	
Catamel	24	32,725	52	33,798	
Other fond colouring Olives in bulk		376, 164 112, 863	521 233	459,812 133,606	4
Vinegar, used in manufacturing	9.6	564,510	194	558, 228	2
Grains, all kinds		1,498,505,344 74,991	43, 255	1,457,373,319 88,924	41,5
Tea, loose		42,629,337	27,562	42, 143, 707	27,1
Potatoes Soya beans Soya beans		367, 996, 971	5,887	333,973,387	5,5
Pickles, relishes, etc.	44	971,916 598,244	81	777, 172 586, 649	
Shortening (butter, lard, etc.)		15,962,022	3,069	15,753,543	2, 6
Ammonium phosphate	64	345, 264 178, 456	54	375, 235 195, 043	
Aqua ammonia	#4	2,555,575	42	2,664,218	
Yeast Caustic soda	44	202,061 4,242,678	71 188	175,351 3,301,934	1
Gums (Karaya, tragacanth, acacia, etc.)	4.4	115, 127	55	110,625	
Mono-sodium glutamate Raisins, currants, etc., for cleaning and packaging		1,249,544	1,057	1, 111, 985 4, 504, 202	7
ll other materials and components used ¹		0,515,011	27,702 ^r	*, JOY, 202	30,0
ontainers and other packaging materials and supplies used	h 7 d		41,972		44,1
perating, maintenance and repair supplies used (excluding fuel)	069	4 4 4	4,154		4,3
mount paid out to others for work done on materials owned by establishments		4 0 0	525		6

¹ No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimated costs were \$2,840,651 in 1962 and \$2,792,779 in 1963.

TABLE 7. Shipments of Goods of Own Manufacture, 1962 and 1963

		1962		1963	
Description		Quantity	Value	Quantity	Value
			\$'000		\$'000
. Products:					
Almond paste Baking powder Cream of tartar, refined Coffee, roasted	b.	1 171, 334	1 144	1 1 173,715	1 140
Coffee, instant Confectionery, all kinds Corn starch, edible, laundry, etc. Corn syrup	b.	15,076,115	32, 226	20,861,879	38,695
Sauces for meats, etc. Eggs, frozen Egg powder, plain and sugared Egg substitute	lb.	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	8,244,057 833,835	3, 220 1, 178
Flavours, extracts, concentrates, etc. (for bakers', confectioners' and household use) g Flavours, extracts, concentrates, emulsions, etc. (to be used in manufacturing soft drinks) Food colours Food drink powders		278,377 1 11,688,995	3, 705 1 5, 410	288,345 98,810 11,635,930	4, 071 941 788 5, 453
Glucose Maraschino cherries Other fountain fruits Icings, icing and candy mixes	lb.	1, 265, 056 269, 635 3, 967, 648	804 113 982	1, 299, 186 235, 427 3, 073, 853	867 96 849
Jams and jellies Marmalades Malt (barley, etc.) Malt extract and syrup	**	7.699.140	1,741	8, 388, 048	2, 081
Malt flour Margarine and margarine substitutes Mincemeat Mustard, prepared	lb.	130, 213, 804	29,019	125,796,472 445,002 1,133,926	27, 225 100 1,742
Olives, bottled, etc. Pie filling, apple Pie filling, other (peach, cherry, etc.) Powders (pie filling, pudding, etc.)		3,242,759	957	491, 951 4, 202, 744 20, 125, 499	84 1,130 8,451
Powders, custard	lb.	17, 984, 870 1, 311, 678 3, 780, 405	7,364 667 1,239	19, 245, 358 1, 717, 483 3, 755, 563	8,225 1,018 1,319
Other nuts, roasted, salted, etc. Peanut butter Potato chips, frilis, etc. (factory made) Potato starch and flour		1,212,409	894	1,024,544 24,441,883	801 8, 296
Prepared cake mixes Otherprepared mixes (doughnut, pastry, etc.) Rice, cleaned and polished Salad and mayonnaise dressing	lb.	17, 907, 647 54, 944, 833	3, 874 8, 349	29,007,159 56,560,318	7,358 9,312
Seasoning, dry Meat curing salts, and compounds Popcorn and popcorn confectionery Flour preparations for sausage fillings, etc.	44	4.608.781 3,356,757 1,147.648 10,627,487	2,359 588 673 1,677	1,582,935 11,608,802	875 1,493
Syrups, table Syrups, fountain, fruit, and lee cream toppings Spices, ground, mixed, etc. Sugar butter	gal,	530,985 6,452,027	1,464 6,336	17, 444, 412 1, 047, 746 6, 209, 025	3,189 2,784 6,002
Tea, blended, packed, etc. Yeast, fresh and dried Yeast food and bread improver Raisins, currants and dates, cleaned, packaged, etc.	1b.	1 1 8 1	1 1 2 2	1 1 4,369,008	1,034
All other products		* * *	338, 128	* * *	338,350
2. Amount received in payment for work done on materials and products owned by others			734		614
Less adjustment for value of sales taxes, excise duties and outward transportation charges					
which could not be deducted from individual commodity items described above			(3,291)	***	(4,766
Net adjustment for establishments receiving progress payments		• • •			
Total adjusted value of shipments and work done		• • •	448,713	• • •	487, 16

