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PRODUCTION

CRAFTS

NEW BRUNSWICK:





Industry Canada

JUL 2 0 1998

An action/research study of the problems and potential of gualty, production-mentes and the problems

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- April 30/82.



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Opinions expressed in this paper are those of the author and do not necessarily represent departmental policy.

ACKNOWLEGEMENTS

This report culminates a 15-month period of study. I hope it will contribute significantly to the understanding of professional craft in Canada, and of production craft in particular. Sincere thanks for this opportunity are extended to the four departments involved:

Department of Communications, Ottawa

Department of Supply and Services, Ottawa

Department of Youth, Recreation and Cultural Resources, New Brunswick

Department of Commerce and Development, New Brunswick

Especially, I would like to express gratitude not only for the opportunity, but also for the fine working relationship and support, to George Fry, Director of Crafts, New Brunswick, Cecil Freeman, Commerce and Development, New Brunswick and Brian Kinsley, Department of Communications, Ottawa.

This report is dedicated to the many New Brunswick craftspeople who have shared their time and spoken so openly with me. This work could not have been done without their enthusiastic participation.

A complete list of all the people consulted during this project is provided in Appendix A. Thanks are owed to all of them.

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May 31, 1982.

The machine, of course, came into being for man's use and advantage; therefore, we need not avaoid it but should find a way of using it more cleverly than we have done hitherto. The problem is not a matter of either hand or machine, but of utilizing both. We have yet to discover just what is suitable work for each. To this end, again, it is a truly new kind of designer that is needed. He must, in the first place, know beauty at sight; then it is essential that he should understand the principles of mechanics and their operation in industry yet at the same time must also appreciate fully the value of handwork. Such designers could make machine-made products better and healthier. But they must not forget that the machine, too, has its limitations. The best course, probably, is that handwork and the machine should cooperate and supplement each other's shortcomings....

from
The Unknown Craftsman, A Japanese
Insight into Beauty, by
Soetsu Yanagi

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SUMMARY

This 15-month contract commenced in November 1980. Its purpose was to explore the problems and potential of industrially-oriented craft in Canada through an action-research project with professional craftspeople in New Brunswick.

The New Brunswick craft industry consists of 80-100 full-time producers, with sales in excess of \$3 million annually (N.B. government estimate). In Canada as a whole there are about 4,000 full-time craft producers, with sales of about \$100 million annually (Canadian Craft Council estimate).

The effects of the current recession have not yet been measured on craft sales, but the growth in sales over the last five years provincially and federally has been well in excess of inflation (Province of New Brunswick and the Canadian Craft Council estimates). Also, there are continuous strong indications that creativity and quality are increasingly important factors in an increasinly sophisticated market. In supporting quality in craft production, government can therefore work toward both cultural and economic goals simultaneously.

paragrain

Of Canada's full time craft producers only a fraction will be interested in a more industrial mode of operation. Fifty-six New Brunswick craftspeople inquired about the project, and of these 12 were accepted in a marketing effort at national trade shows. That effort was funded independently by the Province of New Brunswick. The momentum generated by the contract continues to build, with seven of those operations showing strong promise as small, high design craft industries selling on the national market. Another 11 New Brunswick craftspeople have expressed an interest in the production direction. At the project close a questionnaire was completed by those craftspeople who worked intensively with the project, and results show the project was evaluated very highly as a development effort.

Three distinct approaches to craft were identified by the project: craft medium art, studio craft (involving by-hand production and custom work), and production or industrially-oriented craft (where reproduction processes are utilized by employees in an entrepreneurial operation). The contract focussed on the third approach.

This report maps out the production route for government planners, future fieldworkers and craftspeople. It confirms that the production approach has the greatest economic potential, but reports that studio craft (by-hand production in very small, locally-oriented operations) is continuing to provide many people with a modest but viable income and should not be overlooked as a contributor, both culturally and economically. The research confirmed repeatedly that an individual's decisions about craft direction should be based on personal goals and inclinations, and not merely on the prospect of greater financial gain.

The research found that government is serving production craft quite well in New Brunswick. It was beyond the contract's scope to ascertain whether this is the case elsewhere. Certain needs, were only met as a direct result of this project, however, but initiatives begun here as research are being continued by the Province as program, if on a more modest basis. Certain other needs remain unmet but efforts under way may recitfy the situation.

The key problems to be surmounted are the need for consulting (fieldworker) assistance with long-term planning, project evaluation, technological search and design for production; and assistance with capital financing, marketing, and the cost of new product development.

These problems can be met by existing programs within the federal and provincial governments with modest budget allocation if the peculiar characteristics, potential and growth pattern or industrially-oriented craft are recognized and understood. This report attempts to provide the information base for such an understanding.

The budget increments to existing programs required to adequately serve the emerging production craft sector is estimated for the known New Brunswick situation. This totals to an annual expense of \$114,000 (1982 dollars), with a projected return of 30 new jobs within three years for about \$342,000 in wages annually. Some of the calculated budget is already committed.

Extrapolated to the national level the recommended investment, totally federal and provincial contributions, is \$4.58 million per year for a projected gain of 1,200 jobs within three years and \$12,480,00 per year in wages. Expenditure on production craft development by government appears to be a good investment.

A look at the diverse needs of the developing production craft sector resulted in the recommendation that craft should continue to be a responsibility shared by a number of departments at both levels of government, with the provision that the department closest to craft at each level function as coordinator of services. Federally, this would be the Department of Communications, and its Arts and Culture Branch. In New Brunswick this would be the Department of Youth, Recreation and Cultural Resources, and its Craft Division. Close liaison with craft's professional organizations, the craft councils, is strongly recommended in the development of policy and program, and in some cases it may prove appropriate to contract out certain program responsibilities to the councils.

The three different approaches to craft do overlap, but their unique characteristics must be appreciated for a sensitive and effective intervention by government. The most effective stimulus to craft will result from focussed programs that together encourage all forms of craft. A craft sector that is healthy across the spectrum, from art to industry, will be vital and self-stimulating.



In this wider perspective, the report notes three problem areas for craft medium art and studio craft that should be looked at in detail. These are their need for capital assistance when demonstrated to be commercially viable, the costs of apprenticeship, and the need for fieldworkers in the craft art area.

Lastly, a note on the style of this report. The report speaks to several audiences: government, craft, and those government officials who may be working directly with craft producers. This is quite deliberate. The consultant's opinion is that a sensitive and appropriate government response will only come with a ground-level understanding of the problem. In reading material geared at times to the craft community, government officials will hopefully gain more understanding of craft realities, problems and potential than could be gained from a more remote report.

Craft, and industrially-oriented craft in particular, has great 'potential in Canada. But without sensitive government assistance, few of its creative, hard working but low income practitioners will be able to break out of their pattern of subsistence.

CHAPTER ONE:

OVERVIEW

Background

This project began with concern for the survival of full-time professional crafts in Canada. It was thought that we may see an end to full-time professional craft if earning power is not improved. As one New Brunswick craftsman put it, very bluntly: "We used to be young, but now we're just poor".

This perspective now seems

too bleak. Professional craft will survive even the

present hard times. However, if craftspeople are "getting by"

and a few flouish, this must be recognized as relative. The eight

full-time craftspeople I have worked with in this project are

among New Brunswick's best, they work very hard, yet in 1981

the seven who provided data netted an average of \$9,742, for an average

owner(s) workyear of 71 workweeks, or \$137 per workweek. Many craftspeople

live a relatively simple and self-sufficient lifestyle where

this level of income goes furthest. Nevertheless most do feel

squeezed, and few in fact achieve a professional income

commensurate with their training, experience and investment.

This project also began with a concern that government did not recognize, understand and encourage economic development at an early enough stage. What of the rough road to the first employee? The first five? It is at that latter stage that government, lending institutions and the academic study of business usually get interested.

*See questionaire results, Appendix B-2, question 4b.

Finally, this project began with a very specific focus: it was to examine the potential of industrially-oriented craft, where craftspeople employ reproduction techniques, and employees, in the execution of their designs. The hypothesis was that the highest level of design quality and workmanship, as well as quantity, market acceptance, and higher profitability could all be achieved with the introduction of carefully selected and executed reproduction techniques. This approach to craft is relatively uncommon in Canada. The project seems to have confirmed the attractiveness of this approach, for those so inclined. The project has also clarified many implications and pitfalls.

It was recognized by both the consultant and sponsors that this subject required an indepth, action-oriented research approach. This was not to be a statistical study, but an examination based on an action program, and on a very broad consultative base. (A complete list of the 120 people consulted is provided as Appendix A.) Given this approach, this consultant's background as a professional craftsman was deemed important for both his craftsman's perspective, and for his ability to gain credibility within the craft community.

Approval was given in November 1980 to undertake a 15-month project of this nature, primarily in New Brunswick, with the following objectives:

- To find between 12 and 20 accomplished, established, professional New Brunswick craftspeople that were interested in exploring the designer/reproduction option.
- To act as a free consultant to those craftspeople, helping them with goal decisions, design for reproduction, production technologies, marketing, business planning and access to government services.
- 3. To report to the sponsoring governments on the viability and pitfalls of production craft as defined here, the role of the production craft worker, and role of government.

New Brunswick was selected as the focus for the action component for a number of reasons. Professional craft, and production-oriented craft is quite active here and quality standards are high. The consultant already had extensiveknowledge of the New Brunswick craft community, and credibility was already reasonably well developed. Finally, the New Brunswick government is one of the leaders in craft development in Canada, with an active craft school and development program in place since 1946.

Some craftspeople, provincially and nationally, have heralded this examination as timely, and over the course of the work the impression is that this minority is growing. But most craftspeople consulted levelled strong challenges at the concept of reproduction craft, reflecting the predominance of handwork in the value system of contemporary Canadian craft. These challenges are addressed directly in these pages.' The most important response remains the fact that reproduction craft as defined here is but one approach among several.

Project History

The project, as it unfolded, fell into three phases. The first was introductory. The second centered on two critical workshops and the question of project direction. The third centered on marketing, and on preparing products and processes for the market opportunity perceived.

The first phase involved:

- long discussions with craftspeople known to have an interest in productio oriented craft.
- · a general mailing to all known craftspeople in New Brunswick, inviting participation.
- preliminary review of government support for small industry and production-oriented craft in particular.
- · concept development discussions.
- basic research into relevant industrial equipment and processes, in leather working, woodturning, ceramic casting, metal casting, fabric cutting, silkscreen, metal die punching and machine knitting.
- · market research on selected pieces.
- · research into marketing entions

The central lesson that emerged from the first phase was the importance of clarity of direction: "What do you want to do with your life? Where do you want to be in five years? Do you really want to go in a production direction?"

Thus it was that a Long Term Planning Workshop was held, with Bill Yerxa, a local planning consultant. In retrospect, this marked the beginning of phase 2. Some craftspeople subsequently dropped out. One was more fully committed than ever to an industrial direction. Most recognized their own schi zophrenia: they were interested in doing more with production, but still wanted to follow up other approaches to craft.

A second workshop, on Marketing Production Craftwork, was , held eight weeks later. For this we had help from Marget Davis, who had been involved in craft development and national marketing in Newfoundland for the previous five years. With her help and enthusiasm it was decided to seek additional provincial support for a collective boothat major wholesale gift shows.

the shows once again in the fall, and then decide on a longer

Phase 3 focussed on this goal. Ultimately, additional support was secured from the Province of New Brunswick, appropriate products and production plans were prepared, and in January and February, the work was shown in Toronto and Calgary. Sales were modest, but encouraging, and a tremendous amount was learned. The province plans to try

committment.

At the Time of Writing

Many of those showing work in Toronto and Calgary are using reproduction techniques at some point in their production process that were developed with the help of the project. For example, one potter is slip casting, an enamelist is

moving into die cutting and machine stitching. It became apparent that national wholesaling requires a very different approach to craft than that of the studio craftsperson serving the local market.

Over the 15-month project, expressions of interest have been received from 56 craftspeople. Of these 25 were deemed to have the design skill, craftsmanship, management potential, and entrepreneurial drive to receive support and encouragement. Twelve were ready to present product lines at the major trade shows, and subsequently eight remain actively pursuing the nationally-oriented designer/reproduction approach. Another eleven continue to move in this direction but are at an earlier stage.

To put these numbers in context, about 150 craftspeople in New Brunswick regularly sell at retail craft fairs, of which 80 to 60 are full time professionals. This compares to a provincial industrial base of 1200 firms (1980 estimate), of which 847 employ fewer than 25, and 57 employ over 200.

are more

Most of those still actively oriented to production at the time of writing comfortable with the ideas explored by the project. They seem to have sorted out their own priorities, and are finding ways to utilize industrial equipment and processes in craft, without losing themselves as craftspeople. Excepting a pewter operation which employes five people, they are still one to two person operations. They don't know exactly where they are headed, they don't know how large their businesses will get, but they seem now to be in control, and are prepared for slow but steady development. A breakdown by medium of all the New Brunswick craftspeople involved with the project is presented in Table 1.

