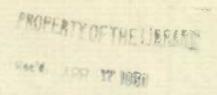
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FOREST PRODUCTS BRANCH

REPORT

on the

MISCELLANEOUS WOOD-USING INDUSTRIES

in

CANADA

1927 -- 1928

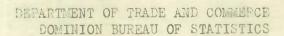
(Subject to revision on further examination of individual reports)

Published by Authority of the Hon. James Malcolm, M.P., Minister of Trade and Commerce

OTTAWA

1930

Note,— Production figures as given in this bulletin do not necessarily represent the total output in Canada of the commodities listed, as there may be also a considerable production in other industrial groups. For complete information this bulletin must be read with the rest of the series on wood-using industries and other publications of the Census of Industry.



CENSUS OF INDUSTRY - FOREST PRODUCTS BRANCH
OTTAWA CANADA

Dominion Statistician: Forest Products Statistics: R.H.Coats, B.A., F.S.S.(Hon), F.R.S.C. R.G.Lewis, B.Sc.F.

MISCELLANEOUS WOOD-USING INDUSTRIES, 1927-28

Ottawa, March, 1930 - A report has just been issued by the Forest Froducts Branch of the Dominion Bureau of Statistics dealing with a number of miscellaneous wood-using industries. This Branch of the Census of Industries publishes annually about thirteen special reports dealing with the more important wood-using industries including the manufacture of sash, doors and millwork, furniture, cooperage, boxes, wood-turning, woodenware, carriages and wagons, sporting goods, boats and canoes, lasts and trees, coffins and caskets and excelsion. The present report deals with firms which specialize more or less in the manufacture of beekeepers' and poultrymen's supplies, wooden piping, foundry patterns, pulleys, children's toy vehicles, wooden pumps, baby carriages and sleighs, wooden rules and spinning wheels. In cases where there are less than three firms engaged in a wood-using industry the details of production are included under the general item "All other wooden products".

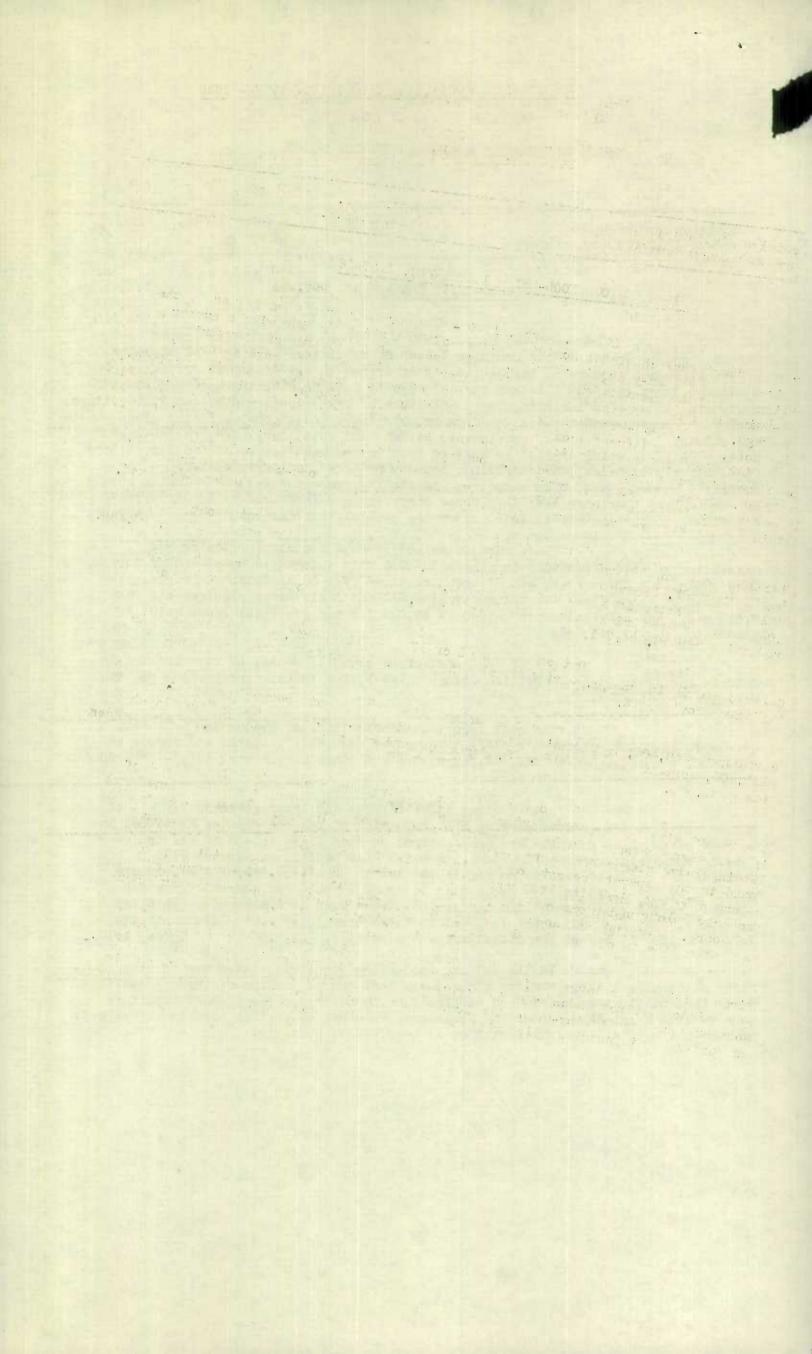
There were 87 establishments engaged in turning out miscellaneous wooden products in Canada in 1928 with a capital investment of \$9,663,329. They employed 1,687 workers and distributed \$1,447,725 in salaries and wages. The fuel used by these firms was valued at \$101,312 and their power requirements were 4,038 H.P. Raw materials were valued at \$4,019,375 and the total gross value of production was \$7,294,741.

