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## DEPARTMENT OF TRADE AND COMMERCE

DOMINION BUREAU OF STATISTICS

CENSUS OF INDUSTRY

REPORT

on the

STARCH & GLUCOSE INDUSTRY

in

CANADA 1929

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# DEPARTMENT OF TRADE AND COMMERCE DOMINION BUREAU OF STATISTICS

#### CENSUS OF INDUSTRY

#### OTTAWA - CANADA

Dominion Statistician: Chief, Census of Industry: R. H. Coats, B.A., F.S.S.(Hon.), F.R.S.C.

J. C. Macpherson

## THE STARCH AND GLUCOSE INDUSTRY IN CANADA, 1929.

Ottawa, A report on the starch and glucose industry is merewith presented for the calendar year 1929. Returns were received from 5 individual factories, located by provinces as follows:— Prince Edward Island 3 and Ontario 2. Statistics of the industry are given for Canada only in this report to avoid the disclosure of the operations of individual plants.

## Principal Statistics, 1929.

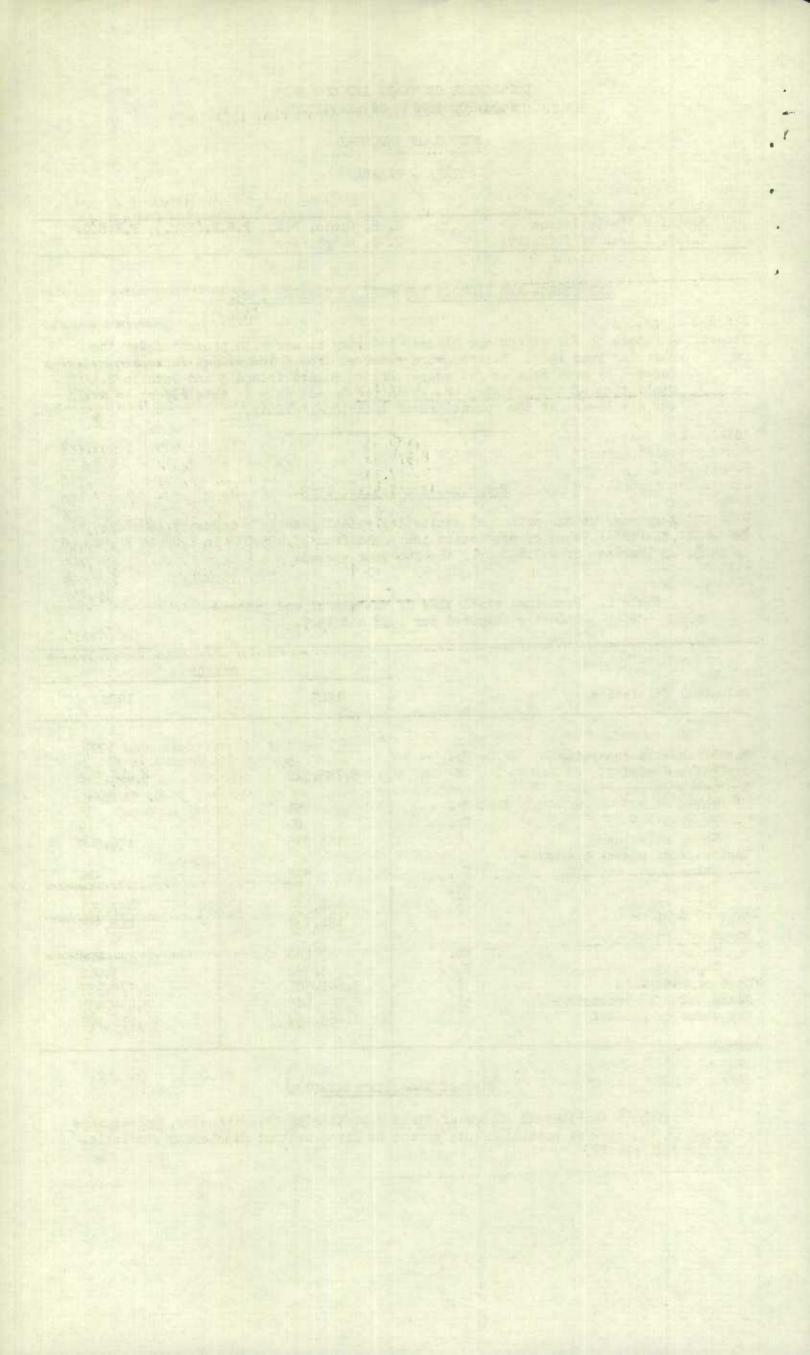
A summary of the principal statistics relating to this industry is shown in Table 1. The total value of production increased from \$5,455,035 in 1928 to \$5,504,685 in 1929, an increase of \$49,650 over the two year period.