¹ Confidential, included in "All other products".

TABLE 8. Shipments of Selected Goods of Own Manufacture - All Industries, 1962 and 1963

(includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

	1962 ^p		1963 ^p	
Description	Quantity	Value	Quantity	Value
		\$'000		\$'000
Bread improver and yeast food lb.	8,664,275	972	8,778,904	960
Coffee, roasted	89, 360, 014	58,534	92,848,642	60,753
Coffee instant	15, 076, 115	32,226	20,861,879	38,695
Egg powder	744, 533	941	833,835	1,178
Flavours, extracts etc. (for bakers, confectioners and household use)		8,424	4.4.4	9,542
Flavours, extracts, concentrates, etc. (for use in manufacturing soft drinks) gal.	741, 251	11,618	1,829,945	13, 243
Margarine 1b.	188,900,507	40,817	178, 342, 309	36,934
Mincemeat	5,698,412	1, 251	5, 415, 541	1, 141
Mustard preparedgal.	1,737,511	2,849	1,317,047	2,616
Powders, pie filling, pudding and desserts	23, 371, 057	9,224	25, 569, 186	10,753
Powders, jelly	18,930,587	7,803	20,088,457	8,665
Peanut butter	36, 338, 873	12,742	37, 290, 597	12, 435
Potato chips, factory made	49, 290, 598	31,905	49, 128, 534	38,037
Prepared cake mixes	56,065,228	12, 476	66,017,159	11,909
Other prepared mixes (pastry, doughnut, cookie, etc.)	73,661,063	11, 292	77, 738, 053	12,405
Salad dressing and mayonnaise	45, 580, 453	14,867	47, 551, 993	16, 112
Sandwich spread	3,840,480	i, 544	4, 241, 073	1,791
Spices, ground, mixed, etc.	6,865,677	6,865	6,780,467	6,693
Syrups, table	14, 133, 855	2, 203	21, 203, 473	3,958
Tea, blended, packed, etc.	43,700,462	53,726	43, 425, 256	51,885

