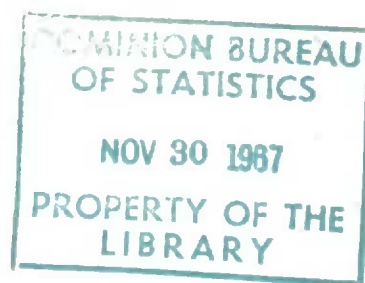


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# MISCELLANEOUS FOOD INDUSTRIES

1965

## ANNUAL CENSUS OF MANUFACTURES

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## MISCELLANEOUS FOOD INDUSTRIES

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In the pages of Concepts and Definitions to be found at the end of this bulletin a concise outline has been presented on factors applicable to and comprised in the tabular matter compiled for this publication. The revised Standard Industrial Classification and the new concept of the establishment (reporting unit; see Concepts and Definitions) apply throughout this bulletin.

### SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- p preliminary figures.
- r revised figures.
- x confidential to meet secrecy requirements of the Statistics Act.

TABLE 1. Principal Statistics, 1961-65

Year and province	Estab- lish- ments	Manufacturing activity							Total activity					
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added	
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages		
	No.		'000			\$'000				\$'000		\$'000		
1961														
Totals .....	268	7,650	16,121	25,207	4,447	252,874	409,731	153,668	60	197	12,213	49,134	162,999	
1962														
Totals .....	279	7,743	16,684	27,218	4,941	276,040	448,713	171,848	61	197	12,337	52,493	179,316	
1963														
Totals .....	274	7,792	16,465	28,186	5,263	296,551	487,169	184,085	54	189	12,656	56,069	191,517	
1964														
Newfoundland .....	1	}												
Prince Edward Island .....	—		210	448	554	126	5,295	8,411	3,007	5	20	324	1,189	3,112
Nova Scotia .....	12													
New Brunswick .....	12		336	715	773	148	8,274	13,001	4,610	x	x	421	1,130	4,872
Quebec .....	86	2,312	4,975	8,047	1,133	96,699	159,222	61,654	20	92	4,069	18,111	66,099	
Ontario .....	104	4,092	8,677	16,870	3,471	153,198	263,330	108,014	15	30	6,589	32,420	111,387	
Manitoba .....	19	470	1,002	1,628	349	18,778	28,295	9,109	4	17	699	2,949	10,440	
Saskatchewan .....	3	20	38	54	10	476	711	279	—	—	27	91	308	
Alberta .....	10	140	296	643	163	7,262	11,130	3,879	x	x	190	939	4,017	
British Columbia .....	34	603	1,234	2,480	281	40,206	54,868	14,366	x	x	939	4,365	14,953	
Yukon and Northwest Territories	—	—	—	—	—	—	—	—	—	—	—	—	—	
Totals .....	281	8,183	17,387	31,049	5,682	330,187	538,968	204,919	49	172	13,258	61,194	215,189	
1965														
Newfoundland .....	1	x	x	x	x	x	x	x	x	x	x	x	x	
Prince Edward Island .....	—	—	—	—	—	—	—	—	—	—	—	—	—	
Nova Scotia .....	11	x	x	x	x	x	x	x	x	x	x	x	x	
New Brunswick .....	12	316	665	764	133	8,557	12,940	4,246	x	x	400	1,142	4,467	
Quebec .....	82	2,316	5,034	8,848	1,196	99,699	165,514	65,691	21	97	3,760	17,569	69,309	
Ontario .....	102	4,029	8,623	17,734	3,742	158,629	276,994	115,428	11	27	6,808	35,420	118,244	
Manitoba .....	19	541	1,094	1,796	420	18,830	29,305	10,025	5	23	786	3,119	11,350	
Saskatchewan .....	2	x	x	x	x	x	x	x	—	—	x	x	x	
Alberta .....	9	123	264	633	164	7,144	11,206	3,819	x	x	165	906	3,840	
British Columbia .....	33	624	1,270	2,663	309	43,198	59,806	16,843	4	11	988	4,676	17,243	
Yukon and Northwest Territories	—	—	—	—	—	—	—	—	—	—	—	—	—	
Totals .....	272	8,178	17,434	33,074	6,096	342,149	565,169	219,233	48	180	13,253	64,175	227,809	

TABLE 2. Principal Statistics classified by Size Group based on Value of Shipments of Goods of Own Manufacture, 1964 and 1965

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000			\$'000
1964													
Under \$10,000 .....	17	1	4	5	3	37	72	32	10	13	3	9	33
\$ 10,000 to \$ 24,999 .....	14	11	25	38	7	106	230	120	7	12	23	68	150
25,000 " 49,999 .....	27	36	71	104	16	550	982	411	12	53	65	196	479
50,000 " 99,999 .....	19	43	92	137	25	698	1,257	534	11	55	71	242	600
100,000 " 199,999 .....	30	144	298	434	71	2,669	4,299	1,614	7	32	237	960	1,875
200,000 " 499,999 .....	38	294	627	907	179	7,535	12,015	4,442	2	7	500	2,030	4,881
500,000 " 999,999 .....	38	805	1,699	2,302	444	16,660	27,225	10,304	—	—	1,227	4,628	10,912
1,000,000 " 4,999,999 .....	70	2,952	6,247	9,952	1,634	107,235	163,843	54,441	—	—	5,024	21,467	59,336
5,000,000 and over .....	28	3,897	8,324	17,169	3,303	194,698	329,044	133,021	—	—	5,381	26,609	137,080
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	727	4,985	(155)
Totals .....	281	8,183	17,387	31,049	5,682	330,187	538,968	204,919	49	172	13,258	61,194	215,189
1965													
Under \$10,000 .....	17	2	7	8	4	36	79	40	11	15	4	12	46
\$ 10,000 to \$ 24,999 .....	18	13	27	42	9	147	296	140	5	11	30	89	163
25,000 " 49,999 .....	22	27	55	80	16	419	813	366	13	47	50	157	404
50,000 " 99,999 .....	18	45	95	143	29	665	1,253	561	8	53	77	272	645
100,000 " 199,999 .....	25	103	222	345	58	2,001	3,559	1,515	8	42	171	765	1,722
200,000 " 499,999 .....	38	356	765	1,108	188	7,908	12,727	4,692	2	7	569	2,285	5,111
500,000 " 999,999 .....	35	649	1,374	2,060	422	15,503	25,407	9,315	—	—	1,024	4,120	9,601
1,000,000 " 4,999,999 .....	66	2,745	5,840	9,423	1,578	93,917	145,664	50,972	1	4	4,502	20,082	53,639
5,000,000 and over .....	33	4,238	9,049	19,864	3,791	221,553	375,370	151,631	—	—	6,091	31,115	156,494
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	735	5,277	(16)
Totals .....	272	8,178	17,434	33,074	6,096	342,149	565,169	219,233	48	180	13,253	64,175	227,809

TABLE 3. Principal Statistics classified by Size Group based on Manufacturing Value Added, 1964 and 1965

