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**CANADIAN WOOD**



**AT WORK**





**woods exported by Canada**

## their characteristics and principal uses

8	cedar, eastern white		
8	cedar, western red		
11	cedar, yellow		
11	balsam fir		
14	douglas fir		
14	hemlock, eastern		
17	hemlock, western		
17	larch		
20	pine, jack		
20	pine, red		
23	pine, white		
23	spruce		
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26	birch, white		
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29	elm, rock		
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6	baskets		buildings
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9	canoe ribs and braces	15	flooring
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# canadian

wood is at work in more than fifty countries throughout the world. As diverse as the countries to which it is exported are the ways in which it serves man. It gives him a home and furnishings, structural timbers to thrust towers high in the air or sink shafts deep in the earth. Canadian wood builds factories, it makes the containers for the goods, and it supports the railways that take them to market. It spans rivers, it carries lines of communication, and it fastens the Monday wash. Canadian wood is indispensable to the lives of millions in many parts of the world.

Canada's prominent position in world lumber markets is based on vast timberland resources. Twenty per cent of the total land area of Canada is covered with productive forests. It is estimated that these forests contain close to 200,000,000,000 cubic feet of accessible timber—with proper management, an inexhaustible supply. Roughly three-quarters of this is softwood—the pines, spruce, Douglas fir, western hemlock and western red cedar. The remainder are hardwoods, growing principally in eastern Canada, such as the birches, maple, basswood and poplar.

Thousands of mills process the logs into lumber, plywoods and veneers, ties, poles, hardwood flooring, timber, and other products familiar to those who import or use Canadian woods. The mills range in size from the giants, cutting as much as half a million feet board measure in a shift, to the small portable mills capable of cutting only one or two thousand feet a day.

Historically, the lumbering industry has been one of

w o o d

Canada's economic mainstays. During the first half of the eighteenth century there was a limited export of planks and masts to France, and of barrel staves for the French West Indies molasses and rum trade. But it was during the Napoleonic wars that Canada emerged as a major exporter of forest products. In 1808, the continental blockade cut off Britain's supplies of shipbuilding timbers from the Baltic, and she turned to Canada as a new source. In the century and a half since, Canadian lumber in varying forms has moved steadily to the United Kingdom market.

The nineteenth century saw the second great surge in the industry's growth. Men in search of gold pushed westward across the continent and brought into production the great forests of the West Coast. At the same time, the United States began to deplete her eastern forests in sustaining her rapid economic growth. Turning to Canada, the United States bought more and more, until she became the principal importer of Canadian lumber.

Today, about half of the Canadian lumber production finds its way to foreign markets. The United States, the United Kingdom and the Commonwealth buy the most, but Canada also serves many other markets, as far apart as Sweden and Venezuela, Egypt and Fiji.

Just as the pattern of the Canadian lumber trade has varied over the years, so have there been changes in the way that wood is used and in the type of wood products exported. In the year 1850, for example, it is estimated that some eight million tons of dry hard-

wood were burned to manufacture the potash that Canada sold abroad. Today, advances in technology enable us to make much better use of our forest resources.

Wooden boards of relatively small size can be built up in laminations and be made to span walls 60, 80 and 100 feet apart. Laminations, much stronger than single timbers of equal size, are produced as beams, trusses and chords to meet architectural and engineering needs. New wood adhesives and bonding techniques have been developed to such a degree that glue-line strength can be greater than the strength of the wood itself. Plywood panels bonded with waterproof glue represent the greatest advance in the building trade in recent years. They can be used outdoors in any climate. Wood, impregnated with preservatives, withstands decay and is immune to attack by marine borers. These technological improvements, added to the natural qualities of beauty, warmth of texture and adaptability to human service, account in large measure for the world-wide demand for Canadian wood.

Although some 150 species grow in Canada, this publication deals only with the eighteen exported in the greatest volume. *Canadian wood at work* gives you some of the end uses of Canadian wood, the best varieties for each purpose, and the important characteristics of the various species. You can obtain additional information from Canadian government commercial representatives located in more than fifty cities throughout the world, or from the Commodities Branch, Department of Trade and Commerce, Ottawa.

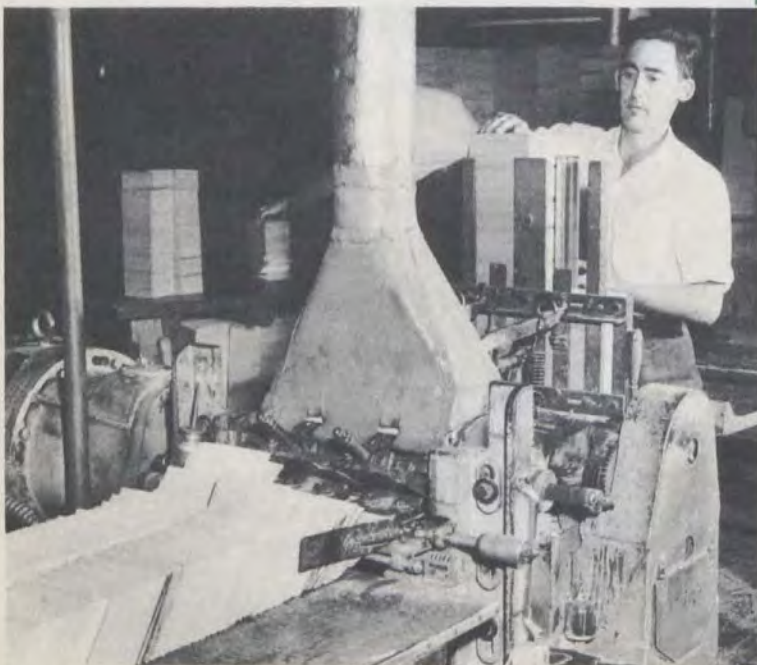


# **b** barrels

Yellow Birch  
Douglas Fir  
Elm Spruce  
Maple  
Basswood  
Red Pine  
White Pine  
Balsam Fir  
Poplar

