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REPORT

on the

# STARCH & GLUCOSE INDUSTRY

in CANADA 1924

Published by Authority of the Hon. J. A. Robb, M. P., Acting Minister of Trade and Commerce.

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# DEPARTMENT OF TRADE AND COMMERCE

# DOMINION BUREAU CF STATISTICS

# CENSUS OF INDUSTRY

#### OTTAWA - CANADA

R.H. Coats, B.A., F.S.S. (Hon), F.R.S.C. Deminion Statistician: Chief, Census of Industry: J. C. Macpherson.

#### 1924 THE STARCH GLUCCSE INDUSTRY IN CANADA, AND

Ottawa, November 20th. A report on the Starch and Glucose Industry is Tore ith presented for the calendar year 1924. Returns were received from 7 individual factories, located by provinces as follows :- Prince Edward Island 4, Ontario 2 and Quebec 1. Statistics of the industry for Cntario and Quebec have been combined throughout this report in order to avoid the disclosure of the operation of individual plants.

Principal Statistics, by Provinces, 1924.

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A summary of the principal statistics relating to this industry is shown by provinces in Table 1. The total value of production increased from \$5,135,103 in. 1923 to \$5,182,291 in 1924 notwithstanding a decrease of one in the number of operating plants. 1. 1. 1

Table 1. Principal Statistics of the Starch and Glucoce Industry, by Provinces, 1924. 1200

Principal Statistics	Y-1 (191)	Canado	P. E. Island	Ontario & Quebec
	Clean g			
Establishments reporting	No.	7	-4	
Capital invested	\$	4,803,122	72,657	
Employees on salaries	and and			Transfer an Cl
Males	No.	42	2.	40
Females	No.			. 26
Total salaries	\$ .	,144,879	. 650	144,229
Employees on wages, Average		· · · · · · · · · · · · · · · · · · ·		
. Males	No.	461	10	451
Females	No.	27	1	26.
Total wages	\$	505,101	4,507	500,594
Cost of fuel	\$	227,650	2,983	224,667
Power equipment	37	1		đ
Units	No.	13	5 120	1,935
Capacity Cost of materials	Н.Р. \$	2,055	5 87	3,627,163
Gross value of products "	· k	1:5,241:908-		5,182,291
Net value of products	\$	1,576,558	21,430	1,555,128
Act value of products		-, , , 0, ) )0		
Self-self-self-self-self-self-self-self-s			A STATE AND	· ·



### THE STARCH AND GLUCOSE INDUSTRY IN CANADA, 1924.

#### Production Statistics

The quantity and selling valu at the factory of the various products of this industry are shown in table 2 by provinces. Increases in the quantity of production will be noted in each of the following commodities: edible corn starck (4,651,277 lb.), potato starch (832,726 lb.), corn syrup (895,191 lb), and corn oil (115,172 lb), whilst decreases appear in laundry starch (4,248,095 lb.). glucose (1,484,486 lb.), grape sugar (30,511 lb.) and gluten (443,628 lb.). In value of production increases will be noted in edible corn starch (3239,737), potato starch (334.969), glucose (397,694), grape sugar (35,112), gluten (\$12,151) and all other products (\$23,605), whilst decreases appear in the value of laundry starch (\$243,184)corn syrup (\$28,222), and corn oil (\$34,559), the net increase in the total value of products being \$106,805.

	7.614	DIG C. FLOC	raceron. Di	browince:	s, 1964.		
	Cane	da	F.E. Isla	nd	Ontario & Quebec		
Classes of Froduct	S		Selling		Selling		Selling
		Quantity	Value	Quantity	Value	Quantity	Value
		15. HH 7. 10	\$		\$		\$
Edible corn starch	1b.	16,261,799	. 916.756	-	_	16,261,799	916.756
Laundry starch	11	8,607,252			-	8.607.252	483.564
Fotato starch	17	1.322.600		1,322,600	59.617	-	-
Glucose or dextrose	° n -	40,830,576	1.706.674		-	40.830.576	1.706.674
Grape sugar	Ħ	2.015.921	77.935		-	2,015,921	77,935
Corn syrup	11	16.073,581	804,966		-	16.073.581	804,965
Corn oil	11	4,706,852	542.756	1361 _	-	4,706,852	542.756
Gluten	TF .	32,948,156	571.446		-	32,948,156	571,446
All. other products	-		78,194	1	-an	1	78,194
-							
Total Value	1		5,241,908	-	59, 617	-	5,182,191

