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WIND TUNNEL TRIALS TO SUPPORT FURTHER DEVELOPMENT OF ICE PELLET ALLOWANCE TIMES: WINTER 2020-21

Prepared for:

Transport Canada Innovation Centre

In cooperation with:

Federal Aviation Administration William J. Hughes Technical Center

Transport Canada
Civil Aviation

Federal Aviation Administration Flight Standards – Air Carrier Operations



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WIND TUNNEL TRIALS TO SUPPORT FURTHER DEVELOPMENT OF ICE PELLET ALLOWANCE TIMES: WINTER 2020-21

Prepared by
Marco Ruggi

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Un sommaire français se trouve avant la table des matières.

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## **PREFACE**

Under contract to the Transport Canada Innovation Centre, APS Aviation Inc. has undertaken a research program to advance aircraft ground de/anti-icing technology. The primary objectives of the research program are the following:

- To develop holdover time data for all new de/anti-icing fluids;
- To conduct testing to determine holdover times for Type II, III, and IV fluids in snow at temperatures below -14°C;
- To conduct additional testing and analysis to evaluate and/or determine appropriate holdover times for Type I fluids in snow at temperatures below -14°C;
- To evaluate and develop the use of artificial snow machines for holdover time development;
- To conduct wind tunnel testing with a thin high performance wing model to support the development of guidance material for operating in ice pellet conditions;
- To finalize the research for the development of degree-specific snow holdover time data;
- To study and support the interpretation of METAR reported weather for determining holdover time table guidance;
- To conduct general and exploratory de/anti-icing research;
- To finalize the publication and delivery of current and historical reports;
- To update the regression information report to reflect changes made to the holdover time guidelines; and
- To update the holdover time guidance materials for annual publication by Transport Canada and the Federal Aviation Administration.

Some project timelines were impacted due to the COVID-19 pandemic. The details of these impacts are described in the individual reports, if applicable. The research activities of the program conducted on behalf of Transport Canada during the winter of 2020-21 are documented in four reports. The titles of the reports are as follows:

•	TP 15494E	Aircraft Ground De/Anti-Icing Fluid Holdover Time Development Program for the 2020-21 Winter;
•	TP 15495E	Regression Coefficients and Equations Used to Develop the Winter 2021-22 Aircraft Ground Deicing Holdover Time Tables;
•	TP 15496E	Aircraft Ground Icing General Research Activities During the 2020-21 Winter; and
•	TP 15497E	Wind Tunnel Trials to Support Further Development of Ice Pellet Allowance Times: Winter 2020-21.

In addition, the following interim report is being prepared:

Artificial Snow Research Activities for the 2020-21 Winter.

This report, TP 15497E, has the following objective:

 To conduct research in the National Research Council Canada Icing Wind Tunnel with a thin high-performance wing section to further support and develop the anti-icing fluid Ice Pellet Allowance Times.

This objective was met by conducting a series of full-scale tests using a thin high-performance wing model in the National Research Council Canada Icing Wind Tunnel with the cooperation of Transport Canada and the Federal Aviation Administration.

#### PROGRAM ACKNOWLEDGEMENTS

This multi-year research program has been funded by the Transport Canada Innovation Centre, with support from the Federal Aviation Administration William J. Hughes Technical Center, Transport Canada Civil Aviation, and Federal Aviation Administration Flight Standards – Air Carrier Operations. This program could not have been accomplished without the participation of many organizations. APS Aviation Inc. would therefore like to thank Transport Canada, the Federal Aviation Administration, National Research Council Canada, and supporting members of the SAE International G-12 Aircraft Ground Deicing Committees.

APS Aviation Inc. would also like to acknowledge the dedication of the research team, whose performance was crucial to the acquisition of hard data, completion of data analysis, and preparation of reports. This includes the following people: Brandon Auclair, David Beals, Steven Baker, Stephanie Bendickson, Benjamin Bernier, Chloë Bernier, Christopher D'Avirro, John D'Avirro, Peter Dawson, Jaycee Ewald, Noemie Gokhool, Benjamin Guthrie, Peter Kitchener, Diana Lalla, Shahdad Movaffagh, Dany Posteraro, Annaelle Reuveni, Marco Ruggi, Javad Safari, Alexa-Kiran Sareen-Diacoumacos, Niroshaan Sivarajah, James Smyth, Saba Tariq, Charles Wilson, Ian Wittmeyer, and David Youssef.

Special thanks are extended to Antoine Lacroix, Yvan Chabot, Warren Underwood, and Charles J. Enders, who on behalf of Transport Canada and the Federal Aviation Administration, have participated, contributed, and provided guidance in the preparation of these documents.