# **baskets**

Birch Elm  
Basswood  
Spruce, Maple  
Poplar



# **battery separators**

Douglas Fir  
Yellow Cedar  
Basswood

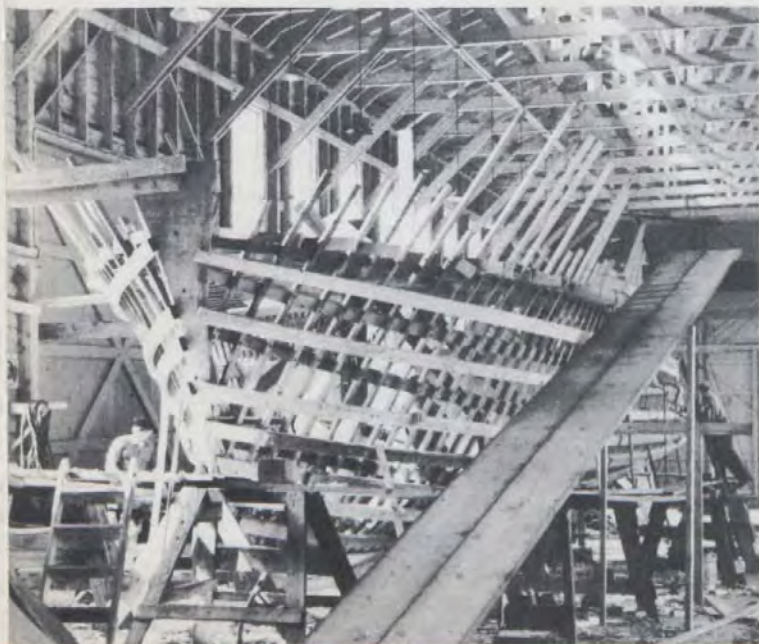
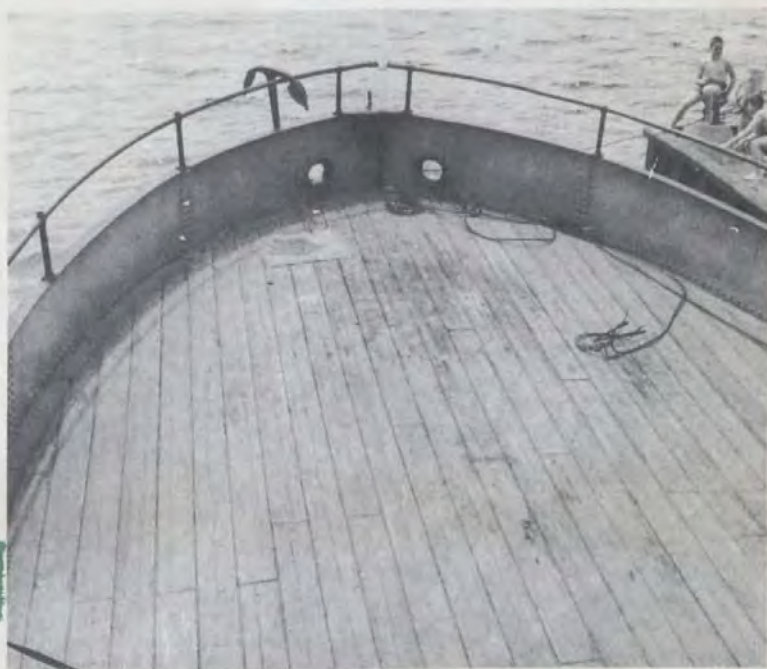


## beekeepers' supplies

White Pine  
Basswood  
Western Red Cedar  
Poplar Spruce

## boats and ships (decking)

Red Pine  
White Pine  
Douglas Fir  
Western Hemlock  
Spruce  
Yellow Cedar  
Plywoods



Douglas Fir  
Larch  
Yellow Cedar  
Maple  
Yellow Birch  
Spruce

**b**  
boats and ships  
(frame and keel)





## eastern white cedar

(*thuja occidentalis*)

### characteristics

light wood — fine even texture  
good working qualities  
very low shrinkage — very durable  
average tree: one foot diameter,  
45 feet high.

### principal uses

shingles boats and canoes  
fence posts and poles  
fish-net floats garden furniture

## western red cedar

(*thuja plicata*)

### characteristics

straight grained — soft and light  
excellent working qualities  
takes smooth satiny finish  
good gluing qualities  
extremely durable — low shrinkage  
average tree: 3 to 8 feet diameter,  
125 to 175 feet high.

### principal uses

shingles sills siding  
house construction posts  
poles canoes and boats  
farm buildings



# boats and ships

(oars and paddles)

Spruce  
Maple  
Elm



Red Pine  
Yellow Cedar  
White Pine  
Larch Spruce  
Douglas Fir  
Maple  
Birch  
Plywoods

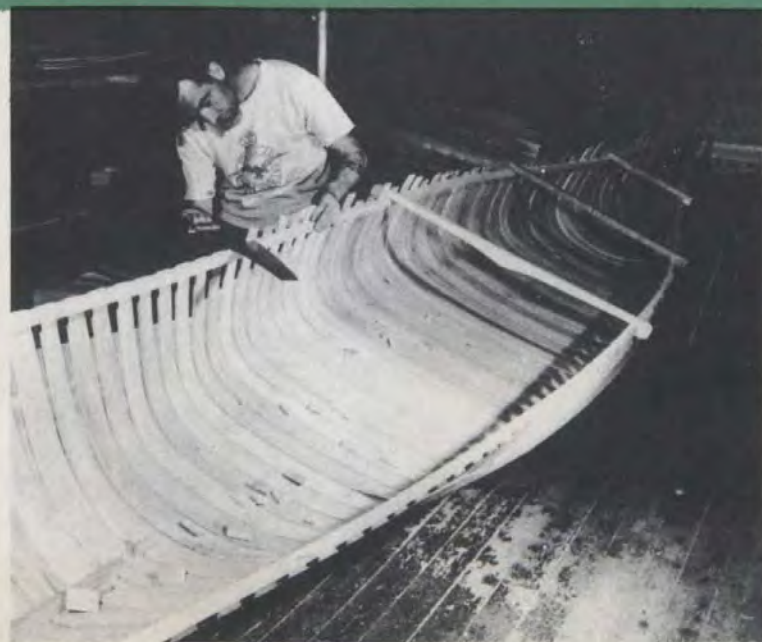
# boats and ships

(planking)

# boats and ships

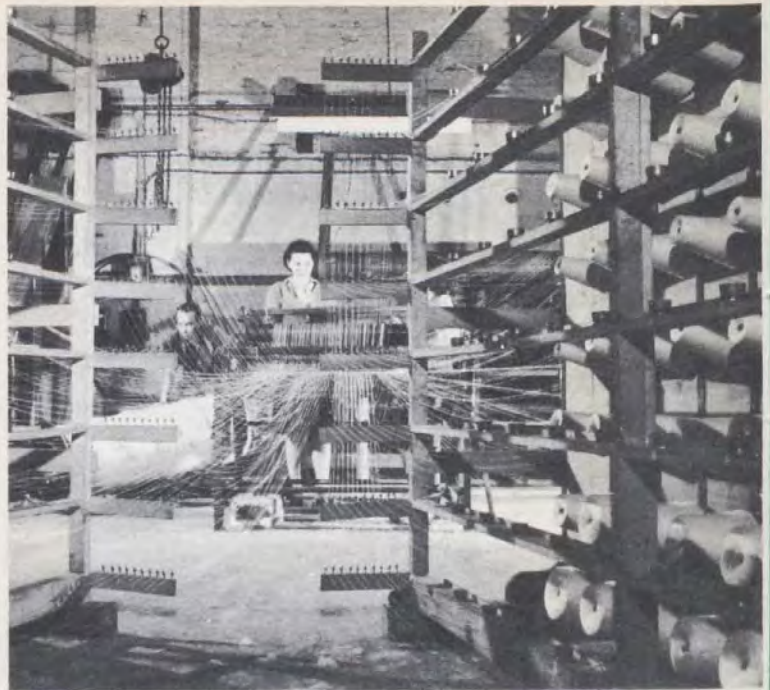
(canoe ribs and braces)

Elm  
Yellow Cedar  
Spruce  
Basswood



# bobbins, spools and shuttles

Maple  
Birch  
Plywoods



Douglas Fir  
Maple Birch  
Red Pine  
Western Hemlock  
Spruce  
Jack Pine  
Plywoods

## bodies and boxes (auto transport)

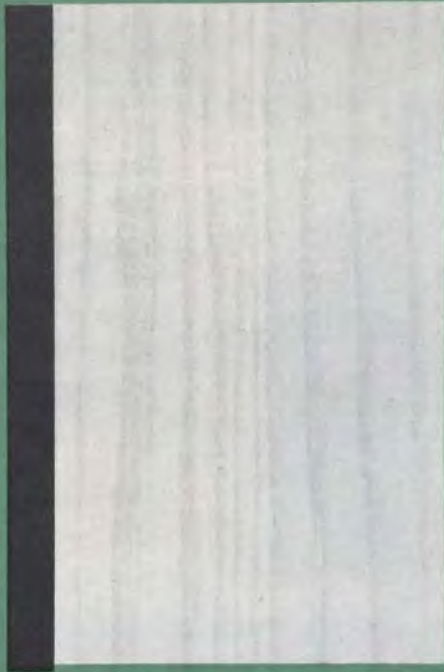


## boxes and crates

Balsam Fir  
Basswood  
Larch  
Poplar  
Maple  
Birch  
Elm  
Cedar  
Plywoods

Spruce  
Pine  
Hemlock  
Douglas Fir





## yellow cedar

(*chamaecyparis nootkatensis*)

### characteristics

fairly hard and strong

good working qualities

low shrinkage and high durability

resistant to acids and termites

average tree: 2 to 3 feet diameter,  
80 feet high.