TABLE 1: N.B. CRAFTSPEOPLE AND CRAFT PARTNERSHIPS THAT HAVE EXPRESSED INTEREST IN PRODUCTION

		·					T
-	MEDIUM	EXPRESSED INTEREST	ONE SESSION WITH CONSULTANT	MORE THAN ONE SESSION WITH CONSULTANT	ATTENDED GIFT SHOWS	PLANNING.TO REAPPEXCEOR GIFT SHOWS	WAS NOT AT GIFT SHOWS BUT HAS CONTINUING POTENTIAL FOR PRODUCTION OR RECENTLY EXPRESSED GNTEREST
	CLAY	10	3	6	3	. 1 .	2
	ENAMEL	2	0	2	1	7	0
	FABRIC	. 11	4	3]	0	4
	GLASS	3	. 2	1	, O	0	0 ,
	LEATHER	4	Ô	3	2	1	1
	METAL	11	2	4	2	2 .	1
	PAPER	2	0	Ī	1	ī	0
	WAX	1	1	0	0	0	1
•	WOOD	12	. 3	6	. 2	1	4 *
	TOTALS	56	15	25	12	7	13*

*Two oriented to materials supply, not finished products Note: About 25 of the 56 craftspeople or craft partnerships that expressed interest receive the majority of their income from their craft. All told, this can be said of 80 to 100 craftpeople or partnerships in the province. To get a concrete measure of this project's impact, Larry Heinlein, a consultant specializing in psychological testing and project evaluation was sub-contracted to design and evaluate a questionnaire of the eleven craftspeople most actively involved. (See Appendix B.) The responses indicate

that as a group the chaft clients were quite pleased with the program. When asked how useful the project has been to them, on a latot5 scalescale where 5 was "very useful", the median answer was 4, with a range of 5 to 2. Nine of 11 indicated the 15 month project had affected the direction their business was taking. When asked how it had affected their business they offered a range of responses, from gained perspective about business possibilities, marketing, promotion and small production, to motivation and assistance in putting previous plans into action or confirming prior direction.

Three of the eleven have decided that the prodution route is not for them, and they credit the project for helping them to this decision. Nine of eleven wish to see a project such as this continue, although most had comments or changes they would like to see.

Of the 8 full-timerprofessionals in the group (defined as those who earned a majority of their income from their craft business for at least one year), the median time in full time business was 6 years, with a range of 3½ to 10. Only one shop employed anyone full time other than the owner(s) in 1981, and that shop at a level of 200 workweeks.

In contrast, the median figure the full-timers reported for workweeks of non-owner time employed in 1981 was only 5. With when asked how many people they would be comfortable employing, assuming the business continuing potential for growth, the full-timers had a median reported answer of 2.5 people full time (125 workweeks) and a range of 1 employee to 4 or more. The part-primers were more amibitious, with a median answer of 3 employees, and a range of 2 employees to 4 or more.

Appendix B-1 provides a detailed analysis of the questionaire results. Further information can be gleaned from that report for special purposes. Development workers, for example, may be interested in the reported breakdown of expenses.

At the time of writing, one of the full-timers is awaiting a decision on assistance for a major tool-up from the New Brunswick Assistance to Samll Industry Program. Another is developing a production line for industrial markets. Two of the three part-timers have left their teaching positions to develop their businesses full time. With help from this consultant, subsidized by the New Brunswick Department of Youth, Recreation and Cultural Resources, these two with five of the full-timers are investigating the possibility of forming a marketing group to provide aggressive back-up to the trade show presentation. This would include developing quality brochures, conducting market research, and possibily putting an agent on the road in the East. The consultant is currently conferring for the group with the New Brunswick Department of Commerce and Development about the possibility of assistance on this plan.

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CHAPTER 2:

PRODUCTION CRAFT AND THE CRAFT SPECTRUM

A Perspective on Craft

Initially this project had a lot of craftspeople very upset.

Opening discussions were almost always highly contentious.

But with more conversation and the experience of this project, an understanding has been gained on both sides of production craft and of its place in the craft world. Now, at the project's close a year and a half later, I am finding that this understanding is rapidly been accepted as commonplace.

At times I have deliberately baited conversations with words and concepts traditionally beyond the pale in North American craft. In describing the focus of this contract I have used "production craft", "industrially-oriented craft", and the "designer/manufacturer option" interchangeably, and all of these terms have inevitably raised very basic issues.

Opening conversations generally go something like this:

Craftsperson. But isn't that just mass production?

Consultant. The good craftsperson or craftshop designs the piece, and even if steps are contracted out (e.g. casting jewellery) he or she oversees each step,

and takes responsibility for the final product.

The result is a true reflection of the design concept,

and is true to the highest of craft standards.

Craftsperson. But the products are all the same.

Consultant. In most cases that is not true. The reproduction process, equipment or tooling usually helps with the basic form. Finish gives uniqueness. For example, hand decoration of slip cast pottery. In other cases, the objective is an exact duplication, as in the die cutting of leather for a briefcase, or the automatic

turning of wooden rolling pins.

Craftsperson. Perhaps the clay example is OK, but for the others that's mass production, not craft.

Consultant. In those cases the design has been developed and refined explicitly for reproduction. Industrial methods actually do this better. You're right: In some cases the work has become industrial and should not be labelled craft. But where is the creativity in making numerous indistinguishable objects by hand? That's what machines were designed to do.

Craftsperson. But you're talking about running a factory! What a bore...

The confusion and disapproval eases somewhat with a larger perspective of the craft spectrum. (See figure 1) Most craftspeople in New Brunswick are what I call studio craftspeople:

- Studio craftspeople work mostly alone or with a partner.
 A few have one or more apprentices, but this is often a source of grief.
- They do multiples of most designs, with each multiple made essentially as the original. This is, "by-hand" production.
- Most also do 'custom' work. As work "to order", this is not requested, in tended or priced as "art", but it is one-of-a-kind. Some people make money at this, some don't.
 - They sell retail, with some wholesale, to the local market.

 Being focused locally they can serve local needs well, and enjoy considerable buyer loyalty.
 - . The term "maker" has emerged recently to describe those referred to here as studio craftspeople. This excellent term reflects the hands-on, daily service nature of this approach to craft.

In one direction on the craft spectrum from studio chaft, lies craft medium art. Here craft merges with what is commonly referred to as the visual arts:

. Craft medium art involves those craftspeople

who make one-of-a-kind pieces as art. Full-time professional craft medium artists are a very small minority in the craft spectrum.

In the other direction from the studio craft centre, lies what I call production craft. In the extreme this type of craft merges with high design industry:

• In production craft the design work is to a large degree separate from and prior to production. A design or an element in the design is developed and then to varying degrees it is mechanically reproduced.

Figure 1 : The Craft Spectrum

	PRODUCTION CRAFT	STUDIO CRAFT (by-hand (custom production) work)	GALLERY CRAFT MCDIUM ART
INDUSTRY	(VISUAL ARTS

(by hand ; rod my cup for word)

Prod's Crafts
(use of reportuction
process of antions)

(Ant (one one him)

- Techniques in use or under consideration at the moment among the project's client craftspeople include; pewtercasting and spinning, ceramic slip casting, ceramic press molding, silkscreen, die cutting, mechanical embossing, sub-contracted automatic wood turning, and a wide range of Jigs and fixtures.
- Because of higher pre-production costs (both time and money) than for studio or craft art , production craft operations in their early stages generally are capable of relatively large volumes but of a limited number of products. This implies wholesale selling in large markets, but because lines and companies at this point are small, this will likely be through agents or collective marketing schemes. Reproduction techniques help maintain the quality and character consistency these markets demand.
- The trade show marketing exercise indicates that nationallyoriented production craft operations must show \$100,000 in \$500,000 in annual sales to be viable. This level of operation will be able to carry sufficient inventory to effectively service demand, will be able to attract commercial agents, and can afford the promotional and marketing costs of the national orientation. This scale of operation would involve from two to ten employees, and even at the low end this will permit some division of responsibility. The toughest stage may well be from zero to two employees or \$25,000 - \$100,000 in sales where the owner must do everything. However, any craftsperson who wants to expand beyond three people must accept that they will be managers and to a much larger degree separated from the "hands on" part of the process. At a later stage the craftsperson may be able to delegate much of the paper work and regain some of the lost involvement with the making process.

- Production craft clearly has higher financial potential than studio craft. Industrial processes make volume with quality and character consistency feasible, and volume means profit, margins can be competitively low while yielding respectable salaries and owner's return.
- In contrast to both art and studio craft, this clearly is an entrepreneurial (i.e. "risk taking") venture. Those other approaches to craft are small for good reason. Set-up costs and working capital needs are low so entry into the marketplace and survival of lean times is relatively easy. Production craft, while showing much greater financial potential, requires more pre-production expenditure of time and money, and a much higher cash flow. Investment and therefore risk is higher. Clearly, the production shop craftsperson must also be an entrepreneur.
- Finally, with an increasing scale of operation, production shop owners will need increasingly sophisticated business skills and systems.

Art , studio and production craft are not rigid compartments. Most of the project's current clients expect to be all three some of the time, but after much thought have decided to work toward a foundation in the production area. This has required considerable study and reflection over a long period of time, and then considerable product and process development work, over a longer period, and lastly a major marketing effort that will only bear fruit with time. The following chapter details this development process.

Some of the client craftspeople say they feel constrained by the label "craft". They aspire, alternately, to be designers and small, highly specialized, rather esoteric, small manufacturers producing premium quality goods. Some have suggested it is time, for crafts to "grow up". The marketing effort indicates identification as craft, while opening certain markets, closes many others.

But really they are still craftspeople: it is craft that is expanding. These craftspeople are absorbing industrial technology, rather than the reverse. Other clients are quite proudly determined to retain their craft identity, and intend to expand buyer awareness of what craft can offer. In any case, it is a craft sensitivity to materials, design and execution, whatever the process involved, that will ensure quality in production and the special life that good craft products embody.

add to the quality of our esthetic environment while performing as

The observation that some industry does produce what charles Eames, American Architect and chair desigener called "good goods" must be faced. Companies like Finland's Arabia, and Denmark's Dansk are clearly built on craft and design, (Scandinavian design training is craft-based) but they are indisputably major industries. There industries produce goods that are well designed and well made: products that

promised, even with age.

The esthetic value of such manufactured goods has led to the perhaps oversimplified but useful observation that within craft there are three distinct asthetics:

- Studio craft involves hand duplication of each design. Here, the inherant variability of handwork lends to each piece an element of spontaneity. No two pieces are exactly the same. For many people, both maker and buyer, this is the attraction of studio craft.
- · Art craft carries the esthetic of art. Each piece is a distinct, unique, creative and intellectual event.
- Production craft is characterized by a refinement, a distillation, a careful honing of design, at least in the aspects that are mechanically reproduced. The stakes are so large, given the technical and financial realities of tool-up, that a design, for reproduction must be very carefully worked out. That piece must still satisfy the maker a great many copies later. In this sense, production is a very significant design opportunity for those so inclined.

The three esthetics are equally worthy and in the politics of the craft scene this view is now gaining ascendency. It is very much a personal choice which way a craftsperson will lean, although the choice may well be a choice of work style, with the 'favored esthetic a consequence.

One pottery client has found the production esthetic and the production process suits her perfectly. She thrives on the focusing process whereby a form is honed just right. She enjoys the micrometer precision required to produce molds for that form, and then expresses her need for spontaneity and artistic expression at the decoration stage. (The latter stage is also brief, and therefore economic.) She won't mind watching helpers do the casting when her business reaches that stage, but she is very sceptical about studio growth beyond the point where she can do all the decorating. A well established studio potter, in contrast,

got out of his large apprentice-based studio operation when he realized his hands were no longer in the clay.

Many of the studio craftspeople consulted say they require spontaneity of studio work, and seem to find the focussing required for production to be fettering, but it appears that some studio craftspeople are reconsidering. Some admit to being bored. Their work is mostly repetitive and solitary, and the variation from multiple to multiple to them no longer qualifies as an expression of creativity. They see the problems inherent in taking an employee into a handwork operation. The process was slow in the first place and this merely doubles the hands. Trying to produce volume with pre-industrial technology is a good way to burn out, especially if the maker has post-industrial expectations. And by the time a studio assistant has the required skill and sensitivity, he or she wants to to their own work.

The mold-making client also speaks of the hidden potential of extreme focus: "When you focus yourself enough, just when you thought your opportunities were terribly constrained, they suddenly explode". Another client commented ironically that the only way she could afford to do one-of-a-kind work was to make and then reproduce production prototypes. This is neatly illustrated by a pair of Toronto cabinet makers using a carving duplicator: they can now afford to do more hand work, not less. Without the duplicator they couldn't even afford to do the originals. Only the limited art market would pay the required prices.

So there are many factors involved in the swing toward the designer/manufacturer approach to craft. Briefly:

- Affinity for the production craft workstyle, and its particular design opportunities.
- · Attraction to the technical possibilities of the production process, to the ways in which it can do certain things better.

- · Interest in the business challenge of a larger operation.
- Adaptation to larger markets by choosing methods that can yield quantity, and consistency in quality and character.
- · Interest in production craft's potential for a higher return.

INCOME CONSIDERATIONS

Craftspeople must be very careful about the last point. A more industrial approach is no certain road to wealth. The wrong person on the wrong road will experience disaster, and even the right person will not find it easy. Moreover, even if it is true that casting can make a pottery more money than throwing, for example, that is not sufficent reason to try it. The approach must be one that the person can live and grow with on a profound level.