Out of the total of 87 establishments, 52 were located in Ontario and 19 in Quebec. British Columbia had 5, the Prairie Provinces 8 and the Maritime Provinces 3.

The most important single items of production were baby carriages \$540,405, children's sleighs valued at \$420,493, patterns and models at \$191,500, garment hangers \$134,435, furniture and other cabinetwork \$71,747 and wooden pumps \$40,956.

In most cases these figures and those given in Table 4 of the report give the greater part of the production of the commodities mentioned but in some cases these products are manufactured as side lines to one of the twelve leading industries referred to above, in which case additional figures will be found in the separate reports on the industries in question. Among the products reported by the firms in this group will be found a number of commodities which properly belong under one of the larger industries such as the manufacture of sash and doors. Any sash and doors included in Table 4 of this report were manufactured as a side line to one of the miscellaneous industries.

In the case of wood-using industries there are so many firms which make a large variety of products that the separation of these establishments into distinct industries is difficult or impossible. The present report is more or less a gathering-up of the loose ends in order to present a series of reports on wood-using industries which will be as complete as possible.



MISCELLANEOUS WOOD-USING INDUSTRIES, 1927 - 1928

Table 1. - Principal Statistics; 1927 - 28

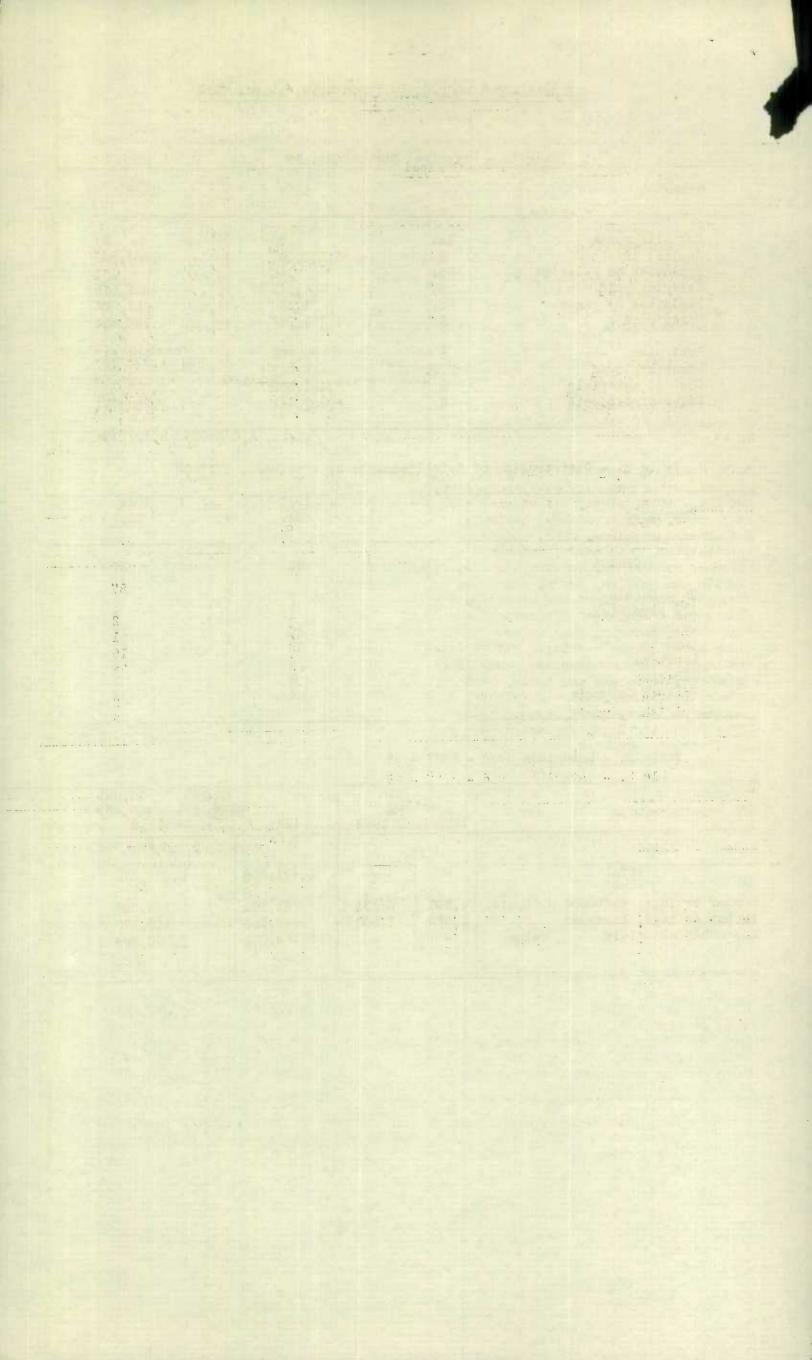
Items		1927	1928
Establishments	No.	88	87
Capital invested	\$	8,801,857	9,663,329
Employees on salaries	No.	140	151
Salaries paid	\$	305,341	319,575
Employees on wages	No.	1,354	1,536
Wages paid	\$	1,167,942	1,128,150
Fuel used	\$	95,935	101,312
Power employed	H.P.	5,463	4,038
Cost of materials	\$	3,481,368	4,019,375
Value of products	\$	6.752,411	7,294,741

Table 2. - Distribution of Establishments by Provinces, 1927-28

Provinces	1927 No.	192 8 No.
CANADA	88	87
Nova Scotia	2	2
New Brunswick	1	1
Quebec	20	19
Ontario	53	52
Manitoba	4	6
Alberta	2	2
Eritish Columbia	6	5

Table 3. - Materials Used - 1927 - 28

	Quantity		Value		
	1927	1928	1927	1928	
			\$	\$	
TOTAL	-	-	,3,481,368	4,019,375	
Lumber or logs, softwood M.ft.b.m.	4,201	3,233	181,141	145,707	
Lumber or logs, hardwood "	2,529	1,800	146,154	113,379	
All other materials Value	-	-	3,154,073	3,760,289	