### principal uses

battery separators boats

and canoes cabinet work

patterns tanks cooling

towers house construction

## balsam fir

(*abies balsamea*)

### characteristics

soft and light — takes a good finish

holds nails well — average tree:

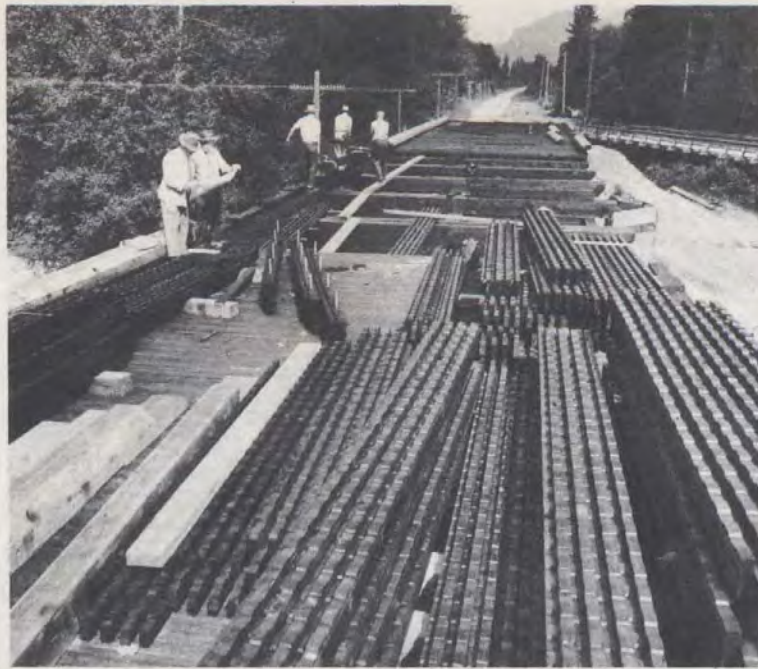
1 to 2 feet diameter, 50 to 60 feet high.

### principal uses

pulp boxes and crates, barrels

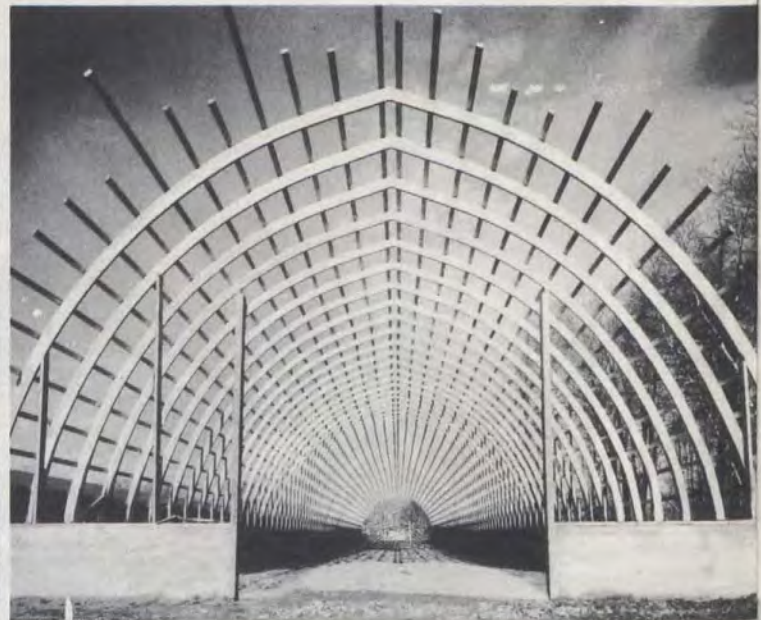
light household construction





## bridges

Douglas Fir  
Larch  
Western Hemlock  
Red Pine  
Spruce  
Jack Pine  
Eastern Hemlock



## buildings

(light structural framework)

Spruce  
Douglas Fir  
Pine  
Hemlock  
Balsam Fir  
Larch  
Western Red Cedar  
Plywoods

## buildings

(heavy structural framework)

Douglas Fir  
Red Pine  
Spruce  
Western Hemlock  
Larch  
Jack Pine

# buildings

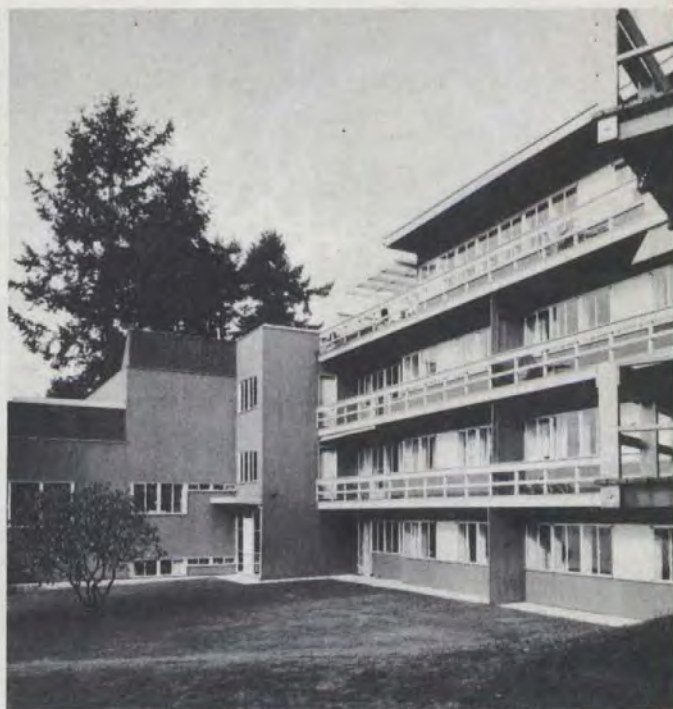
(sheathing and sub-flooring)

Douglas Fir  
Hemlock  
Pine Spruce  
Balsam Fir  
Larch  
Western Red Cedar  
Plywoods

# buildings

(siding and exterior trim)

Western Red Cedar    Red Pine  
White Pine            Spruce, Larch  
Douglas Fir            Jack Pine  
Hemlock                Plywoods



# buildings

(shingles)

Western Red Cedar  
Eastern White Cedar





## douglas fir

(*pseudotsuga taxifolia*)

**characteristics** one of hardest and heaviest softwoods — distinctive figure — very strong and durable — seasons readily — average tree: 3 to 6 feet diameter, 150 to 200 feet high.