## PROJECT ACKNOWLEDGEMENTS

APS Aviation Inc. would like to acknowledge the team at National Research Council Canada who operate the icing wind tunnel, especially Catherine Clark for engineering support and aerodynamic expertise. APS Aviation Inc. would like to acknowledge Andy Broeren of National Aeronautics and Space Administration whose engineering support and aerodynamic expertise have been crucial to the development of wind tunnel testing protocols used today. APS Aviation Inc. would also like to acknowledge the fluid manufacturers who have provided samples over the years to support the wind tunnel testing.

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15. Supplementary Notes (Funding programs, titles of related publications, etc.)

Several research reports for testing of de/anti-icing technologies were produced for previous winters on behalf of Transport Canada (TC). These are available from the TC Innovation Centre. Several reports were produced as part of this winter's research program. Their subject matter is outlined in the preface. This project was co-sponsored by the Federal Aviation Administration.

16. Abstract

As part of a larger research program examining de/anti-icing fluid flow-off during simulated aircraft takeoff, APS Aviation Inc. conducted a series of full-scale wing tests in the National Research Council Canada Icing Wind Tunnel to determine the flow-off characteristics of anti-icing fluid with and without mixed precipitation conditions with ice pellets.

A wind tunnel testing program was developed for the winter of 2020-21 with the primary objectives of conducting aerodynamic testing to substantiate the current Type IV fluid Ice Pellet Allowance Times with new fluids, and to extend the current Type IV fluid Ice Pellet Allowance Times for ethylene glycol (EG) based fluids.

The wind tunnel testing conducted during the winter of 2020-21 validated the current Type IV allowance times for use with the new-to-market fluid: AllClear ClearWing EG. Validation testing for Cryotech Polar Guard Xtend is considered incomplete and more testing is recommended.

Type IV EG fluid testing and an analysis of historical data supported longer allowance times specific to Type IV EG fluids, and a new separate EG Ice Pellet Allowance Time Table will be published for the winter 2021-22 Holdover Time Guidelines.

The proposed changes resulted in three separate allowance tables for Type III, and the newly separated Type IV EG, and Type IV propylene glycol fluids. The notes in the respective tables were updated to reflect the latest format and content changes. In addition, a column specifying the applicable METAR codes for each condition was included in the three tables.

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Plusieurs rapports de recherche sur des essais de technologies de dégivrage et d'antigivrage ont été produits au cours des hivers précédents pour le compte de Transports Canada (TC). Ils sont disponibles auprès du Centre d'innovation de TC. De nombreux rapports ont été rédigés dans le cadre du programme de recherche de cet hiver. Leur objet apparaît à l'avant-propos. Ce projet était coparrainé par la Federal Aviation Administration.

Dans le cadre d'un plus vaste programme de recherche étudiant le ruissellement du liquide de dégivrage et d'antigivrage durant le décollage simulé d'un aéronef, APS Aviation Inc. a mené une série d'essais sur des ailes pleine grandeur dans la soufflerie de givrage du Conseil national de recherches Canada afin de déterminer les caractéristiques de ruissellement du liquide d'antigivrage avec et sans conditions de précipitations mixtes comprenant des granules de glace.

Un programme d'essais en soufflerie a été élaboré pour l'hiver 2020-2021 avec comme principaux objectifs de réaliser des tests aérodynamiques visant à corroborer les marges de tolérance actuelles pour les granules de glace avec de nouveaux liquides de type IV, et d'élargir les marges de tolérance actuelles dans des conditions de granules de glace pour les liquides de type IV à base d'éthylène glycol.

Les essais menés en soufflerie au cours de l'hiver 2020-2021 ont confirmé l'applicabilité des marges de tolérance actuelles des liquides de type IV à un produit nouvellement commercialisé : AllClear ClearWing EG. Les essais de validation pour Cryotech Polar Guard Xtend ont été jugés incomplets; il est donc recommandé de procéder à des évaluations supplémentaires.

Des essais réalisés sur les liquides de type IV à base d'EG (éthylène glycol) et une analyse des données historiques ont étayé l'augmentation des marges de tolérance spécifiques à ces produits. De ce fait, un nouveau tableau des marges de tolérance relatives aux liquides à base d'EG dans des conditions de granules de glace sera publié dans le cadre des lignes directrices sur les durées d'efficacité pour l'hiver 2021-2022.

Les changements proposés ont donné lieu à trois tableaux de marges de tolérance distincts pour les liquides de type III, ainsi que les liquides de type IV à base d'EG et ceux de type IV à base de PG (propylène glycol), dont le traitement a récemment été scindé. Les notes des tableaux respectifs ont été mises à jour pour refléter les dernières modifications apportées au format et au contenu. De plus, une colonne indiquant les codes METAR applicables à chaque condition météorologique a été incluse dans les trois tableaux.