MISCELLANEOUS WOOD-USING INDUSTRIES, 1927-1928

Table 4: - Products Manufactured, 1927-28

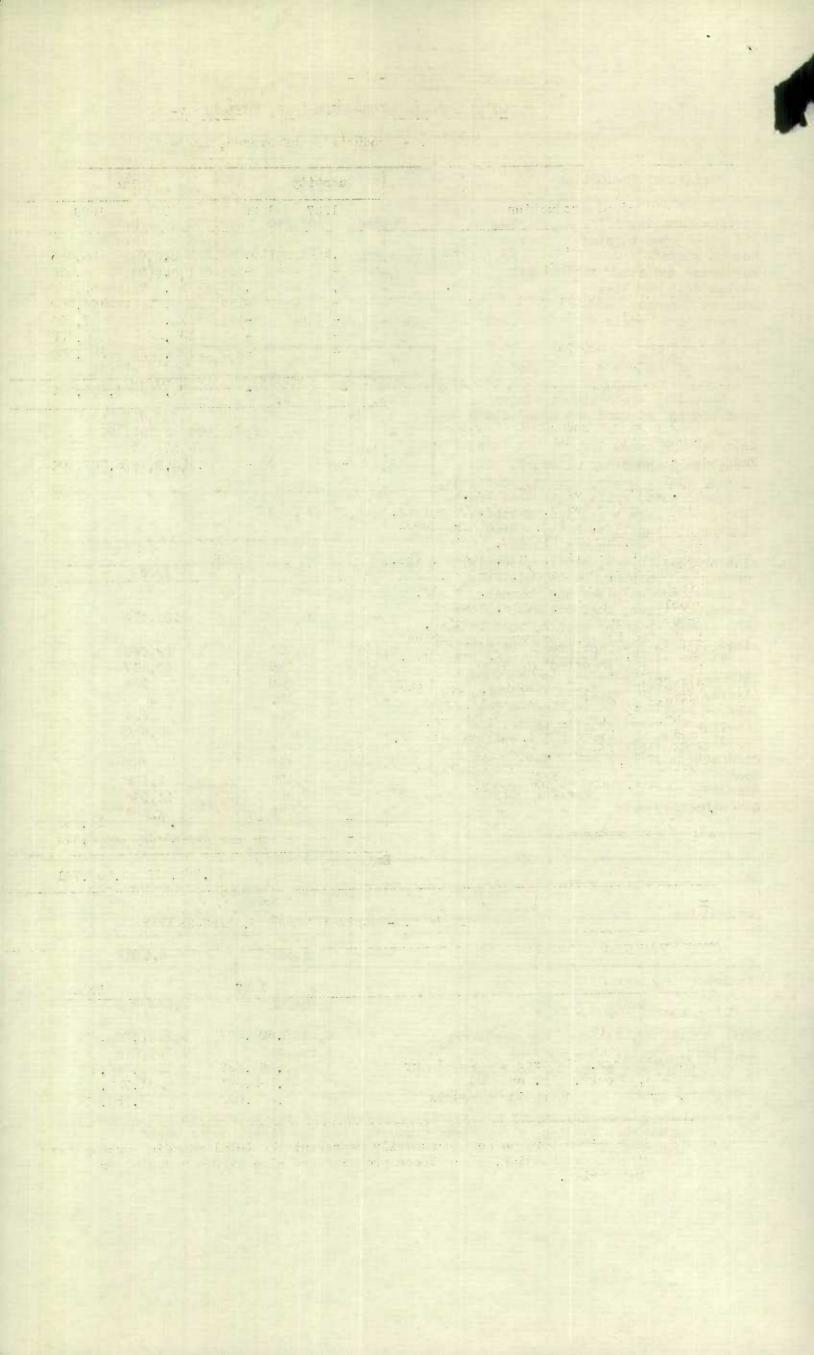
Hars March 1977 The Hars Hard	Quantity		Value		
Principal Production	1927	1928	1927	1928	
Sleighs (children's) All other wood-turning Wooden pumps Furniture and other cabinetwork Beekeepers' supplies Garment hangers Patterns and models	96,255	208,340	25,238	67,504	
TOTAL	-	-	704,383	1,008,277	
Secondary Production includes preservation of wood and manufacture of Sash, doors and other millwork,		900	5,472,094	5,797,404	
planed lumber boxes, shooks, toboggans, baseball bats, skiis, all other sporting goods, oars & paddles, marine & fishermen's supplies, hubs, spokes, etc. clothespins, washboards, ladders, kitchen woodenware, handles, dowels, spools and bobbins, tanks, cisterns, troughs, wooden pipes and conduits, lasts and trees, wood pulleys, rulers and tapes, spinning wheels, wood toys, lawn swings, baby carriages and sleighs radio parts and accessories, wood fibre products, toy vehicles, tools, wood flour, hat blocks, fibre furniture, wooden machinery parts, wooden rollers, fibre wood carvings, incubators and poultrymen's supplies, match splints and cases, scenery and signs.					
Repairs All other products	-	ona ena	22,672 553,262	14,181 474,879	
TOTAL			6.752.411	\$7,294,741	