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000			\$'000
1964													
Under \$10,000 .....	36	18	40	57	14	309	504	178	20	35	31	90	314
\$ 10,000 to \$ 24,999 .....	31	48	97	146	37	1,100	1,632	549	14	63	97	308	633
25,000 " 49,999 .....	27	113	238	328	43	2,137	3,159	981	12	59	168	560	1,091
50,000 " 99,999 .....	30	160	348	520	81	7,908	10,123	2,179	3	15	289	1,260	2,451
100,000 " 199,999 .....	36	482	1,011	1,367	269	12,591	18,100	5,278	—	—	727	2,677	5,809
200,000 " 499,999 .....	49	1,264	2,682	3,795	730	40,050	57,251	16,802	—	—	1,969	8,065	18,769
500,000 " 999,999 .....	26	1,057	2,222	3,353	553	34,925	54,452	18,656	—	—	1,730	7,448	20,364
1,000,000 " 4,999,999 .....	39	3,193	6,758	12,953	2,624	150,243	235,934	82,475	—	—	5,062	23,645	86,353
5,000,000 and over .....	7	1,848	3,990	8,530	1,330	80,925	157,814	76,820	—	—	2,458	12,156	79,044
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	727	4,985	(155)
Totals .....	281	8,183	17,387	31,049	5,682	330,187	538,968	204,919	49	172	13,258	61,194	215,189
1965													
Under \$10,000 .....	34	11	27	38	14	200	385	158	19	37	25	73	309
\$ 10,000 to \$ 24,999 .....	27	39	78	117	28	684	1,175	465	14	54	73	230	503
25,000 " 49,999 .....	24	87	179	264	39	1,664	2,560	857	10	64	130	443	973
50,000 " 99,999 .....	32	165	350	578	117	7,986	10,398	2,308	4	21	293	1,286	2,561
100,000 " 199,999 .....	35	518	1,096	1,547	308	13,010	18,810	5,264	—	—	753	2,871	5,743
200,000 " 499,999 .....	42	1,031	2,170	3,040	491	31,560	45,381	13,650	1	4	1,540	6,231	14,426
500,000 " 999,999 .....	29	1,045	2,217	3,466	765	38,210	59,905	20,709	—	—	1,683	7,693	21,741
1,000,000 " 4,999,999 .....	42	3,431	7,258	14,826	2,955	162,018	254,183	90,574	—	—	5,471	26,812	93,639
5,000,000 and over .....	7	1,851	4,058	9,198	1,379	86,816	172,372	85,249	—	—	2,550	13,256	88,030
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	735	5,277	(16)
Totals .....	272	8,178	17,434	33,074	6,096	342,149	565,169	219,233	48	180	13,253	64,175	227,809

TABLE 4. Principal Statistics classified by Size Group based on Total Value Added, 1964 and 1965

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1964													
Under \$10,000 .....	32	14	32	42	11	253	415	148	18	32	23	62	152
\$ 10,000 to \$ 24,999 .....	28	36	73	112	25	819	1,266	465	13	55	74	218	489
25,000 " 49,999 .....	30	112	235	328	53	2,192	3,199	968	14	58	166	546	1,076
50,000 " 99,999 .....	30	156	335	482	74	4,087	6,143	2,012	4	28	275	1,150	2,183
100,000 " 199,999 .....	36	424	889	1,240	262	15,320	20,506	4,917	—	—	642	2,449	5,324
200,000 " 499,999 .....	49	1,211	2,546	3,539	673	38,346	54,466	15,862	—	—	1,847	7,340	17,014
500,000 " 999,999 .....	28	1,068	2,301	3,478	586	33,494	52,960	18,552	—	—	1,785	7,919	20,713
1,000,000 " 4,999,999 .....	41	3,314	6,985	13,298	2,669	157,749	242,198	85,173	—	—	5,261	24,368	88,750
5,000,000 and over .....	7	1,848	3,990	8,530	1,330	80,925	157,814	76,820	—	—	2,458	12,156	79,644
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	727	4,985	(155)
Totals .....	281	8,183	17,387	31,049	5,682	330,187	538,968	204,919	49	172	13,258	61,194	215,189
1965													
Under \$10,000 .....	30	9	22	31	10	138	286	125	15	24	20	57	134
\$ 10,000 to \$ 24,999 .....	29	36	75	108	26	700	1,189	469	16	61	72	227	507
25,000 " 49,999 .....	23	83	169	249	39	1,538	2,349	767	12	70	114	370	837
50,000 " 99,999 .....	32	161	341	545	112	4,787	7,075	2,177	4	21	280	1,165	2,312
100,000 " 199,999 .....	35	431	927	1,347	276	15,618	21,165	5,069	—	—	649	2,622	5,351
200,000 " 499,999 .....	42	1,043	2,192	3,049	474	30,014	42,970	12,698	1	4	1,546	6,175	13,447
500,000 " 999,999 .....	29	1,025	2,171	3,373	758	34,206	54,426	19,253	—	—	1,620	7,405	20,375
1,000,000 " 4,999,999 .....	45	3,539	7,480	15,174	3,021	168,331	263,328	93,426	—	—	5,667	27,621	96,852
5,000,000 and over .....	7	1,851	4,058	9,198	1,379	86,816	172,372	85,249	—	—	2,550	13,256	88,010
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	735	5,277	(16)
Totals .....	272	8,178	17,434	33,074	6,096	342,149	565,169	219,233	48	180	13,253	64,175	227,809

TABLE 5. Principal Statistics classified by Size Group based on Total Employed, 1964 and 1965

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
1964													
Under 5 employed .....	69	66	144	220	45	1,692	2,700	1,010	35	104	109	353	1,119
5-14 employed .....	69	329	691	1,076	207	10,007	15,586	5,554	14	69	576	2,408	6,079
15-49 " .....	70	1,335	2,802	4,316	713	56,923	82,785	24,979	—	—	2,068	9,074	24,468
50-99 " .....	34	1,634	3,490	6,057	1,779	75,274	109,096	32,526	—	—	2,324	10,348	34,108
100-199 " .....	26	2,002	4,313	7,305	1,064	64,388	110,254	44,566	—	—	3,471	15,332	47,920
200-499 " .....	13	2,817	5,948	12,076	1,874	121,904	218,548	96,284	—	—	3,983	18,694	99,651
500 employed and over .....	...	...	...	...	...	...	...	...	...	...	727	4,985	(155)
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	727	4,985	(155)
Totals .....	281	8,183	17,387	31,049	5,682	330,187	538,968	204,919	49	172	13,258	61,194	215,189
1965													
Under 5 employed .....	70	66	140	211	46	1,556	2,771	1,178	38	122	115	368	1,260
5-14 employed .....	63	324	687	1,118	226	11,446	17,355	5,655	9	54	545	2,402	6,106
15-49 " .....	68	1,303	2,763	4,550	739	57,606	84,646	26,386	—	—	2,063	9,615	27,789
50-99 " .....	35	1,795	3,787	6,711	1,918	82,634	119,745	34,928	1	4	2,516	11,177	35,822
100-199 " .....	21	1,635	3,509	6,422	1,022	56,010	94,835	38,915	—	—	2,715	12,590	41,389
200-499 " .....	15	3,055	6,547	14,061	2,147	132,897	245,817	112,172	—	—	4,564	22,747	115,459
500 employed and over .....	...	...	...	...	...	...	...	...	...	...	735	5,277	(16)
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	735	5,277	(16)
Totals .....	272	8,178	17,434	33,074	6,096	342,149	565,169	219,233	48	180	13,253	64,175	227,809



TABLE 6. Principal Statistics classified by Type of Organization, 1964 and 1965

Type of organization	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			\$'000				\$'000		\$'000	
<b>1964</b>													
Individual ownerships .....	28	24	53	73	12	450	822	357	24	87	36	118	393
Partnerships .....	12	14	33	45	13	572	845	260	25	86	16	52	283
Incorporated companies .....	236	8,095	17,196	30,775	5,601	326,556	533,840	203,462	...	...	12,409	55,786	213,721
Co-operatives .....	5	50	105	156	56	2,610	3,460	840	...	...	70	253	947
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	727	4,985	(155)
<b>Totals .....</b>	<b>281</b>	<b>8,183</b>	<b>17,387</b>	<b>31,049</b>	<b>5,682</b>	<b>330,187</b>	<b>538,968</b>	<b>204,919</b>	<b>49</b>	<b>172</b>	<b>13,258</b>	<b>61,194</b>	<b>215,189</b>
<b>1965</b>													
Individual ownerships .....	28	104	194	264	40	1,609	2,352	853	27	93	126	333	868
Partnerships .....	10	11	24	35	11	501	784	268	21	87	13	41	289
Incorporated companies .....	228	7,990	17,057	32,538	5,996	336,489	557,292	216,995	...	...	12,283	58,157	225,451
Co-operatives .....	6	73	160	238	49	3,549	4,741	1,117	...	...	96	368	1,216
Head offices, sales offices and auxiliary units .....	...	...	...	...	...	...	...	...	...	...	735	5,277	(16)
<b>Totals .....</b>	<b>272</b>	<b>8,178</b>	<b>17,434</b>	<b>33,074</b>	<b>6,096</b>	<b>342,149</b>	<b>565,169</b>	<b>219,233</b>	<b>48</b>	<b>180</b>	<b>13,253</b>	<b>64,175</b>	<b>227,809</b>