List of Establishments classified to This Industry, 1963

Name	Location
Newfoundland: Newfoundland Margarine Co. Ltd.	Le Marchant Rd., St. John's
Nova Scotia:	
Bryant & McDonald, Ltd. Nick Cornish A.I. Gravel & Co. Glendale Foods Ltd. Hostess Foods, Products Java Blend Coffee & Tea J.E. Morse & Co. Ltd. W.H. Schwartz & Sons, Ltd. Standard Brands Ltd. E.S. Tracey Mfg, Co.	Sheffield Mills New Minas 134 Hollis St., Halifax 253 Hollis St., Halifax
New Brunswick:	
G.E. Barbour Co. Ltd. G.E. Barbour Co. Ltd. Brooke Bond (1959) Canada Ltd. Hatfield Industries Ltd. Loyalist Food Products Ltd. Maritime Product Co. Ltd. McCain Food Limited Stadex — Pirle Ltd. Valley Co-operative Ltd. H.W. Wilson Co. Ltd.	Hattland (2 plants) Renforth St. Antoine Grand Falls Grand Falls Grand Falls
Quebec:	
J.E. Bergeron & Fils Ltée Beynard, Léo Ltd. A.M. Bolduc & Fils Bovril (Canada) Ltd. J. Clovis Bleau Enrg. Boudrias Frères, Ltée H.C. Brill (Canada) Ltd. Brodie & Harvie, Ltd. Brossard Frères W.J. Bush & Co., (Canada) Ltd. Canada Malting Co. Ltd. Canada Starch Co, Ltd. H. Chenoy & Co., Ltd. Canada Starch Co, Ltd. Canada Can	1729 - IBlême Rue, Quebec 359 Notre Dame St. E., Montreal 10140 Place de l'Hôtel de Ville, Montreal 39 6600 Hulchlson St., Outremont 4305 Côte de Liesse Rd., Montreal 9 6517 Jeanne-Mance, Montreal 312 St. Patrick, Ville Lasalle 5022 St Ambroise St., Montreal Lennoxville 10229 Armand Lavergne St., Montreal