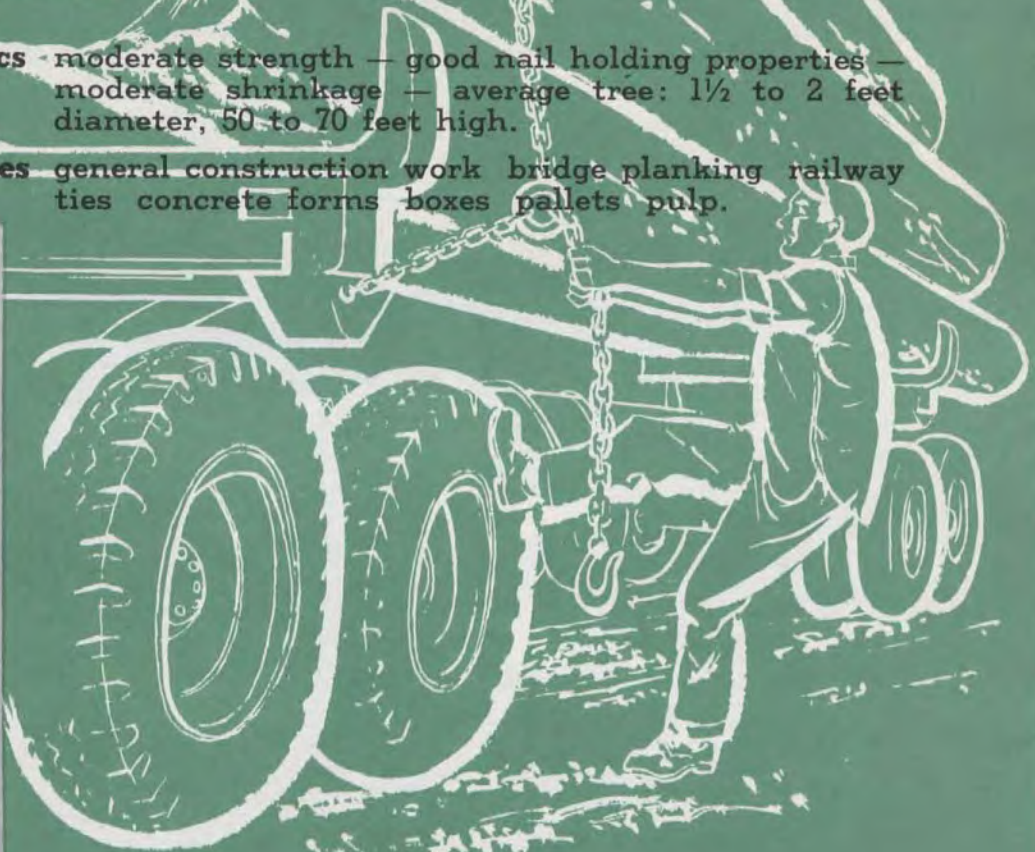
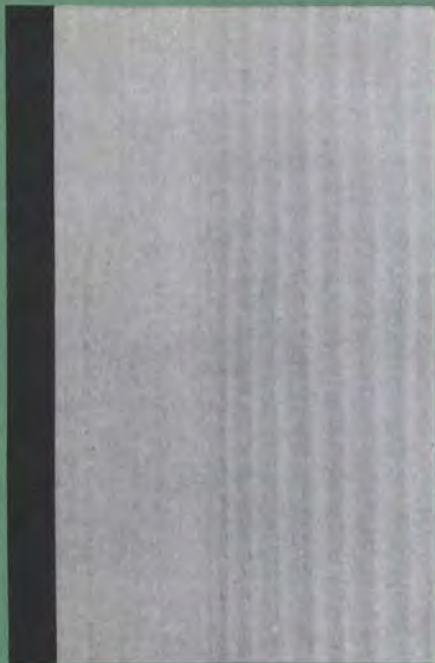
**principal uses** heavy structural purposes piling mine timbers poles and masts railway ties ship building house construction plywood.

## eastern hemlock

(*tsuga canadensis*)

**characteristics** moderate strength — good nail holding properties — moderate shrinkage — average tree: 1½ to 2 feet diameter, 50 to 70 feet high.

**principal uses** general construction work bridge planking railway ties concrete forms boxes pallets pulp.





## buildings

(windows sash and sills)

White Pine  
 Western Red Cedar  
 Douglas Fir  
 Larch  
 Spruce  
 Red Pine

## buildings

(doors)

White Pine  
 Western Red Cedar  
 Douglas Fir  
 Yellow Birch  
 Maple  
 Spruce  
 Red Pine  
 Plywoods

## 1b buildings

(flooring)

Maple  
 Yellow Birch  
 Douglas Fir  
 Western Hemlock  
 Larch  
 Red Pine  
 Spruce  
 White Pine





# buildings

(interior finish and  
woodwork)

Yellow Birch  
Douglas Fir  
White Pine  
Western Red Cedar  
Basswood  
Hemlock  
Larch  
Spruce  
Red Pine  
Plywoods



# carvings

White Pine  
Basswood  
Yellow Birch  
Yellow Cedar  
Red Pine



# clothes pins

White Birch  
Yellow Birch  
Maple  
Basswood  
White Pine  
Red Pine





# western hemlock

(*tsuga heterophylla*)

## characteristics

strong and hard — distinctive figure  
takes a good finish — holds nails well  
average tree: 20 to 30 inches diameter,  
about 100 feet high

## principal uses

general house construction  
interior finish ladders railway ties  
boxes painted furniture pulp

# larch

western larch (*larix occidentalis*)  
tamarack (*larix laricina*)

## characteristics

strong and hard — moderately durable  
W. Larch 2 to 3 feet diameter,  
100 to 140 feet high  
Tamarack 1 to 2 feet diameter,  
6 to 70 feet high

## principal uses

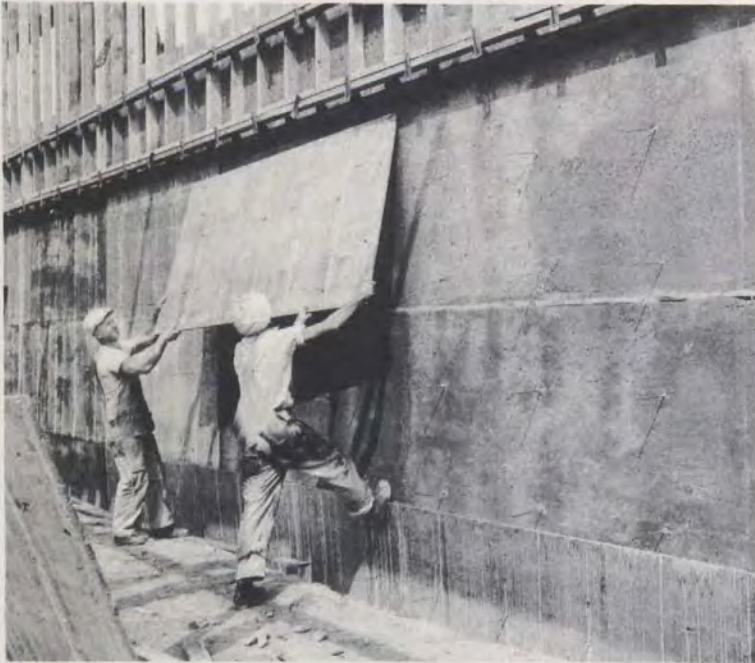
railway ties poles and posts  
piling boxes and crates  
general house construction

## concrete forms

Spruce  
Douglas Fir  
Hemlock  
Pine  
Larch  
Balsam Fir  
Western Red Cedar  
Plywoods