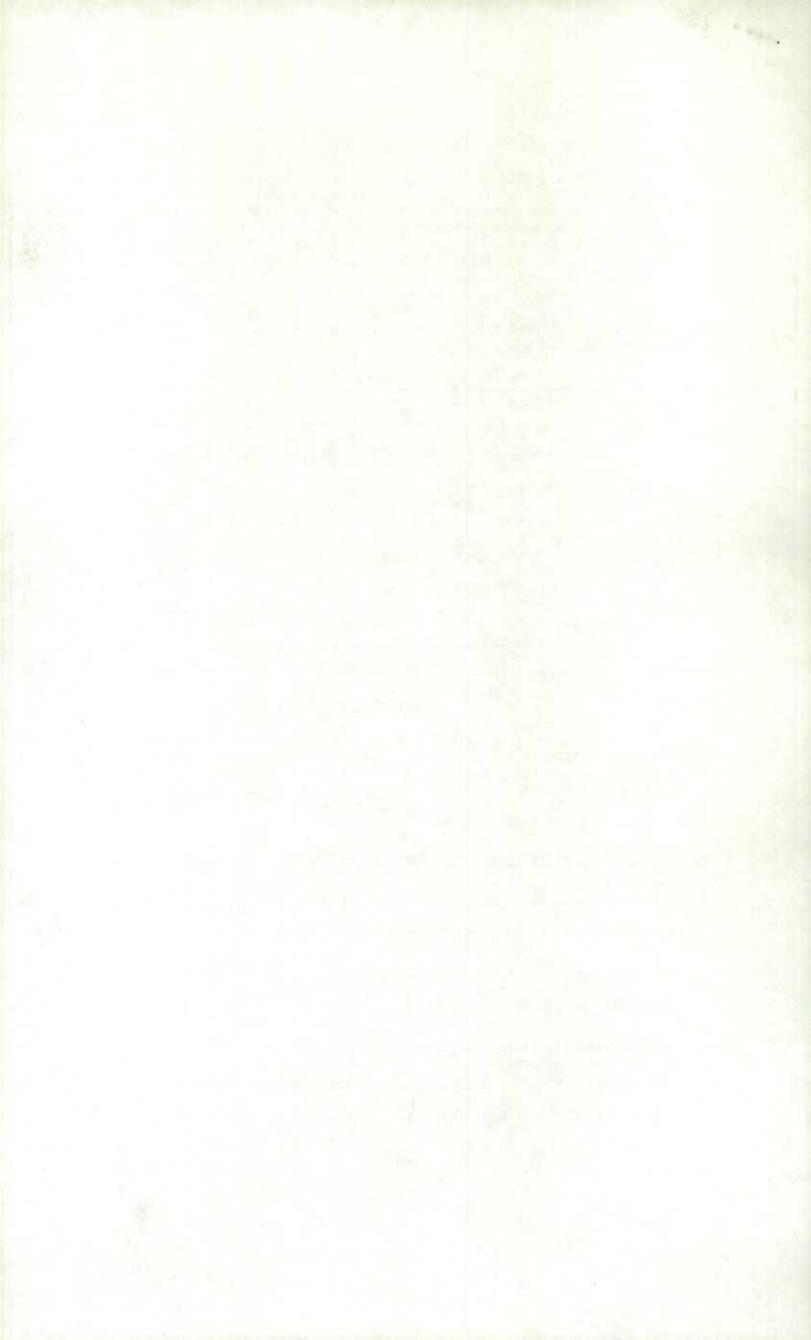
Table 2. Production, by provinces, 1924.

#### Capital Investment.

The amount of capital invested in the industry during the calendar year 1904 is shown by provinces in Table 3 divided as between fixed capital including land, buildings, machinery and tools and working capital including materials on hand, finished products on hand, fuel and miscellaneous supplies on hand and cash, trading and operating accounts etc. Compared with 1923 there was an increase in total capital invested of \$422,943.

Items of Capital	Canada	Frince Edward Island	Ontario and Quebec	
Fixed capital - Land, buildings and firtures, machinery and tools 1 total fixed	2,783,652	33,800	2,749,852	
Working capital - Materials and atcoke on hand, fuel, etc. Gash trading and operating accounts, etc.	1,244,231	26,200 12,657	1,218,031	
Total working capital	2,019,470	38,857	1,980,613	
Grand total of capital	4,803,122	72,657	4,730,465	

Table 3. Capital Investment, by Provinces, 1924.



#### THE STARCE AND GLUCOSE INDUSTRY -IN CANADA, 1924

#### Employment Statistics

Table 4, 5 and 6 present statistics of employment under three heads. Taile 4 shows the number of persons employed according to classes, sex and remuneration by provinces, table 5 the number of wage-earners employed by month according to sex and Table 6 the operating time of plants and employees.