Table 1. Principal statistics of the starch and glucose industry compared for 1928 and 1929.

|  |                  | CAI   | IADA  |
|--|------------------|---|---|
| Principal Statistics   |                  | 1929  | 1928  |
| Establishments reporting Capital invested  | No.              | 5, <b>7</b> 45,9 <b>2</b> 2                         | 5,446,548   |
| Employees on salaries - Males Fonales Total salaries   | No.<br>No.       | 51<br>20<br>155,545                                 | 39<br>19<br>156,509                                 |
| Employees on wages, average Males Females Total wages Cost of fuel                               | No.<br>No.<br>\$ | 418<br>15<br>452,994<br>198,757                     | 420<br>17<br>457,291<br>218,385                     |
| Power equipment - Units Capacity Cost of materials Gross value of products Net value of products | No.<br>H.P.      | 240<br>3,342<br>3,641,501<br>5,504,685<br>1,863,184 | 228<br>3,062<br>3,778,927<br>5,455,035<br>1,676,108 |

#### Size of Establishments

Owing to the limited number of firms reporting in this industry, particulars relating to the size of establishments cannot be given without disclosing statistics of individual plants.



#### Production Statistics

The quantity and selling value at the factory of the various products of this industry are shown in Table 2, for Canada during the calendar years 1928 and 1929.

Table 2. Production in Canada, 1928 and 1929.

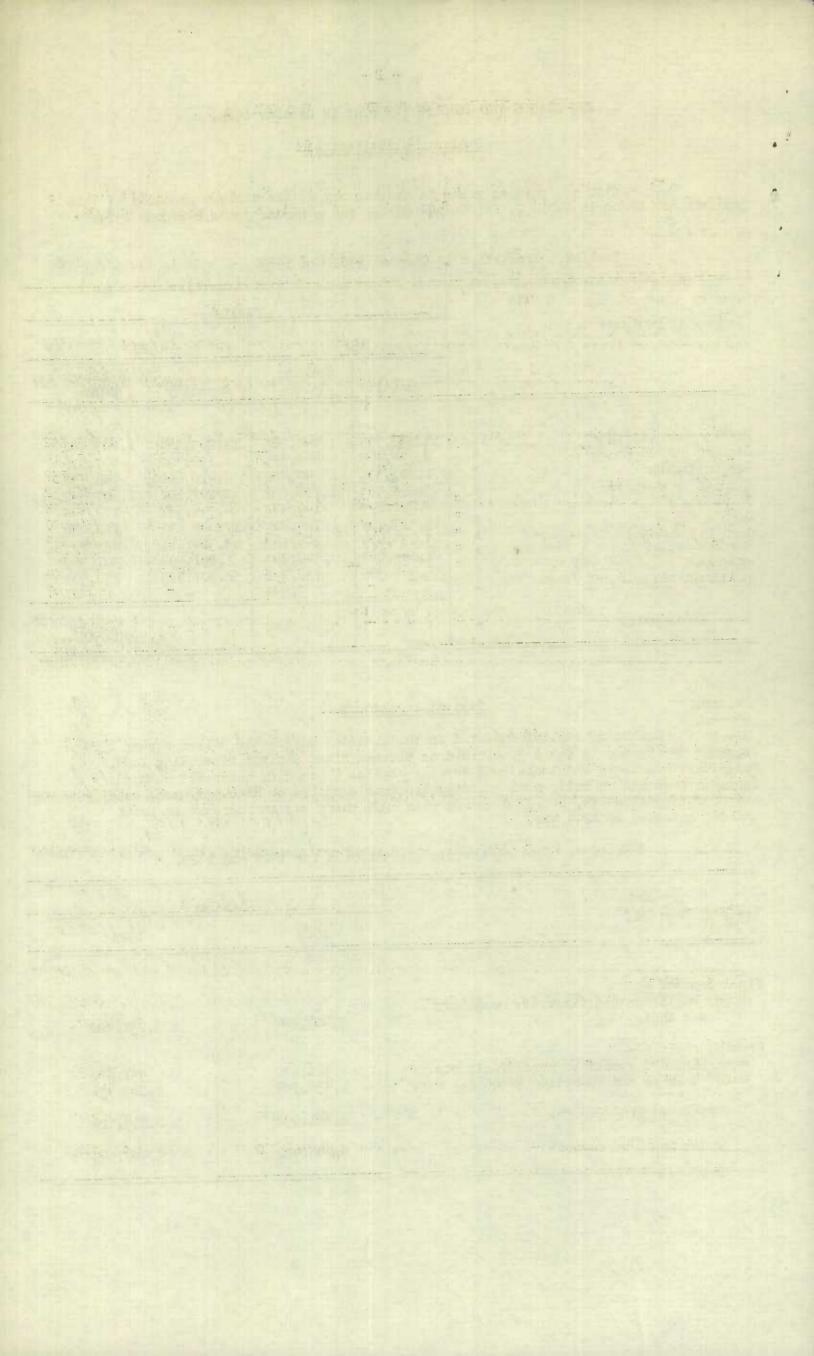
|  |                       |   | C.A   | LNADA   |  |
|--|-----------------------|---|---|---|--|
| Classes of products  |                       | 19  | 29  | 198   | 28   |
|  |                       | Quantity Selling Value  |   | Quantity  | Selling<br>Value   |
| Edible corn starch Laundry starch (corn) Potato starch Glucose or dextrose Grape sugar Corn syrup Corn oil (crude) " " (refined) Gluten All other products | 1b. 11 11 11 11 11 11 | 19,136,335<br>8,974,965<br>1,277,396<br>43,268,583<br>4,201,294<br>15,353,759<br>3,633,419<br>1,844,083<br>35,967,306 | \$ 1,049,525 462,379 49,486 1,710,058 149,478 724,514 306,163 308,243 737,191 7,648 | 18,265,559<br>8,190,392<br>2,410,601<br>43,202,804<br>4,946,381<br>17,046,631<br>3,314,111<br>1,851,594<br>38,807,725 | \$ 1,003,882 407,616 96,732 1,627,652 172,998 780,080 295,899 307,365 750,504 12,307 |
| Total value  | -                     | -   | 5,504,685   | -   | 5,455,035  |