List of Establishments classified to This Industry, 1963 - Continued

Name	Location
Quebec - Concluded:	
Compagnie Caron Inc.	41 Blvd. des Alliés, Quebec
Chanteclerc Food Products	356, Labelle, St. Jérôme
Chon Wah. Noodle Mfg. Co. Reg'd.	1077 Clark St. Montreal
Coq-Hardi	664-8ième Ave., St. Antoine des Laurentides
Concentres Frontenac Enrg.	1985, ave. du Sanctuaire, Giffard
D'Aoust Mathieu	296 Main Buckingham 1458, rue Frontenac, Montreal
Arthur Depot	119 Bruno-Mantel, St. Jérôme
Désy, J.A. Ltd.	1459, ave. Delorimier, Montréal
Duchess Potato Chips, Ltd.	5425 Chapleau St., Montreal
Dulac Potato Chips, Inc.	9, rue St. Cyrille, Ste. Marie de Beauce
Empire De-hydrated Products (Canada) Ltd.	2160 Ward St., Montreal
Felton Chemical Co. Inc.	5120 Courtral St., Montreal 5555 St. Patrick St., Montreal 20
The Frito Co. of Canada	150, bivd, des Laurentides, Pont Viau
Alphonse Gauvin, Inc.	300, ave. St. Sacrement, Quebec
General Foods, Limited	90th Ave., La Salle & 3510 Albert St., Montreal
Gingras, E. Inc. V. Girard & Cie	141 Laurier Ave. W., Montreal 4336, rue Parthenais, Montreal
Grapette (Canada) Ltd.	12139 A Letellier St., Montreal
The Great Atlantic & Pacific Tea Co., Ltd.	580 Rose de Lima St., Montreal
Grenache (1963) Incorporée	1504 Davidson Ave., Montreal 4
Heeney Frosted Foods	5105 Côte de Liesse Rd., Montreal
Italian Canned Food Products Reg'd. Jonas, Henri & Company	4644 Notre Dame St. W., Montreal 139 St. Paul St. W., Montreal
Keamey Brothers Ltd.	147 St. Peter St., Montreal
Keith Food Products	224 Taché blvd., Hull
Laboratoire Aubry-Paris, Enrg.	6280 Côte des Neiges Rd., Montreal
Fred A. Lallemand & Co. Ltd	1650 Prefontaine st., Montreal Laprairie
La Meilleure Cle	686 Leduc St., St. Laurent
La Parmentier Limitée	
Laurentide Potato Chips Ltd	2601 Wurtele St., Montreal
Les Produits Alimentaires Lapérade Inc.	Ste-Anne-de-la-Pérade
Les Produits Blanchet Inc. Les Produits Dunham Ltée	Rock Forest Dunham
Thomas J. Lipton Limited	6900 Notre Dame St. E., Montreal
London House Products, Ltd.	90 St. Paul St. W., Montreal
Magog Potato Chips, Ltée	610, Ave. Thomas, Magor
Manna Limitée	27, rue Queen, Montreal 5500 St. Hubert St., Montreal
Martican Coffee & Products Ltd.	950-7th Avenue, Laching
McLean's Food Products Ltd.	1725 Basin Street, Montreal
Moka Coffee Ltd.	9740 Jeanne-Mance Montreal
Morissete, Aldéric Mount Royal Rice Mills Ltd.	1075, ave. Larivière, Rouyn 5120 St. Patrick St., Montreal
National House Coffee Ltd.	1040 Bleury St., Montreal
Norda Limited	36 St. Paul St. E., Montreal
Nulomoline Limited	3176 Notre-Dame St. E., Montreal 4579 Christopher Columbus St., Montreal
Ocean Mills, Limited Orlin's Extract Co. Ltd.	1024 Laurier Ave. W., Montreal
J. Wilfrid Pagé	64, rue Champlain, Quebec 2
J.R. Paris & Fils Ltée	2525 esi, rue Rachel, Montreal 34
La Peptonine et F. Coursol Enrg.	10580 L'Archevêque, Montreal N. Lac Garre
Proctor & Gamble Co. of Canada, The	
Ready-to-Cook Products Ltd.	20 Bates Rd., Montreal
Reckitt & Colman (Mfg.) Ltd.	
John Ritchle Ltd.	404 St. Henry St., Montreal 400 St. Paul St., W., Montreal
Rose & Laflamme, Ltd. Royal Chips, Reg'd,	Port Daniel W.
Sacharen Bros. Inc.	20 Henry IV St., Montreal
Salada Foods Limited	1400 Cote de Liesse Rd., Town of Mount Royal
H.W. Schwartz & Sons Ltd.	50 Montcalm N. Candiac
Sirop pur de Beauce Entg.	St. Victor Mont Carmel
Sportman's Confiserie Enrg. Standard Brands Limited	
Sterling Teas & Coffees, Ltd.	9795 Waverly St., Montreal
Steinberg's Ltd.	5400 Hochelaga St. E., Montreal 5
Stuart Bros. Co. Ltd.	3470 St. Antoine St., Montreal 475, rue Leclerc, Drummondville
Sucrerie Drummond Enrg. Sunshine Biscuits (Canada) Ltd.	1225 Metropolitan Blvd., Lachine
Sutton Mapie Products, Ltd.	Sutton
Western Extract Co.	180 Van Horne W., Montreal
Wong Wing Food Products Co.	4450 Cote des Neiges Rd., Montreal
Ontario:	
G.C. Bear Ltd.	2597 Howard Ave., Windsor
Becharas Coffee Co. Ltd.	945 Pape Ave., Toronto
Bell Bacon Rind Ltd. The Brantford Coffee & Spice Co.	Paris R.R. No. 1 370 Dalhousie St., Brantford
Campbell, Robert', & Sons Ltd.	2 Denison Rd., Weston
Canada Malting Co. Ltd.	Port Arthur
Canada Malting Co. Ltd.	5 Bathurst St., Toronia
The Canada Starch Co. Ltd. The Canada Packers Co. Peanut Butter Division	Cardinal 60 Paton Rd., Toronia
Canadian Bakels Ltd.	358-360 Frankcom St., Apax
D.C.A. Food Industries Ltd.	Dufferin St., Trenton

