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CANADA  
DEPARTMENT OF TRADE AND COMMERCE  
DOMINION BUREAU OF STATISTICS  
FOREST PRODUCTS BRANCH

REPORT  
on the  
MISCELLANEOUS WOOD-USING INDUSTRY  
in  
CANADA  
1927

(Subject to revision on further examination of individual reports)

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Published by Authority of the Hon. James Malcolm, M.P.,  
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OTTAWA  
1929

**Note:**

Production figures as given in this bulletin do not necessarily represent the total output in Canada of the commodities listed, as there may be also a considerable production in other industrial groups. For complete information this bulletin must be read with the rest of the series on woodusing industries and other publications of the Census of Industry.



DEPARTMENT OF TRADE AND COMMERCE  
DOMINION BUREAU OF STATISTICS

CENSUS OF INDUSTRY - FOREST PRODUCTS BRANCH  
OTTAWA CANADA

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MISCELLANEOUS WOOD-USING INDUSTRIES, 1926-27

Ottawa, March, 1929.- A report has just been issued by the Forest Products Branch of the Dominion Bureau of Statistics dealing with a number of miscellaneous wood-using industries. This Branch of the Census of Industries publishes annually about thirteen special reports dealing with the more important wood-using industries including the manufacture of sash, doors and millwork, furniture, cooperage, boxes, wood-turning, woodenware, carriages and wagons, sporting goods, boats and canoes, lasts and trees, coffins and caskets and excelsior. The present report deals with firms which specialize more or less in the manufacture of beekeepers' and poultrymen's supplies, wooden piping, foundry patterns, pulleys, children's toy vehicles, wooden pumps, baby carriages and sleighs, wooden rules and spinning wheels. In cases where there are less than three firms engaged in a wood-using industry the details of production are included under the general item "All other wooden products".

There were 88 establishments engaged in turning out miscellaneous wooden products in Canada in 1927 with a capital investment of \$8,801,857. They employed 1,494 workers and distributed \$1,473,283 in salaries and wages. The fuel used by these firms was valued at \$95,935 and their power requirements were 5,463 H.P. Raw materials were valued at \$3,481,368 and the total gross value of production was \$6,752,411.

Out of the total of 88 establishments, 53 were located in Ontario and 20 in Quebec. British Columbia had 6, the Prairie Provinces 6 and the Maritime Provinces 3.

The most important single items of production were sleighs valued at \$229,070, patterns and models at \$171,332, garment hangers \$139,530, furniture and other cabinetwork \$94,324 and wooden pumps \$26,392.

In most cases these figures and those given in Table 4 of the report give the greater part of the production of the commodities mentioned but in some cases these products are manufactured as side lines to one of the twelve leading industries referred to above, in which case additional figures will be found in the separate reports on the industries in question. Among the products reported by the firms in this group will be found a number of commodities which properly belong under one of the larger industries such as the manufacture of sash and doors. Any sash and doors included in Table 4 of this report were manufactured as a side line to one of the miscellaneous industries.

In the case of wood-using industries there are so many firms which make a large variety of products that the separation of these establishments into distinct industries is difficult or impossible. The present report is more or less a gathering-up of the loose ends in order to present a series of reports on wood-using industries which will be as complete as possible.





MISCELLANEOUS WOOD-USING INDUSTRIES, 1927

Table 1. - Principal Statistics, 1926-27

Items		1926	1927
Establishments	No.	87	88
Capital invested	\$	7,178,582	8,801,857
Employees on salaries	No.	132	140
Salaries paid	\$	292,788	305,341
Employees on wages	No.	1,050	1,354
Wages paid	\$	889,280	1,167,942
Fuel used	\$	79,546	95,935
Power employed	H.P.	2,520	5,463
Cost of materials	\$	3,156,571	3,481,368
Value of products	\$	6,685,766	6,752,411

Table 2. - Distribution of Establishments by Provinces, 1926-27

Provinces	1926 No.	1927 No.
CANADA	87	88
Nova Scotia	2	2
New Brunswick	1	1
Quebec	15	20
Ontario	55	53
Manitoba	5	4
Alberta	2	2
British Columbia	7	6

Table 3. - Materials Used - 1926-27

		Quantity		Value	
		1926	1927	1926	1927
				\$	\$
TOTAL		-	-	3,156,571	3,481,368
Lumber or logs, softwood	M.ft.b.m.	9,654	4,201	355,793	181,141
Lumber or logs, hardwood	"	1,980	2,529	120,367	146,154
All other materials	Value	-	-	2,680,411	3,154,073