#### Capital Investment

The amount of capital invested in the industry during the calendar year 1929 is shown for Canada in Table 3, divided as between fixed capital (including land, buildings, machinery and tools) and working capital (including materials on hand, finished products on hand, fuel and miscellaneous supplies on hand and cash, trading and operating accounts, etc.) Compared with 1928 there was an increase in total capital invested of \$299,374.

Table 3. Capital investment, compared for 1928 and 1929.

|   | CANA                 | DA        |
|---|----------------------|-----------|
| Items of Capital  | 1929                 | 1928      |
|   | \$                   | \$        |
| Fixed capital -  Land, buildings and fixtures, machinery  and tools                                   | 3,404,884            | 3,231,422 |
| Working capital - Materials and stocks on hand, fuel, etc. Cash, trading and operating accounts, etc. | 968,450<br>1,372,588 | 931,670   |
| Total working capital   | 2,341,038            | 2,215,126 |
| Grand total of capital  | 5,745,922            | 5,446,548 |



#### Employment Statistics

Tables 4, 5 and 6 present statistics of employment under three heads. Table 4 shows the number of persons employed according to classes, sex and remuneration. Table 5, the number of wage-earners employed by months according to sex and Table 6, the operating time of plants and employees.

Employees, salaries and wages: The number of persons employed in the industry in the Dominion in 1929 on salaries was 71 with salaries totalling \$155,545. Wage-earners totalled 433 in number and \$452,944 was paid for wages.

Table 4. Employees, salaries and wages in Canada, 1928 and 1929.

|                              | Salaried employees |                  |                    | Wago-earners |          |                | Total employees |          |                                |
|------------------------------|--------------------|------------------|--------------------|--------------|----------|----------------|-----------------|----------|--------------------------------|
|                              | Male               | Female           | Total<br>Salaries  | Male         | Female   | Total<br>Wages | Male            | Female   | Total<br>Salaries<br>and Wages |
|                              | No.                | No.              | \$                 | No.          | No.      | \$             | No.             | No.      | \$                             |
| Canada, 1929<br>Canada, 1928 | 51<br>39           | <b>2</b> 0<br>19 | 155,545<br>156,509 | 418<br>420   | 15<br>17 | 452,994        | 469<br>459      | 35<br>36 | 608,539                        |

Employment by months: The number of persons at employment by months is shown in Table 5, for the Dominion. The month of highest employment was October with 420 and that of lowest employment August with 377. The average male employment throughout the year was 418 and female employment 15.