The financial risks are very real. Each client that has gone into a new production process has had to step out of production, in some cases for months, to investigate, learn new techniques, design and tool up. Only then can it pay, and of course only if it sells in sufficent quantity. A pewterer commented, tongue partly in cheek: "Like any reproduction technique, the moment of conception is very quick. It's the work before and after that takes the time." It may also be that the production approach does not pay off, relative to working alone, until the two employee stage is well in place.

The above notwithstanding, it appears that more studio craftspeople are looking in the designer/manufacturer direction. In part this reflects boredom and a search for new challenges. Certainly in large measure it is a response to their limited financial return. That this is so there is no doubt. A few do better, but on looking closely these are often well established hard workers that commit very long hours to repetitive work.

More

As reported in Chapter 1, the average net incomes in 1981 of the 7 full-time craftspeople providing data with whom I have worked intensively is about \$10,000. On average that was returned on 71 workweeks of effort, or at\$3.43/hr. In contrast the pewter client (who is included in the above average) is a wellestablished five person production shop that can afford to pay its employees \$5.50 to \$7.50 per hour.

The only national statistical study of craft in Canada, by Barry DeVille and the Canadian Craft Council in 1975, reported the average income of professional craftspeople at that time to be about \$8,680. If we assume that craft incomes have kept pace with inflation this extrapolates to about \$14,000 today. My discussions suggest that this figure is unrealistic for the average successful, established studio craftsperson in New Brunswick. A few do significantly better, and it should be remembered that if "established" means capital investment has tapered off, then keeping pace with inflation means annual improvement.

In any case an annual income of \$10,000 is not necessarily disastrous and in many cases it is a conscious choice. Country living, relative self-sufficency, voluntary simplicity, and the many hidden benefits of running your own business can make such incomes acceptable. The disgruntled studio craftsperson has options:

- · Accept and adapt to the financial limitations of studio craft.
- Try harder.
- · Try to make it in the very tough world of craft medium art
- Try to create a successful production shop with reproduction tooling, employees, and intensive marketing.
- · Get out of commercial craft.

MANAGEMENT

For the studio craftsperson who considers the techniques and esthetics of production, two other fundamental challenges arise. To run a successful production shop, the craftsperson must also be the manager and an aggressive entrepreneur in the world of business.

Most of those I have worked with are idealistic, and many are left-leaning. Their self image in the past has tended toward the artistic. Were they to hire employees they would be very 'concerned about creating a work environment that they, the boss, would continue to enjoy. In thinking about it, they are stopped by the seeming contradiction between worker satisfaction and productivity. I have found that they have no models at all to resolve this issue, to exercise social idealism in business. If we talk specifics, they fall back on Charles Dickens. Many times I have heard terms like grunt work, Joe work, or dog labour.

This issue, of course, has been with us in just this form since the industrial revolution began. Through the sixties and seventies alienation in the workplace and the problems of motivation and quality control became well known. Now, in the eighties, unknown to the craft community, this problem is being addressed by the business world. Production craftspeople have the opportunity to re-invent the industrial revolution, on both the quality of product level and the quality of worklife level. The challenge of working with employees will be one of the major issues in the next phase of production craft development.

A revolution is occuring in North America's large organizations, inspired largely by Japanese competition and Japanese management techniques. (Strangely enough, those Japanese techniques were picked up post-war from radical thinkers at American universities and business schools.) This revolution is variously labelled collaborative management, worker participation, quality of worklife programs, or team building, and frequently it is acted out through a T-group inspired exercise known as quality circles and backed up with profit sharing schemes.

The concept these labels have in common challenges what in management is now known as "Theory X": that people inherently dislike work and want to avoid responsibility. Rather it reflects a "Theory Y": that work is as natural as play or rest, that people want responsibility, and that the limits on collaboration in organizations are not the limitations of human nature but of management's ingenuity. One result of Theory Y is a principal that Fortune Magazine refers to as "almost a true ism in modern management theory - that authority should be delegated to the lowest possible level ."

Traditional management began with the industrial revolution and was refined by Frederick W. Taylor's work at the turn of the century. Taylor's principals of "scientific management" further reduced and simplified jobs in the pursuit of efficiency. Their ultimate result was the assembly line and the total separation of worker and management.

Taylor smashed the worker's involvement in the management of production. Pre-Taylor, industrial workers may not have owned the means of production, but they did have considerable involvement, if not control, in how the work was done. The new, highly fractionated jobs of industry could not provide the sense of purpose inherent in the work they replaced - crafts, small-scale enterprise and agriculture.

paragraph.

Most craftspeople with one or two employees will intuitively engage in participatory management, and in this they will be assisted by both the scale of their operation and the nature of the work. As the shop grows, however, keeping it on a constructive footing will be more mysterious. Ucraft production operations in particular need a motivated, caring, involved and productive work force. We are indeed talking to various degrees about setting up factories. But we need alternative factories, alternative in the

(175

qualities of the ware they produce, and in the employment they offer. The hierarchal, internally competitive organizational model is today hard pressed to produce quality, let alone imagination and synergy, where the group's total energy output is greater than the \$\frac{1}{2}/4\seta\seta\seta\text{ sum of its parts. After the first glow of pride at turning out volumes of consistently fine work wears off, a sustaining and fulfilling force can be involvement.

Of course, initiatives in this area are fraught with difficulty. To quote Fortune magazine, "If it isn't entirely a leap into the unknown, it nonetheless leads into a wilderness of human emotion and power relationship." Different management styles are needed for different situations and different employees and the right style will not always be collaborative.

A good deal of interesting material on participatory management is now in print* but this is all oriented to large organizations.

Some small business and guides talk about human relations and the personal growth of employees, but this author found nothing as stimulating and challenging as material oriented to large organizations.

In all the literature, only in the magazine article noted below are these ideas applied to the owner-manager situation. Certainly most craftspeople have great anxiety about being employers. They could use information in this area and opportunity for exchange with each other. When craftspeople seem to have no models newer than Charles Dickens, it is time for input.

It is interesting that craft anxieties about traditional hierarchical models are now being seen as legitimate, that their humanistic

*See Appendix C: Bibliography, for Fortune, Francis and Young, Kwaus, Ouchi and The Magazine That's all About SMALL BUSINESS.

tendencies can in fact be functional in business, and that there are indeed organizational alternatives for their future that they can live with.

Strangely, what to the corporate world is radical, innovative and daring, to the sub-culture in which most craftspeople are a part is merely ethical, logical, and intuitively appropriate. But the sub-cultural imagination has failed to see how its ideals can be maintained in larger structures. Small may be beautiful, but in the past craft has almost invariably retreated from challenge to micro. Production craft has thereby limited severely its goals, its economic viability, and the scale of its economic contribution to the national fabric.

ENTREPRENEURSHIP

The other fundamental challenge to the craftsperson considering production is entrepreneurship itself. About the mid-point in this contract I detected a vague but potentially critical discomfort among my clients. I had been injecting new ideas, new information, new scenarios, new models. My clients had been deeply challenged. But there was something beneath all the details that was bothering nearly everyone and no one could put their finger on it. Then I came across an article about Robert Schwartz and his School for Entrepreneurs and passed this literature around. This material touched my clients more deeply than any other material distributed over the length of the contract.

Essentially the clients were struggling with the artist's notion that business is evil. (Of course, most "successful" artists exp second excellent businesspeople.) Schwartz, whose school for entrepreneurs the NewwYork Times once called "A mixture of Buddhist monastery and Harvard Business School", provided an alternative viewpoint. In short, he argues that there is a new breed of entrepreneur afoot. These people are acting out ideals where they can have real impact, in the marketplace. They are not merely "in it for the money". A substantial exerpt from that important article follows.

A Reading on Entrepreneurship, from "Zen and the Art of Target Marketing"

When Schwartz first opened his school for entrepreneurs in 1977, the students were mostly counter-culture types - idealistic young men and women full of energy and ideas who also happened to share feelings of hostility and suspicion toward the world of business.

"I found", says Schwartz, "that for many of these students becoming an entrepreneur constituted an unexpected right of passage into adulthood. Many of them found themselves going through as much of a ritual ordeal as any young Indian brave on his first solo treck into the threatening forest.

I told them their vision had already created a new interest in the quality of life, but that their anger at business kept them from realizing a crucial fact: Entrepreneurial innovation is the principal route by which new ideas become available to the public... Entrepreneurs are the poets and packagers of new ideas...both dreamers and doers.

Coming to grips with <u>money</u> was clearly difficult for many, he adds. "They needed to realize their ventures were personal essays, visions expressed in the discipline of the marketplace. Money is simply the "grammer" of the essay. It's not the heart of the venture but the tool which you must honor."

Schwartz was quick to agree with his students' negative views of old-style entrepreneurs. "But", he told them, "the New Age entrepreneur isn't just interested in social change. It's time to take your boat out of the attic and put it into the water."

...These new entrepreneurs also have an entirely new concept of vocation, Schwartz maintains, something the Buddists call "Right Livelihood". Working at a boring or alienating job, whether it's climbing the corporate ladder or clocking in and out of some version of a salt mine, can be a livelihood; but a Right Livelihood is work that engages the heart as well as the mind and body, work that "develops selfhood, fosters companionship and nourishes the earth." A growing number of entrepreneurs, he told the interviewer are finding ways to follow these precepts and turn a profit; "These entrepreneurs aren't something to invest in, they're something to believe in."

Comments by and about Robert Schwartz, from an article entitled, "Zen and the Art of Target Marketing", by John Love, in TWA Ambassador, August 1979.

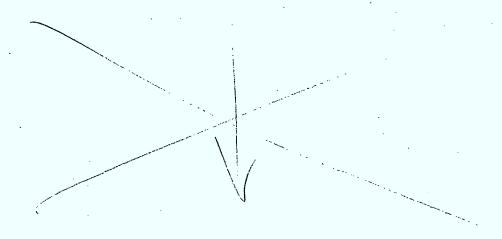
For information on the School for Entrepreneurs, write:

The Tarrytown Conference Centre East Sunnyside Lane Tarrytown, New York 10591 Chapter 3

PRODUCTION SHOP DEVELOPMENT

Guidelines for Craftspeople.

Programs , Development Workers and



The Development Process

Clearly the production option in craft is a coherent package of interrelated elements: design for production, reproduction tooling, employees, volume wholesale (with whatever level of retail seems appropriate) and initially at least, production of a limited number of different pieces in volumes considerably larger than that feasible with studio production methods.

The starting point for all my clients is studio craft, where they have worked alone, selling mostly retail, in by-hand production. The path from the studio to production and the first employee I have labelled Stage 1. This development period is characterized by 10 clearly-identifiable steps:

- 1. Long Term Planning...Do You Really Want to Go This Route?
- 2. Design
- 3. Market Research and Planning
- 4. Technical Research and Planning
- 5. Business Plan with Financial Feasibility Analysis

- 6. Financing Search if Necessary
- 7. Marketing Testing of Prototypes
- 8. Financial Application if Necessary
- 9. Too1-Up
- 10. Start Up

While these steps are not rigidly sequential, this conceptual pattern has proven useful many times. Some steps, steps 2,3 and 4 for example, are highly interactive. Plans in each of these areas will be revised as new information is found in the others. Other steps will be passed over altogether, as 6 and 8, or taken simultaneously, as 3 and 7. In any case, Step 1, "Do You Really Want To Go This Route?" is primary.

All of this takes our studio craftsperson to the door of management and Stage 2. Stage 2 involves growth from one to about five employees. (See Figure II.) With tool-up comes one employee, and in the following year one or two more. Faster growth seems very unwise, and in any case is very unlikely without a large expenditure on marketing.

This is the point, it appears, with two or three employees, that the venture begins to pay off financially. Prior to the two employee stage, it may be more profitable to work alone.

When the craftsperson begins this venture, sufficient shop space and equipment should be secured to carry the shop through to the two employee stage. Expansion beyond this level will likely involve a move to a larger shop - - a distinct Stage 2A. With that move will come a plunge in profitability as overheads jump. This difficult period will ease as the shop grows and makes full use of the new facilities. Pressure on the owner will ease as the shop reaches Stage 3, with the addition of its first non-production employee.

Figure II: Production Shop Development

STUDIO CRAFT

one to 3 years

possible expansion basic tool-up

start-up

one employee two employees

PRODUCTION CRAFT STAGE 1: PLANNING

Ten steps: long term planning, design, market research and planning, technical research and planning, business plan, financing search, market testing of prototypes, financial applications, tool-up, start-up.

PRODUCTION CRAFT STAGE 2: THE BASIC TEAM

(Full utilization of physical plant; attractive business) (Difficult financial Period)

PRODUCTION CRAFT STAGE 3: ADMINISTRATIVE EXPANSION

(First non-production employee; full utilization of plant; attractive business)

five employees
expansion
six employees
seven employees
eight employees
nine employees
ten employees

expansion

three employees four employees

Firm Now Supports several non-production staff, including owner. Full utilization of physical plant. Attractive business.

The chief characteristic of Stage 2 is the changing role of the owner, and the gradual development of a workteam. As team growth continues from one to five, the owner will be less involved in the actual production, and more involved in design, tooling, job planning and coordination, marketing and financial management, personel relations, trouble shooting and long term planning. As such, he or she is the shop's first non-production worker, at first for only a small part of his or her time, later with more staff, for more.