TABLE 7. Calculation of Output, Input and Value Added, 1964 and 1965

	Manufacturing activity		Non-manufacturing activities		Total activity	
	1964	1965	1964	1965	1964	1965
\$'000						
<b>Output</b>						
1. Shipments and other revenue .....	538,968	565,169	41,724	38,252	580,692	603,421
Inventories—Goods of own manufacture:						
Add closing—Goods in process .....	2,541	2,687	...	...	2,541	2,687
Finished goods .....	29,587	31,628	...	...	29,587	31,628
Deduct opening—Goods in process .....	2,617	2,567	...	...	2,617	2,567
Finished goods .....	27,691	29,438	...	...	27,691	29,438
2. Net inventory change .....	1,820	2,310	...	...	1,820	2,310
3. Gross output (1 + 2) .....	540,788	567,479	41,724	38,252	582,512	605,731
<b>Input</b>						
4. Purchases of goods not of own manufacture .....	...	...	30,521	27,898	30,521	27,898
Inventories—Goods not of own manufacture:						
Add opening .....	...	...	3,269	3,743	3,269	3,743
Deduct closing .....	...	...	3,833	3,584	3,833	3,584
5. Cost of goods sold (not of own manufacture) .....	...	...	29,957	28,057	29,957	28,057
6. Materials, supplies, etc. ....	330,187	342,149	1,496	1,620	331,683	343,769
7. Fuel and electricity .....	5,682	6,096	...	...	5,682	6,096
8. Gross input (5 + 6 + 7) .....	335,869	348,245	31,453	29,677	367,322	377,922
<b>Value added (3 - 8) .....</b>	<b>204,919</b>	<b>219,233</b>	<b>10,271</b>	<b>8,575</b>	<b>215,189</b>	<b>227,809</b>



TABLE 8. Employment and Payroll, 1964 and 1965

Year and province	Employees										Salaries and wages				
	Production and related workers				Adminis- trative and office		Sales and distribution		Total		Production and related workers		Adminis- trative and office	Sales and distrib- ution	Total
	Manufacturing		Other												
	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Manufacturing	Other			
	number										\$'000				
1964															
Newfoundland	104	106	—	—	42	22	45	5	191	133	554	—	363	272	1,189
Prince Edward Island															
Nova Scotia															
New Brunswick	130	206	—	—	22	33	30	—	182	239	773	—	211	145	1,130
Quebec	1,351	961	24	9	512	366	808	38	2,695	1,374	8,047	158	5,448	4,457	18,111
Ontario	2,827	1,265	86	34	926	578	825	48	4,664	1,925	16,870	492	9,713	5,345	32,420
Manitoba	244	226	—	—	57	59	108	5	409	290	1,628	—	681	641	2,949
Saskatchewan	8	12	—	—	4	3	—	—	12	15	54	—	37	—	91
Alberta	110	30	—	—	35	13	2	—	147	43	643	—	289	7	939
British Columbia	328	275	—	—	97	87	148	4	573	366	2,480	—	1,001	883	4,365
Yukon and Northwest Terri- tories	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
Totals	5,102	3,081	110	43	1,695	1,161	1,966	100	8,873	4,385	31,049	650	17,744	11,750	61,194
1965															
Newfoundland	x	x	—	—	x	x	x	x	x	x	x	—	x	x	x
Prince Edward Island	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
Nova Scotia	x	x	—	—	x	x	x	x	x	x	x	—	x	x	x
New Brunswick	128	188	—	—	20	30	34	—	182	218	764	—	214	164	1,142
Quebec	1,312	1,004	10	6	471	307	616	34	2,409	1,351	8,848	85	5,147	3,489	17,569
Ontario	2,804	1,225	93	35	966	609	1,004	72	4,867	1,941	17,734	621	10,329	6,735	35,420
Manitoba	277	264	—	—	53	65	121	6	451	335	1,796	—	641	683	3,119
Saskatchewan	x	x	—	—	x	x	—	—	x	x	x	—	x	—	x
Alberta	106	17	—	—	33	9	—	—	139	26	633	—	273	—	906
British Columbia	334	290	1	—	113	96	150	4	598	390	2,663	—	1,090	923	4,676
Yukon and Northwest Terri- tories	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
Totals	5,071	3,107	104	41	1,699	1,142	1,968	121	8,842	4,411	33,074	706	18,115	12,280	64,175

TABLE 9. Production and Related Workers, — Manufacturing Activity, 1964 and 1965

Month	1964		1965	
	Male	Female	Male	Female
	number			
Establishments reporting monthly detail (large establishments only):				
January	4,844	2,911	4,684	2,892
February	4,903	2,997	4,804	2,939
March	4,970	3,014	4,811	3,042
April	4,964	2,053	4,861	2,989
May	5,058	3,054	4,957	3,047
June	5,029	3,020	5,049	3,003
July	5,109	3,038	5,052	3,027
August	5,072	3,124	5,082	3,023
September	4,975	3,134	5,064	3,113
October	4,984	3,023	5,038	3,260
November	5,056	3,085	5,061	3,144
December	4,946	2,827	5,011	3,053
Averages	4,995	3,025	4,962	3,048
Establishments reporting annual averages (small establishments only)	107	56	109	59
Average for all establishments	5,102	3,081	5,071	3,107

TABLE 10. Inventories,<sup>1</sup> 1965

Province	Manufacturing				Non-manufacturing	Total inventories
	Materials, supplies, etc.	Goods in process	Finished goods of own manufacture	Total	Products or materials purchased for resale	
book value \$'000						
Opening:						
Newfoundland .....	x	x	x	x	—	x
Prince Edward Island .....	—	—	—	—	—	—
Nova Scotia .....	x	x	x	x	x	x
New Brunswick .....	2,247	17	477	2,741	21	2,762
Quebec .....	14,084	679	7,699	22,461	1,532	23,993
Ontario .....	24,508	1,664	16,114	42,286	1,616	43,903
Manitoba .....	4,020	123	2,367	6,510	221	6,731
Saskatchewan .....	x	x	x	x	x	x
Alberta .....	2,803	1	780	3,584	73	3,657
British Columbia .....	6,404	44	1,841	8,288	218	8,507
Yukon and Northwest Territories .....	—	—	—	—	—	—
Totals .....	55,147	2,567	29,563	87,277	3,743	91,020
Closing:						
Newfoundland .....	x	x	x	x	—	x
Prince Edward Island .....	—	—	—	—	—	—
Nova Scotia .....	x	x	x	x	x	x
New Brunswick .....	2,095	20	471	2,586	16	2,602
Quebec .....	14,311	628	8,822	23,761	1,293	25,053
Ontario .....	24,623	1,632	17,005	43,260	1,743	45,003
Manitoba .....	4,137	123	2,337	6,597	262	6,858
Saskatchewan .....	x	x	x	x	x	x
Alberta .....	2,364	4	698	3,066	25	3,090
British Columbia .....	4,905	225	2,203	7,334	209	7,543
Yukon and Northwest Territories .....	—	—	—	—	—	—
Totals .....	53,708	2,687	31,806	88,201	3,584	91,785

TABLE 11. Purchased Fuel and Electricity Used, 1964 and 1965

Description	1964		1965	
	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
1. Large establishments reporting commodity detail:				
Bituminous coal:				
(a) From Canadian mines .....	ton	3,689	1,046	18
(b) Imported .....	"	4,578	7,076	85
Sub-bituminous coal (from Alberta mines only) .....	"	12	50	1
Anthracite coal .....	"	98	101	2
Lignite coal .....	"	—	—	—
Coke .....	"	358	329	8
Gasoline (including gasoline used in cars and trucks) .....	Imp. gal.	1,530,289	1,735,440	672
Fuel oil including kerosene or coal oil .....	"	14,992,381	15,717,967	1,425
Wood .....	cord	—	—	—
Gas:				
(a) Liquefied petroleum gases .....	Imp. gal.	242,805	237,254	61
(b) Other manufactured gas .....	M cu. ft.	—	—	—
(c) Natural gas .....	"	3,346,973	3,491,237	1,668
Other fuel .....		...	...	2
Electricity purchased .....	kwh.	171,943,810	181,107,806	1,756
Steam purchased .....		...	...	294
2. Small establishments not reporting commodity detail:				
Estimate for fuel and electricity .....		82	...	101
3. All establishments:				
<b>Total fuel and electricity used</b> .....		<b>5,682</b>	<b>...</b>	<b>6,096</b>

<sup>1</sup> The difference between figures in Table 10 and those in Table 7 arises from firms reporting output of products on the basis of production rather than of shipments. Consequently, inventories of finished products for such respondents are not taken into account for purposes of compiling value added in Table 7. See also "Concepts and Definitions" for explanation of other variances.