## conduits, culverts and drains

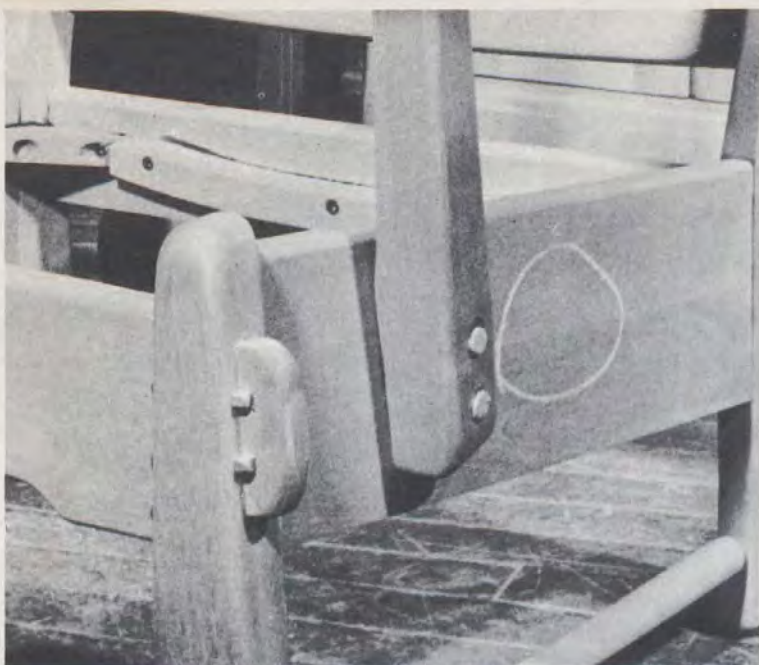
Western Red Cedar  
Douglas Fir  
Larch  
Jack Pine  
Red Pine  
Hemlock  
Spruce  
Plywoods



## cutting boards

Maple  
Yellow Birch





# dowels

- White Birch
- Yellow Birch
- Maple
- Douglas Fir
- Elm
- Red Pine

- Spruce
- Pine
- Cedar
- Douglas Fir
- Hemlock
- Larch
- Plywoods

# fencing



# fish-net floats

Western Red Cedar





## jack pine

(pinus banksiana)

### characteristics

medium hardness — moderately durable  
comparatively low shrinkage  
works and finishes well — holds nails well  
average tree: 10 to 20 inches diameter,  
60 to 70 feet high

### principal uses

general house construction  
poles and railway ties mining timbers  
and pit props boxes and crates

## red pine

(pinus resinosa)

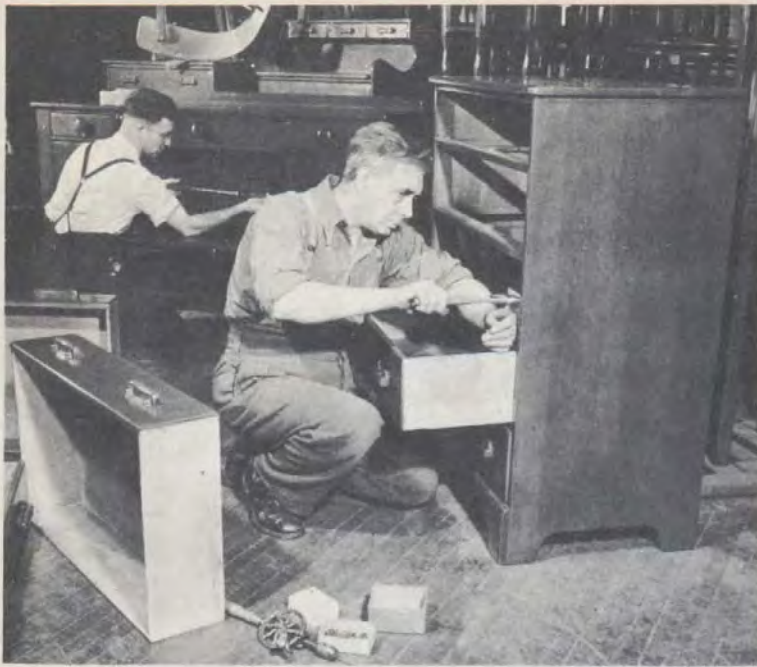
### characteristics

Comparatively light wood  
medium durability and shrinkage  
easy to work — takes good finish  
holds nails and screws well  
resists abrasion — average tree:  
20 to 30 inches diameter,  
75 to 125 feet high

### principal uses

heavy structural work  
house construction poles and piling  
general carpentry flooring  
boxes and crates





Maple  
 Birch  
 Elm  
 Basswood  
 Plywoods

**furniture**  
 (hardwood)

**furniture**

(softwood)

Douglas Fir  
 White Pine  
 Red Pine  
 Spruce  
 Western Red Cedar  
 Poplar  
 Hemlock  
 Plywoods

**greenhouses**

White Pine  
 Red Pine  
 Western Red Cedar  
 Douglas Fir  
 Yellow Cedar





## gun stocks

Yellow Birch  
Maple



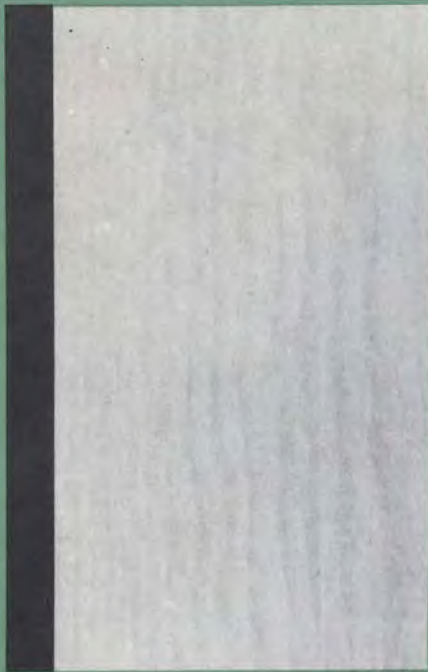
Birch, Maple  
Elm  
Douglas Fir  
Western Hemlock  
Red Pine  
Basswood  
Poplar  
Spruce

## handles



## ironing boards

Basswood  
White Pine  
Douglas Fir  
Spruce  
Poplar  
Plywoods



## white pine

(pinus strobus)

### characteristics

softest Canadian pine — light wood  
durable — low shrinkage  
uniform texture — finishes well  
works exceptionally well under tools  
good nail holding and gluing properties  
average tree: 20 to 30 inches diameter,  
90 to 125 feet high

### principal uses

patterns windows general house  
construction cabinet work boxes  
window blind rollers interior finish  
garden furniture

### characteristics

comparatively soft — moderate strength  
very resilient — average shrinkage  
works well and takes smooth finish  
holds nails well — little odour or taste  
average tree: 1½ to 2 feet diameter,  
about 50 feet high

### principal uses

light and medium construction  
formwork scaffolding boxes  
and containers piano sounding boards  
general carpentry pit props  
furniture ladder stock pulp