With business growth inevitably comes increased concern for the human side of the business - - personnel relations in conventional terms - - and for more formal record keeping and analysis. The latter will provide early warning signals of changing conditions in an organization too large for the boss to know everything that is going on, and a pre-requisite for institutional types of financing.

As the shop grows and seeks a place on the national stage it will also become more concerned with image. The studio craft operation serves its local market best with an informal, personal air. The national shop must consciously develop an image through its name, its products, its promotion and sales literature, and its service. The level of a shop's promotion and service must be up to the level of its product if it is to gain credibility as a reliable, sophisticated company producing a quality product.

Stage 3 begins with the hiring of a first non-production employee. This occured for the pewter operation with employee five, and it does appear that this will be typical. With a workteam of this size the need for additional help becomes acute and there should now be sufficient production to cover the new expense. In the pewter shop's case, the second non-production member of the team handles marketing and accounting. In other cases that job may be the owner's and a production co-ordinator hired instead. All of these comments, of course, need be appropriately modified in the case of family or co-op owned craft businesses, depending on the exact division of responsibility and degree of involvement of the family or co-op members.

Beyond this stage the present project offers little information. Presumably before long there will again come a need for more space and equipment. Again this will involve a drastic hike in overheads and a cash flow squeeze, until the shop grows in sales, staff and production to fully utilize its new expansion. By 10 employees the shop will likely be able to support several staff who are largely or wholly non-production, of which one would be the owner. These people would handle production management, marketing, accounting, and technical services and development.

With this much said, let us stop for some perspective. Relatively few craftspeople in fact are going to try the production route, and fewer will make it. Fewer still will carry through to stage three and other non-production staff.

This is partly a matter of temperament, and partly it is an artistic consideration. The key turning point is likely two employees and a gross of \$100,000-\$120,000 a year. This level promises a good measure of viability, but beyond this point the owner will be much less involved in the physical making. With further expansion artistic or judgemental production steps that have been exclusively the owner's will now have to be delegated from sheer volume. Some craftspeople will not want this to happen. Others will argue that it cannot be done, that no one else could do this work, without losing the spirit of the work.

Craft and Small Business

How then does craft production development differ from small business development? Does it? That many craftspeople cling to the hands-on experience is a strong hint.

Very few craftspeople have a background in business, and nearly all share an artistic orientation. They have a great deal to learn about business.

Also, craftspeople are likely much more conservative than the average entrepreneur. They have no intention of risking failure.

Theirs is a life commitment; not just any good business opportunity vill do, and their work history leaves them prepared for little but teaching. So the vast majority of craft businesses are small, low cash flow operations, that grow very slowly, and mostly without debt.

The production-oriented craftsperson is of course thinking on a slightly bigger scale, but their tendencies as cautious, low-cashflow survivors should not be discouraged. These may be just the skills for the eighties.

Craft production also diverges from most small business in the nature of its product, and of this there are many implications. A unique, top quality, relatively high volume product, with subtle design, superlative finish, and perhaps sensitive one-of-a-kind features, is a very significant technical challenge. Product development time will be quite substantial, and for this there is no financial assistance available.

As businesses go, it looks like the successful production craft business of reasonable size will do quite well. Employees, and owners won't get rich, but five to ten person shops should eventually be able to pay employees \$5-\$10 per hour, and \$20,000-\$30,000 per year to the owner (1982 dollars). To accomplish this craft entrepreneurs have a great deal to learn, they will need help especially in marketing in the early stages, and they will take quite a while to get there.

(Craft development workers and programmes, and small industry programs, especially in the eighties, should show patience...

Small Business Resources

Most professional craftspeople take their craft training quite seriously. Those considering the production route should likewise take their business training seriously, and the place to look is small business not craft. There are three main areas of concern:

- Small business planning and proposal development.
- · Manufacturing feasibility studies (one element in the above)
- · General business and financial education.

The best resource guide for small business development reviewed is concise and free.

Entitled <u>A Guide to Small Business Management</u>, it is funded jointly by the Canadian Federation of Independent Business, and Ryerson Polytechnical Institute. It is available from

Project Self-Reliance Ryerson Polytechnical Institute 285 Victoria Street Toronto, Ontario M5B 1E8

This booklet begins where the potential production craftsperson begins, with an idea, and carries through to material that will not really be relevent for five to 10 years. The initial steps it details are much the same as those identified by other guides to small business, and those listed at the beginning of this chapter.

The craftsperson should try not to be intimidated by this sort of material. No one can learn everything at once. The craftsperson should be prepared to digest this sort of material over months and years.

Aside from a variety of background information the Project Self-Reliance guide and most others focus on developing a business plan, and marketing. A sophisticated business plan will be required for either bank or government financing, and in either case, the cornerstone will be marketing. The Department of Commerce and Development in New Brunswick, for example, has a very attractive financial assistance to small industry program.

and a number of craftspeople have obtained funds for capital expansion under this program.

Typically, Commerce and Development requires a business plan, and their bottom line is marketing: "Can you sell the stuff?"

In brief, a business plan involves the following:

- · Applicant's background, and present status of craft business.
- Long term business objectives.
- · Product · features: the market niche
- · Marketing plans.
- Shop and equipment requirements; shop layout.
- · Present assets
- · Capital requirements.
- Profit and loss statement and balance sheet.
- · Working capital requirements (cash flow analysis)

pare fix

A good guide to planning a small venture (also free) is the Royal Bank's <u>Starting a Business</u>. This publication provides checklists, worksheet blanks and questionaires covering all the vital considerations from self-assessment, to operating forcasts, to a sequential action plan. Starting a Business is part of a free Royal Bank series titled <u>Your Business Matters</u>. Together these provide a substantial course in small business management. Other booklets in the series that will be of partiuclar interest to craftspeople looking at expansion are <u>How to Finance Your Business</u> and <u>Financial reporting and Analysis</u>.

For a briefer course in small business management and planning, the craftsperson should look at the Bank of Montreal's pamphlets, <u>The</u>—Small Business Problem <u>Solver Series</u>.

Will it Fly?

The profit and loss statement is the heart of any business proposal. Craftspeople work out "profitability" all the time, but crudely. The standard profit and loss (P & L) evaluation is standard for good reason, and has proven itself in consultations with many of the clients during this contract. The P & L projection, or proforma P & L. or proforma income statment, essentially is an imaginary year end report done for each of the first three years following implementation of the business plan. The P & L shows all costs -- including loan interest and depreciation charges -- broken into variable costs that vary with production, and fixed costs that remain constant within a relevant volume range. With this completed the entrepreneur can see what sales must be to break even (i.e. to meet all debts including owner's salary), and what the profit picture will be if production potential is met and sales are adequate to keep inventory to the planned level.

The P & L requires the craftsperson to look at his or her future in a business over time. Most craft projections are based on a particular item, but this really has little validity. It is total shop performance over the year that counts. The P & L's main effect is to make the entrepreneur define assumptions. What does it really cost to make that briefcase? How long does it take? How many hours in a week are actual production time? How much of each item are you expecting to sell in a year? At what price? What will it cost to set up the new operation?

As much as the P & L seems like an exercise in fantasy to the craftsperson, it ends up being very useful and real. It is valuable and necessary for its own sake, even when applications for money are not at issue.

In making concrete plans and projections, the craftsperson soon realizes he or she should be projecting an attainable and desirable future. This must be a realistic projection, or it is useless now and will cause stress later.

One very good resource for doing a craft P & L is <u>A Do-It-Yourself Feasibility Study for Small Industry</u>. This is available for \$15 from:

The Institute for Small Business Inc. Box 1240 Kitchener, Ontario M2G 4H1

This is a workbook providing both example calculations and blank worksheets for each step in the P & L process. The case study presented is a paddle and oar factory.

In practice, in this contract, there has been a great need for rules of thumb to preced the intensive P & L. The P & L takes considerable time, and generally is done several times as assumptions and options are changed. Simplified procedures have been developed that can confirm quickly whether the scheme is worth looking at further.

The key rule of thumb is this:

wholesale value of a piece LESS direct material costs per piece . projected production time in worker hours after tool up & test runs

MUST EQUAL AT LEAST \$35 per workhour gross profit to even consider the proposition if a professional return to the owner is expected.

For example, consider a wooden box that takes 35 minutes for one person to make. If the box will wholesale for \$22, and costs \$2 in materials, it will yield (22-2) (35/60) = \$34.50 per work hour.

If there were no non-production time in a day, this would mean one person is making 13 to 14 boxes in the day.

This rule of thumb of \$35 per work hour after direct material costs was arrived at as follows:

- Assume that the shop's production items average to \$35 per work hour, after direct material costs, and after being weighted by expected volume if yield differs widely.
- Assuming 46 working weeks a year, 40 hours a week, for owner and two staff, with 40% of all time in non-production activities, then

 gross profit forthe year = \$35 x 40 x 30 x 3 x .6 = \$1,00,800
- If on average* 26% of gross sales are materials, then 74% of gross sales = \$115,920 and 100% of gross sales = \$115,920X100/74 = \$156,648
- Assuming wages at \$7.00 and \$5.00 per hour and benefits at 8%, or a total wage bill of \$518 per week, for 52 weeks (allowing 6 weeks paid statutory holidays, vacation and sick leave), then Total Wages = \$26,936
- . Assuming fixed overheads (less owner's salary) of 33% of gross sales**, or .33X \$156,648 = \$51,694
- Then net profit plus owner's salary =\$115,920 - \$26,936 - \$51,694 =\$37,290

Obviously this is a very rough projection, but it does give some terms of reference, in particular for evaluation of production products and processes.

* Average for full timers responding to questionaire was 26.2%

**Average for full timers responding to questionaire was 25.6%, but the only shop with full time help (5 employees) reported 40.5%. The average of these two figures, 33%, is used here where the shop employs two in addition to the owner.

Additional Small Business Resources

RoyNat and S.B. Capital, two Canadian venture capital firms with an interest in small and medium size businesses, offer an exhaustive home study program called <u>Successful Business Management</u>. Twenty six sessions requiring about 90 minutes each are provided for the course fee of \$12 per session. The accumulated material covers a broad range of topics, and comes complete with questionnaires and worksheets.

Write: Successful Business Management 99 Doncaster Avenue Thornhill, Ontario L3T 1L6

- The Federal Business Development Bank offer inexpensive one and two day course in the basics of small business. See your phone book.
- · C.A.S.E., the Counselling Assistance for Small Industry Program, offers low-cost professional assistance to small business. CASE employs retired business people, subsidizes their travel and expenses, and claims they will fly in a counsellor from anywhere in Canada if necessary to meet your needs. See your phone book. Use CASE and FBDB as a small business info service.
- The Small Business Hotline is a free information service of ITC's Small Business Secretariate Call 613-995-9197 collect with any questions related to small business and the Federal Government will help. Excellent service.
- Information on marketing in the U.S. can be obtained from the Office of U.S. Relations, Department of Industry, Trade and Commerce, 235 Queen St., Ottawa KIA OH5. Call 613-996-5471
- NAILS, a short film by the National Film Board elegently poses philosophical questions involved with industrially-oriented craft production. The film depicts the making of Mails in 1800, 1900, and 1980; no dialogue.
- · Small Business News is a free publication of the Federal Business Development Bank. A useful publication. Write: FBDB, Box 6021, Station A, Montreal, Quebec, H3C 3C6.
- Improving Work Groups, A Practical Manual for Team Building by Francis and Young, at \$24.30 Cdn. may prove an important book for growing businesses trying to create a positive, fruitful work environment. Published by:

University Associates 9517 Production Avenue P.O. Box 26240 San Deigo, California 92126

· Collaborative Management, Alternatives to Heirarchy by William Kraus is aimed at large organizations, but is one of few texts dealing with alternatives to the boss-as-enemy/employee-as-peon syndrome. Published by:

Human Sciences Press 72 Fifth Avenue New York, New York 10011



Marketing

the consulted

The consensus among New Brunswick craftspeople that travel is that New Brunswick has one of the best retail craft environments in North America. Prices here are high, and sales have been so good that only recently have craftspeople begun to market outside the province. Most in
province sales are to New Brunswickers, according to the best Provincial estimates

The province is well serviced with retail craft fairs throughout the year, particularly in the Fredericton area where the bulk of the buyers and many full time producers reside.

Recently, with the help of the North East New Brunswick Craft Development Program, craft production in the Acadian north has developed rapidly along with local retail shows.

Established craft producers seeking more volume in the last few years have also been attending Christmas retail shows in Halifax, Ottawa or Toronto, and the Atlantic Craft Trade Show, which is the only wholesale craft show in Canada. Last year Le Métier D'Art, the big Montreal Christmas show opened to non-Quebec residents, and one New Brunswick shop attended, the project's pewter client.

These shows represent a lot of marketing time. One client, a blacksmith, estimates he spends 15% of his working year marketing at the shows. Fifteen percent of wholesale happens to be a typical agent's fee. Doing more retail shows is a doubtful proposition, with the travel, accommodation and staff costs that distant shows would entail.

Clearly, if shops are to increase volume by utilizing production processes and hiring staff they will have to consider their marketing options.