TABLE 12. Materials and Supplies - Manufacturing Activity, 1964 and 1965

Description	1964		1965	
	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
1. Materials used:				
Acids:				
Citric .....	lb.	2,488,961	772	2,431,276
Other acids .....	"	5,381,369	539	4,969,232
Alcohol (including duty) .....	pf. gal.	143,111	325	154,355
Ammonium compounds .....	lb.	3,915,565	139	4,016,246
Baking powder (sodium bicarbonate) .....	"	3,050,790	132	3,028,521
Baking powder materials .....	"	1,414,652	159	1,374,236
Benzoate of soda .....	"	335,377	81	129,286
Caustic soda (100%) .....	"	5,303,073	176	5,687,237
Chlorine .....	"	878,150	58	1,806,264
Cream of tartar, crude .....	"	190,615	55	123,636
Filtering agents (chemicals, minerals, etc.) .....	"	...	186	...
Glycerine .....	lb.	58,547	17	66,847
Lecithin .....	"	500,166	81	549,504
Mono-sodium glutamate .....	"	1,224,536	773	1,452,870
Propylene glycol .....	"	578,516	118	650,828
Salt (sodium chloride) .....	"	23,951,172	353	26,026,304
Soda ash .....	"	1,107,464	26	1,574,722
Stabilizers (food) .....	"	503,575	182	644,102
Other chemical ingredients, for foods .....	"	...	1,003	...
Colours, essences, spices, etc.:				
Caramel .....	gal.	36,525	64	34,927
Colouring for foods .....	lb.	211,332	444	225,465
Concentrated flavours (fruit, vanilla, etc.) .....	"	...	1,142	...
Essential oils .....	"	...	878	...
Extracts, essences, etc. for flavouring .....	"	...	422	...
Gelatine .....	lb.	1,903,573	1,281	2,577,341
Gums aromatic (acacia, karaya, tragacanth, etc.) .....	"	144,890	100	291,868
Herbs, mosses, seaweed, roots, etc. ....	"	315,770	188	171,666
Mustard used in manufacturing .....	"	780,043	71	277,486
Mustard seed .....	"	1,839,029	166	2,956,425
Peppermint .....	"	134,518	254	109,933
Spices used in manufacturing .....	"	2,826,096	1,397	4,851,834
Stone materials (seed, bark, etc. for grinding and mixing) .....	"	4,382,404	1,846	4,871,038
Vanilla beans .....	"	56,068	304	57,641
Vanillin .....	"	42,992	122	42,455
Vinegar, used in manufacturing .....	gal.	595,454	211	625,624
Vitamins .....	"	...	330	...
Yeast .....	lb.	300,910	110	268,111
Other flavour ingredients .....	"	...	176	...
Other materials:				
Chocolate .....	lb.	484,605	152	462,524
Cocoa, used in manufacturing .....	"	5,782,339	1,280	6,157,303
Coffee beans, green .....	"	162,514,772	75,260	164,786,855
Dairy materials:				
Butter .....	"	121,992	65	133,845
Butter oil .....	"	...	...	...
Cream .....	lb.	108,474	26	239,282
Cream powder .....	"	26,396	24	26,795
Milk whole, liquid .....	"	67,317,556	2,292	71,524,207
Milk whole, condensed, evaporated or powder .....	"	1,099,180	212	1,462,394
Milk skim, liquid .....	"	10,546,174	113	8,669,815
Milk skim, condensed, evaporated or powder .....	"	8,262,723	1,175	9,063,430
Eggs:				
In shell .....	doz.	11,378,832	3,567	8,727,630
Liquid not frozen .....	lb.	...	...	111,247
Frozen .....	"	1,053,957	489	1,006,126
Powdered (dried yolks, albumen, etc.) .....	"	605,221	720	730,854
Extracts of meats .....	"	131,503	283	93,752
Flour:				
Corn .....	"	4,519,000	291	5,947,532
Rice .....	"	1,103,736	116	1,279,291
Wheat .....	"	126,383,584	5,808	145,449,306
Other flours .....	"	22,090,237	1,407	18,110,332
Fruits:				
Dried (raisins, dates, etc.) for use in manufacturing .....	"	4,574,324	750	896,290
Dried (raisins, dates, etc.) for cleaning and packaging .....	"	1,741,269	303	5,381,254
Fresh all kinds .....	"	1,297,203	214	1,445,557
Fruit and peel in brine .....	"	2,617,591	570	3,127,587
Preserved and canned, all kinds .....	"	2,662,523	541	3,292,447

TABLE 12. Materials and Supplies - Manufacturing Activity, 1964 and 1965 - Concluded

Description	1964		1965	
	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
1. Materials used - Concluded:				
Fruit drink powders .....	lb. 185,755	218	112,360	136
Fruit juice, all kinds .....	" 134,513	25	116,916	24
Fruit juice concentrates, all kinds .....	" 2,116,657	796	1,401,327	586
Grains, all kinds .....	bu. 33,255,862	49,042	...	50,751
Lard .....	lb. 2,978,880	447	3,512,979	547
Shortening .....	" 14,424,400	2,613	14,952,500	3,036
Margarine .....	" 536	--	144	--
Malt:				
Malt, barley .....	bu. 113,154	234	307,931	623
Malt, other than barley .....	" 940	2	465	1
Malt, received for further processing .....	" 4,206,890	6,849	3,989,873	6,920
Malt sprouts .....	" 1,556	1	--	--
Malt extract and syrup .....	lb. 109,537	18	125,136	22
Other malt materials .....	... 13	--	...	21
Nuts:				
Cocoanuts .....	lb. 1,180,808	274	2,097,850	358
Peanuts, green .....	" 35,792,469	4,840	36,830,183	5,730
Peanuts, roasted .....	" 1,019,490	158	346,464	70
Other nuts .....	" 1,931,509	1,100	1,530,125	967
Oil crude, Canadian .....	" 29,680,521	3,708	34,548,071	4,434
Oil crude, imported .....	" 9,575,247	1,503	20,109,618	3,075
Oils refined:				
Animal .....	" 11,001,512	1,590	9,340,035	1,601
Marine .....	" 20,069,481	2,796	19,071,424	3,001
Mineral .....	" 830,507	213	424,902	132
Vegetable:				
Cocoanut .....	" 4,782,428	831	10,313,362	1,870
Corn .....	" 8,231,961	1,532	13,457,943	2,971
Cottonseed .....	" 13,891,608	2,259	13,817,947	2,556
Olive .....	" 24,500	2	25,000	1
Peanut .....	" 4,506,402	776	3,969,452	768
Rapeseed .....	" 1,745,250	269	3,907,427	644
Soybean .....	" 52,937,966	7,587	33,456,823	5,876
Other vegetable oils .....	" 9,932,985	1,603	9,372,336	1,604
Oils refined, mixed .....	" 36,930,240	5,687	32,636,274	5,905
Poultry and poultry meat .....	" 1,849,254	486	1,850,557	530
Sugar and sweetening agents:				
Dextrose .....	" 7,664,048	912	8,300,350	1,019
Glucose .....	" 10,994,771	924	9,080,882	757
Honey .....	" 23,721,285	3,585	23,648,709	3,997
Maple sugar .....	" 51,315,427	1,195	52,590,772	1,139
Molasses .....	" 102,839,362	12,245	101,922,470	8,908
Sugar, beet or cane .....	" 4,878,000	878	78,981	6
Sugar butter .....	" 13,785,940	1,580	10,097,065	696
Sugar, liquids (invert, sucrose, maltose, etc.) .....	" 1,153,354	116	544,437	69
Syrup:				
Corn .....	" 4,192,478	1,153	4,991,240	1,491
Maple .....	" --	--	7,043	2
Other sweet syrups .....	" 665,077	200	923,696	204
Other sweetening agents .....	" --	--	--	--
Starch:				
Corn .....	" 9,605,254	945	7,659,696	742
Potato .....	" 4,552,373 <sup>1</sup>	406 <sup>1</sup>	9,374,709	743
Wheat .....	" 941,400	80	1,126,352	100
Other starches .....	" 584,174	97	1,268,042	222
Tea loose, for blending and packaging, etc. ....	" 43,630,182	26,575	42,395,203	26,207
Vegetable:				
Olives in bulk .....	" 663,928	233	789,975	321
Potatoes .....	" 349,945,408 <sup>1</sup>	6,646 <sup>1</sup>	282,226,025	6,977
Soybeans .....	" 3,416,050	174	1,640,915	88
Other fresh vegetables .....	" 2,753,374	101	5,216,477	164
Vegetables dehydrated .....	" 2,116,935	934	1,842,017	1,077
Vegetable pickles, relishes, etc. ....	" 723,539	124	997,997	130
All other materials and components used <sup>1</sup> .....	... 8,330	--	...	10,295
2. Containers and other packaging materials and supplies used .....	... 48,925	--	...	51,327
3. Operating, maintenance and repair supplies used (excluding fuel) .....	... 5,079	--	...	5,683
4. Amount paid out to others for work done on materials owned by establishments .....	... 939	--	...	793
Totals .....	... 330,187	--	... 342,149	--