Name	Location
Ontarjo - Concluded:	
Chocolate Products Ltd. & The Stubby Co.	335 Judson St., Toronto 18
Club Coffee Co. Ltd.	
Columbia Coffee & Tea Mfg. Co.	252 Spadina Ave., Toronto
Confederated Foods of Canada, Limited W. Cronfelt & Son Ltd.	
W.B. Cross Co.	360 Dufferin St., Toronto
Dalton's (1834) Ltd. Daly Grange Teas, Ltd.	
Dare Foods Ltd.	
Michael David & Co. (Canada) Ltd.	51 Advance Rd., Toronto
Delft Gelatine Canada Ltd. Diversified Research & Sales Ltd.	
Dominion Malting (Ontario) Ltd.	369 Lake Shore Blvd., Toronto
G.S. Dunn & Company	
Foodcraft Laboratories Ltd.	60 Duchess St., Toronto
Food King Products of Canada Co.	R.R. No. 2, Trenton
Frosty of Canada Ltd. General Foods, Ltd.	52 Fleet St., Ottawa 520 William St., Cobourg
General Mills (Cereals) Ltd.	1500 Martin Grove Rd., Rexdale, Toronto
Gibbons Foods Ltd, Glenwood Products Limited	
Gildden Co. Ltd., The	
Gold Medal Products Ltd.	21 Front St. E., Toronto
Gorman, Eckert & Co. Ltd. The Griffith Laboratories, Ltd.	316 Rectory St., London 115 George St., Toronto (3 plants)
S. Gumpert Co. of Canada, Ltd.	31 Brock Ave., Toronto 3
W. T. Hawkins Ltd. R.B. Hayboe & Co. Ltd.	105 Pinnacle St., Belleville
Hostess Food Products Ltd.	
Java Coffee & Nut Shops Ltd.	30 King St. W., Hamilton
Jenkins' Foods M.R. Kelley Co. Ltd.	
Kingsmill Foods Ltd.	14 Dickens St., Toronto North York
Kingsway Chocolate Co. Ltd.	
Kraft Foods Ltd. Krim-Ko corp. of Canada Ltd.	1403 The Queensway, Toronto 14
D. Lipson & Son Ltd.	
Thomas J. Lipton, Ltd.	2200 Yonge St., Toronto
Ray Lounsbury	297 Carlton St., Toronto 2
R.W. Love Co. Ltd.	
Jie Lowe Corporation	50 Torlake Crescent, Toronto
J. Lyons & Co. (Canada) Ltd. MacDowell Bros.	
MacFeeters Creamery Ltd.	53 Jarvis St., Toronto
Mead Johnson of Canada Ltd. Mills 4 Limited	133 Bleecker Ave. S. Belleville
Mojabo Coffee Co. Ltd.	
Monarch Fine Foods Ltd.	195 Belfield Rd., Rexdale
Mother Parker's Tea & Coffee Ltd. Nabob Foods (Keily Douglas & Co.)	1275 Castelfield Ave., Toronto
Nestle (Canada) Ltd.	Main St., Chesterville
Nutriproducts Ltd. The Ogilvie Flour Mills Co. Ltd.	
Oriental Commerce Ltd.	1574 Lincoln Rd., Windsor
Ottens Mfg. Co. Ovaltine Food Products, Wander Co. of Canada	3 Jarvis St., Toronto 2 Elmwood Park Peterborough
Pearl Produce Ltd.	367 Spadina Ave., Toronto
Pillsbury Canada Ltd. Pizzolati & Chittaro Mfg. Co. Ltd.	King St., Midland
Potatocraft Limited	1838 Davenport Rd., Toronto 96 Rivalda Rd., Weston
George E. Rees Limited	263 Adelaide St. W., Toronto
Rock & Rye Sales Royal Beverage & Food Products Co.	
Sandra Instant Coffee Co, Ltd.	Dixie
Salada Foods Ltd.	24 Matilda St., Toronto
Seeley & Co. (Canada) Ltd. J.R. Short Canadian Mills Ltd.	
Stafford Foods Ltd.	37 Hanna Ave., Toronto
Standard Brands Ltd. Standard Brands Ltd.	
Stange-Pemberton Ltd.	99 Advance Rd., Toronto 18
St. Lawrence Starch Co. Ltd.	Port Credit
J. Hungerford Smith Co, Ltd. The Sterling Coffee Co, Ltd.	110 Vulcan St., Rexdale 191 John St., Toronto
Sun Brite Products Ltd.	Barber-Green Rd., Don Mills
Sunshine Biscuits (Canada) Ltd. Sunshine Biscuits (Canada) Ltd.	
Sunway Fruit Products Inc.	670 Caledonia Rd., Toronto
The W. & G. Teer Co.	4 Newsham St., Toronto
Tempo Fruit Products Tenco Ltd.	
Thomas Foods, Ltd.	2551 Wharton Glen Rd., Summerville
Tudor Products United Maple Products Ltd.	
Ware Foods Ltd. Young-Winfield, Ltd.	