MISCELLANEOUS WOOD-USING INDUSTRIES, 1927

Table 4. - Products Manufactured, 1926-27

Principal Production		Quantity		Value	
		1926	1927	1926	1927
				\$	\$
Sleighs	No.	66,475	96,255	70,401	229,070
All other woodenware		-	-	16,133	18,072
All other woodturning		-	-	17,253	25,238
Wooden pumps	No.	3,676	2,670	33,449	26,392
Furniture and other cabinetwork		-	-	84,232	94,324
Beekeepers' supplies		-	-	20,359	18,497
Garment hangers		-	-	91,246	139,530
Patterns and models		-	-	191,595	171,332
TOTAL		-	-	524,668	722,455
Secondary Production includes preservation of wood and manufacture of --					
		-	-	5,440,606	5,454,022
Sash, doors and other millwork, planed lumber boxes, shooks, baseball bats, skis, all other sporting goods, marine and fishermen's supplies, hubs, spokes, etc. clothespins, washboards, ladders, kitchen woodenware, handles, dowels, spools and bobbins, tanks, cisterns, troughs, wooden pipes and conduits, lasts and trees, wood pulleys, rulers and tapes, spinning wheels, wood toys, lawn swings, baby carriages and sleighs, radio parts and accessories, wood fibre products, toy vehicles, tools, lat blocks, fibre furniture, wooden machinery parts, wooden rollers, fibre wood carvings, incubators and poultrymen's supplies.					
Repairs				339,451	22,672
All other products				381,041	553,262
TOTAL				\$6,685,766	\$6,752,411

Table 5. - Capital Invested, 1926-27

	1926	1927
	\$	\$
TOTAL	7,178,582	8,801,857
Land, buildings, fixtures and machinery	4,901,587	5,884,397
Materials, stocks, etc. on hand	1,436,540	1,592,361
Cash, trading and operating accounts	840,455	1,325,099





MISCELLANEOUS WOOD-USING INDUSTRIES, 1926-27

Table 6A. - Employment, 1926

Classes of employees	Total No. of employees	Males	Females	Total salaries and wages
		No.	No.	\$
TOTAL	1,182	1,103	79	1,182,068
Salaried employees	132	96	36	292,788
Employees on wages	1,050	1,007	43	889,280

Table 6B. - Employment, 1927

Classes of employees	Total No. of employees	Males	Females	Total salaries and wages
		No.	No.	\$
TOTAL	1,494	1,399	95	1,473,283
Salaried employees	140	105	35	305,341
Employees on wages	1,354	1,294	60	1,167,942

Table 7. - Fuel Used, 1926-27

Kind of fuel		Quantity		Value	
		1926	1927	1926	1927
TOTAL		-	-	\$ 79,546	\$ 95,935
Bituminous coal - Can.	tons.	10,007	6,848	59,823	41,331
" " Imported	"	-	4,304	-	26,299
Anthracite coal	"	21	8	325	120
Lignite coal	Can.	3	8	39	138
Coke	"	25	65	321	756
Gasoline	gals.	24,034	23,185	6,812	5,845
Kerosene or coal oil	"	-	32	-	8
Oil fuel	"	1,587	7,631	1,168	793
Wood	cord	347	428	1,823	1,406
Gas	M.c.ft.	3,383	68,823	5,296	17,969
Other fuel	-	-	-	3,939	4,770

Table 8.- Power Employed, 1926-27

Power units	No. of units		Total H.P.	
	1926	1927	1926	1927
TOTAL POWER USED	274	188	2,520	5,463
Stationary engines				
Steam	11	11	935	2,967
Oil gas and gasoline	12	10	59	64
Hydraulic turbines	3	4	34	35
Electric motors:-				
Purchased power	148	163	1,492	2,397
Generated power	53	28	513	133
Boilers installed	33	43	3,872	4,497





LIST OF MISCELLANEOUS WOOD-USING INDUSTRIES, 1927

NOVA SCOTIA

Canada Creosoting Co. Ltd.  
Halifax Pattern Works Ltd.

Truro.  
Halifax

NEW BRUNSWICK

Canada Creosoting Co. Ltd.

Newcastle

QUEBEC

Borduas, Theo.  
Cadorette, Michel  
Canada Creosoting Co. Ltd.  
Constantin, O'Brien and Delisle  
Dawson & North Pattern & Model Works  
Dominion Woodwork Ltd.  
Dupuy, P.  
Desmarais, Alex  
Guimont, Nap.  
Hayes, B.J.  
Labrecque, Jos.  
Lacroix, Jos.  
Ling & Sons, B.  
McMurray, Jos.  
Monty Adelard  
Montreal Pattern Works  
Sherbrooke Novelty Mfg. Co.  
Roxton BabyCarriage Co. Ltd.  
Simard, Alf.  
Turner Mfg. Co., Claude A.