<sup>1</sup> No detailed information on materials used was collected from small establishments, the estimated cost for which is included here. This estimated cost was \$2,852,355 in 1964 and \$2,685,302 in 1965.



TABLE 13. Shipments of Goods of Own Manufacture, 1964 and 1965

Description	1964		1965	
	Quantity	Value \$'000	Quantity	Value \$'000
<b>1. Products:</b>				
Almond paste .....	1	—	1	—
Baking powder .....	1	1	1	1
Cream of tartar, refined .....	1	1	1	1
Coffee, roasted .....	lb. 153,950	144	148,174	151
Coffee, instant .....	lb. 17,965,920	44,306	18,926,704	45,665
Confectionery, all kinds .....	1	1	1	1
Corn starch, edible, laundry, etc. ....	1	1	1	1
Corn syrup .....	1	1	1	1
Sauces for meats, etc. ....	1	1	1	1
Eggs, frozen .....	lb. 4,462,082	1,720	5,910,320	2,032
Egg powder, plain and sugared .....	725,775	939	623,531	796
Egg substitute .....	1	—	1	—
Flavours, extracts, concentrates, etc. (for bakers', confectioners' and household use) .....	gal. 370,493	5,043	403,577	5,083
Flavours, extracts, concentrates, emulsions, etc. (to be used in manufacturing soft drinks) .....	102,508	969	150,963	962
Food colours .....	1	337	1	423
Food drink powders .....	lb. 22,885,855	11,768	13,696,918	6,748
Glucose .....	1	1	1	1
Maraschino cherries .....	lb. 1,091,192	662	1,428,749	826
Other fountain fruits .....	1	1	1	1
Icings, icing and candy mixes .....	lb. 3,555,117	896	3,016,811	729
Jams and Jellies .....	" 6,241,439	1,850	5,621,991	1,660
Marmalades .....	1	1	1	1
Malt (barley, etc.) .....	1	1	1	1
Malt extract and syrup .....	1	1	1	1
Malt flour .....	1	1	1	1
Margarine and margarine substitutes .....	lb. 123,067,804	28,326	112,768,206	27,841
Minced meat .....	439,515	140	767,509	187
Mustard, prepared .....	" 1,457,425	2,098	1,444,697	2,057
Oilseeds, bottled, etc. ....	1	1	1	1
Pie filling, apple .....	lb. 1,181,239	243	678,773	128
Pie filling, other (peach, cherry, etc.) .....	" 2,756,374	793	3,513,487	1,066
Powders (pie filling, pudding, etc.) .....	" 20,316,293	9,364	21,733,294	10,418
Powders, custard .....	1	1	1	1
Powders, jelly .....	lb. 21,301,847	9,815	22,213,332	10,040
Powders, all other .....	4,405	461	1	461
Peanuts, roasted, salted, etc. ....	lb. 6,084,502	2,394	7,471,906	2,852
Other nuts, roasted, salted, etc. ....	" 1,639,287	1,347	1,297,360	1,109
Peanut butter .....	" 25,981,790	8,855	25,904,499	9,116
Potato chips, frills, etc. (factory made) .....	1	1	1	1
Potato starch and flour .....	lb. 1	1	13,441,375	1,145
Prepared cake mixes .....	" 26,390,711	7,421	30,204,597	8,560
Other prepared mixes (doughnut, pastry, etc.) .....	" 62,018,062	9,205	66,389,149	9,427
Rice, cleaned and polished .....	1	1	1	1
Salad and mayonnaise dressing .....	1	1	1	1
Seasoning, dry .....	1	1	1	1
Meat curing salts, and compounds .....	1	1	1	1
Popcorn and popcorn confectionery .....	lb. 2,539,242	1,411	3,246,688	2,011
Flour preparation for sausage fillings, etc. ....	1	1	1	1
Syrups, table .....	lb. 7,438,875	1,707	8,272,524	1,986
Syrups, fountain, fruit, and ice cream toppings .....	4,180*	3,081	1	3,081
Spices, ground, mixed, etc. ....	lb. 7,693,735	6,984	8,819,688	8,234
Sugar butter .....	1	1	1	1
Tea, blended, packed, etc. ....	lb. 1	1	42,224,976	50,827
Yeast, fresh and dried .....	1	1	1	1
Yeast food and bread improver .....	lb. 1	1	12,847,206	1,248
Raisins, currants and dates, cleaned, packaged, etc. ....	" 5,660,866	1,389	4,981,629	1,340
All other products .....	...	375,418*	...	352,719
<b>2. Amount received in payment for work done on materials and products owned by others .....</b>				
Less adjustment for value of sales, excise duties and outward transportation charges which which could not be deducted from individual commodity items described above .....	...	247	...	245
Net adjustment for establishments receiving progress payments .....	...	(5,707)	...	(5,803)
<b>Total adjusted value of shipments and work done .....</b>	<b>...</b>	<b>538,968</b>	<b>...</b>	<b>565,169</b>

\* Confidential, included in "All other products".

TABLE 14. Shipments of Selected Goods of Own Manufacture—All Industries, 1964 and 1965

(Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

		1964 <sup>P</sup>		1965	
		Quantity	Value \$'000	Quantity	Value \$'000
Bread improver and yeast food .....	lb.	13,245,491	1,568	12,847,206	1,248
Coffee, roasted .....	"	95,240,654	74,766	99,078,907	78,033
Coffee, instant .....	"	17,965,920	44,306	18,926,704	45,665
Egg powder .....	"	726,565	940	648,942	828
Flavours, extracts etc. (for bakers, confectioners and household use) .....	...	...	11,177	...	13,338
Flavours, extracts, concentrates, etc. (for use in manufacturing soft drinks) .....	gal.	1,764,674	13,862	...	25,031
Margarine .....	lb.	177,769,750	39,612	168,057,676	40,896
Mincemeat .....	"	5,756,260	1,234	6,637,418	1,404
Mustard, prepared .....	gal.	1,943,167	2,959	1,949,645	2,975
Powders, pie filling, pudding and desserts .....	lb.	24,682,386	10,814	26,399,295	12,278
Powders, jelly .....	"	22,060,068	9,910	22,954,794	10,080
Peanut butter .....	"	44,117,395	14,708	48,765,110	16,971
Potato chips, factory made .....	"	61,268,928	39,454	60,866,608	39,766
Prepared cake mixes .....	"	57,518,711	12,522	52,660,454	12,805
Other prepared mixes (pastry, doughnut, cookie, etc.) .....	"	80,345,147	11,994	88,564,477	12,740
Salad dressing and mayonnalse .....	"	48,256,230	16,387	52,105,472	18,276
Sandwich spread .....	"	4,462,222	1,894	4,743,400	2,028
Spices, ground, mixed, etc. ....	"	8,583,688	7,738	9,567,296	8,837
Syrups, table .....	"	11,641,790	2,596	12,684,898	2,110
Tea, blended, packed, etc. ....	"	45,466,661	53,484	43,868,326	52,799