Employees, salaries and wages: The number of persons employed in the industry in the Dominion in 1924 on salaries was 68 with salaries totalling \$144,879. Wageearners totalled 488 in number and \$505,101 for wages. Employment was highest in Outarie and Quebec and lowest in Prince Edward Island, the industry in that province being a seaschal one.

Table 4. Employees, Salaries and Wages, by Frovinces, 1924.

Salariod (		employees	Wage-earners			Total employees		
		Tetal			Tetal			Total salaries
Liale	Female		liale	Female		ila 1e	Fenele	and wages
· Nc.	No.	1e = 🌐 🗆	No.	No.	14.	No.	No.	Ģ
42	26	144,879	461	2.7	505,101	503	53	649,980
2	1	650	16	1 1	4,507	1 12	1	5,157
42	26	144,229	451	26	500,594	491	52	644,823
	Male Nc. 42 2	Male Female Nc. No. 42 26 2 -	Male Female Salarios Nc. No. 42 26 144,879 2 - 650	Male Female Sularies Male Nc. No. No. 42 26 144,879 461 2 - 650 10	Male Female Tetal Male Female   Nc. No. No. No. No. No.   42 2£ 144,879 461 27 2 650 10 1	Male Female Tetal Tetal   Male Female Salaries Male Female Mages   Nc. No. No. No. No. No.   42 2f 144,879 461 27 505,101   2 650 10 1 4,507	Imale Tetal Tetal   Male Female Salaries Male Female Jages Male   Nc. Nc. Nc. Nc. Nc. No. No. No.   42 26 144,879 461 27 505,101 503   2 - 650 10 1 4,507 12	Male Fenale Tetal Tetal Tetal Fenale Male Male Fenale Male Fenale Male Fenale Male Male Fenale Male Fenale Male Fenale Male Fenale

Employment by months: - The number of persons at employment by months is shown in Table 5, for the Dominion. The months of highest employment were from September to November and those of lowerst employment June and July. The average male employment throughout the year was 461 and female employment 27.

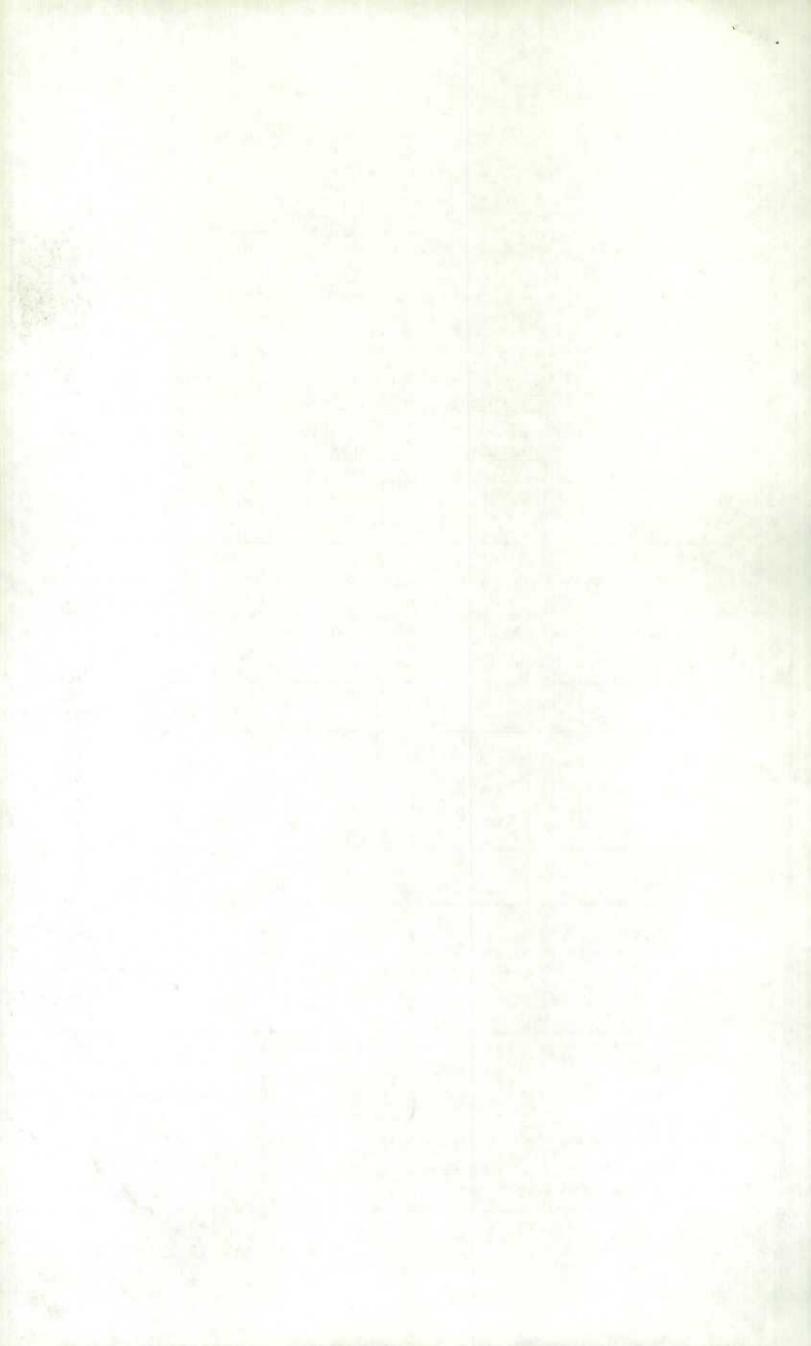
Renths		Wage-carners		libenths	"age-earners		
1.(1,01:5		Male	Female	10511G115	Male	Fentle	
January February March April May June		463 466 458 467 464 434	30 25 27 28 28 28 28	July August September October November December	432 450 468 478 512 438	33 31 26 18 25 26	
		Avera	ige monthly	Total by months employment during year	5,528 461	327 27	