List of Establishments classified to This Industry, 1963 - Concluded

Name	Location
Manitoba:	
The Borden Co. Limited	Salter & Jarvis Sts., Winnipeg
John R. Cressy Co. Ltd.	
Canada Malting Co. Ltd.	
Dominion Malting Co. Ltd. Elmars Citrus Flavours & Foods Ltd.	
Empire Food Processors Ltd.	2nd Floor, Man. Cold Storage Bldg., Winnipeg
Empire Spice Mills Ltd.	
Food Materials Ltd.	533 Henry Ave., Winnipeg
Helen's Food Products	135 Henry Ave., Winnipeg 2
E. Justin Hipwell Ltd.	
Hunter's Manufacturing Co. Ltd. Irish Potato Chips Ltd.	
C. & J. Jones Limited	
Joe Lowe Corporation	
H.L. MacKinnon Co. Ltd.	
Mid West Produce Co., Ltd.	
Northland Wild Rice Ltd.	
Nutsweet Packing Co. (W.H. Escott Co. Ltd.)	
Old Dutch Foods Ltd. Tasty Sunflower Seeds	1700 Sargent Ave., Winnipeg 249 Alfred Ave., Winnipeg
J.W. Wade	
J. H. Haue,	LEC DE DOME
Saskatchewan:	
Sid's Sunflower Seeds Ltd.	1323 Lorne St., Regina
Alberta:	
Canada Extract & Mfg. Co.	536 Fifth St., S.E. Medicine Hat
Canada Malting Co. Ltd.	Calgary
Chopstick Foods Ltd.	9 Parkdale Crescent, Calgary
Fine Blend Coffee & Tea Ltd.	
General Egg Products Ltd	10517 - 107th, St., Edmonton
Spudnuts of Canada Ltd.	216-35th St. N.E., Calgary
Standard Brands Ltd.	2201 - 15th St. E., Calgary
Vauxhall Starch Co. Ltd.	
British Columbia:	
Abbott Warehouses, Ltd.	1485 Hours St., Vancouver
Brooke Bond Canada Ltd.	1045 W. Hastings St., Vancouver
The Canada Rice Mills Ltd.	1320 Montieth Road, Richmons
Canadian Soya Industries Ltd.	
Dickson Importing Co. Ltd.	157 W. Cordova St., Vancouver 3 1130-34 Homer St., Vancouver
Gold Medal Mfg. Ltd. Hol'n One Donut Co. of B.C. Ltd.	
Interprovincial Co-operatives Ltd.	
Jimmy's Food Products	4295 Main St., Vancouver
Johnson's J.B. Coffee Co. Ltd.	
Kelly Douglas & Co. Ltd. (Nabob Foods Division)	
Kelly Douglas & Co. Ltd. (Nabob Foods Division)	3131 Lake City Way, Burnaby 3 2905 Douglas St., Victoria
Kersey's Foods Ltd. Kraft Foods Ltd.	
Krusteaz of Canada Ltd.	
Langis Laboratories Ltd.	1000 0000
Macdonald Consolidated Ltd., Coffee Dept.	901 Mainland St., Vancouver 3
McColls Fine Foods Ltd.	
W.H. Malkin Ltd. (Manufacturing Div.)	The state of the Atlantan Chian
Mission Canners Ltd.	
Moreli Pure Foods	
Murphy Laboratories (Interior) Ltd.	525 Main St., Penticton
National Spice Ltd.	52 Powell St., Vancouver
New Century Produce Co. Ltd.	
A. Prem-Das	121 Keefer St., Vancouver 130 Water St., Vancouver
Roseland Mfg. Co.	
Thomas A. Steeves Ltd.	
Summerland Sweets Ltd.	R.R. I, West Summerland
Super Potato Chips Ltd.	510 Main St., Penticton
Vancouver Packing Co. Ltd. Westminster Foods Ltd.	