## List of Establishments classified to this Industry, 1965

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Name	Location
<b>Newfoundland:</b>	
Newfoundland Margarine Co. Ltd. The .....	250 Le Marchant Rd., St. John's
<b>Nova Scotia:</b>	
Nick Cornish .....	North Main St., Trenton
Glendale Foods Ltd. ....	Sheffield Hills
Gravel, A.I. & Co. ....	14 High St., Yarmouth
Hostell Foods Products .....	New Minas
Java Blend Coffee, The .....	100A Hollis St., Halifax
McKenzie's Sales Ltd. (Salad Div.) .....	68 Victoria St., Middleton
Morse, J.E. & Co. Ltd. ....	1879 Hollis St., Halifax
Mother's Own Products Ltd. ....	Pickford & Blach Wharf, Halifax
Schwartz & Sons, W.H. Ltd. ....	2240 Barrington St., Halifax
Standard Brands Ltd. ....	Brooklyn
Tracy, E.S. Mfg. Co. ....	5677 Woodhill, Halifax
<b>New Brunswick:</b>	
G.E. Barbour Co. Ltd. ....	293 Union St., Saint John
G.E. Barbour Co. Ltd. ....	16 North Wharf, Saint John
Brooke Bond (1959) Canada Ltd. ....	49 Mill St., Saint John
Grand Falls Chemical Co. Ltd. ....	Grand Falls
Hatfield Industries Ltd. ....	Hartland
Le Blanc, Gerald C. ....	Buctouche
Loyalist Food Products Ltd. ....	Renforth
Maritime Product Co. Ltd. ....	St. Antoine
McCain Food Limited .....	Grand Falls
Pirie Potato Co. Ltd. ....	Grand Falls
Valley Co-Operative Ltd. ....	Grand Falls
H.W. Wilson Co. Ltd. ....	28-30 Water St., Saint John
<b>Quebec:</b>	
J.E. Bergeron & Fils Ltée .....	7 St-Jean-Baptiste, Bromptonville
Bernard, Léo Ltd. ....	2472-93rd St., Shawinigan
Bleau, J. Clovis Engr. ....	1729-18ième Rue, Quebec
Bolduc, A.M. & Fils .....	St. Victor de Beause
Bovril (Canada) Ltd. ....	Pointe Claire
H.C. Brill (Canada) Ltd. ....	10140 Place de l'Hotel de Ville, Montreal

List of Establishments classified to this Industry, 1965 - Continued

Name	Location
<b>Quebec - Concluded:</b>	
Brooke Bond Canada Ltd.	4305 Côte de Liesse Rd., Montreal 9
Brossard & Charette Ltée	141 ouest, rue Laurier, Montreal 14
Brossard Frères	6517 Jeanne-Mance, Montreal
Bush, W.J. & Co. (Canada) Ltd.	312 St. Patrick, Ville Lasalle
Canada Malting Co. Ltd.	Riverside, Montreal
Canada Starch Co. Ltd.	5 Conley St., Lennoxville
Chantier Food Products	356 Labelle, St. Jérôme
Chan Wah Noodle Mfg. Co. Reg'd.	1077 Clark St., Montreal
Compagnie Caron Inc.	41 blvd. des Alliés, Quebec
Concentres Frontenac Enrg.	1985 Ave. du Sanctuaire, Giffard
Coc-Hardi	642-8ième Ave., St. Antoine des Laurentides
Dépot, Arthur	1458, rue Frontenac, Montreal
Désy, J.A. Ltd.	1459, ave. Delorimier, Montreal
Duchess Potato Chips, Ltd.	5425 Chapleau St., Montréal
Dulac Potato Chips, Inc.	9, rue St. Cyrille, Ste. Marie de Beauce
Empire De-Hydrated Products (Canada) Ltd.	2160 Ward St., Montréal
Felton Chemical Co. Inc.	5110 Courtrai St., Montreal
Food Products Ltd.	5555 St. Patrick St., Montreal 20
Frito Co. of Canada Ltd, The	150, blvd. des Laurentides, Pont Viau
Gauthier, O. Ltée	8595 St-Dominique, Montreal
Gauvin, Alphonse, Inc.	300, ave. St. Sacrement, Quebec
General Foods, Limited	790-90th Ave., La Salle & 3510 Albert St., Montreal
V. Girard & Cie	4336, rue Parthenais, Montreal
Grapette (Canada) Ltd.	12139 A Letellier St., Montreal
The Great Atlantic & Pacific Tea Co., Ltd.	580 Rose de Lima St., Montreal
Grenache (1963) Incorporée	9500 Parkway, Ville d'Anjou
Italian Canned Food Products Reg'd.	4644 Notre Dame St. W., Montreal
Jonas, Henri & Company	139 St. Paul St. W., Montreal
Laboratoire Aubry-Paris, Enrg.	6280 Côte des Neiges Rd., Montreal
Lallemant Inc.	1650 Prefontaine St., Montreal
Lallemant Inc.	Laprairie
La Meilleure Cie	2 Arnold, Roxbord
LaParmentier Limitée	498 des Sables, Quebec
Laurentide Potato Chips Ltd.	2601 Wurtele St., Montreal
Les Produits Alimentaires Lapérade Inc.	Ste-Anne-de-la-Pérade
Les Produits Blanchet Inc.	Rock Forest
London House Products, Ltd.	90 St. Paul St. W., Montreal
Magog Potato Chips, Ltée	610, ave. Thomas, Magog
Maison Milo Inc.	8070 Jarry Est., Ville Anjou
Manna Limitée	270, rue Queen, Montreal 3
Maple Leaf Potato Chips Inc.	5500 St. Hubert St., Montreal
Martican Coffee & Products Ltd.	950-7th Avenue, Lachine
McLean's Food Products Ltd.	1725 Basin Street, Montreal
Moka Coffee & Tea Ltd.	9740 Jeanne-Mance, Montreal
Mount Royal Rice Mills Ltd.	5120 St. Patrick St., Montreal
National House Coffee Ltd.	1040 Bleury St., Montreal
Ocean Mills, Limited	4579 Christopher Columbus St., Montreal
Orlin's Extract Co. Ltd.	1024 Laurier Ave. W., Montreal
Packwell Ltd.	400 Bufo St., St. Lambert
Page, J. Wilfrid	64, rue Champlain, Quebec 2
Paris, J.R. & Fils Ltée	2525 est, rue Rachel, Montreal 34
La Peptonline et F. Coursol Enrg.	10580 L'Archevêque, Montreal N.
Poulet Doré	Lac Garre
Proctor & Gamble Co. of Canada, The	Pointe Claire
Produits Bernard	296 Main, Buckingham
Ready-to-Cook Products Ltd.	20 Bates Rd., Montreal
Reckitt & Colman (Mfg.) Ltd.	2275-52nd Ave., Lachine
Ritchie, John Ltd.	404 St. Henry St., Montreal
Robin Hood Flour Mills Ltd. (Prepared Mixes - Mtl.)	P.O. Box 8505, Montreal 3
Robitaille, Henri	2075 Boul. Masson, Les Saules
Sacharen Bros. Inc.	20 Henry IV St., Montreal
Salada Foods Limited	5430 Cote de Liesse Rd., Town of Mount Royal
Schwartz, H.W. and Sons Ltd.	50 Montcalm N., Candiac
Sirop de Table Maurice	1075 Ave. Larivière, Rouyn
Sportman's Confiserie Inc.	Mont Carmel
Standard Brands Limited	31 Airlie Terrace, Ville LaSalle
Sterling Teas & Coffees, Ltd.	9795 Waverly St., Montreal
Steinberg's Ltd.	5400 Hochelaga St. E., Montreal 5
Stuart Bros. Co. Ltd.	3470 St. Antoine St., Montreal
Sunshine Biscuits (Canada) Ltd.	1225 Metropolitan Blvd., Lachine
Sunshine Biscuits (Canada) Ltd.	St. Romuald
Sutton Maple Products Ltd.	Sutton
Tuque Rouge Maple Products Ltd.	St. Emile de Montcalm
Warwick Potato Chips Inc.	C.P. 338, Rivière du Moulin Warwick
Western Extract Co.	785 Salaberry, Chomedy Industrial Park, Chomedy.
Wong Wing Food Products Co.	1080 St. Urban, Montreal
<b>Ontario:</b>	
Beur, G.C. Ltd.	2597 Howard Ave., Windsor
Beckham Coffee Co. Ltd.	945 Pape Ave., Toronto
Bell Bacon Rind Ltd.	Paris R.R. No. 1
Billy Bee Honey Products Ltd.	68 Tycos Dr. Toronto
The Brantford Coffee & Spice Co.	370 Dalhousie St., Brantford
Canada Malting Co. Ltd.	Port Arthur
Canada Malting Co. Ltd.	5 Bathurst St., Toronto
Canada Packers Co. Peanut Butter Div.	60 Paton Rd., Toronto
Canada Starch Co. Ltd.	R.R. 1, Ayr
Canada Starch Co. Ltd., The	Cardinal