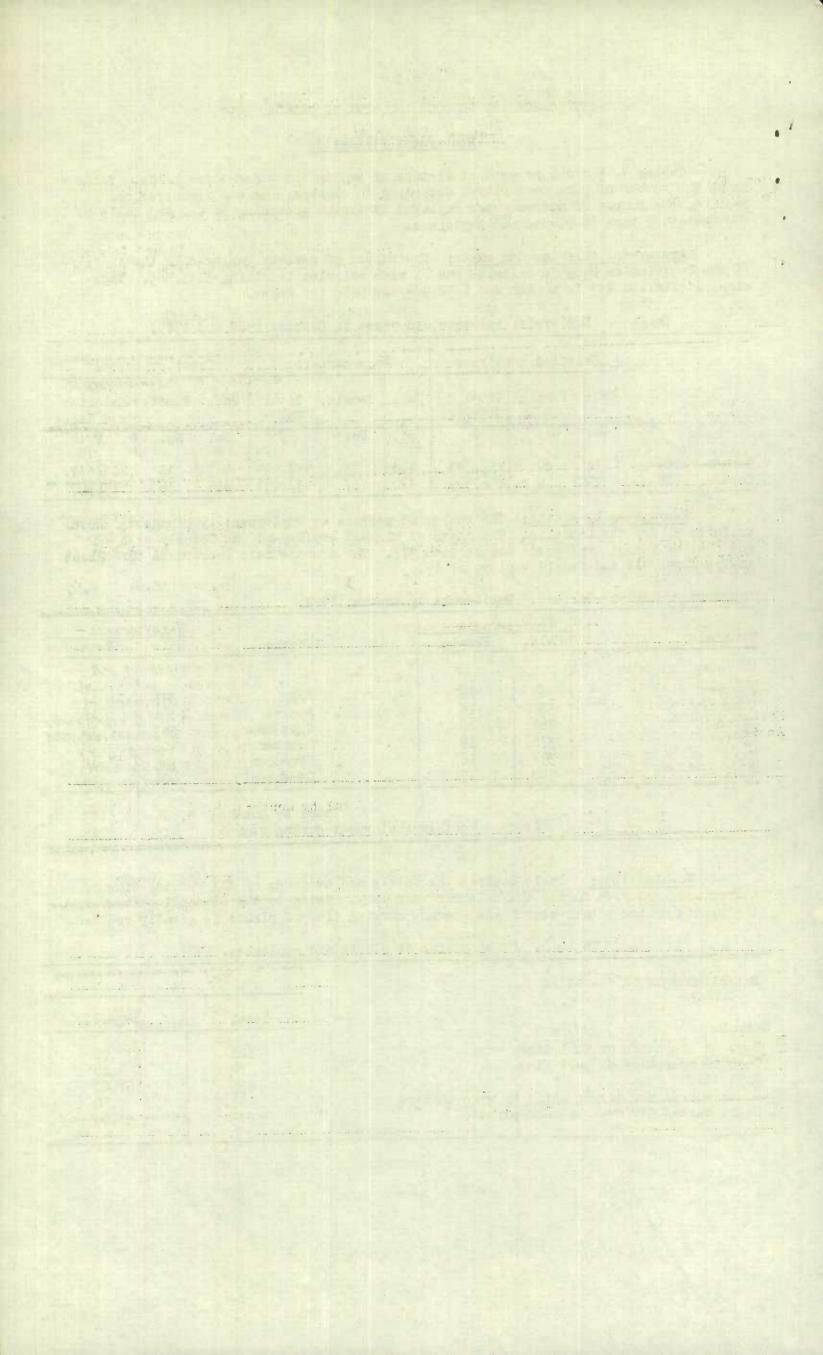
Table 5. Employment by months, 1929.

|  | Wage-e                                 | arners                           |   | Wage-earners                           |                                  |  |
|--|--|----------------------------------|---|--|----------------------------------|--|
| Months   | Male                                   | Female                           | Months  | Male                                   | Fenale                           |  |
| January<br>February<br>March<br>April<br>May<br>June | 384<br>380<br>369<br>376<br>391<br>382 | 16<br>15<br>16<br>16<br>16<br>16 | July August September October November December | 393<br>361<br>383<br>406<br>395<br>406 | 17<br>16<br>14<br>14<br>14<br>14 |  |
|  | Aver                                   | rage monthly empl                | Total by months loyment during year             | 4,626                                  | 183<br>15                        |  |

Working time: Table 6 shows the totals and averages of the working time of plants and employees during the calendar year 1929. Owing to the seasonal nature of the plants making potato starch the average working time of plants is greatly reduced.

Table 6. Working time of plants and employees, 1929.

| Establishments in operation   | F                               | 5   |
|---|---------------------------------|---|
|   | Total                           | Average                                   |
| Days in operation on full time Days in operation on part time Days idle Hours worked per day or shift by wage-earners Hours worked per week by wage-earners | 661<br>24<br>835<br>47.5<br>285 | 132.20<br>4.80<br>167.00<br>9.50<br>57.00 |



#### Other Employment Statistics

The number and percentage of wage-earners in months of highest employment working specified hours per day is shown in Table 6(a) for Canada and the provinces. For the Dominion, the number working specified hours was distributed between the classes, the percentage working 10 hours and over being highest. In Ontario over 38.5 per cent of the employees worked 10 hours per day, and in Prince Edward Island 64.44 per cent worked 9 hours. More than 20 per cent of the wage-earners in the Dominion worked over 10 hours per day.