## spruce

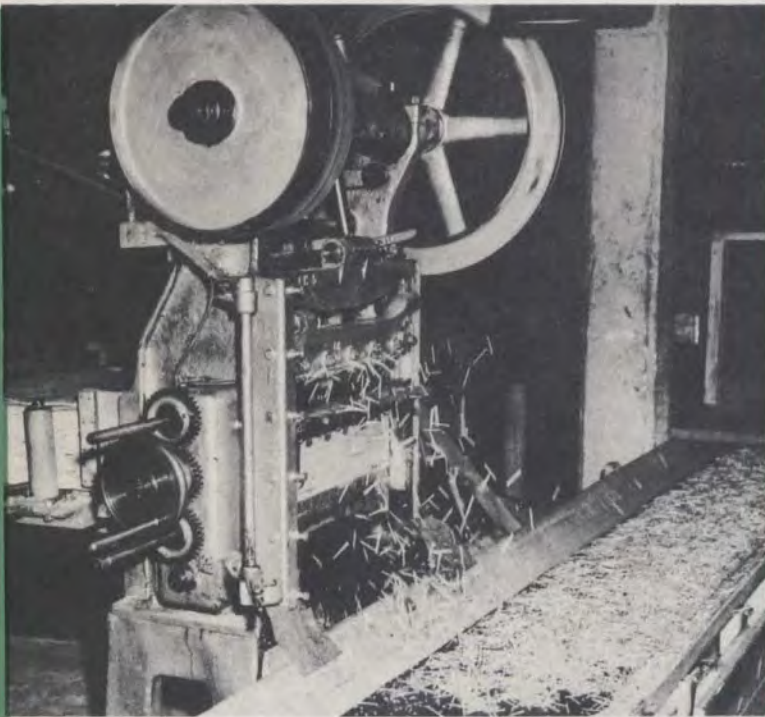
(picea)





# **ladders**

Elm  
Yellow Birch  
Maple  
Douglas Fir  
Western Hemlock  
Spruce  
White Pine  
Red Pine



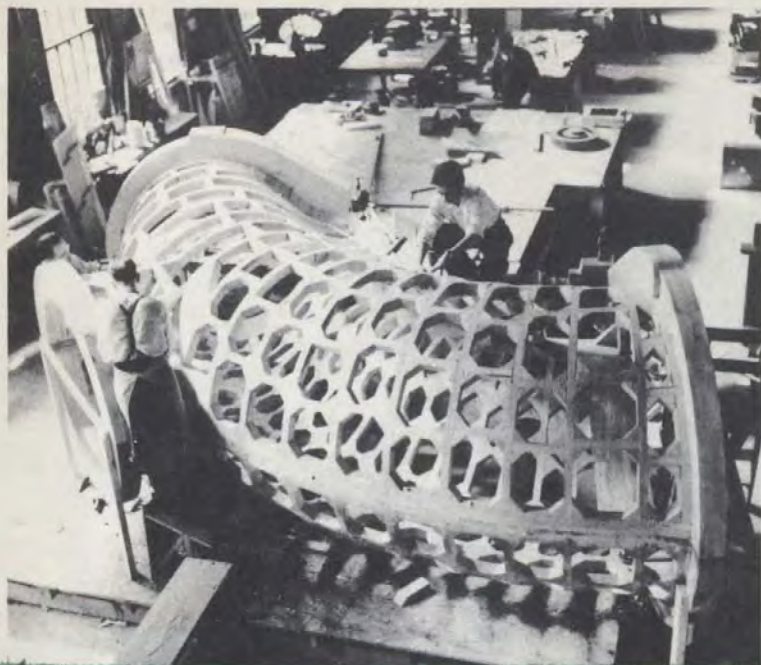
# **match splints**

Poplar

# **musical instruments and sounding boards**

Maple  
Birch  
Spruce





## patterns and models

White Pine  
Red Pine  
Western Red Cedar  
Basswood  
Plywoods

## picture framing

White Pine  
Basswood  
Cedar  
Yellow Birch  
Maple

## piling, docks, wharves

Douglas Fir  
Red Pine  
Larch  
Hemlock  
Cedar  
Spruce  
Jack Pine



# basswood

(tilia americana)

## characteristics

light hardwood  
takes smooth finish  
holds paints and lacquers  
extremely well  
good gluing properties  
little odour or taste  
average tree: 20 to  
30 inches diameter,  
60 to 70 feet high

## principal uses

furniture patterns  
and models  
interior trim  
piano keys  
woodenware  
baskets boxes  
venetian blinds  
veneers



## characteristics

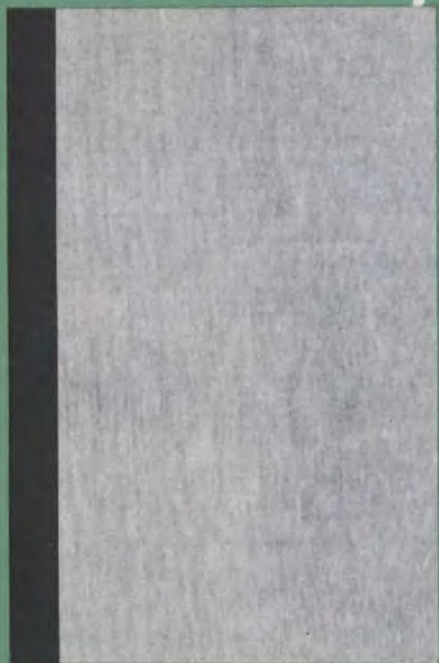
medium hardness and weight  
good serviceable wood  
works exceptionally well  
under tools  
average tree:  
10 to 14 inches diameter,  
50 to 60 feet high

## principal uses

spools bobbins  
dowels woodenware  
furniture veneers  
and plywood

# white birch

(betula papyrifera)



# pit props

Spruce  
Jack Pine  
Larch  
Douglas Fir

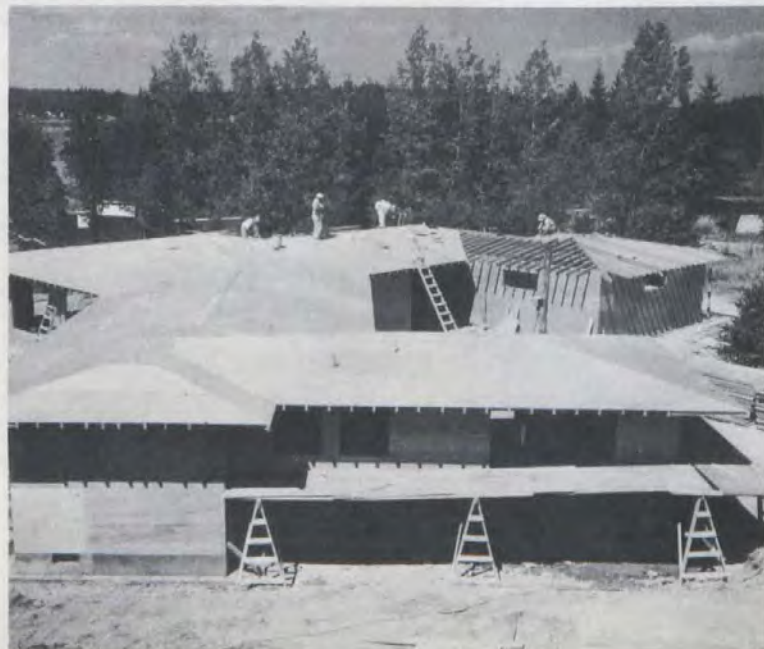
Cedar  
Red Pine  
Douglas Fir  
Hemlock  
Larch  
Spruce