List of Establishments classified to this Industry, 1965 - Continued

Name	Location
<b>Ontario - Concluded:</b>	
Canadian Bakers Ltd.	358-360 Frankcom St., Ajax
Chef's French Fries Ltd.	35½ Emery St. W., London
Chocolate Products Ltd. & The Stubby Co.	335 Judson St., Toronto
Club Coffee Co. Ltd.	129 Rainside Road, Don Mills
Columbia Coffee & Tea Mfg. Co.	220 Pellat Ave., Weston
Confederated Foods of Canada, Limited	Delta
W. Cronfelt & Son Ltd.	Derby Rd., Crystal Beach
W.B. Cross Co.	360 Dufferin St., Toronto
D.C.A. Food Industries Ltd.	127 Dufferin St., Trenton
Dalton's (1834) Ltd.	227 Front St. E., Toronto
Dare Foods Ltd.	35 Torbarrie Rd., Downsview
David, Michael, & Co. (Canada) Ltd.	51 Advance Rd., Toronto
Diversified Research & Sales Ltd.	151 Belfield Rd., Rexdale
Dominion Egg Produce Ltd.	52 Mitchell Ave., Toronto 3
Dominion Malting (Ontario) Ltd.	369 Lake Shore Blvd., Toronto
Drew Chemical Ltd.	398 Boyley St., Ajax
G.S. Dunn & Company	80 Park St. N., Hamilton
First Spice Mfg. Corp. of Canada Ltd.	98 Tyco Dr., Toronto
Foodcraft Laboratories Ltd.	260 Richmond St. E., Toronto
Food King Products of Canada Co.	R.R. No. 2, Trenton
General Foods, Ltd.	520 William St., Cobourg
General Mills (Cereals) Ltd.	1500 Martin Grove Rd., Rexdale, Toronto
Gibbons Foods Ltd.	49 Advance Rd., Toronto 9
Glenwood Products Limited	72 Duchess St., Toronto
Glidden Co. Ltd., The	261 E. Shepherd St., Windsor
Gold Medal Products Ltd.	21 Front St. E., Toronto
Gorman, Eckert & Co. Ltd.	316 Rectory St., London
Grant Products Ltd.	Barber Greene Rd., Don Mills
Griffith Laboratories Ltd., The	66 Cameron St., Cannington
Griffith Laboratories Ltd., The	757 Pharmacy, Scarboro
Gumpert, S., Co. of Canada Ltd.	31 Brock Ave., Toronto 3
Hawkins, W. T., Ltd.	105 Pinnacle St., Belleville
Hayhoe, R.B., and Co. Ltd.	1381 Castlefield Ave., Toronto
Hostess Food Products Ltd.	1001 Bishop St., Preston
Jenkins' Foods	25 Macauley St. W., Hamilton
Kelly, M.R. Co. Ltd.	11 Cedar Ave., Hamilton
King, Chun of Canada Ltd.	1019 Elliot W., Windsor
Kingsmill Foods Ltd.	14 Dickens St., Toronto North York
Kingsway Chocolate Co. Ltd.	51 Advance Rd., Toronto 18
Knox Gelatine of Canada Ltd.	43 Carrying Place Rd., Toronto 14
Krim-Ko Corp. of Canada Ltd.	1403 The Queensway, Toronto 14
Lever Potato Chips Co. Ltd.	Grote St., St. Catharines
Lipson, D. & Son Ltd.	579 College St., Toronto 4
Lipton, Thomas J. Ltd.	2200 Yonge St., Toronto 4
Love, R.W., Co. Ltd.	1 Overend St., Toronto 2 B
Lowe, Joe, Corporation	50 Torlake Crescent, Toronto
Lyons, J. & Co. (Canada) Ltd.	1 Dorchester St., Toronto
MacDowell Bros.	5 Jessie St., Brockville
MacFeeters Creamery Ltd.	52 Jarvis St., Toronto
Mead Johnson of Canada Ltd.	133 Bleecker Ave. S., Belleville
Mina Food Products Ltd.	407 Dundas St. W., Toronto
Mojabo Coffee Co. Ltd.	500 Front St. W., Toronto
Monarch Fine Foods Ltd.	195 Belfield Rd., Rexdale
Mother Parker's Tea & Coffee Ltd.	1275 Castelfield Ave., Toronto
Nabob Foods (Kelly Douglas & Co.)	359 Station St., Ajax
Nestle (Canada) Ltd.	Main St., Chesterville
Nutriproducts Ltd.	173 Brock St. N., Whitby
Ogilvie Flour Mills Co. Ltd., The	Front St., Fort William
Ontario Honey Producers Co-op Ltd.	5 Defries St., Toronto
Ottens Mfg. Co.	3 Jarvis St., Toronto 2
Ovaltine Food Products, Wander Co. of Canada	Park & Lansdowne Sts., Peterborough
Pearl Produce Ltd.	367 Spadina Ave., Toronto
Pillsbury Canada Ltd.	King St., Midland
Pizzolati & Chittaro Mfg. Co. Ltd.	1838 Davenport Rd., Toronto
Potatocraft Limited	96 Rivalda Rd., Weston
Raymond's Nut Shops Ltd.	3065 King St. E., Kitchener
Rees, George E. Ltd.	263 Adelaide St. W., Toronto
Rich Products of Canada Ltd.	Queen Elizabeth Way, Fort Erie
Rock & Rye Sales	88 Craiglee Dr., Scarborough
Royal Beverage & Food products Co.	58 Junction, Toronto 9
St. Lawrence Starch Co. Ltd.	141 Lakeshore Rd. E., Port Credit
Salada Foods Ltd.	24 Matilda St., Toronto
Sandra Instant Coffee Co. Ltd.	2530 Stanfield Rd., Dixie
Seeley & Co. (Canada) Ltd.	39 Densley Ave., Toronto
Short, J.R. Canadian Mills Ltd.	70 Wicksteed Ave., Leaside
Smith, J. Hungerford Co. Ltd.	110 Vulcan St., Rexdale
Stafford Foods Ltd.	37 Hanna Ave., Toronto
Standard Brands Ltd.	510 Waterloo Ave., Guelph
Standard Brands Ltd.	Ingersoll
Stange-Pemberton Ltd.	99 Advance Rd., Toronto 18
Sterling Coffee Co. Ltd., The	191 Golin St., Toronto
Stuart's Branded Coffee Ltd.	1941 Mattawa Ave., Cooksville
Sunshine Biscuits (Canada) Ltd.	195 Rexdale Ave., Rexdale
Sunshine Biscuits (Canada) Ltd.	3255 Wyandotte St. E., Windsor
Sunway Fruit Products Inc.	670 Caledonia Rd., Toronto
Tempo Fruit Products	75 Yorkminster, Toronto
Tenco Ltd.	144 Mills Rd., Ajax
Thomas Foods, Ltd.	2551 Wharton Glen Ave., Cooksville
Tudor Products	308 MacKenzie, Atikokan
United Maple Products Ltd.	Main St., Delta
Ware Foods Ltd.	129 Mulberry St., Hamilton
Young-Winfield, Ltd.	89 Cannon St. W., Hamilton