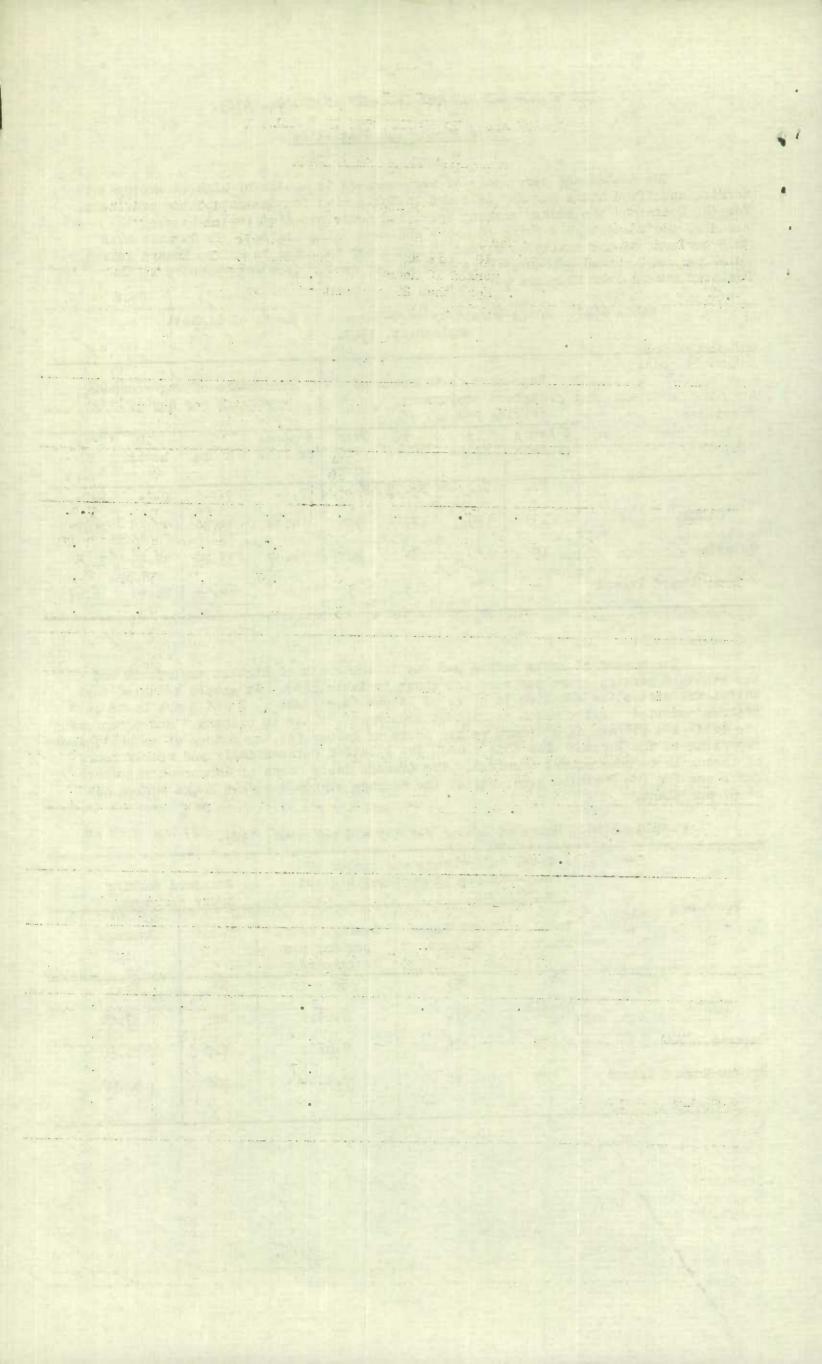
Table 6(a). Hours worked by wage-earners in month of highest employment, 1929.

| Provinces            | Wage-earners in month of highest employment working per day of |            |             |                     | Percentage of wage-earners<br>working per day of |            |             | ners                |
|----------------------|--|------------|-------------|---------------------|--|------------|-------------|---------------------|
|                      | 8 hours<br>or less   | 9<br>hours | 10<br>hours | Over<br>10<br>hours | 8 hours<br>or less                               | 9<br>hours | 10<br>hours | Over<br>10<br>hours |
|                      | No.  | No.        | No.         | No.                 | p.c.   | p.c.       | p.c.        | P.C.                |
| CAWADA               | 19   | 179        | 177         | 95                  | 4.04   | 38.09      | 37.66       | 20.21               |
| Ontario              | 19   | 150        | 164         | 92                  | 4.47   | 35.29      | 38,59       | 21.65               |
| Prince Edward Island | -  | 29         | 13          | 3                   | -  | 64.44      | 28.89       | 6.67                |

The number of hours worked per day in the month of highest employment and the standard working hours per week are shown in Table 6(b). It should be noted that whilst the statistics relating to hours of labour in columns 1, 2 and 3 are based on figures compiled for the month of highest employment, those in columns 4 and 5 represent the total and average of standard weekly hours of labour for the number of establishments reporting to the Bureau. For this reason the relation between daily and weekly hours of labour is to some extent impaired. The average daily hours of labour on the above basis was for the Dominion 9.64, whilst the average standard weekly hours worked out at 57 per plant.

