



Canadian Food
Inspection Agency

Agence canadienne
d'inspection des aliments

Undeclared Allergens and Gluten in Hot Drink and Instant Coffee Mixes – April 1, 2020 to March 31, 2021

Food allergen - Targeted surveys



Summary

Targeted surveys provide information on potential food hazards and enhance the Canadian Food Inspection Agency's (CFIA's) routine monitoring programs. These surveys provide evidence regarding the safety of the food supply, identify potential emerging hazards, and contribute new information and data to food categories where it may be limited or non-existent. We use them to focus surveillance on potential areas of higher risk. Surveys can also help identify trends and provide information about how industry complies with Canadian regulations.

Food allergies can affect people of all ages but are particularly common in children. Food allergens can represent a serious or life threatening health risk for allergic individuals. Additionally, although it is not considered an allergen, undeclared gluten may contribute to chronic health issues for those individuals with celiac disease or gluten sensitivity. Allergens and gluten can be found in food due to their presence in the raw ingredients or they can be accidentally introduced along the food production chain due to cross contamination. Regardless of the source of the allergens, industry must ensure that the food produced is safe for human consumption, either by complying with specific Canadian regulations where applicable or by keeping the levels as low as reasonably possible.

The main objective of this survey was to obtain additional information regarding the presence and levels of undeclared allergens and gluten in hot drink and instant coffee mixes. Of the 293 samples tested, 7 samples were found to contain undeclared gluten and/or allergens such as beta-lactoglobulin (BLG), casein, soy and hazelnut.

Of the positive samples, 6 were forwarded to the CFIA's Office of Food Safety and Recall (OFSR) to determine if the levels found would pose a health concern to allergic individuals. The extent of the follow-up actions taken by the agency is based on the level of the contamination and the resulting health concern as determined by a health risk assessment. A single hot chocolate product containing BLG and casein was deemed to represent a health risk and was recalled.

What are targeted surveys

Targeted surveys are used by the CFIA to focus its surveillance activities on areas of higher health risk. The information gained from these surveys provides support for the allocation and prioritization of the agency's activities to areas of greater concern. Targeted surveys are a valuable tool for generating information on certain hazards in foods, identifying and characterizing new and emerging hazards, informing trend analysis, prompting and refining health risk assessments, highlighting potential contamination issues, as well as assessing and promoting compliance with Canadian regulations.

Food safety is a shared responsibility. The agency works with federal, provincial, territorial and municipal governments and provides regulatory oversight of the food industry to promote safe handling of foods throughout the food production chain. The food industry and retail sectors in Canada are responsible for the food they produce and sell, while individual consumers are responsible for the safe handling of the food they have in their possession.

Why did we conduct this survey

Approximately 7% of Canadians have self-reported as having at least 1 food allergy, but the actual number of medically confirmed food allergies is expected to be slightly lower¹. It is believed that the rate of food allergies is increasing, particularly among children. Food allergies are estimated to affect up to 5% of adults and up to 8% of children in developed countries². Food allergens are food proteins that can cause a reaction of the body's immune system, and can represent a serious or life threatening health risk for allergic individuals, or contribute to chronic health issues for those with pre-existing health conditions like celiac disease. Celiac disease is a chronic reaction where the body reacts to a component of gluten which can damage or destroy certain intestinal cells. Approximately 1% of the total population are affected with celiac disease³.

The priority food allergens are the 10 most common food allergens that are associated with severe allergic or allergy-like reactions in Canada. These allergens consist of peanuts, tree nuts, sesame, seafood (fish, shellfish and crustaceans), eggs, milk, soy, mustard, sulphites, and wheat⁴. Gluten, while not a true allergen, is a family of proteins found in certain grains like wheat, rye, barley, kamut, and spelt and is included in this list⁵. Gluten can cause digestive problems and other issues for people with certain health conditions such as celiac disease and gluten sensitivity. This makes proper identification and labeling of allergens in food by the manufacturer essential.

Undeclared allergens can be found in foods due to their presence in the raw ingredients, or can be accidentally introduced along the food production chain through cross contamination. Regardless of the source of the allergens, industry must ensure that the food they produce is safe for human consumption. This can be achieved by complying with specific Canadian regulations where applicable, or by keeping the levels as low as reasonably possible.

The main objective of this survey was to obtain additional information regarding the presence and levels of undeclared allergens and gluten in hot drink and instant coffee mixes.

All products were tested "as sold," meaning that they were not prepared as per the manufacturer's instructions or as they would typically be consumed.

What did we sample

All products were sampled between April 2020 and March 2021. Samples were collected from local and regional grocery stores located in 6 major cities across Canada. These cities encompassed 4 geographical areas:

- Atlantic (Halifax)
- Quebec (Montreal)
- Ontario (Toronto, Ottawa)
- West (Vancouver and Calgary).

The number of samples collected from these cities was in proportion to the relative population of the respective areas.

The following products were not included in the survey:

- products with **all** of the following allergens in the list of ingredients – almond, hazelnut, peanut, sesame, soy/soybean, egg, milk, and wheat, barley, oats, rye, triticale, or gluten
- products with a precautionary statement for all priority allergens
- non pre-packaged products/bulk bin products
- products with no list of ingredients
- products past the best before date

Table 1: Distribution of samples based on product type and origin

Sample type	Domestic	Import	Unspecified ^a origin	Total
Hot chocolate	27	41	44	112
Instant coffee	1	137	12	150
Other	0	14	6	20
Tea	0	7	4	11
Total	28	199	66	293

^a unspecified refers to those samples for which a country of origin could not be determined from the product label or available sample information.

