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CANADA
DEPARTMENT OF TRADE AND COMMERCE
DOMINION BUREAU OF STATISTICS
FORESTRY BRANCH

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SASH, DOOR & PLANING-MILL INDUSTRY

in

CANADA

1932

(Subject to revision on further examination of individual reports)

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Note,- Production figures as given in this bulletin do not necessarily represent the total output in Canada of the commodities listed, as there may be also a considerable production in other industrial groups. For complete information this bulletin must be read with the rest of the series of wood-using industries and other publications of the Census of Industry.

DEPARTMENT OF TRADE AND COMMERCE
DOMINION BUREAU OF STATISTICS - CANADA
FORESTRY BRANCH

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THE SASH, DOOR, AND PLANING-MILL INDUSTRY IN CANADA

1931 AND 1932

Ottawa, March 1934.- A report on the sash, door and planing-mill industry in Canada for 1931 and 1932, has just been compiled by the Forestry Branch of the Dominion Bureau of Statistics. This industry includes planing-mills, and mills engaged primarily in the manufacture of builders' millwork. The chief products of the industry consisting of sash, doors, frames, blinds, millwork, moulding, matched and planed lumber, veneer and plywood amounted in 1932 to \$13,070,283; as compared to \$20,898,630 in 1931. In addition to their principal products, many of these mills manufacture also, as side lines and by-products, other wooden commodities such as hardwood flooring, boxes and containers, sporting goods, furniture and cabinetwork, vehicle supplies, boats, handles, woodenware, tanks, etc. The total value of these secondary products in 1932 was \$2,429,976, and in 1931 \$5,320,843. The total value of all products of the industry was \$15,500,259 in 1932 and \$26,219,473 in 1931.

There were 659 establishments in this class in 1932 and 673 in 1931. Their production includes the greater part of the sash, doors and mill-work made in Canada, but there are a number of other establishments classified under other industrial groups that manufacture these commodities as side lines to their principal products.

The industry in 1932 gave employment to 6,290 people, consisting of 1,238 male and 186 female employees on a salary basis, and 4,834 male and 32 female employees paid on wages. The total payroll in 1932 was \$5,514,957 and in 1931 \$8,346,474.

The raw materials of the industry consists chiefly of rough sawn lumber which in 1932 was used to the extent of 228,545 M ft. b.m. of softwood valued at \$5,906,503 and 23,560 M ft. of hardwood valued at \$1,140,204. Other raw materials consisted of logs and bolts of both softwood and hardwood, together with veneer, iron and steel, glass, hardware, paints, oils, etc. The total value of all materials in 1932 was \$8,073,672 and in 1931 \$13,703,622. The total value of fuel purchased was \$124,096 and the power employed in the industry amounted to over forty-seven thousand horse-power.

The total capital invested in the industry in 1932 amounted to \$37,434,946, as compared to \$40,790,104 in 1931. This capital was distributed as follows:- land, buildings, machinery and tools, 52 per cent, materials and stocks on hand 17 per cent, value of finished products 6 per cent, cash and accounts, 25 per cent.

The following tables include a summary of the principal statistics of the groups, the distribution of its mills, capital invested, employment, salaries and wages, fuel used, power employed, materials used, products manufactured.

THE SASH, DOOR AND PLANING MILL INDUSTRY, 1931 AND 1932.

Table 1.- Principal Statistics, 1931-1932.

Items		1931	1932
Establishments	No.	673	659
Capital Invested	\$	40,790,104	37,434,946
Employees on Salaries	No.	1,596	1,424
Salaries paid	\$	2,389,448	1,862,143
Employees on Wages	No.	6,356	4,866
Wages paid	\$	5,957,026	3,652,314
Fuel Used	\$	126,197	124,096
Power Employed	H.P.	44,912	47,262
Electricity purchased	K.W.H.	22,980,031	12,325,941
Electricity purchased	\$	338,758	286,402
Cost of Materials	\$	13,703,622	8,073,672
Value of Products	\$	26,219,473	15,500,259

Table 2.- Distribution of Establishments by Provinces, 1931-1932.