Table 6(b). Hours of labour per day and per week, 1929.

|                      |       | daily hours ar<br>earners in mont<br>yment | Standard working<br>hours per week |       |         |
|----------------------|-------|--|------------------------------------|-------|---------|
| Provinces            | Total |  |                                    | Total | Average |
|                      | No.   | No.  | No.                                | No.   | No.     |
| CANADA               | 4,531 | 470  | 9.64                               | 285   | 57.00   |
| Ontario              | 4,108 | 425  | 9.67                               | 117   | 58.50   |
| Prince-Edward Island | 423   | 45   | 9.40                               | 168   | 56.00   |



#### Fuel Consumption

The consumption of fuel is shown in Table 7 by classes, quantity and cost value delivered at the factory. Coal of all kinds represented over 97 per cent of the cost of all fuel used during the year. The other principal item reported was fuel oil, to the value of \$5,599.

Table 7. Fuel consumption, 1929.

| Kinds of fuel   | Unit of<br>Measure | Quantity                         | Cost Value                   |
|---|--------------------|----------------------------------|------------------------------|
| Bituminous coal Anthracite coal Fuel oil All other fuel and electricity | ton<br>ton<br>gal. | 38,125<br>5 <b>7</b> 0<br>65,541 | \$ 190,508 2,650 5,599 5,132 |
| Total cost of fuel used   | 6×d                | -                                | 203,889                      |

#### Power Equipment

The power equipment employed in the Starch and Glucose industry in the Dominion in 1929 is shown in Table 8, according to manufacturers rating. There was an increase of 12 in the total number of motors operated by power owned and an increase of 280 in rated horsepower as compared with 1923.

Table 8. Power equipment, 1929.

| Description  | Number of<br>Units | Horse power according to manufacturers' rating |
|--|--------------------|--|
| Steam engines Gas engines Total primary power equipment Electric motors operated by power generated by establishment | g<br>g<br>240      | 3,965<br>3,965<br>3,342                        |
| Total power installation   | 248                | 7.307  |

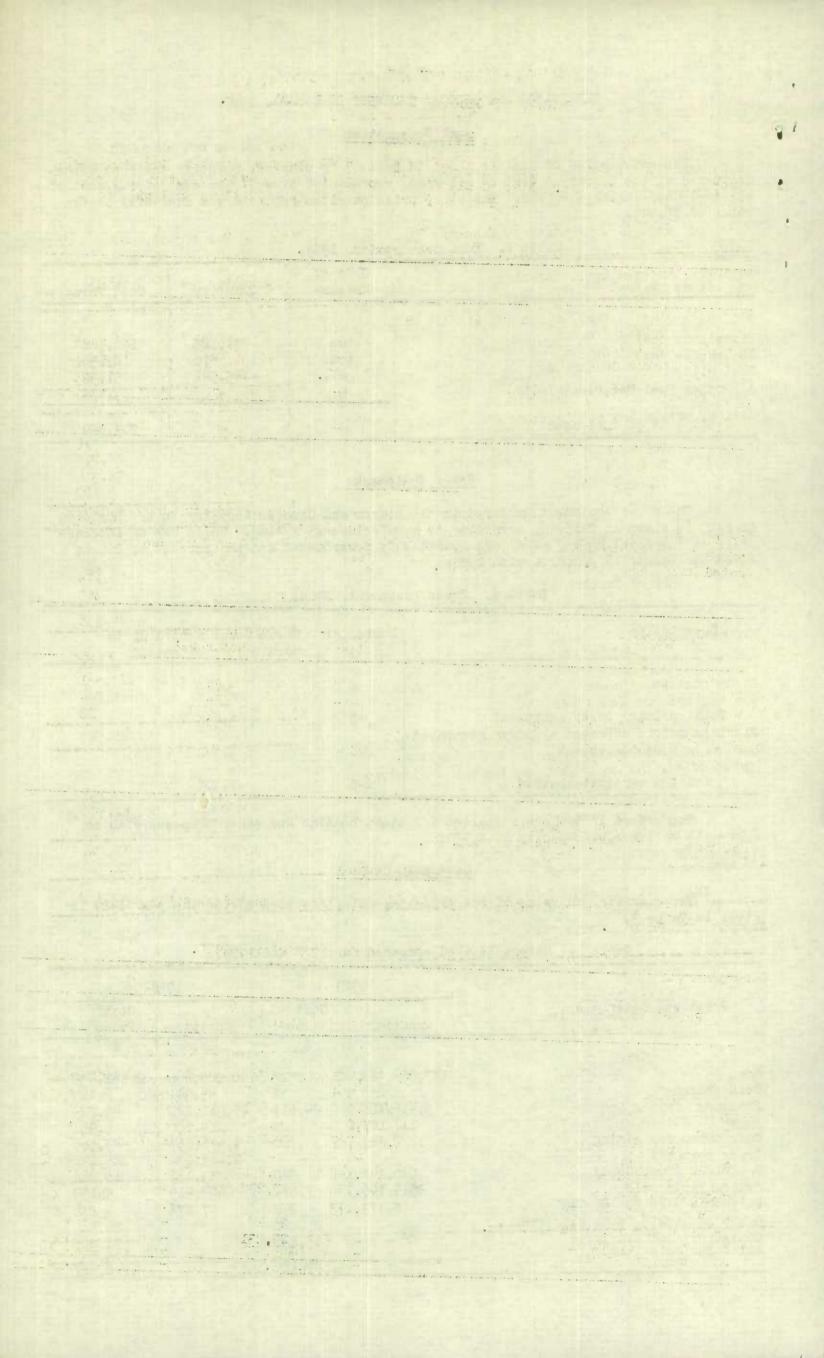
There were 17 boilers installed for steam heating and other purposes with an aggregate boiler h.p. capacity of 2,930.