List of Establishments classified to this Industry, 1965 - Concluded

Name	Location
<b>Manitoba:</b>	
Borden Co. Ltd., The .....	Salter & Jarvis Sts., Winnipeg
Brooke Bond Canada Ltd. ....	334 McDermot Ave., Winnipeg
Canada Malting Co. Ltd. ....	1051 Coulter Ave., Winnipeg
Cressy, John R., Ltd. ....	Altona
Dominion Malting Co. Ltd. ....	Transcona
Empire Spice Mills Ltd. ....	75 Martha St., Winnipeg
Escott, W.H. Co. Ltd. ....	129 McDermot Ave., E., Winnipeg
Federated Fine Foods .....	171 Wellington Ave., Winnipeg
Food Materials Ltd. ....	533 Henry Ave., Winnipeg
Hipwell, E. Justin Ltd. ....	405 1st Street, Neepawa
Jones, C. & J. Ltd. ....	130 Portage Ave. E., Winnipeg 1
Lowe, Joe, Corporation .....	345 Higgins Ave., Winnipeg
Manitoba Co-op. Honey Producers Ltd. ....	625 Roseberry St., Winnipeg
Melrose Foods Ltd. ....	81 Water Ave., Winnipeg
Mid West Produce Co., Ltd. ....	314 Logan Ave., Winnipeg
Northland Wild Rice Ltd. ....	660 Washington Ave., East Kildonan
Old Dutch Foods Ltd. ....	1700 Sargent Ave., Winnipeg
Tasty Sunflower Seeds .....	349 Alfred Ave., Winnipeg
Wade, J.W. ....	Laurel Du Bonnet
<b>Saskatchewan:</b>	
Redi-Peel Produce Ltd. ....	850 Dewdney Ave., Regina
Saskatchewan Honey Producers Co-op Marketing Ass. Ltd. ....	99th Ave., Tisdale
Sid's Sunflower Seeds Ltd. ....	1323 Lorne St., Regina
<b>Alberta:</b>	
Alberta Honey Producers Co-op Ltd. ....	10971-102 St., Edmonton
Canada Extract & Mfg. Co. ....	536 Fifth St., S.E., Medicine Hat
Canada Malting Co. Ltd. ....	3420-15th St. S.E., Calgary
Fine Blend Coffee & Tea Ltd. ....	11306-107th Ave., Edmonton
Nalley's Ltd. ....	Brooks
Standard Brands Ltd. ....	216-35th St. N.E., Calgary
Standard Brands Ltd. ....	2201-15th St. E., Calgary
Tony's Food Products Ltd. ....	5610-96th Street, Edmonton
Vauxhall Starch Co. Ltd. ....	Box 282, Vauxhall
<b>British Columbia:</b>	
Brooke Bond Canada Ltd. ....	1043 W. Hastings St., Vancouver
Canada Rice Mills Ltd., The .....	1320 Montith Road, Richmond
Canadian Soya Industries Ltd. ....	2131 Dundas St., Vancouver
Dickson Importing Co. Ltd. ....	157 W. Cordova St., Vancouver 3
Gold Medal Mfg. Ltd. ....	1130-34 Homer St., Vancouver
Hodgson Bee Supplies Ltd. ....	7925-13th Ave., New Westminster
Hol'n One Donut Co. of B.C. Ltd. ....	5989 Fraser St., Vancouver 15
Interprovincial Co-operatives Ltd. ....	6595 Bonser Ave. South Burnaby
Jimmy's Food Products .....	4295 Main St., Vancouver
Johnson's J.B. Coffee Co. Ltd. ....	4531 Main St., Vancouver 10
Kersey's Foods Ltd. ....	2905 Douglas St., Victoria
Kraft Foods Ltd. ....	3063 Grandview Highway, Vancouver
Krispee Food Ltd. ....	210 Commercial Dr., Vancouver
Krusteaz of Canada Ltd. ....	2029 West 4th Ave., Vancouver
Langis Laboratories Ltd. ....	3975 Kitchener St., Burnaby 2
Lyons, J. & Co. (Canada) Ltd. ....	954 Terminal Ave., Vancouver
Macdonald Consolidated Ltd., Coffee Dept. ....	901 Mainland St., Vancouver 3
McCalls Fine Foods Ltd. ....	1485 Howe St., Vancouver 1
Malikin, W.H., Ltd. (Manufacturing Div.) .....	57 Water St., Vancouver
Mark Crest Foods Ltd. ....	2115 Commissioners St., Vancouver 6
Mission Canners Ltd. ....	Broadway St., Mission City
Morell Pure Foods .....	1295 Frances St., Vancouver 6
Nabob Foods Ltd. ....	3131 Lake City Way, Burnaby 2
Nabob Foods Ltd. ....	Sussex Ave. & Interurbain, South Burnaby
Nalley's Ltd. ....	1330 E. 66th Ave., Vancouver
National Spice Ltd. ....	52 Powell St., Vancouver
Roberts, Ken, Co. ....	121 Keefer St., Vancouver
Roseland Mfg. Co. ....	Water St., Vancouver
Slocan Soya Co. ....	Slocan City
Thomas A. Steeves Ltd. ....	Annacis Island, New Westminster
Summerland Sweets Ltd. ....	R.R. 1, West Summerland
Super Potato Chips Ltd. ....	510 Main St., Penticton
Westminster Foods Ltd. ....	7851 Enterprise St. North Burnaby

# CONCEPTS AND DEFINITIONS

## Census of Manufactures

### General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 55 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 176 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the **establishment** (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 135 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures; (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the reports reflect the complete implementation of these changes and enable comparisons to be made back to and including 1961. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

### Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

- Materials and supplies used
- Goods purchased for resale as such
- Fuel and power consumed
- Number of employees and salaries and wages
- Man-hours worked and paid
- Inventories
- Shipments or sales."

Each establishment is required to report on all the activities carried out within its accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour



force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

#### Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

(a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;

(b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the firm, when all establishments are in the same industry (3 or 4 digit). When establishments of

such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

#### Employees

##### (a) Production and related workers – Manufacturing activities

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. For those establishments reporting on the "long" form, production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual full-time employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. In the case of those establishments reporting on the "short" form, respondents are requested to report average annual figures. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). Data on man-hours are not collected from establishments reporting on the short form. Man-hours for these establishments are estimated on the basis of ratios derived from the 1958 census. During this census all establishments reported on the long form. In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

##### (b) Production and related workers – Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

#### (c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vice-presidents, comptrollers, secretaries, treasurers, etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

#### (d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

#### (e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

#### Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners are defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

#### Salaries and Wages

Salaries and wages refer to gross earnings of employees **before** deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages,

bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

#### Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. **Any fuel and electricity produced by establishments for internal consumption are not included in the total cost.** Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

#### Materials and Supplies

##### (a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included), whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

##### (b) Non-manufacturing activities

###### 1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

###### 2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of



purchased machinery and equipment. Also included is the cost of office supplies not chargeable to fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

## **Shipments**

### **(a) General**

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

### **(b) Shipments of goods of own manufacture**

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity

are collected by means of the Commodity questionnaire referred to earlier. Such shipments together with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

### **(c) Shipments of goods not of own manufacture**

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

### **(d) Other revenue**

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for company-operated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

## **Inventories**

### **(a) Manufacturing activities**

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the

receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

**(b) Non-manufacturing activities**

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

**Value Added**

**(a) By manufacturing activities**

Figures are compiled by deducting the cost of manufacturing materials, supplies, etc. and fuel and electricity consumed from the (value of shipments of goods of own manufacture adjusted for changes in the value of inventories of finished goods and goods in process).

**(b) By non-manufacturing activities**

The figures are compiled by deducting the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods pur-

chased for re-sale) and the cost of non-manufacturing materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

**(c) By Total activities**

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net output or net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".





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