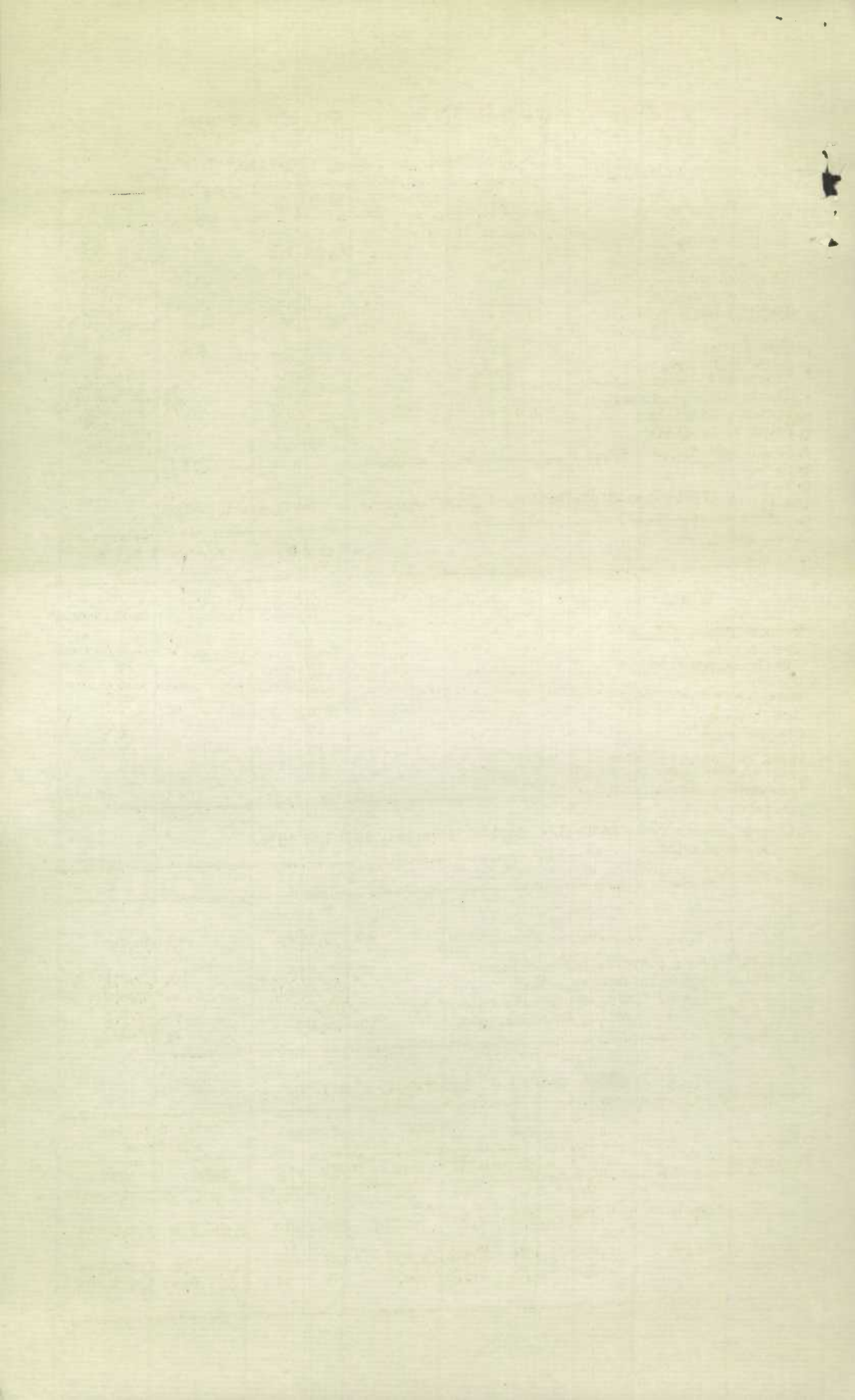
Provinces	1931 No.	1932 No.
CANADA	673	659
Prince Edward Island	4	4
Nova Scotia	28	27
New Brunswick	25	23
Quebec	250	249
Ontario	276	265
Manitoba	15	13
Saskatchewan	15	17
Alberta	16	16
British Columbia	44	45

Table 3.- Capital Invested, 1931 and 1932.

Items	1931 \$	1932 \$
TOTAL	40,790,104	37,434,946
Land, buildings, fixtures and machinery	20,432,276	19,495,211
Materials, stocks in process, etc.	7,526,314	6,170,607
Inventory value of finished products on hand	2,094,863	2,073,125
Cash, trading and operating accounts, etc.	10,636,151	9,696,003

Table 4.- Employment, 1931-1932.