There are at least these possibilities:

- Retail craft shows.
- · Wholesale craft shows
- · Gift shows through producer's own booth
- Gift shows through collective booth (co-op or government service)
- · Gift shows through agent's booth
- · Specialty shows (e.g. leather, furniture, sporting goods)
- Wholesale through travelling agent
- · Retail mail order
- · Wholesale to mail order catalogues
- · Corporate gifts
- Export

These options were examined during the contract and attendance at Gift Shows through a provincially run booth was selected as the appropriate choice. All involved still feel this was the right decision, but the marketing experience indicates real success will take time and aggressive efforts by phone and mail, in support of the shows.

Of the 12 lines shown in the provincial booth only one, the pewter shop, was large enough, saleable enough, adequately supported with promotional material, and available in sufficient volume to attract commerical agents. The pewter shop has decided to take on an agent in the west as a result of an approach by him at the Calgary Gift Show. Evidently studio craftspeople just entering production are several years away from being attractive to agents, and able to service their demands. Taking on an agent is not necessarily being recommended here, but a good agent's interest is a valuable indication of market potential.

There are now several nationally geared agents and several smaller agents specializing in crafts. The major agents attend all the gift shows and operate full time showrooms in major cities. Most agents are looking for substantial lines capable of \$100,000 a year in sales, and for production shops capable of that production.

Specialty shows, retail mail order, corporate gifts and export did not receive more than investigative attention by the project. The major gift shows, it was decided, were a higher priority. Consequently, proposals were made to the Province, and after discussions some additional funding was provided, enabling presentation at Toronto and Calgary in January and February.

The gift shows are where much of the smallware in the retail stores across the country is purchased, from the very finest to the junkiest. Southex Exhibitions (head office: 1450 Don Mills Road, Don Mills, Ontario, M3B 2X7) puts on two shows a year in each of Vancouver, Calgary, Toronto and Montreal. Kastner Show Productions (33 Isabella Street, Suite 102, Toronto, Ontario, M4Y 2P7) puts on two shows a year in Toronto. Show length varies from three to five days.

The scale of these shows is boggling. The Toronto Southex shows involve approximately 500 exhibitors renting a total of 1,500, one hundred square foot booths for \$4.25 per square foot. It takes a full day or perhaps two just to see everything once. These shows are fully booked, and space is available only as manufacturers or agents drop out. The fall 1980 Southex show in Toronto attracted 10,000 stores and sold them over \$20 million worth of goods. Attendance and sales were decisively down this spring with the current recession, but regardless, these shows remain the big time.

It is vital in attending these shows that small craft producers make firm decisions in advance about maximum sales to be accepted and delivery dates promised. It is quite possible to retain control. Of course, small limits and long delivery do not inspire business credibility and the well established shop that meets buyer requests will benefit. But many buyers do seem to be prepared to handle inconvenience for unusual products. The real danger is over - ordering. There are numerous examples of craftspeople who attended trade shows too successfully and could not fill their orders. This is very bad business for everybody.

A CONTRACTOR

The New Brunswick experience at the Toronto and Calgary shows was humbling and educational. The 12 producers were prepared to accept \$200,000 in sales, and we brought home \$12,000, with \$1,000 in immediate follow-up orders. On the other hand, we received endless compliments and encouragement. Sellers, we have been told repeatedly should not have expectations in their first presentation. Of course, we found this difficult. Visibility, credibility, and a base of previous buyers take time to develop. Moreover, sales were down generally and we had failed to get into the older and more lucrative Toronto Southex Show.

The conclusion drawn by the sales staff, which included this consultant and George Fry, a contract sponsor and the senior craft official in New Brunswick, was that this was a good "first draft". As market research on specialized, high quality, low volume products it was invaluable. Clearly a few lines should be dropped, for a variety of reasons. Others need better finish, or expansion or re-orientation. Almost all needed attractive, durable company and origin labelling. "Made in Canada" is an essential sales feature.

Generally, we found buyers are looking for dependable supply in required volumes (sales literature and labelling helps gain credibility here), creativity (something "new"), price, and finish. There is no room for 60's handcraft funk. To buy from samples or sales literature, products must be consistent in quality and character, with variations sold as a creative feature within well defined limits.

Other comments follow:

- · Substantial, coherent lines will do much better than odd pieces or small lines.
- Accompanying lines should be business cards, content labels where required by law, and price lists (with sales terms and preferably, with drawings and photographs). Product information tags or display cards help as well. Sophisticated catalogues can come later.
 - Preshow invitations should be sent to old customers and prospective clients. The shows provide a buyer attendance prospective from the previous show sorted by store type in some cases.
 - Displays should be sophisticated but approachable, and must meet local fire retardency regulations.
 - · Credit references should be requested of new buyers. This is standard practice. A simple form should be provided by the booth. In rough times with high rates of bankruptcy, it is the wholesaler that gets left holding the bag. Recently it has become more common for wholesalers to ask for more than good references. First orders are often COD or pro forma, with 30 days on follow-up orders. Becomming more common is 1/3 COD or pro forma on all orders. (Pro forma means that once the order is made up, the customer is invoiced. When the amount required pro forma, i.e. in advance, is received, the order is shipped.)
 - · If samples are production prototypes with prices costed for tooled-up production, set conservative order maximums or be sure tool-up is just a short step away.
 - In designing for this market, be aware of and serve trends and local/regional interests. Creativity sells.
 - · Honour delivery date promises, and fill re-orders promptly.

- Be aware that this a highly competitive market where price is a major factor. Non-local volume producers are rarely able to benefit from premium prices paid by local craft afficionados.
- Don't try to compete with local craft products. If if is handcraft a store wants, it will buy local, and there are plenty of handcraft people everywhere in Canada. Trade show work must be different, flawlessly finished, and perhaps it should not be perceived or identified as "craft" at all.

This last point brings up a contentious and painful issues. Should production craft work even be identified as craft?

This issue was highlighted by a discussion that took place recently between the consultant and a saleswoman in one of Fredericton's quality gift stores. On hearing of our products, the woman replied, "We don't buy local craft products." She indicated that they couldn't get the finish, sophistication, consistency or delivery from craft, and that they buy all their work at the gift show in Toronto. This is not a unique comment. The blacksmith client had a similar conversation with an owner of another local, high quality gift store recently. This woman expressed strong interest in his line, but regretfully said she bought all her work at the Toronto Gift Show! A look at the buyer list for the Atlantic Craft Trade Show indicates that the large, high quality craft shops in the Maritimes are not attending that show. Nevertheless these stores carry work from Quebec and Ontario handled by craft agents at the gift shows.

The large gift shops, and the large gift shows, are the big markets. Average booth sales at the Toronto Gift Show are triple those of the Atlantic Craft Trade Show. But the large, high quality gift shops do not expect to get what they want from "craft". Production craft can meet their demands, and in the long run buyers will see that "craft" has expanded. In the long run buyer taste will expand as well, as it already has. In the short run, producers must meet them on their own terms, and on their own turf.

Chapter 4

CRAFT AND GOVERNMENT

The Costs and Benefits of Government Involvement in Craft

Unquestionably crafts are small time. No craft operation is going to employ 200 people in the forseeable future, and one substantial industrial plant employes more than all craft operations in New Brunswick are likely to employ in the next five year.

Nor are crafts a high profit, high growth or high tech industry.

But crafts are home-grown and rock stable. They may not be economically glamorous, but they don't go away.

Even studio craft and craft medium art operations that employ no one but the owners bear up well from this perspective. They serve local needs, enjoying local loyalty, and keeping money circulating within their community. They provide the owner or owners with employment, which translates directly to reduced pressure for job creation and social assistance. This alone justifies financial encouragement at an appropriate modest level, aside from the cultural benefits occuring from craft development.

The level of social and economic benefit per government dollar expended in production craft operations is difficult to calculate, but a projection can be based on the production craft marketing program begun under this project. As it stands at the moment this involves attendance at two gift shows and about 40 days consulting per six month period. This will cost the province about \$18,000 per year, if the \$8,000 display system is amortized over 3

years, without allowance for a progressive reduction in government subsidy for production shops repeatedly assisted.

Over five years this program will cost something less than \$180,000 (1982 dollars), given the progressive reduction. This will directly facilitate at least 10 shops to add at least—three jobs each. At an average wage of \$5.00 an hour, wages totallying \$312,000 per year would be added, or nearly \$1.56 million in five years. If these shops produced \$40 wholesale worth of goods per production hour, with 40% of working time in non-production activities, a total of nearly \$1.15 million per year in additional company revenue would be received, or \$5.76 million in five years. Much of this production would be sold outside the province, while much of the revenue would be spent locally.

This projection is conservative and itignores cultural and social benefits. As a straight line projection, assuming 10 shops adding three jobs each, it does not take into account spin-offs and general impacts on the craft sector. The dramatic success of 10 small firms in a small region, in a new type of endeavour, would be highly stimulating. More craftspeople will see production as a possible route, and they will better understand how it is done. New support systems will be well in place. Craft training and design opportunities through employment in production shops will significantly affect the studio and craft art operations. However, production shop products will not compete with studio work, since the studio has the distinct mark of handcraft.

Given this projection, new initiatives in support of production craft development are warranted.

Fish or Fowl

Jurisdicational problems are the bane of craft development at the moment. Responsibility for craft at both provincial and federal has been divided between culturally-oriented departments and economically-oriented departments, with occasional involvement by departments responsible for social or rural development and arts agencies. Additionally, there has been massive confusion among the various players over what craft is. The notion of a production/studio/art craft spectrum with a variety of characteristics, outputs and needs should help clear up this confusion. The square peg/round hole problem frustrates everyone.

Two governmental options are apparent. On the one hand, craft could happily remain an octopus, of interest to various supporting bodies. if each is sensitive to the type of craft that falls within its mandate. For example, as production shops develop there is naturally a point at which they will turn to New Brunswick's Department of Commerce and Development, and the federal Department of Industry, Trade and Commerce and its successor, Regional Economic Expansion, if those departments are sensitive to these fledgling companies, their modest growth rates, and the peculiarities of their design and quality orientation.

On the other hand, a new program dealing with all forms of craft could be mounted under one roof federally, and another single roof provincially. Funding could be re-allocated from art and industry budgets so these new bodies could serve the breadth of the craft spectrum.

A compromise arrangement might be for those bodies closest to craft to act as brokers, soliciting the understanding and cooperation of others. Obviously an articulation of appropriate development policies at the cabinet level would be required to make such efforts effective. As the material in the balance of this chapter makes clear, the third approach, combined with the first, is the most reasonable.

Established Government Programs Serving Industrially-Oriented Craft In New Brunswick

Government is serving craft quite well in New Brunswick. Some of the elements described below have begun with this project, but are continuing. The critical problem areas are assistance for product development, market research and promotional materials. In some of these instances action now being initiated may alleviate the problem.

1. The Financial Assistance to Small Industry Program (New Brunswick Department of Commerce and Development):

This program offers assistance with approved capital costs (buildings, machinery and equipment, site servicing and improvements) on a forgivable loan basis. Both new ventures and expansions are provided 50% of total capital costs, with repayment forgiven if the venture is still in business two years later. The applicant must contribute 20% in equity.

This program is looking for business sophistication and viability (as seen in the proposal and demonstrated by the applicant), ability to market the increased production, and usually an industrially-oriented approach. The maximum approved capital cost is \$150,000, and there is no minimum. Job creation beyond self employment is not an official pre-requisite. Final approval is given by a board made up of primarily of New Brunswick business people, and the Minister of Commerce and Development.

The Financial Assistance to Small Industry Program began in 1973. To date it has spent \$10.5 million, which was matched by \$25.5 million from applicants, and produced 2,100 jobs. This averages to a government investment of \$5,000 per job. The failure rate of companies receiving assistance was only 7-8%.

Seven New Brunswick craftspeople have received funds under this program, of which four have worked with the project, three intensively. All seven have proven good bets, in that they are still in full time business.

This is a good program and it has shown sensitivity to craft in the past. It is, of course, strictly a business development program with no concern for cultural development, or in this instance, craft quality. Marketability and profitability are its sole concerns. Economically viable production craft schemes will likely be accepted by this program if well presented, as they fit the industrial model required.

2. The New Brunswick Economic Development Commissioners:

The ten New Brunswick Economic Development Commissioners work out of local offices to help business and industry connect with the appropriate government resources. Of note here, they help with the application process to the Financial Assistance for Small Industry Program, and provide a pre-screening function for the Program. The Capital Region Office has been extremely helpful to this project. It is a valuable, free, business expansion consulting service that serves the slow growth, small-is-acceptable position taken in this report.

3. Management Services (New Brunswick Department of Commerce and Development:

This office handles a collection of programs including ones for market and technology identification within Canada, marketing within Canada, brochures, research and development, and management training. Funds are very limited, and understandably, priority is given to larger and more established enterprises than are spoken of here. However, over the course of this project an increasing level of sensitivity and interest has been shown, and negotiations are ongoing for assistance with a comprehensive marketing plan involving all of the promising production shops.

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The trade shows are one element in this plan.

4. Assistance for Employee Training:

Assistance with employee training-on-the job is available from both Canada Manpower and the New Brunswick Department of Labour, to subsidize employee wages during training. The provincial program will assist for up to 26 weeks, and has in fact supported several studio craft operations. The federal program is more industrially-oriented, and is available for up to 52 weeks. No applications to the federal program have been made by New Brunswick craftspeople to this consultant's knowledge. Neither program is available for research and development in the guise of self-training.