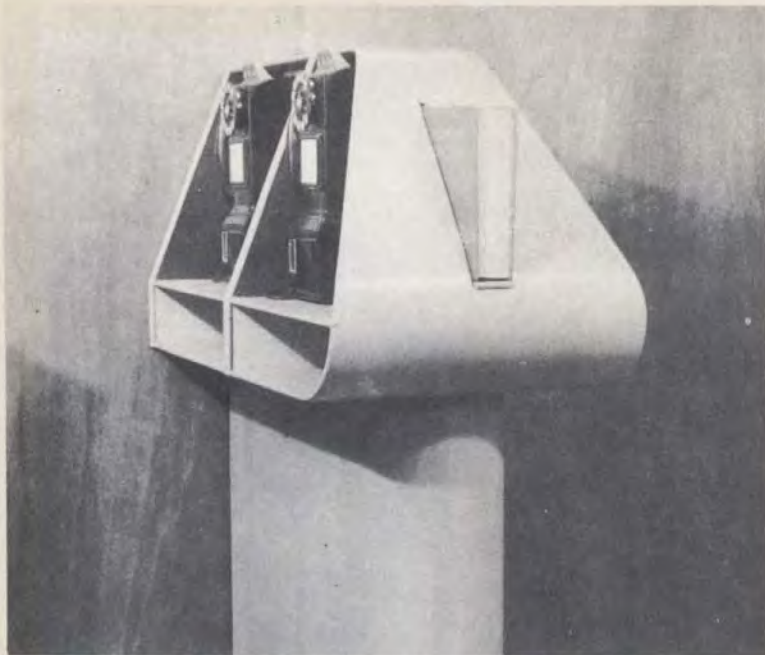
# poles and posts



Douglas Fir  
Western Red Cedar  
Western Hemlock

# plywood (softwood)





## **plywood**

(hardwood)

Birch  
Basswood  
Maple  
Poplar  
Elm



## **pulpwood**

Spruce  
Balsam Fir  
Hemlock  
Poplar  
White Birch



## **railroad ties**

Douglas Fir  
Western Hemlock  
Jack Pine  
Red Pine  
Birch  
Maple

# yellow birch

(betula lutea)



## characteristics

hard and heavy wood  
very strong and durable  
takes smooth finish  
holds nails exceptionally well  
average tree: about  
2 feet diameter,  
50 to 60 feet high

## principal uses

agricultural implements  
furniture sporting  
equipment tool handles  
veneers  
cheese drums



# rock elm

(ulmus thomasi)

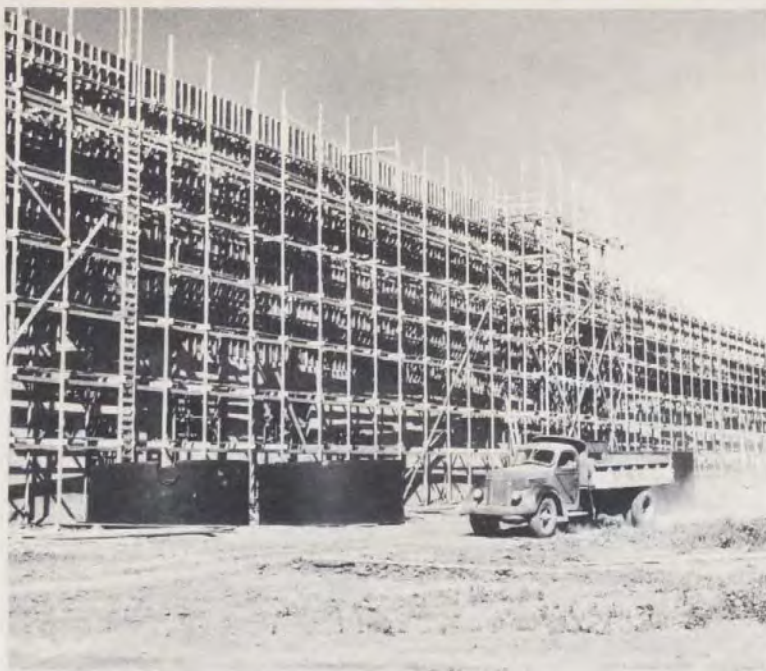
## characteristics

heavy and hard wearing  
high mechanical properties  
uniform texture  
pleasing subdued figure  
takes smooth finish  
and polish, easily worked  
equal lateral and  
linear shrinkage  
average tree: 20 to  
30 inches diameter,  
60 to 80 feet high

## principal uses

flooring, furniture  
interior trim  
and finishing, doors  
cabinet work  
veneers and plywood  
woodenware  
shuttles  
mining timbers  
sporting equipment





## scaffolding

Spruce  
Douglas Fir  
Hemlock  
Balsam Fir  
Larch  
Pine



## **S**cientific instruments

Maple  
Birch  
White Pine  
Basswood  
Cedar  
Spruce  
Elm

## sewing machines

Birch  
Maple  
Elm  
White Pine

# silos

Douglas Fir  
Spruce  
Western Red Cedar  
Pine  
Hemlock  
Plywoods

# S spoolwood

White Birch



# sporting goods

Maple  
Birch  
Elm  
Basswood  
Plywoods







# sugar maple

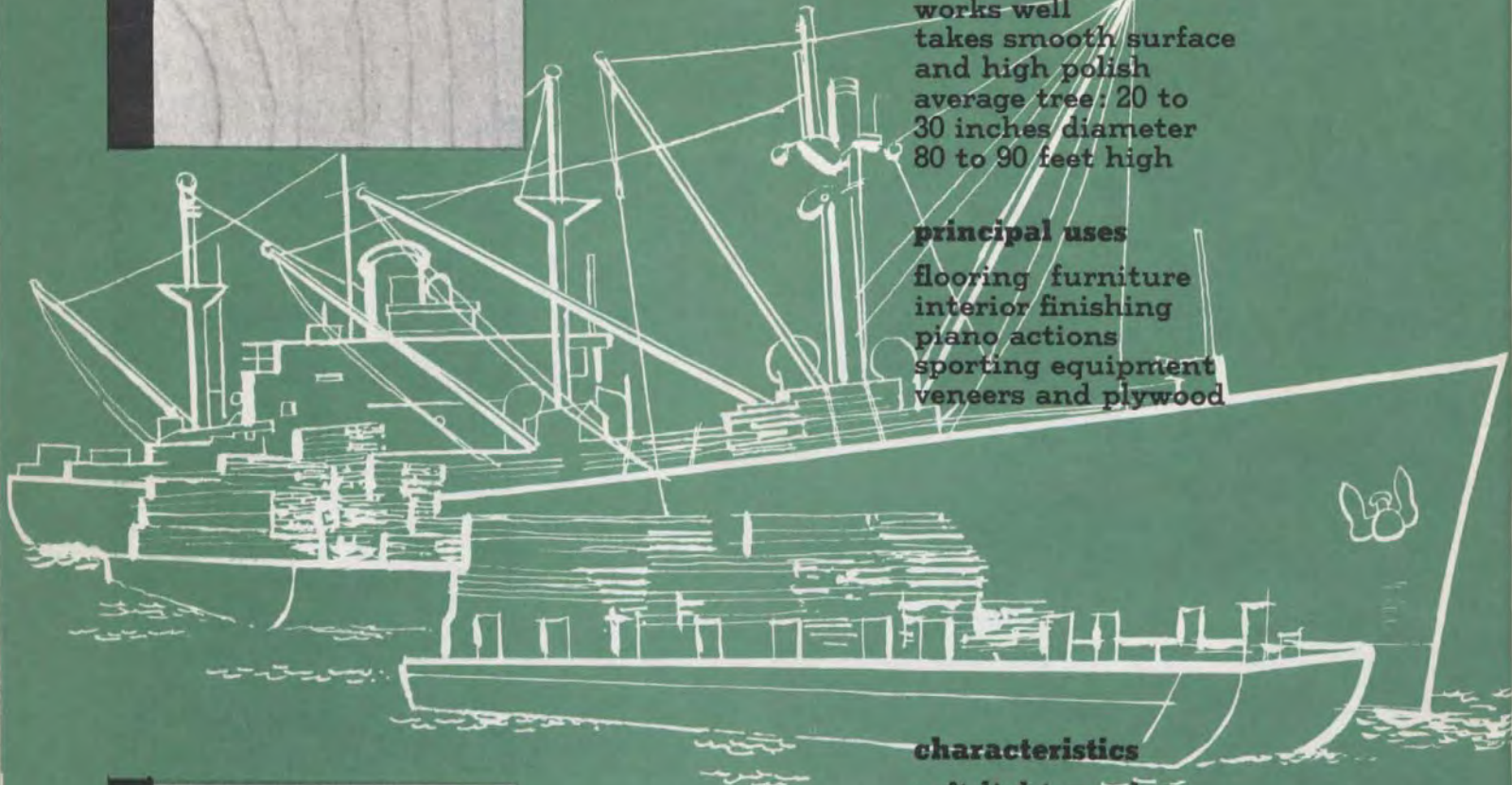
(acer saccharum)