St. Louis, St. Hyacinthe.  
rue Cascades, St. Hyacinthe.  
Canada Cement Bldg., Montreal.  
2144 rue Papineau, Montreal.  
130 Queen, Montreal  
Victoriaville.  
1048 rue Ontario, Montreal.  
155 St. Georges, Three Rivers  
Notre Dame Levis  
945 Bleury St., Montreal.  
40 $\frac{1}{2}$  Rue St. Georges, Levis  
rue St. Henri, Montreal  
Victoriaville  
St. Alexis des Monts  
Roxton Pond  
1202 Clarke St., Montreal.  
218 Ontario St. Sherbrooke  
Roxton Falls,  
rue St. Jean Baptiste, Jonquiere Ouest.  
199 Victoria St. Sherbrooke.

ONTARIO

Barrett & Son, Wm.  
Boyce & Salisbury  
Canada Creosoting Co. Ltd.  
Canadian Buffalo Sled Co. Ltd.  
Canadian Hanson & Van Winkle Co. Ltd.  
Canadian Splint & Lbr. Corporation Ltd.  
Canaham, & Co. Victor  
Childs & Son, J.A.  
Diamond State Fibre Co. of Can. Ltd.  
Dominion Pattern Works  
Durden & Wright  
Evans, O.J. Scenery Co.  
Gendron Mfg. Co. Ltd.  
Gibb, Walter T.  
Haglund, Louis  
Hamilton, A.  
Heywood-Wakefield Co. of Can. Ltd.  
Jameson, Geo. A.  
Johnson & Son. Ltd.  
Jones, W. J.  
Lufkin Rule Co. of Can. Ltd.  
Machon, E.R.  
Marbilart Ltd.  
Mitchell, Robt.  
Model Incubator Co.  
Mooney, John

Inglewood.  
Colebrook.  
Sudbury and Trenton.  
Preston  
15 Morrow Ave. Toronto.  
Pembroke.  
Guelph  
London  
235 Carlaw Ave. Toronto  
Clinton & Ruth St. Hamilton.  
Dufferin St. Toronto  
522 Bathurst St. Toronto  
137 Duchess St. Toronto.  
Walkerville.  
Fort William  
120 Adelaide W. Toronto.  
Orillia  
Granton  
Queen & Abell Sts., Toronto  
88 York St. London  
Windsor.  
1811 Dufferin St. Toronto  
27 Wilton Square. Toronto  
129-131 York St. Hamilton.  
196 Rive St. Toronto  
Freelton.





LIST OF MISCELLANEOUS WOOD-USING INDUSTRIES, 1927

ONTARIO - Concluded

McFarlane Mfg. Co. Ltd.	370 Main St. Toronto
McLean, Jas. H.	Trenton.
Peterboro Pattern-Works	Peterboro
Petrinka, M.	Preston.
Pilkey, Lyman	Claremont
Reeves Pulley Mfg. Co.	Pelham Ave. Toronto
Reichel, A.W.	Fisherville.
Seeley, Jos. P.	Fembroke
Simpson, R.D.	Welland
Shaw, Herbert G.	24 Mercer St. Toronto
Sidway-Topliff Co. Ltd.	97 Pelham Ave. Toronto
Standard Pattern Works, - Elliott & Scringes	x Clarke Ave. & Furton St. Hamilton.
Standard Handle & Pattern Co.	61 Duke St. Toronto 2.
Stephens Pattern Works	88 Water St. N., Galt.
Stone, John W.	Thessalon
Telfer, Wm.	Brantford
Tinkess, Geo. R.	Avonmore
Tinkess, J.C.	Hallville
Toronto Pattern Works	65 Jarvis St. Toronto 2.
Toronto Specialty Mfg. Co. Ltd.	9 Richmond St. E. Toronto 2.
Walters & Sons, J.	Kitchener
Watson Pattern Works	1260 Queen St. W. Toronto 3
Werlich Mfg. Co. Ltd.	Bishop St. Preston.
West Toronto Pattern Works	220 Medland St. Toronto 9.
Wills, John A.	17 Rolls Ave. St. Catharines
Victory Hanger Works	50 Alanson St. Hamilton.

MANITOBA

Brandon Pump & Windmill Works	Brandon
Canada Creosoting Co. Ltd.	Transcona
Kelner Mfg. Co.	Winnipeg Beach
Williamson, T.H.	Brandon.

ALBERTA

Alberta Wood Preserving Co.	Calgary.
Canada Creosoting Co. Ltd.	Edmonton.

BRITISH COLUMBIA

Benson's Pattern Works	309 Alexander St. Vancouver
Canadian Wood Pipe & Tanks Ltd.	550 Pacific St. Vancouver
Hodgson & Sons, S.P.	551 Thirteenth Ave. New Westminster.
Pacific Coast Pipe Co. Ltd.	1551 Granville St. Vancouver.
Rays Pattern Works	229 Alexandre St. Vancouver.
Vancouver Creosoting Co. Ltd.	Vancouver N.

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