5. The Federal Business Development Bank and its Counselling Assistance for Small Enterprise:

FBDB offers loans, loan guarantees, and equity financing. Clients with this project have not had occasion to use the Bank's financial services so no observations or comments can be made. Experience with the Bank's business training program has shown these to be well geared to the basic needs of all professional craftspeople, although, of course the quality of service depends on the staff involved.

C.A.S.E. counselling assistance in bookkeeping has proven valuable in the project.

6. The Small Business Loans Act:

Loans through commerical lenders under the Small Business Loans Act may prove valuable to expanding craft businesses in the financing of capital assets. Project clients are only now exploring this option so no comments can be made, beyond the observation that commerical lenders generally do not seem to be promoting this lending option. Loans are guaranteed by the government, and are offered at 1% above the prime lending rates of the chartered banks.

7. The Craft Industry Development Worker:

A position of this nature was created by this project. This was the action side of this "action-research" contract. The province has decided to continue this service on a trial basis to the extent of four days fully-subsidized consulting per month, plus additional time required for trade show presentations. The Northeast New Brunswick Craft Development Program, as mentioned below, has also had a fieldworker working in the studio and art craft sectors. Several other provinces employ craft field—workers as well, but an informal count indicates fewer than a dozen positions of this sort in the entire country.

The experience of this project is that of all of the programs discussed here, the fieldworker position should receive the highest priority. Assistance programs in place for small industry will not be well or fully utilized by production craft without the services of a craft-oriented fieldworker.

Primarily, the fieldworker offers one-to-one, client-centered consulting. The fieldworker must help the client through an examination of options, goals and possibilities. He or she assists with the transfer of relevant technology from industry and other craft mediums, and with marketing strategies. Occasionally the worker will take clients on field trips to expose them to relevant industrial or production craft operations, and serves as liaison to more specialized consulting services. The worker helps the client understand and evaluate the potential value of government to his or her business.

Additionally the fieldworker will find that certain subjects are of general interest, and workshops can be built around these. Likely candidates for this group approach are long-term planning, marketing, accounting systems, being an employer, and certain broadly relevant technical sessions such as silkscreen.

Ideally the fieldworker has a modest discretionary budget for direct, individual assistance in the \$50-\$400 range. In this project such sums have been spent, for example on a trade publication subscription, a special purpose phone budget, travel assistance, an experimental sub-contracted casting, two days' fee for a technical consultant, and a fee for a technical workshop instructor.

The successful craft development worker will always be client—centered. The worker is working for the craft person, and does not impose his or her will. The worker challenges, but it is up to the craftperson to decide if he or she wants to move in the production direction. Through a process involving presentation of information, questioning, articulating, synthesizing, providing feedback, hypothesizing, calculating, and offering planning and analytical methods, the consultant says "Here's this option. Is this what you want?"

A danger with this sort of intimate help is spoonfeeding and dependency. This has been dealth with by always leaving the ball in the client's court. The consultant explains the program in challenging terms, and anyone that accepts the challenge is tentatively accepted as a client. But whatever help is given, the next step is almost always the craftsperson's. If he or she fails to take initiatives, then the consulting relationship simply expires from lack of continuity.

Credibility, even acceptance as a peer and friend, is vital for work with the craft community, as it is at any scale of business. Peer acceptance in this case involves an intimate understanding and sympathy for the craft reality. The good production craft worker must also have good judgement, curiosity, familiarity with industry and business, and a strong sense of quality.



Established Government Programs Serving All Craft, Studio Craft or Craft Medium Art in New Brunswick

1. The New Brunswick Craft School and Centre (N.B. Dept. of Youth Recreation and Cultural Resources):

The basic net of services for the full breadth of the New Brunswick craft community is provided by the New Brunswick Craft School and Centre in Fredericton. The **S**chool and **C**entre's 1982/83 budget is about \$500,000.

Only with this project has the Department of Youth, Recreation and Cultural Resources become directly involved in industrially-oriented craft in particular, For the craft community in general, the department offers the major retail craft sale of the year, a high level of craft training, professional workshops, a resource centre, and a considerable effort in general craft promotion. For some time emphasis by this department has been on quality standards and public awareness, and this is now paying off handsomely.

2. The New Brunswick Northeast Craft Development Program:

This program is mentioned here because it is a major new initiative that is helping craftspeople at an early stage. Some of those assisted are now showing interest and capability in the production field, and several are interested in participating in the provincial trade show booth. The program also illustrates the administration cost problem associated with awarding a large number of small grants, and presents an alternative source of capital funding to the Small Industry Program for smaller shops involved in by-hand production and craft medium art.

The **G**raft **S**chool and **G**entre's programs provide a basic net of services for the majority of the craft community, but little in direct financial assistance. The Northeast New Brunswick Craft Development Program is quite effectively meeting that need in the small area in which it operates. This program is very similar to the Financial Assistance to Small Industry Program but offers assistance at a much lower level. (It is the level of funding that makes this program of little relevance to more

industrially-oriented operations.) It is cost shared 75/25 with DREE. Forgivable loans are available for 50% of the cost of production equipment, materials and shop outfitting to a maximum government contribution of \$6,000. Eighty percent of development costs is also available to a maximum government contribution of \$2,000 for research and marketing, \$1,500 for the foundation and formation of groups, and \$500 for training and upgrading programs. The craftsperson or group must contribute 20% of project costs in equity.

This program has been in operation since 1979. About 100 individuals or groups have had projects approved, of which 35 are now approaching full time operation. Prior to the program there was only one operation of which this could be said. Project evaluation shows a seven-fold increase in sales in $2\frac{1}{2}$ years, sales within the region up 240%. DREE apparently is pleased, and has extended its money for another three years. This is a generous catch-up program for a highly disadvantaged area, but it may prove a valuable starting point in designing more modest programs for wider application.

The Northeast New Brunswick Craft Development Program has operated as a development agency first, a grants program second, and this is likely the basis of whatever success may ensue. The Program's field officer has functioned as a development worker in a style similar to that employed in this project, with a similar close-of-project focus on marketing, but with the addition of a funding function.

The program's fieldworker argues that his role as development worker is much more valuable than the capital assistance.

Being geared to small levels of financial assistance, the New Brunswick Northeast Program has experience with the administration cost problems involved in large numbers of small awards. The application process has been streamlined and simple procedures for preventing misuse have been developed. Giving large numbers of small loans, even in programs geared to this will unquestionably be expensive when compared to programs giving smaller numbers of larger loans. However such programs for studio craft and craft medium art would have significant impact and should be looked into further. The relative expense of forgivable loans, interest free loans, and low interest loans should be examined at the same time. Administration costs in the latter two cases, social and cultural policy decisions aside, may favour the forgivable loan approach.

3. The Canada Council:

With the exception of the New Brunswick Craft School and Centre's general programs, and The Northeast New Brunswick Craft Development Program, which serves art-oriented craftspeople as well as studio craftspeople involved in by-hand production, the only government agency involved in the craft-as-art field is the Canada Council. The Canadian Craft Council has long complained that the Canada Council was not showing sufficient openess to craft medium art. This apparently has changed, with craft explicity identified in the Canada Council's latest Aid to Artists brochure. The Canada Council offers grants for time and expenses to new and established artists.

Problem Areas

1. Product Development, Promotional Material, and Market Research:

Tight budgets and the priority status of established industries are making it difficult to find funds for brochures and market research, and a general marketing program. The Dept. of Commerce and Development has shown a willingness to entertain a group proposal in this area, but the Department's programs are clearly underbudgeted. The emergence of a craft sector with needs under these programs is a new development that will require allocation of additional funds.

The research and development or product development issue is more complex. Programs at both I.T.C. and Commerce and Development, for product development are geared to large, established operations looking toward rapid expansion. The project's porcelain casting client received initial encouragement from I.T.C. for assistance with product development, but the growth expected by I.T.C. following a development period was quite unrealistic and unacceptable. Application to the Commerce and Development program was not encouraged because of limited funds and the priority status of larger, established industries.

It is important to realize here that some production craft tool-up situations are capital intensive, and some are labour intensive, while only the former is supported. Tool-up for leather working, for example, involves the purchase of cutting dies and a hydraulic press. The dies are made from simple drawings to order, so the major expense here is hardware, not time. This is not to belittle design and prototype time in leather, but it pales beside that required for ceramic slipcasting. An industrial ceramic consultant estimates industry would budget 1 - 1.5 work years to design, make molds, and test fire a small line of 8-12 pieces.

2. <u>Capital Assistance to Small, Studio Craft and Craft Medium Art</u> Operations:

Because of the lack of a provincial program along the lines of the Northeast New Brunswick Craft Development Program, hand-production craftspeople and craft medium artists regularly inquire into the Financial Assistance to Small Industry Program. Theirs is not a healthy situation. There's is often a legitimate need, in that they project a viable if economically modest future. Application to an industrial program is inappropriate for them, and the experience leaves them angry about government insensitivity, or diverted from their objectives. Such a diversion very likely threatens their viability, since their heart and expertise does not lie in directions assumed for the benefit of an industrial program.

3. Training Assistance and Apprenticeship:

A similar square peg/round hole problem occurs here as well. The training-on-the-job programs are excellent for production craft operations, but are routinely used by studio operations, where they are insufficient.

Employee training needs some clarification in the craft context. The Canadian Craft Council in its submission to the Federal Cultural Policy Review Committee (currently in its deliberations) helps greatly:

"Apprenticeship in crafts lead to self employment. This means that craftsmen who undertake to train apprentices must be properly recompensed since the apprentice will not remain with the master; it also means that programs must be available to assist the intending craftsman to establish a new business."

The distinction that needs be made is between apprentice and employee. Because of the level of craftsmanship involved in most aspects of by-hand production, it is rare for studio operations to retain help for long periods. The level of commitment to learn enough to be useful is such that the employee is usually going to strike out on their own or leave craft. Studio craft generally involves apprentices, not employees. Employees in the conventional sense will be found in the highly jigged and more profitable production operation that can afford to hire people in more specialized, more easily trained positions at better wages. Training-on-the-job subsidies are of relevance to production craft for its employees, but are insufficient in duration or compensation for apprenticeship in any form of craft. Apprenticeship is an educational service the master is offering, and the master should be recompensed as an in-the-field educator beyond any subsidization of the wages he or she must pay.

Program Criteria

One of the reasons government tends to support substantial, established businesses, or people with business backgrounds is that these businesses and individuals have a proven track record. Support for small and very small ventures, particularly where conventional business experience is lacking, is largely a matter of picking winners on the basis of slim evidence. In the area of craft, this selection process is further complicated by craft's cultural component. The cultural contribution, in terms of product quality, is as important as business viability.

Opinions vary on this. Some provinces have clearly been more concerned about craft as business development than about quality. In contrast, the Canadian Craft Council has recommended to the Federal Cultural Policy Review Committee that "where cultural industries are concerned, the cultural aspect is more important

than the economic when guidelines are being drawn up for programs of assistance". It is argued here that both cultural and economic criteria must and can be met by both production and studio craft, and in certain cases by craft medium art as well with proper attention to marketing.

We are concerned here with three sets of criteria. All share a cultural or quality pre-requisite although the definition of this will vary according to craft sector.

Craft medium art should qualify for assistance available to artists, and as such cultural contribution is all important and economic viability is not a factor. Studio craft operations should be evaluated for both cultural contribution and economic viability. Where craft medium art can project economic viability as a small craft business it should have access to programs for studio craft. Most craftspeople do in fact combine by-hand studio production with one-of-a-kind commission work and craft art as is possible. In these cases economic viability is merely a question of continued operation as the primary means of individual or family support likely at a very modest level. Capital assistance here would also be modest. A reasonable program might offer \$6,000 per full-time position, with a matching expenditure by the applicant required. This being the case, the assistance application process can be relatively simple, with only rudimentary business skills required.

A third set of criteria applies to production craft operations where staff, sales and assistance needs will be significantly higher. Proof of economic viability in this case should take the form of a substantial business proposal, and given that such proposals are presented to industrial programs, their primary criteria will be profitability. The fieldworker can help here by actively assisting those whose work will make a cultural contribution as well.

A further criteria that always applies whether stated or not is the personality of the applicant, and in this case too there should be distinctions made. The studio or gallery craftsperson need show little more than stability, honesty and maturity. The production applicant, applying for significantly more assistance and seeking to enter a very different arena, need demonstrate quite different characterictics. The production craftsperson must be a good manager and an entrepreneur.

A thorough search of the University of New Brunswick library for literature on small business and entrepreneurship turned up a consistent view of the successful entrepreneur. He or she typically shows a higher than average level of success in their previous employment, is a reasonable risk taker, is self-confident, a hard worker, a goal setter, accountable(in that they are ready to take full credit for success for failure), and innovative.

Added to this list in the production craft context should be focus. The divided interests of the craftspeople involved with this project have repeatedly proven to be the bottom line. If the decision is to go for production, the focus must be on production.

The most realistic approach to judging entrepreneurship qualities and potential are opinions from those who know the applicant well. This would include his or her accountant, local business people, other craftspeople, and the craft industry development worker. Reliance on the judgement of industrial fieldworkers is normal practice in industrial support programs.