Table 5. - Capital Invested, 1927-28

	1927	1928
	\$	\$
TATOT	8,801,857	9,663,329
and, buildings, fixtures and machinery	5,884,397	6.154.876
faterials, stocks, etc. on hand	1,592,361	1,752,079
Cash, trading and operating accounts	1,325,099	1,756,374

X

x Note: Data given here do not necessarily represent the total Canadian production under each heading, since these products are also listed under other industries.



MISCELLANEOUS WOOD-USING INDUSTRIES, 1927-28

Table 6A. - Employment, 1927

Classes of employees	Total No.	Males	Females	Total salaries and wages
TOTAL	1,494	No. 1,399	No. 95	1,473,283
Salaried employees Employees on wages	140	105	35 60	305,341 1,167,942

Table 6B. - Employment, 1928

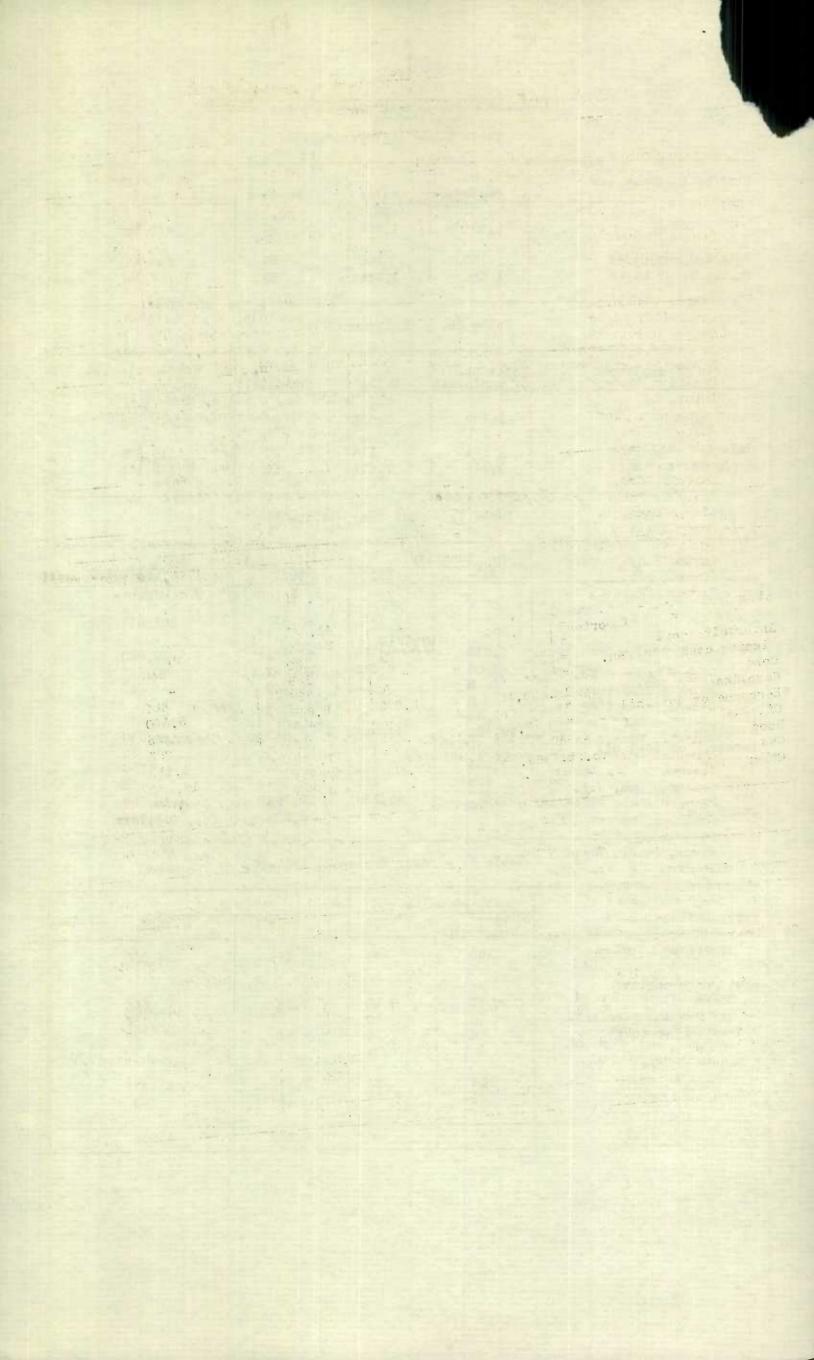
Classes of employees	Total No. of employees	Males	Females	Total salaries and wages
TOTAL	1,687	No. 1,591	No. 96	\$ 1,447,725
Salaried employees Employees on wages	151 1,536	114	37 59	319,575 1,128,150