Table 5. Employment by months, 19.4.

Working time: Table 6 shows the totals and averages of the working time of plants and employees during the calondar year 1924. Owing to the seasonal mature of the plants making potato starch the average working time of plants is reduced by one half.

Talls 6. Working time of Flants and Employees, 1924.

Establishments in operation			7
	K - 1	Tetal	Avorage
Days in operation on full time Days in operation on part time Days idle Hours worked per day or shift by wege-earners Hours worked per day or shift by wege-earners		930 1,198 5,480 402	132.86 171.14 9.4 57.4



#### THE STARCH AND GLUCOSE INDUSTRY IN CAMADA, 1924.

#### Fuel Consumption

The consumption of fuel is shown in Table 7 by classes, quantity and cost value delivered at the factory. Coal of all kinds represented nearly 97 per cent of the cost of all fuel used during the year. The only others reported were fuel oil, to the value of \$6,919 and wood to the value of \$37.

Kinds of fuel		quantity	Cost Value
Bituminous coal Anthracite coal Fuel oil Wood	ton. ton Gal. Cord	39,157 1,034 60,000 10	214,070 6,624 6,919 37
Total cost of fuel used		_	227,650

#### Table 7 .- Fuel Consumption, 1924.

#### Power Equipment

The power equipment employed in the Starch and Gluccse industry in the Dominion in 1924 is given in Table 2, according to manufacturers' rating. The cost reported for electricity purchased during the year was \$422, an average of \$28, per horsepower of motors operated by purchased power. There was an increase of 9 in the total number of motors and of 98 in rated horsepower as compared with 1923.