Who approves or disapproves applications for assistance is obviously the most basic issue. The Canadian Craft Council recommends that "when grants from the federal government and its agencies are given to individuals through the jury system composition of such juries change regularly and completely". This makes sense for cultural decisions, but less for business decisions where long experience

is an asset. Certainly, culturally-oriented funding bodies serving production and studio craft will need some economic imput in their jury. Industrial program juries, if they are to support craft as craft, must involve one or more people capable of judging work in terms of product quality and cultural contribution.

Chapter 5

RECOMMENDATIONS

Introduction

A recent report of the Department of Communications identified 16 different federal departments that have been involved with craft over the last few years. At the New Brunswick level, both the Department of Youth, Recreation and Cultural Resources and to a lesser degree the Department of Commerce and Development are involved with craft development.

It is tempting to try to wash away all this confusion by suggesting one centralized program at each level of government. But many different departments at both levels of government have expertise and orientations useful to craft. Therefore, while these recommendations are at times specific with respect to jurisdiction, their primary thrust is toward appropriate policy and program concepts.



Policy Principles

 Government should recognize the full range of professional craft activity, from craft medium artists, to studio craftspeople doing custom work and by-hand production, to production shops engaged in design/reproduction operations.

- 2. Government must recognize that fequently these approaches to craft have different needs, characteristics, and products, but that distinctions are at times blurred. Further, it should be recognized that craft merges with art at one end of the spectrum, and with industry at the other.
- 3. Government should accept that the different approaches to craft are interactive and mutually stimulating. Craft support should cover all approaches to craft, as help in one area will inevitably help the others, and all are of cultural importance.
- 4. Government should acknowledge the important contribution crafts are making to the Canadian economy, and its continuing potential. Further, government should stress that any viable craft business, even one providing only a single job, is important to Canada and is deserving of an appropriate level, and type of support in the promotion of healthy, non-dependent growth, where that growth would not otherwise occur. In this, government is recognizing the extreme difficulties faced by low-income individuals in setting up viable businesses, however able and energetic those individuals may be.
- 5. At the federal level the Minister of Communications should be designated as responsible for coordinating federal initiatives in craft development. He and his department should be consulted by other agents of the federal government contemplating initiatives in the craft area, and should actively engage other departments and agencies in discussions about their potential role—in-craft—development.

The Department of Communications' Arts and Culture Branch should continue to advise its Minister on craft. It should provide a core funding to the Canadian Craft Council to permit it to work effectively on craft development with Arts and Culture Branch and other federal departments and agencies.

Also, Arts and Culture Branch should be responsible for information flow at the national level regarding craft and federal assistance to craft.

- 6. The recently announced Department of Regional and Industrial Expansion, and prior to its formation, the Departments of Regional Economic Expansion and the Department of Industry Trade and Commerce, should adjust downward in scale its programs of assistance for capital, marketing,
- product development, professional development, and consulting services, to craft business development needs. (Program recommendations are discussed in detail in the following section.) ITC's funds for craft development should be offered in cost-sharing arrangements to the provinces, to be administered by the appropriate department in each province.
 - 7. Craft business development assistance should be subject to both economic and cultural (product quality) criteria.
 - 8. The administering provincial agency should rely on the provincial craft councils and the provincial department responsible for craft (if a different department), for assistance in making judgements of quality.
 - 9. Economic viability should be demonstrated by a business plan, including evidence of ability to market planned production at projected prices, and a personal cash budget. Minimum viability should be seen as the ability of the business to meet the forecast personal cash needs of the applicant(s) on a continuing basis.
 - Additionally, businesses involving workers other than the owner(s), particularly growth-oriented production craft businesses applying for substantial assistance, must demonstrate sufficient management and entrepreneurial ability to promise success, and requisite profitability to support growth.
 - 10. Assistance to craftspeople working as craft medium visual artists should continue to be available through the Canada Council on the basis of artistic merit alone. Awards should reflect the ratio of craft applications to total applications, although it is recognized that awards are made on the basis of artistic merit and not medium representation. Where craft medium artists' applications project economic viability they should be welcomed by craft development program.

- 11. Government should continue to increase its support of small business in general through improvements in loan programs, taxation policies, flow of information, and reduction of paper burden.
- 12. The Province of New Brunswick should continue to divide its primary responsibility for craft between the Department of Youth, Recreation and Cultural Resources, and the Department of Commerce and Development. The provincial government should increase funds to appropriate programs (specified below) in the above departments to allow for better response to the needs of craft businesses, hopefully in conjunction with the federal government.
- 13. The larger the craft enterprise in question, the more it will benefit from the Department of Commerce and Development's industrial expertise and programs. The Department's Financial Assistance to Small Industry Program should continue to welcome applications from studio and production craft operations.

Additional funds for production craft development for marketing, product development, and professional development should be made available and administered by Commerce and Development through its existing programs.

The Department should make a determined effort to sensitize personel working with craft operations to craft standards, proband the Industrial Development Board that approves applications to the Financial Assistance to Small Industry Program, to craft standards, problems and potential. This should

be done through closed liason with the Department of Youth, Recreation and Cultural Resources, and especially with any craft development fieldworkers it may engage.

The Department of Commerce and Development should maintain close contact with both the Department of Youth, Recreation and Cultural Resources and the New Brunswick Craft Council on the question of standards.

- 14. Artistic and technical training, and basic business development should be handled by the Department of Youth, Recreation and Cultural Resources and the New Brunswick Craft Council.
- Department of Youth, Recreation and Cultural Resources should managed and fund the Province trade show effort for craft, funding as detailed in the following section, with continuing technical help from the Department of Commerce and Development. The trade show effort should be part of the responsibilities of a production craft development worker. High priority should be given to the establishment of such a position at the soonest opportunity.



of any program or program alteration cannot be assumed.

Government initiatives should be thoroughly reviewed within three years of implementation. Such a review must include feedback from the craft community and its organizations on program effectiveness.

A detailed list of assistance needs for production craft development is presented below. This is not presented as a new and separate program, but to clearly identify the program needs of this sector. It is presented without reference to the department or level of government involved in each item. The total expenditure required in New Brunswick, and as extrapolated to the national level, represents programs from several sources.

The accompanying budget is conservative in both the number and size of awards. In some cases (eg. capital assistance in N.B. and in other provinces with similar programs) the amount indicated can be easily accomodated within existing programs.

The types of assistance specified are those identified through this research as of the highest priority to the successful development of production craft. The level of cost sharing with the applicant has been established in view of to existing precidents, the need to ensure committment and deter abuse, and the level of risk involved. The number of awards specified is based on the consultant's knowledge of the small, full-time, New Brunswick craft scene, and the level of interest in production craft.

There are about 100 full-time craft producers in New Brunswick, with ten to fifteen moving strongly in a production craft direction. (Full-time is defined here as deriving the majority of income from the production of craft products.)

The expenditure of the maximum budget suggested for production craft in New Brunswick, \$114,000, for each of three years, for a total of \$342,000 (1982 Jollars), is minimally expected to generate an average of three new jobs in ten shops over that period. At an average wage of \$5.00 per hour or this assistance will generate new jobs worth wages per year, or smillion in wages over a comparable three year period.

When extrapolated to the national level, the total cost to all sponsors is \$4.58 million per year. This extrapolation has been done on the basis of the Canada Craft Council's estimate of about 4000 full-time craft producers in the country as as a whole.

1/2

In consultation with provincial councils, the CCC reports that full time producers number about 2,000 in Quebec, 1,200 in Ontario, 500 in B.C., and 1,200 in the other provinces and territories. New Brunswick represents 2.5 percent of the total, which sounds reasonable given that New Brunswick has about 2.9 percent of the Canadian population.

New Brunswick has offered an unusual level of support for craft over the last 35 years. This history of support, as well as the current high level of craft activity, and the conveniently small size of the province (for research purposes), has made New Brunswick an appropriate place to do this work. But obviously no national initiatives should be based on such a small sample without extensive consultation with the CCC and provincial councils, and other provincial governments.

Lastly, before presenting the program recommendations, it should to be remembered that these are total incremental expenditures.

If all provinces participated in the above scheme, and the program were cost shared at an average rate of 50/50, then Ottawa's contribution would be \$2.29 million per year.

If New Brunswick cost-shared at 25/75, its share would be \$28,625. In fact, in the last six months of fiscal 80/81, and the first six months of 81/82, New Brunswick is spending about \$30,000 toward items included in the above budget, against \$20,000 spent by Ottawa. This includes the field work portion of this consultant's time,

the trade show effort, and awards under Commerce and Development's capital and brochure assistance programs.

Table I:

PROGRAM RECOMMENDATIONS FOR CRAFT-BUSINESS DEVELOPMENT

	PROGRAM	TERMS	AWARDS ANNU- ALLY IN !!.B.	GOV!T_\$ PER YR. IN N.B.	GOV!I \$ PER YR. NATIONALLY
1.	TRY DEVELOP	Government officer or consultant; contract could be let to prov'l craft council. Worker is the link between craft and industry. Should be based in the craft milieu	Typical budget: salary:24,000 office 4,000 tel. 1,500 travel 3,000 misc. 1,500 TOTAL 35,000	D D D	1,400,000
machinery,	shop con- struction or upgrad- ing, site servicing &	year of continued oper- ation, ½ after second. Applicant must contribute min, 20% equity. Rule of	awards averaging \$72,000	36,000	1,440,000
	a)brochures b)mkt re search c)trade shows	noted. Max. gov't contrib'n 1000 " " 500 " " 90% in Tst yr, 60% in 2nd, 30% in 3rd, 0% after. Max. approved budget for trade shows \$2,000/yr per applicant.	5X 5002500 10X1800 where all in first yr at trade		1,020,000

^{*} all amounts in 1982 dollars.

	PROGRAM		AWARDS ANNU- ALLY IN N.B.	GOV'T \$ PER YR IN N.B.	GOV'T \$ PER YR NATIONALLY
4.	NEW PRODUCT DEVELOPMENT		:		
5 .	a)time b)oconsultants in design, prod'n & business PROFESSION-AL DEVELOP-MENT (creative, technical, & business seminars, courses &	Max. gov't contrib'n 750 Gov't-contrib'n for	3X3mo.X750 1X8mo.X750	14,750 3,250	590,000 130,000
	workshops		ANNUAL TOTAL	\$114,500	\$4,580,000

Further Study

It has become apparent during this study that certain craft issues outside the scope of this project need to be looked at in detail in the near future. These are:

a. Capital Assistance for Handcraft Operations

Capital assistance for one to two person craft studios employing hand methods and for the most part selling retail is not readily available in New Brunswick, except under the geographically limited Northeast New Brunswick Craft Development Program.

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Within the general guideline of a maximum government contribution of \$6,000 per full-time job existing or created, to be matched by the applicant, assistance should be available on a competetive basis to operations demonstrating cultural contribution in terms of product quality, and economic viability, if at a low level.

Currently, assistance is sometimes available through the Financial Assistance to Small Industry Program, but this is not an acceptable solution. That program has no cultural consideration in its terms of reference, and is designed for larger, growthoriented, industrial projects that wholesale their production. Appropriately, it is managed and awards are decided upon by people without any particular art, craft, or cultural orientation Application to such programs requires a studio craft operation to misrepresent its intent or distort its priorities.

b. Fieldworker in Craft Medium Art

Such a field worker would essentially be a subsidized agent specializing in craft medium art. The Canada Council provides time and materials to artists, but no help in marketing. If an agent were to find, work with and document craft medium artists in an area, and develop markets (including architects, builders, governments, corporations, in addition to the traditional market, galleries), perhaps more craft medium artists could survive as artists, and more studio and production craftspeople could express this side of themselves. This is as much a development job, though not in a technical or design sense, as it is with production craft, and in the short run at least it is not economically viable as an entrepreneurial agency venture.

L. Apprenticeship

An apprentice in craft is someone working towards self-employment. He or she is neither a long term asset to the employer nor a short term one. In other fields and other times, the employer benefits hugely from having an apprentice. Now it is the apprentice who reaps most of the benefit. This is a complex and contentious issue, but it could be that craftspeople taking on an apprentice should receive not only a training-on-the-job subsidization of the wage they pay, but funding as an outreach continuation of the educational process.

A. Employee Relations

The question of how to creatively handle having employees will prove to be a critical issue for expanding production shops. Current initiatives in team building, worker participation and profit sharing at the corporate level should be linked to actual experience at the small business and production craft level, to provide ideas and road maps for this unknown, difficult, and critical aspect of production craft.

A Final Word

Craft could very well put Canada on the map in a way little else is at the moment. But craft's potential

involved simply do not have the time, cash, or technical resources to break out of their subsistence pattern. On the other hand, government hamhandedness would be profoundly destructive.

Government assistace for craft should be worked out by governments and the relevant craft councils with the closest of collaboration. Adversary politics should be avoided. Recognition of their common desire to see healthy, creative and non-dependent craft development should be stressed by all involved, with an equal recognition of the need for spending restraint and spending effectiveness.

The sum involved here is less than the amount government routinely invests in one plant employing 100 people. Assistance to craft businesses could have significant implications for 4,000 separate businesses, many of whom employ. This is an opportunity that government should not let go by.