## characteristics

hard and heavy  
good resonance  
properties  
pleasing figure  
strong stiff wood  
works well  
takes smooth surface  
and high polish  
average tree: 20 to  
30 inches diameter  
80 to 90 feet high

## principal uses

flooring furniture  
interior finishing  
piano actions  
sporting equipment  
veneers and plywood

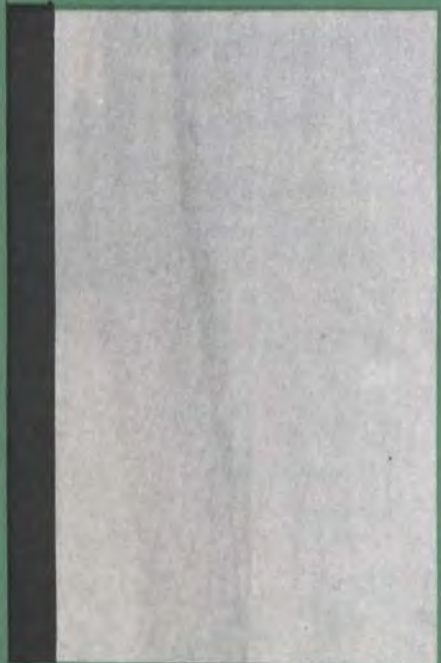


## characteristics

soft light wood  
works well  
good nail  
holding qualities

## principal uses

veneers and  
plywood  
boxes  
baskets  
matches  
corestock  
pulp



# poplar

(populus)



## tanks

Douglas Fir  
Western Red Cedar  
Yellow Cedar  
Red Pine  
White Pine  
Spruce  
Hemlock  
Plywoods



## timbers

Douglas Fir  
Spruce  
Red Pine  
Western Hemlock  
Larch  
Western Red Cedar



## tongue depressors

White Birch



Maple  
Birch  
White Pine  
Spruce  
Basswood  
Plywoods

## toys and novelties

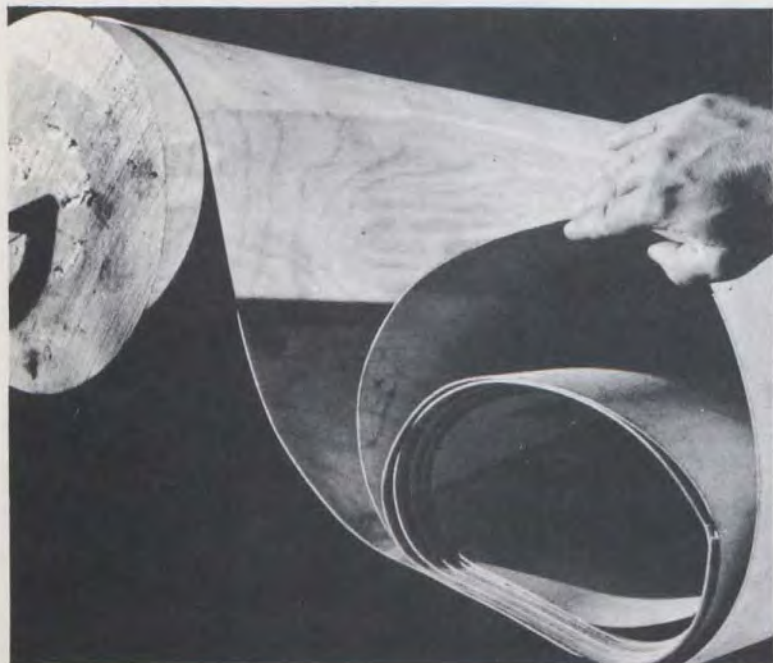
## veneers

Birch  
Elm  
Maple  
Basswood  
Poplar

## W woodenware

Birch  
Maple  
Basswood  
Pine  
Cedar  
Douglas Fir  
Spruce  
Plywoods

34



# additional information

## grading

The principal Canadian lumber associations have established grading rules for lumber. These rules are generally published in booklet form and can be obtained from the following trade organizations:

British Columbia Lumber Manufacturers' Association,  
Forest Industries Building,  
550 Burrard Street,  
Vancouver 1, B.C.

The British Columbia Lumber Manufacturers' Association publishes grading rules for Douglas fir, western hemlock and western red cedar. Other rules in use in British Columbia for these species include those issued by the West Coast Lumbermen's Association, of Portland, Oregon, governing shipments to the United States, and the Pacific Lumber Inspection Bureau, for export by water.

Canadian Lumbermen's Association,  
27 Goulbourn Avenue,  
Ottawa, Ontario.

The Canadian Lumbermen's Association has rules for the grading of white pine, red pine, jack pine, spruce, balsam fir, eastern hemlock, and hardwood flooring. It has adopted the grading rules for spruce and balsam fir published by the Northeastern Lumber Manufacturers' Association, New York, and the rules for the measurement and inspection of hardwood lumber published by the National Hardwood Lumber Association, Chicago.

Maritime Lumber Bureau,  
P.O. Box 189,  
Amherst, N.S.

The Maritime Lumber Bureau has established rules for the grading of spruce and balsam fir.

Of interest to buyers of Canadian wood and wood products are the standards prepared by the Canadian Standards Association. For a list of publications dealing with standards for wood and wood products, write to:

Canadian Standards Association,  
National Research Building,  
Ottawa, Ontario.

## technical data

The Forest Products Laboratories Division, Department of Northern Affairs and National Resources, carries out basic and applied research into almost every aspect of wood utilization, and publishes

the results of this research. The publications of the Forest Products Laboratories are grouped under the following broad subject headings:

Mechanical Properties, Panel and Laminated Construction  
Plywood, Adhesives and Dielectric Heating  
Containers and Packaging  
Wood Preservation and Other Treatments  
Wood Pathology (including Sap, Stain and Mould Prevention)  
Wood Paints and Coatings  
Wood Technology, Timber Physics  
Wood Uses, Manufacture, and Waste Utilization  
Wood as Fuel  
Lumber Seasoning  
Wood Chemistry  
General

For a complete list of these publications, write to:

Forest Products Laboratories Division,  
Department of Northern Affairs and National Resources,  
Ottawa, Canada.

## trade and commerce

Information on Canadian wood and wood products available for export can be obtained from Canadian government commercial representatives located in more than fifty cities throughout the world, or from the Commodities Branch, Department of Trade and Commerce, Ottawa, Canada.

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# canadian wood at work

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