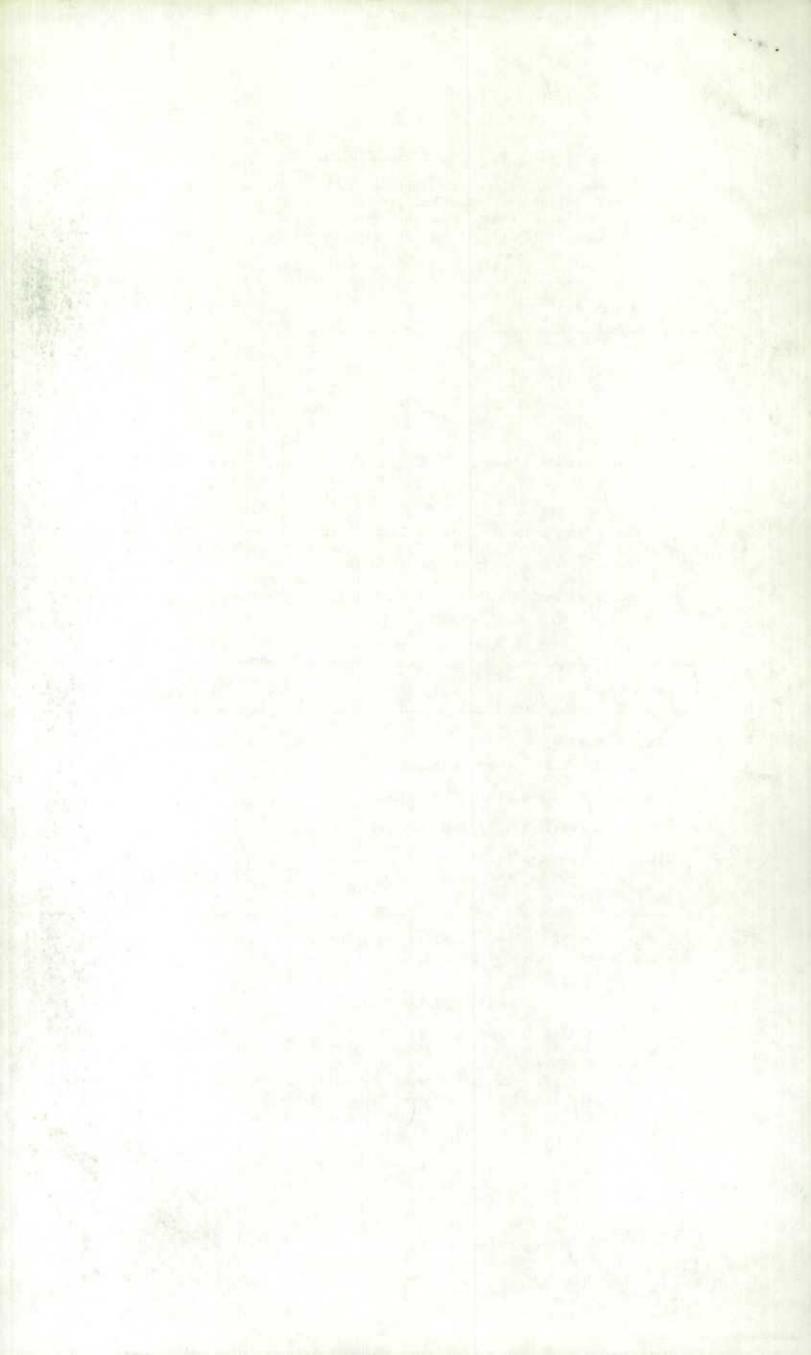
#### Table 8 .- Power Equipment, 1924.

		L	A DESCRIPTION OF A DESC
*1 r 6 m	Description	Number of Units	Horse nower accord- ing to mfrs.' rating
	Steam engines	10	2,040
	Total primary power equipment	10	2,040
	Electric motors operated by purchased power	3	15
	Total power used in manufacturing	13	2,055
	Electric motors operated by power generated by establishment	189	2,547
	Total Electric motors	202	4,602

There were 18 boilers installed for steam heating and other purposes with an aggregate boiler h.p. capacity of 3,320.

#### Materials Used

The quantity and the value of the different classes of materials used during 1924 were not asked for on the questionnaire for that year, only the total cost of all materials being required, which for the year in question amounted to \$3,665,350. The importance of the information regarding materials being recognized it is the antennicity... to resume its collection in future questionnaires.



#### THE STARCH AND GLUCOSE INDUSTRY IN CANADA, 1924

#### Imports and Experts

The quantity and value of starch and similar preparations are shown in table 9 for imports and in Table 10 for exports. The total value of imports for consumption in Canada for the calendar year 1924 was \$556,976 as compared with \$462,750 in 1923. Exports of goods the produce of Canada were valued at \$28,219 in 1924 as against \$18,899 in 1923.

Table 9. Imports by Classes, Countries, Quantity and Value, 1924.

Articles imported by countries	Quantity Lt.	Value
Starch, including farina, corn starch, potato starch,		
petato flour and similar preparations -	200 240	11 004
United Kingdom	178,347 2,381,058	11,234
United States	1,905,051	69,857
Notherlands	30,108	2,125
Other Countries		69-61
Total	4,494,564	200,407
British gum, dry sizing cream and enamel sizing -		
United Kingdom	113,084	4,162
United States	452,900	30,951
		and the second second
Total	565,984	35,113
Dextrine, dry		Tes Laster
United Kingdom	7,834	542
United States	3,272,478	263,608
Netherlands	78,146	3,383
Other Countries	97,981	4,676
Total	3,456,439	172,209
The All the second s	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
Glucese or grape sugar, glucose syrup and corn		No.
syrup or any syrups containing comixture.		There are
thereof -	24,573	2,068
United Kingdom United States	3,594,210	147,179
United States	19/179620	I Sell
Total	3,618,783	149,247

Table 10. Exports of Canadian Froduce by Countries, Quantity and Value, 1924.

Articles Exported by Countries	Quantity Lb.	Value
Corn Starch - United Kingdom New Zealand Other Countries	14,000 387,580 600	318 27,310 48
Total	402,180	27,676
Pctato starch - Other Countries	2,230	172
Glucese or glucese syrup - Other Countries		271
Tetal Value of Experts	-	28,119