How were samples analyzed and assessed

Samples were analyzed by an ISO/IEC 17025 accredited food testing laboratory under contract with the Government of Canada. The samples were tested as sold, meaning that the product was tested as-is and not as prepared according to package instructions.

In Canada, food allergens and gluten must be declared in the list of ingredients if they are present in the prepackaged product in order to comply with the requirements of the [Food and Drug Regulations Section B.01.010.1](#). A prepackaged product will be deemed non-compliant if any level of undeclared allergens and gluten is detected.

Health Canada considers that gluten-free foods, prepared under good manufacturing practices, which contain levels of gluten not exceeding 20 parts per million (ppm) (due to cross

contamination) meet the intent of the [Food and Drug Regulations Section B.24.018](#) for a gluten-free claim.

What were the survey results

Almost 98% of all hot drink and instant coffee mixes in this survey did not contain any detectable levels of allergens and gluten. The results for 7 samples found positive are shown in Table 2.

Table 2: Levels of undeclared allergens and gluten in hot drink and instant coffee mixes in ppm

Sample type	Sample description	BLG	Casein	Gluten	Hazelnut	Soy
Instant coffee	Instant coffee with mushroom milk					0.43
Hot chocolate	Instant chocolate milk flavouring mix (no milk as ingredient)-1	1.23	7.04			
Hot chocolate	Instant chocolate milk flavouring mix (no milk as ingredient)-2	0.77	5.17			
Hot chocolate	Chocolate powdered drink mix	11.2	13.2			
Tea	Instant masala tea - 3 in 1					1.02
Other	Instant sugar sweetened chamomile beverage mix			5.4		
Other	Organic misugaru multi-grain drink powder			89	0.83	36.54

What do the survey results mean

Of the 293 samples tested in this survey, almost 98% did not contain any detectable levels of allergens or gluten, while 7 samples were found to contain varying levels of undeclared gluten, BLG, casein, soy, and hazelnut.

The best currently available scientific evidence indicates that levels of gluten below 20 ppm in gluten-free foods would be protective of the health of the vast majority of people with celiac disease⁵. Therefore, only 3 positive samples for both BLG and casein, 2 positive samples for only soy as well as 1 positive sample for soy, gluten and hazelnut were forwarded to the CFIA's OFSR for follow-up.

The extent of the follow-up actions taken by the CFIA is based on the level of contamination and the resulting health concern as determined by a health risk assessment. Appropriate follow-up actions include additional sample testing, facility inspection and product recall. The health risk assessment is based on exposure to the allergens and gluten through consumption. The exposure is calculated by using the typical serving sizes for each food. Assessment based on serving size means not all detectable levels of undeclared allergens and gluten in food will cause a reaction in an allergic individual.

Milk

Both undeclared BLG and casein were detected in 3 hot chocolate products. BLG (a whey protein) and casein are major milk proteins. Casein derivatives such as sodium caseinate are used as emulsifier and thickening agent in processed food including chocolate products⁶. Whey proteins also have excellent emulsifying and foaming properties, so they are widely used in producing chocolate, desserts, yogurts, etc^{7,8,9}. Low levels of BLG and casein found in this survey could also be introduced into the product due to cross contamination on the production line¹⁰. Only 1 product (chocolate powdered drink mix) was deemed to pose a health risk to consumers, and was recalled¹¹.

Hazelnut

A single product in this survey tested positive for undeclared hazelnut. Inadequate cleaning of shared processing and/or packaging equipment between each run could also introduce low level of allergen to the final product¹². This product was deemed not to present a risk to consumers.

Gluten

2 of the hot drink mixes tested were found to contain varying levels of undeclared gluten (5.4 and 89 ppm). Lower detected levels of undeclared gluten have been known to be present due to cross-contamination as a result of manufacturing practices¹³. None of the positive samples were determined to pose a risk to consumers.

Soy

Undeclared soy was found in 3 products. The levels detected were likely due to cross contamination or cross contact in the manufacturing process¹². This could result in the presence of a small amount of allergen in the final product. The levels found were low and deemed not to pose a risk to consumers.

Summary

A single hot chocolate product containing BLG and casein resulted in product recall, while all other positive allergen findings in this survey were determined not to pose a risk to consumers. The results are somewhat higher than those found in a similar survey which was conducted in 2017 by the agency to obtain baseline information regarding the presence and levels of undeclared allergens in drink mixes¹⁴. In that survey, 101 samples hot chocolate products and 5 instant coffee products were tested, none of them contained any detectable levels of allergens and gluten. Another similar survey was conducted in 2017 by the agency to obtain baseline information regarding the presence and levels of undeclared allergens in coffee products, and 4 out of 150 instant coffee products were found to contain low levels of undeclared allergen such as BLG, egg or gluten¹⁵. The results are similar to these found in this survey.

This survey generated additional information on the background level of undeclared allergens and gluten in hot drink and instant coffee mixes collected from 6 cities across Canada. Information gathered in this survey, in conjunction with other data including the Canadian Total Diet Study and Statistics Canada's Canadian Health Measures Survey food consumption data, are critical in assessing the health risk that our food supply poses to Canadian consumers. The results of the CFIA's surveillance activities are also used to inform the Canadian public and

stakeholders by raising consumer awareness and help build public confidence in their food supply by removing non-compliant products.

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