Classes of Employees	Total Number of Employees		Males		Females		Total Salaries and Wages	
	1931	1932	1931	1932	1931	1932	1931	1932
	No.	No.	No.	No.	No.	No.	\$	\$
TOTAL	7,952	6,290	7,677	6,072	275	218	8,346,474	5,514,957
Salaried employees	1,596	1,424	1,374	1,238	222	186	2,389,448	1,862,143
Wage-earners	6,356	4,866	6,303	4,834	53	32	5,957,026	3,652,314



THE SASH, DOOR AND PLANING MILL INDUSTRY, 1931 AND 1932

Table 5.- Fuel Consumption, 1931-1932.

	Unit of Measure	Quantity		Value	
		1931	1932	1931	1932
				\$	\$
TOTAL		-	-	126,197	124,096
Bituminous coal, Canadian	ton	5,440	5,476	32,461	31,946
" " Imported	"	5,264	2,950	31,644	19,100
Anthracite coal	"	80	121	1,070	1,155
Lignite coal, Canadian	"	1,138	1,041	3,505	2,999
" "	"	-	-	-	-
Coke	"	9	27	91	261
Gasoline	Gal.	30,997	26,128	8,340	6,641
Kerosene or coal oil	"	796	1,205	189	299
Fuel oil and diesel oil	"	23,035	15,269	2,573	1,580
Wood	Cords	8,174	9,457	35,267	40,089
Mill waste	-	-	-	8,968	18,584
Gas (a) manufactured	m.c.ft.	70	10	98	10
Gas (b) natural	" "	1,452	1,180	600	475
Other fuel	-	-	-	1,391	957

Table 6.- Power Employed, 1931 - 1932

Kinds of power units	Number of Units		Rated Horse-power	
	1931	1932	1931	1932
TOTAL	2,278	2,315	44,912	47,262
Steam engines and turbines	178	191	14,354	17,265
Oil, gas and gasoline engines	113	117	1,441	1,452
Hydraulic turbines or water wheels	51	37	2,064	1,587
Electric motors, purchased power	1,936	1,970	27,053	26,958
Electric motors, generated power	43	66	772	1,023
Boilers installed	306	271	21,485	21,125

Table 7.- Materials Used - 1931 - 1932

		Quantity		Value	
		1931	1932	1931	1932
				\$	\$
TOTAL		-	-	13,703,622	8,073,672
Lumber or logs, softwood	Mft.b.m.	324,359	228,545	9,575,532	5,906,503
Lumber or logs, hardwood	"	42,639	23,560	2,208,386	1,140,204
Bolts (softwood)	cords	4,792	2,036	32,629	12,977
" (hardwood)	"	3,020	1,069	25,232	6,558
Veneer & plywood	M surf. ft.	8,351	6,218	396,097	263,674
All other materials	value	-	-	1,465,746	743,756

THE SASH, DOOR AND PLANING MILL INDUSTRY, 1931 AND 1932.

Table 8.- Production, 1931-1932

Products	Unit of Measure	Quantity		Value	
		1931	1932	1931	1932
				\$	\$
Principal Products -					
Sash, doors and other mill work	-	-	-	10,949,095	6,677,045
Moulding	-	-	-	906,815	594,015
All other matched lumber	M ft.b.m.	68,340	43,346	3,070,850	1,809,901
All other planed lumber	"	124,522	94,903	5,336,476	3,253,974
Veneer and plywood	M surf.ft.	4,730	15,977	635,394	735,348
TOTAL PRINCIPAL PRODUCTS		-	-	20,898,630	13,070,283
Secondary Products - Value only					
				\$	\$
Hardwood flooring				477,711	249,431
Boxes and containers				458,206	289,097
Furniture and other cabinetwork				470,312	187,491
Handles, dowels and turnery				128,321	89,627
Coffins, caskets and shells				61,536	50,243
Tanks, cisterns, troughs and silos				5,932	2,987
Hubs, spokes, carriage and wagon mat				5,329	2,349
Beekeeper's and poultrymen's supplies				3,138	946
Woodenware				17,791	14,129
Sporting goods				7,212	2,765
Boatbuilding				5,167	2,128
Agricultural implements				4,560	50
Wood pulleys and reels				529	1,335
Refrigerators				13,121	1,600
All other products				3,661,978	1,535,798
TOTAL SECONDARY PRODUCTS				5,320,843	2,429,976
GRAND TOTAL - ALL PRODUCTS				26,219,473	15,500,259

Note:- Data given here do not necessarily represent the total Canadian Production under each heading, since these products are also listed under other industries.

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