Table 7. - Fuel Used, 1927 - 28

		Quantity		Va	lue
Kind of fuel		1927	1928	1927	1928
				\$	\$
TCTAL			-	95,935	101,312
Bituminous coal .	- Can. tons.	6,848	6,135	41,331	29,080
11 11	Imported"	4,304	6,445	26,299	40.417
Anthracite coal	11	8	15	120	233
Lignite coal	Can.	8	-	138	-
Coke	11	65	76	756	824
Gasoline	gals.	23,185	22,862	5,845	5,540
Kerosene or coal	oil "	32	115	8	35
Oil fuel	11	7,631	7,531	793	753
Wood	cord	428	221	1,406	1,118
Gas	M.o.ft.	68,823	86,389	17,969	18,983
Other fuel	-			4,770	4,329

Table 8. - Power Employed, 1927-28

	No. of units		Total H. P.	
Power Units	1927	1928	1927	1928
TOTAL POWER USED	188	247	5,463	4,038
Stationary engines				
Steam	11	10	2,967	685
Oil gas and gasoline	10	10	64	136
Hydraulic turbines	4	3	35	30
Electric motors:				
Purchased power	163	224	2,397	3,187
Gonerated power	28	57	133	620
Boilers installed	43	46	4,497	4,592



LIST OF MISCELLANEOUS WOOD-USING INDUSTRIES, 1927

NOVA SCOTIA

Canada Creosoting Co. Ltd. Halifax Pattern Works Ltd.

Truro Halifax

NEW BRUNSWICK

Cenada Creosoting Co. Ltd.