#### Materials Used

The quantity and value of the principal materials used during the year 1929 is given in Table 9.

Table 9. Materials used compared for 1928 and 1929.

| Table 7. Materials used compared for 1920 and 1929.   |             |           |             |           |  |  |  |
|---|-------------|-----------|-------------|-----------|--|--|--|
|   | 19          | 29        | 1928        |           |  |  |  |
| Principal Materials                                   |             | Cost      |             | Cost      |  |  |  |
|   | Quantity    | Value     | Quantity    | Value     |  |  |  |
|   | Lb.         | \$        | Lb.         | \$        |  |  |  |
| Corn  | 137,666,368 | 2,600,515 | 140,208,666 | 2,652,432 |  |  |  |
| Corn starch   | 254         | 17        | 45,941      | 2,125     |  |  |  |
| Potatoes  | 8,416,800   | 24,817    | 15,912,220  | 48,229    |  |  |  |
| Sugar   | 117.200     | 6,188     | 114,800     | 6,951     |  |  |  |
| Cane syrup for mixing                                 | 1,238,727   | 34,760    | 1,476,157   | 43,560    |  |  |  |
| Crude corn oil  | 0+0         | -         | 2,065,230   | 185,292   |  |  |  |
| Boneblack (purchased)                                 | 240,148     | 11,890    | 353,135     | 18,362    |  |  |  |
| Hydrochloric acid                                     | 519,146     | 7,272     | 605,419     | 9,152     |  |  |  |
| Sulphuric acid 50° Bé                                 | 8,173       | 252       | 7,876       | 236       |  |  |  |
| Other chemicals, soda ash, etc.                       |             | 25,128    |             | 26,869    |  |  |  |
| Containers and labels<br>All other materials<br>Total | =           | 625,231   | and<br>and  | 671,205   |  |  |  |
| Total   | **          | 3,641,501 | **          | 3,778,92  |  |  |  |