CONCEPTS AND DEFINITIONS

Census of Manufactures

General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 58 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 178 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the establishment (see definition of "Establish" ment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 140 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures: (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the various 1963 reports reflect the complete implementation of these changes and enable comparisons to be made with the years 1961 and 1962. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used Goods purchased for resale as such Fuel and power consumed Number of employees and salaries and wages Man-hours worked and paid Inventories Shipments or sales.''

Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

- (a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;
- (b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the

firm, when all establishments are in the same industry (3 or 4 digit). When establishments of such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

Employees

(a) Production and related workers - Manufacturing activity

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. Production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual fulltime employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

(b) Production and related workers - Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

(c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vice-presidents, comptrollers, secretaries, treasurers,

etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

(d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment,

(e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

Salaries and Wages

Salaries and wages refer to gross earnings of employees before deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages, bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any

other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

Materials and Supplies

(a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

(b) Non-manufacturing activities

1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of purchased machinery and equipment. Also included is the cost of office supplies not chargeable to

fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

Shipments

(a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

(b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity are collected by means of the Commodity questionnaire referred to earlier. Such shipments together

with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

(c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

(d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

Inventories

(a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the

receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

(b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of materials and fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process).

(b) By non-manufacturing activities

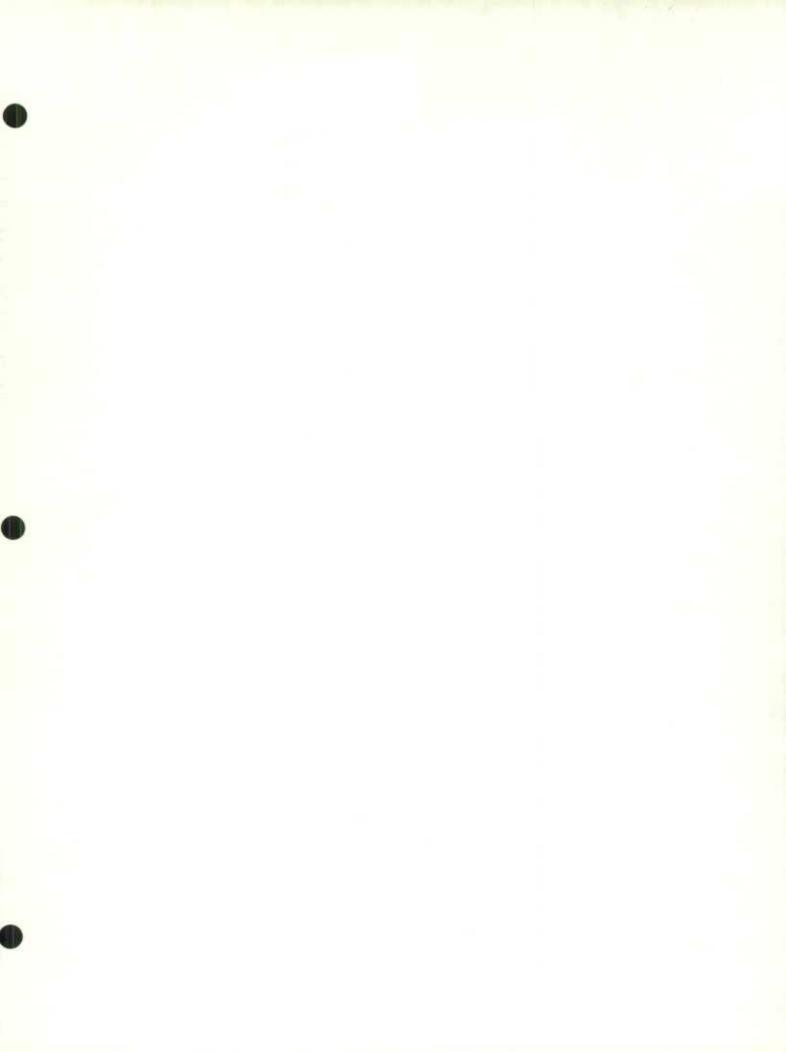
The figures are compiled by deducting the the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods

purchased for re-sale) and the cost of other materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

(c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".





STATISTICS CAHADA LIBRAR (
STATISTICS CAHADA
STATISTICUE CAHADA
1010732108