Newcastle

QUEBEC

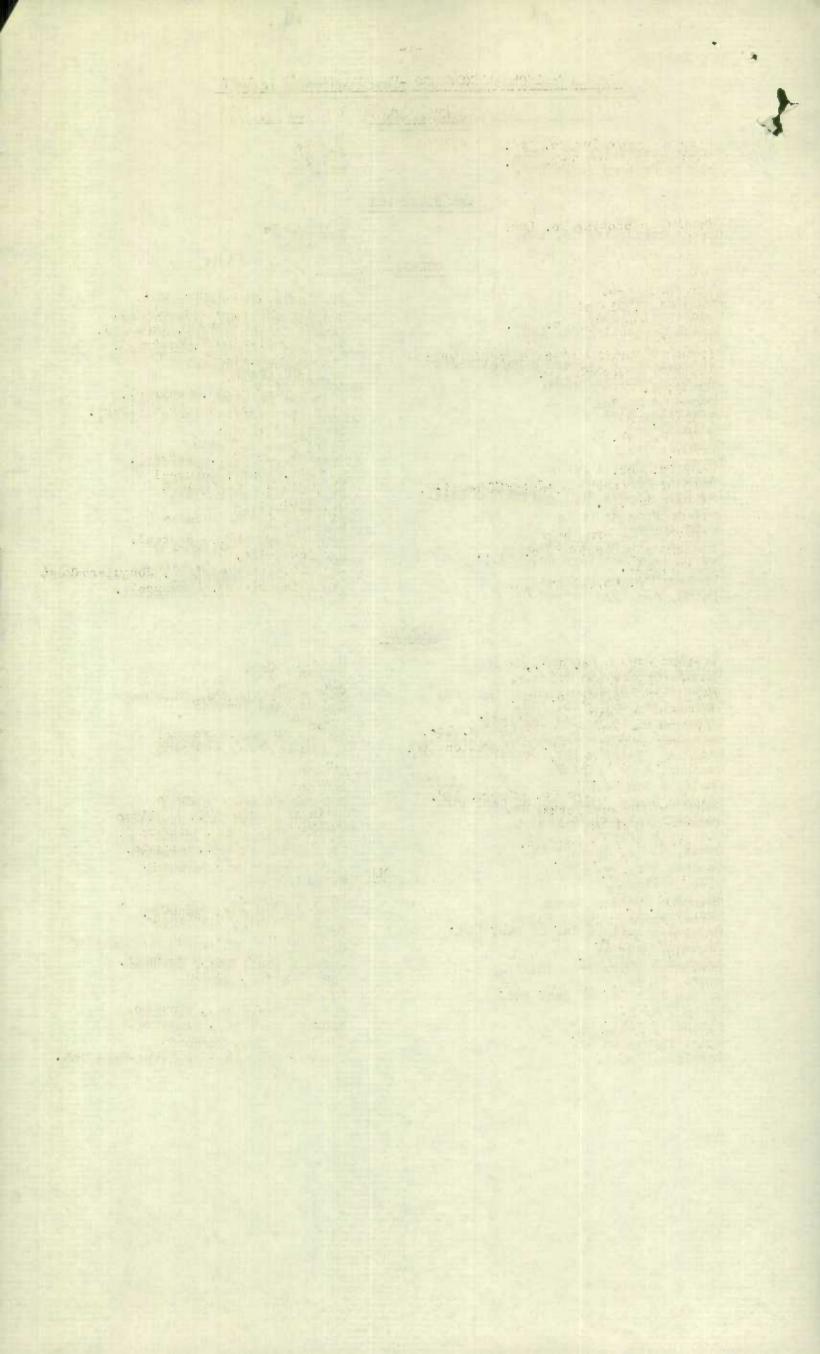
Borduas, Theo. Cadorette, Michel Canada Creosoting Co. Ltd. Z. Delisle Dawson & North Pattern & Model Works Dominion Woodwork Ltd. Dupuy, P. Desmarais, Alex Elliott, Roy Guiment, Nap. Haves, B. J. Lacroix, Jos. Les Bois Francs des Laurencides Lie. Ling & Sons, B. Monty Adelard Montreal Pattern Works Rexton Baby Carriage Co. Ltd., Simard, Alf. Turner Mfg. Co., Claude A.

St. Louis, St. Hyacinthe. Rue Cascades, St. Hyacinthe. Canada Cement Bldg., Montreal. 2144 Rue Papineau, Montreal. 130 Queen, Montreal. Victoriaville. 1048 Rue Ontario, Montreal. 155 St. Georges, Three Rivers. Shawville, Que. Notre Dame de Levis. 945 Bleury St., Montreal. Rue St. Henri, Montreal St. Lin de Laurentides Victoriaville Roxton Pond 1202 Clarke St., Montreal. Roxton Falls. Rue St. Jean Baptiste, Jonquiere Quest 199 Victoria St. Sherbrooke.