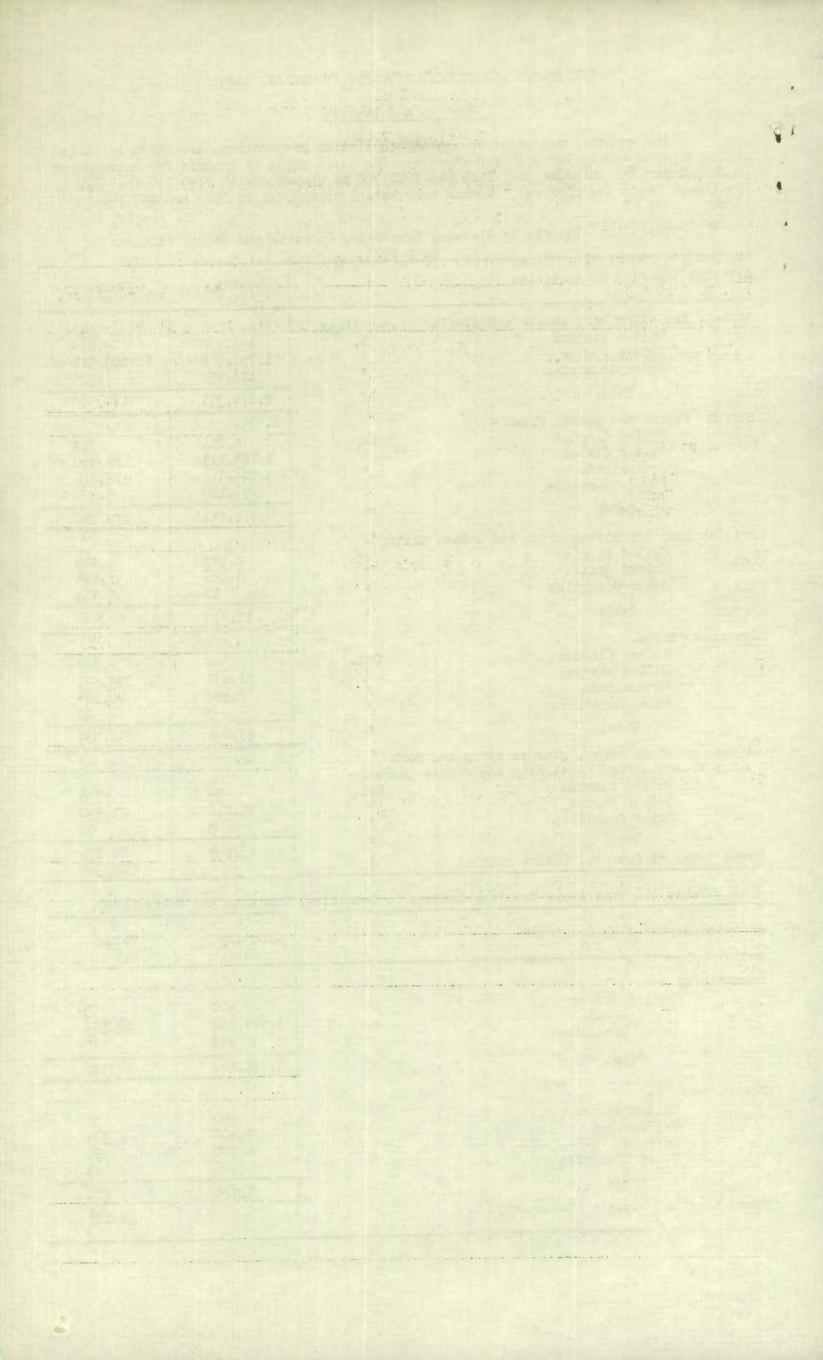
#### Imports and Exports

The quantity and value of starch and similar preparations are shown in Table 10 for imports and in Table 11 for exports. The total value of imports for consumption in Canada for the calendar year 1929 was \$682,360 as compared with \$789,110 in 1928. Exports of goods the produce of Canada were valued at \$55,246 in 1929 and \$53,747 in 1928.

Table 10. Imports by Classes, Countries, Quantity and Value, calendar

| уев   | r 1929.            |  |  |
|---|--------------------|--|--|
| Articles imported by countries  |                    | Quantity                                     | Value<br>\$                              |
| Starch, including corn starch and similar United Kingdom United States Other Countries Total  | preparations lb. n | 139,930<br>1,751,509<br>181,952<br>2,073,391 | 9,664<br>103,511<br>7,325<br>120,500     |
| Starch, potato and potato flour - United Kingdom United States Netherlands Other Countries  | lb. n              | 8,016<br>1,703,711<br>3,004,119<br>156,105   | 318<br>86,210<br>78,316<br>5,200         |
| Total  British gum, dry sizing cream and enamel of United Kingdom United States Other Countries Total   |                    | 2,357<br>9,006<br>10                         | 9,398<br>51,174<br>363<br>60,935         |
| Dextrine, dry - United Kingdom United States Netherlands Other Countries Total  | Cwt.               | 569<br>51,171<br>5,948<br>3<br>57,691        | 2,828<br>223,531<br>22,204<br>22         |
| Clucose or grape sugar, glucose syrup and syrup or any syrups containing admixture.  United Kingdom  United States Other Countries  Total  Grand total of Imports, (Value only) |                    | 95<br>19,811<br>3<br>19,909                  | 736<br>81,530<br>30<br>82,296<br>682,360 |

| Table 11. Experts of Canadian Produce by Countries, Quantity and Value, 1929. |                                 |                       |
|---|---------------------------------|-----------------------|
| Articles Exported by Countries  | Quantity Lb.                    | Value<br>\$           |
| Corn Starch - United States New Zealand Other Countries                       | 500<br><b>1,029,</b> 656<br>988 | 55<br>54,593<br>74    |
| Total   | 1,031,144                       | 54,722                |
| Potato Starch - United States New Zealand Bermuda Other Countries             | 500<br>3,400<br>1,300<br>700    | 31<br>329<br>81<br>83 |
| Grand total of Exports (Value only)   | 5,900                           | 524<br>55,246         |



### APPENDIX

## STARCH AND GLUCOSE MANUFACTURERS, 1929.

Canada Starch Co. Ltd.,

St. Lawrence Starch Co. Ltd.,

Geo. E. Full & Son,

St. Peter's Starch Co. Ltd.,

Murray Harbour Starch Co.,

Cardinal, Ontario.

Port Credit, Ontario.

Hunter River, Prince Edward Island.

St. Peter's, Prince Edward Island.

Murray Harbour, Prince Edward Island.