Appendix A - Contact List

All but 20 of the 121 individuals listed below have been consulted at length (1 hr.+) on at least one occasion. The majority have been consulted at length on several occasions, and many on numerous occasions.

Craftspeople in New Brunswick

Martin Aitken, Fredericton (pewter) Philip Aitken, Fredericton (pewter) Ned Bowes, Fredericton (glass) Sandy Brewer, Cambridge Narrows (clay) Chris Buck, Sussex (fabric) Mac Campbell, Harvey Station (wood) Margaret Ann Capper, Fredericton (clay) Ann Clinger, Keswick Ridge (clay) Cathy Coombes, Gagetown (fabric) Fernand Daigle, St. Louis de Kent (clay) Lee Danische, Sussex (clay) Nancy Davis, Fredericton (clay) Gordon Dawson, Oromocto (wood) Lucy Fellows, Fredericton (enamel and precious metals) John and Patti Geldart, Fredericton (wood) Charlotte Glencross, Fredericton (fabric) Pat Good, Fredericton (fabric) Aldona Grinius, Fredericton (enamel and fabric) Cathy Harbison, Cody's (fabric) Tim Harding, Fredericton (wood) Alma Johnson-McKay, Grand Bay (precious metals) Ann Johnson and Tom Moffatt, St. Andrews (lampshades) Donna King, Fredericton (fabric) John and Harriet Lenard, Fredericton (pewter) Arnold London, Fredericton (wood) Elaine Mandrona, Sussex (glass) Bonny Massey, Hampton (clay) Bud Merritt, Saint John (precious metals) Paul Meyer, Cambridge Narrows (wood) Stephen Morgan, Pocologan (wood) David and Barbara Murphy, Keswick Ridge (leather) Mike Oudemans, Keswick Ridge (glass) Hal Owens, Fredericton (clay) Branda Parsons, Moncton (fabric) Don Pell, Lakeville Corner (wrought iron) Jane Pell, Lakeville Corner (wax) Janet Ratliffe, Durham Bridge (lampshades) Robert Rombough, Fredericton (wood) Craig Schneider, Fredericton (clay) Brad Slauenwhite, Fredericton (wood) Tom Smith, Fredericton (clay) Fleming and Beth Toron, Cross Creek (leather)

Peter Wolcott, Clifton Royal (clay) Judy Young, Fredericton (fabric)

Craftspeople Outside New Brunswick

John Bergen, Quanat Design, Toronto (ceramic casting)
John and Judy Brennan, Nova Scotia (leather)
Angelo DiPetta, Instructor, Ontario College of Art, Toronto (clay)
Shirley Fineblit, Toronto (glass)
Michael Fortune, Toronto (wood)
Jacques Garnier, Montreal (clay)
Steve Haggar, Nova Scotia (wood)
Ted Holman, Instructor, Ontario College of Art, Toronto (fabric)
Jerry Johns, Instructor, George Brown Community College, Toronto (ceramics)
Paula Murray, Ottawa (clay)
Doug Oliver, Toronto (wood)
Allan Perkins, Toronto (enamel)
Nancy Solway, Toronto (clay)
A.B. White, Charlottetown (fabric)
Daniel Weiner, Montreal (leather)
Chris Zimmer, Cape Breton, Nova Scotia (clay)

Craft Association Officers

Alan Crimmins, Cambridge Narrows, N.B.; President: Canadian Craft Council, former President, New Brunswick Craft Council (potter)
Bill Graff, Brown's Flat, N.B., Past President, New Brunswick Craft Council (clay)
Joan Hyland, Ontario Craft Council, Toronto
Jacques Pouliat, Le Metier D'Art, Montreal
Ann Mortimer, Past President, Canadian Craft Council, Newmarket, Ont. (clay)
Peter Thomas, St. George, N.B., President, New Brunswick Craft Council (clay)
Peter Weinrich, Executive Director, Canadian Craft Council, Ottawa
Virginia Watt, Canadian Guild of Crafts Quebec, Montreal

Other Associations

Brian Grey, Canadian Federation of Independent Business, Toronto

Government Personnel

D. McCorquodale, National Research Council, Ottawa
 Marget Davis, former Craft Coordinator, Province of Newfoundland and Labrador, St. John's
 Cecil Freeman, Policy and Administration, Department of Commerce and Development, Fredericton, N.B.
 George Fry, Director of Craft, Department of Youth, Recreation and Cultural Resources, Fredericton, N.B.
 Linda Furlought, Capital Region Development Commission, Fredericton, N.B.

Art Goodwin, Director, Financial Assistance to Small Industry Program, Department of Commerce and Development, Fredericton, N.B. Elaine Hamilton, Marketing Services, Department of Commerce and Development, Fredericton, N.B. Ann Marie Hogue, Canada Council, Ottawa Jack Lamey, Capital Region Development Commission, Fredericton, N.B. Claire LePage, Marketing Services, Department of Commerce and Development, Fredericton, N.B. Roger Mailhot, Department of Industry, Trade and Commerce, Fredericton, N.B. Murray Matthews, C.A.S.E., F.B.D.B., Fredericton, N.B. Fraser Nicholson, Council of Maritime Premiers, Halifax, N.S. George Nimegeers, Marketing Services, Department of Commerce and Development, Fredericton, N.B. Georgina Queller, Craft Coordinator, Province of Newfoundland and Labrador, St. John's, Newfoundland Bob Reid, Information Officer, Research and Productivity Council, Fredericton, N.B. John Richard, Department of Industry, Trade and Commerce, Fredericton, N.B.

SNOWBACC

Peter Snoball, Marketing Services, Department of Commerce and Development, Fredericton, N.B.

Théodore Thériault, Department of Youth, Recreation and Cultural Resources, Bathurst, N.B.

Brian Wallace, Department of Regional Economic Expansion, Fredericton, N.B.

Consultants

Marilyn Callan, Organizational Development Consultant, Toronto
Joanne Kates, Journalist, Toronto
Colleen Lynch, Craft Consultant, St. John's, Newfoundland
Reuben Nelson, Square One Management Ltd., Ottawa
Clyde Norman, Speaker for Centre of Direct Mail Marketing, New York, N.Y.
David Peachey, Cermaic and silkscreen consultant, Clarridge House
Advertisting, Fredericton, N.B.
Gordon Robertson, Ceramic consultant, Kingston, Ontario
Joanne Tybinka, Entrepreneur and small business consultant, Toronto
Bill Yerxa, Planning consultant, Fredericton, N.B.

Industrial and Commercial Contacts

Charles Branscomb, Branscomb's Foundry, Hampton, N.B.
Liz Cera, Cera Crafts, Toronto (craft marketing agency)
Nick Critikos, Nickilino Inc., Montreal (leather cutting dies)
Alan Denton, Victoria Wood Industries, Grand Falls, N.B. (turning plant)
Maurice Fournier, Victoria Wood Industries, Grand Falls, N.B.
Jean-Pierre Grenier, Diffusion Actuelle, Montreal (craft marketing agency)
Jim Heys, Fredericton (leather machinery dealer)
Tom Lamb, Designer, Toronto
Mel Lands, Rositta Shoe Company, Montreal
Terry Maloney, Noah's Art, Montreal (leather products)
Tom Murphy, founder, Harmony Earth Enterprises, Fredericton
Rick Repta, Establo Leather, Guelph, Ontario
Joe Silverman, Tepner Belt Company, Montreal
David Steele, Foulis Engineering, Fredericton, N.B.

David Youngson and Associates, Leamington, Ontario (craft marketing agency) Albert White, Toronto Gift Gallery, Toronto

Academics

Professor Tom Good, Sociology, St. Thomas University, Fredericton, N.B. Professor Edward Maher, Faculty of Administration, U.N.B., Fredericton Professor Willian Reid, Faculty of Administration, York University, Toronto Andrew Secord, Lecturer, Department of Economics, St. Thomas University, Fredericton, N.B.

Professor Harold Sharp, Faculty of Administration, U.N.B., Fredericton, N.B.

CRAFT PRODUCTION QUESTIONNAIRE

Please answer these questions and return to Nashwaak Consulting within a week. Your help is really very much appreciated. If you don't feel you can spend the time to answer all the questions, or if there are some you don't feel you can answer, please do the rest and return. Thanks again.

1.	How many years has this business provided the majority of the owner's (owners') income? years
2.	Approximately how many workweeks of outside help did you employ in 1981? (For example, 2 people for 12 weeks is 24 workweeks)workweeks.
3.	Assuming your business has continuing potential for growth, how many people would you eventually be comfortable employing?
	. none
	one
	two
	three
	four or more
	don't know
4.	Please provide the following information for 1981. Remember this is strictly confidential.
∄ā.	Gross Sales\$
4b.	Net to Owner (s) after all other business expenses\$
4c.	How Much Time Did You the Owner(s) Work In The Business in 1981? Assume 40 hour workweeks. (for example, if 2 people both work a 60 hour week this equals 2 x 60/40 or 3 workweeks

5.	Please provide the following estimates of expense breakdown in 1981:
.5a.	Direct Material Costs as a percent of gross sales % (i.e. materials used in the product or used up in the making of it)
5b.	Wages (not including the owner's (s')%
5c.	Other Overheads%
5d _.	Expenditure on Buildings, Equipment, Vehicle, or Other Depreciable Assets
	(Presumably what remains is cash on hand or in owner's pocket. Indicate if this is not so.)
6.	Has this 17 month project affected the direction your business is taking?
6a.	Yes No
6b.	If yes, how? (Feel free to continue this or any other question, on the other side.)
6c.	Has this project been useful to you in any other way?
6d.	In general, how useful has this project been to you?
	very useful not useful
	somewhat useful

7.	Would you like a project such as this to continue?
7a.	Yes No
7b.	If the project were to continue, what changes would you like to see made?
·	
8.	Are you planning to reapply for the N.B. craft booth at the Toronto and Calgary Gift Shows?
	Yes No
9.	What do you think government should be doing to help craft development that it has not been doing to date?
10.	Any other comments?
THAN	KSTHANKSTHANKSTHANKSTHANKS
Sian	here if you wish
J . 9.1	The state of the s

APPENDIX B-2:
ANALYSIS OF CRAFT PRODUCTION QUESTIONAIRE RESPONSES

	of responses	ALL ELEVEN RE: (100% returne		FULL-TIMERS (Tresponses indithe business had the major income for at one year.	icating nas pro- prity of	three r indicat ness ha vided t	esponses ing the busi- s not pro- he majority me for l or
QUESTION		MEDIAN	RANGE	MEDIAN	RANGE	MEDIAN	RANGE
1.	11	5 yrs.	0-10	6	3½-10	0	0-0
2.	11	4 workweeks	0-200	5	0 -200	0	0÷0
3.	ונו	3. people	0-4 or more	2.5	1 -4 or more	3	2-4 or more
4a.	7	\$29,000	\$1869 - \$218,000	\$29,000	\$20,000- \$218,000	(one	reply):\$1,869
4b.	7	\$10,000	\$2,500- \$14,000	\$10,000 (ave: 9,742)	\$2,500- \$14,000	(ổne	reply):\$3346 loss
4c.	9	63 workweeks	9-100	64 (ave: 71)	50-100	13	9-17
5a.	9	25%	17-40%	22% ave: 26.3)	17-37%	37.5%	25-40%
5b.	9	5%	0-25%	8%(av: 68)	0-25%	0	0-0
5c.	. 9	22%	10-50%	22% kue: 25.6)	15-45%	34%	18-50%
5d.	.9	15%	0-40%	14.5% aur: 19.0	0-20%	21%	2-40%
6a.		Yes: 9 No: 2	2				
b.	1 1 1 1 1 2 1 1 1 1	-experimente -made me exa -helped to d -motivated n -learned abd -gained pers -as a result	rspecitve ed with whe mine directive goans of projective and to put to the control of the contro	as to what micolesale market ction business Is and how to previous plans ing and promot nd orientation ct production centrate on re approach	is taki reach th into ac ion towards efficien	ng em tion small p cy impro	roduction ved

	responses	
	1	
QUESTION	# of	ALL ELEVEN RESPONDENTS
6c.	7	Summary of comments: -superb course in workings of wholesale market -motivated me to focus more on promotion and advertising
		-made me aware that I can't concentrate on wholesale market -now have better overall view of production -helped me to organize thoughts and widen perspective -widened markets; helped to understand what retailers want -validated my own thinking
		-served as support group -technical help -help in venture analysis, growth plans -self-exploration and assessment -field trips invaluable for planning
.6d.	11	Very useful MEDIAN not useful
•		RANGE '
7a.		Yes: 9 No: 2
7b.	9	Summary of suggested changes: -want development of market information -be more specific of goals -make changes in trade show booth -would like info about my competition -better care of individual's work while on loan -craftmen should go to trade show on rotating basis -help applying industrial technology to the one-off shop -thematic organization of lines at show; specialty shows -groundwork done; evolution needed
8.	11	Yes: 8 No: 3
9.	8	Summary of comments: -providing services like this project -more promotion, brochures -R&D
		 -revamp entire apprenticeship/training/job job creation program relative to craft business -more money for craftsmen large or small to tool up -not necessarily; individual initiative all important -help in penetrating corporate market
10.	4 3 1	Summary of comments: -thanks -research on products in my medium needed but not available

Appendix C

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