ONTARIO

Becker Moore & Co. Inc., Boyce & Salisbury Canada Creosoting Co. Ltd. Canadian Buffalo Sled Co. Ltd. Canadian Hanson & Van Winkle Co. Ltd. Canadian Splint & Lbr. Corporation Ltd. Canaham, & Co. Victor
Childs & Son, J.A.
Diamond State Fibre Co. of Can. Ltd. Dominion Pattern Works Dierden & Wright Evans, O. J., Scenery Co. Gendren Mfg. Co. Ltd. Gibb, Walter T. Haglund, Louis Hamilton, A. Heywood-Wakefield Co. of Can. Ltd. Jameson, Geo. A. Johnson & Sen Ltd. Jones. W. J. Lufkin Rule Co. of Can. Ltd. Machon, E. R. Mitchell, Robt. Model Incubator Co. Morrison, Wm. F.

Ottawa, Ont. Colebrook Sudoury and Trenton Preston 15 Morrow Ave. Toronto. Pembroke. Guelph London 235 Carlaw Ave. Toronto Clinton & Ruth St., Hamilton 1351 Dufferin St. Toronto 4. 522 Bathurst St., Toronto. 137 Duchess St. Toronto. Walkerville. Fort William. 120 Adelaide W. Toronto. Orill a Granten Queen & Abell Sts., Toronto. 88 York St., London. Windsor. 1811 Dufferin St., Toronto. 129-131 York St., Hamilton. 196 River St., Toronto. 156 St. Paul St., St.Catharines, Ont.



LIST OF MISCELLANEOUS WOOD-USING INDUSTRIES, 1927

ONTARIO - concluded

McLean, Jas. H. Peterboro Pattern Works Petrinka, M. Pilkey, Lyman Reeves Pulley Mfg. Co. Reichel, A. W. Seeley, Jos. P. Simpson, R. D. Shaw, Herbert G. Sidway-Topliff Co. Ltd., Stephens Pattern Works Stone, John W. Telfer, Wm. Tinkess, Geo. R. Tinkess, J. C. Toronto Pattern Works Toronto Specialty Mfg. Co. Ltd. Walters & Sons, J. Watson Pattern Works Werlich Mfg. Co. Ltd. West Toronto Pattern Works Wills, John A. Victory Hanger Works Smith, Jno. A.

Trenton Peterboro Preston Claremont Pelham Ave., Toronto Fisherville Pembroke Welland 24 Mercer St., Toronto. 97 Pelham Ave., Toronto Standard Pattern Works, Elliott & Scringes Clarke Ave. & Bunton St. Hamilton Standard Handle & Pattern Co. 61 Duke St. Toronto 2. 88 Water St. N., Gelt. Thessalon Brantford Avonmore Hallville 65 Jarvis St. Toronto 2 9 Richmond St. E. Toronto 2 Kitchener 1260 Queen St. W. Toronto 3 Bishop St. Preston 220 Medland St., Toronto 9 17 Rolls Ave., St. Catharines 50 Alanson St., Hamilton. Chesterville, Ont.

MANITOBA

Brandon Pump & Windmill Works Canada Creosoting Co. Ltd. Inter-locking Construction Co. Ltd. Kelner Mfg. Co. Williamson, T. H. Winnipeg Pattern & Model Works

Brandon Transcona Yeoman & Pacific Sts, Winnipeg Winnipeg Beach Brandon 125 Pacific Ave., Winnipeg

ALBERTA

Alberta Wood Preserving Co. Canada Creosoting Co. Ltd.

Calgary Edmonton

BRITISH COLUMBIA

Benson's Pattern Works Canadian Wood Pipe & Tanks Ltd. Hodgson & Sons, S. P. Pacific Coast Pipe Co. Ltd. Vancouver Creosoting Co. Ltd.

309 Alexander St. Vancouver 550 Pacific St., Vancouver 551 Thirteenth Ave., New Westminster 1551 Granville St., Vancouver Vancouver N.



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