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## **EXECUTIVE SUMMARY**

Under contract to the Transport Canada (TC) Innovation Centre, with support from the Federal Aviation Administration (FAA) William J. Hughes Technical Center, TC Civil Aviation, and FAA Flight Standards – Air Carrier Operations, APS Aviation Inc. (APS) carried out research in the winter of 2020-21 in support of the aircraft ground icing research program.

As part of a larger research program, APS conducted a series of full-scale wing tests in the National Research Council Canada 3 m x 6 m Icing Wind Tunnel to determine the flow-off characteristics of anti-icing fluid with and without mixed precipitation conditions with ice pellets.

# **Background and Objective**

A wind tunnel testing program was developed for the winter of 2020-21 with the primary objectives of conducting aerodynamic testing to:

- Substantiate the current Type IV fluid Ice Pellet Allowance Times with new fluids using the thin high-performance regional jet (RJ) airfoil and, weather permitting, at temperatures close to the fluid lowest operational use temperature; and
- Extend the current Type IV fluid Ice Pellet Allowance Times for ethylene glycol (EG) fluids using the thin high-performance RJ airfoil.

## **Conclusions and Recommendations**

The wind tunnel testing conducted during the winter of 2020-21 validated the current Type IV allowance times for use with the new-to-market fluid: AllClear ClearWing EG. Validation testing for Cryotech Polar Guard Xtend is considered incomplete and more testing is recommended.

Type IV EG fluid testing and an analysis of historical data supported longer allowance times specific to Type IV EG fluids, and a new separate EG Ice Pellet Allowance Time Table will be published for the winter 2021-22 Holdover Time Guidelines.

The proposed changes resulted in three separate allowance tables for Type III, and the newly separated Type IV EG, and Type IV PG fluids. The notes in the respective tables were updated to reflect the latest format and content changes. In addition, a column specifying the applicable METAR codes for each condition was included in the three tables.

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## **SOMMAIRE**

En vertu d'un contrat avec le Centre d'innovation de Transports Canada (TC) et avec le soutien du William J. Hughes Technical Center de la Federal Aviation Administration (FAA), du département de l'aviation civile de TC, et de la FAA Flight Standards – Air Carrier Operations, APS Aviation Inc. (APS) a mené des essais au cours de l'hiver 2020-2021 dans le cadre d'un programme de recherche sur le givrage d'aéronefs au sol.

Dans le cadre d'un plus vaste programme de recherche, APS Aviation Inc. a mené une série d'essais sur des ailes pleine grandeur dans la soufflerie de givrage de 3 m sur 6 m du Conseil national de recherches Canada afin de déterminer les caractéristiques de ruissellement du liquide d'antigivrage avec et sans conditions de précipitations mixtes comprenant des granules de glace.

## Contexte et objectif

Un programme d'essais en soufflerie a été élaboré pour l'hiver 2020-2021 avec comme principaux objectifs de réaliser des tests aérodynamiques visant à :

- Corroborer les marges de tolérance actuelles pour les granules de glace avec de nouveaux liquides de type IV au moyen d'une surface portante haute performance à profil mince d'un avion de transport régional à réaction et, selon les conditions météorologiques, à des températures se rapprochant de la température minimale d'utilisation opérationnelle; et
- Élargir les marges de tolérance actuelles dans des conditions de granules de glace pour les liquides de type IV à base d'éthylène glycol au moyen d'une surface portante haute performance à profil mince d'un avion de transport régional à réaction.

#### Conclusions and recommandations

Les essais menés en soufflerie au cours de l'hiver 2020-2021 ont confirmé l'applicabilité des marges de tolérance actuelles des liquides de type IV à un produit nouvellement commercialisé : AllClear ClearWing EG. Les essais de validation pour Cryotech Polar Guard Xtend ont été jugés incomplets; il est donc recommandé de procéder à des évaluations supplémentaires.

Des essais réalisés sur les liquides de type IV à base d'EG (éthylène glycol) et une analyse des données historiques ont étayé l'augmentation des marges de tolérance spécifiques à ces produits. De ce fait, un nouveau tableau des marges de tolérance

relatives aux liquides à base d'EG dans des conditions de granules de glace sera publié dans le cadre des lignes directrices sur les durées d'efficacité pour l'hiver 2021-2022.

Les changements proposés ont donné lieu à trois tableaux de marges de tolérance distincts pour les liquides de type III, ainsi que les liquides de type IV à base d'EG et ceux de type IV à base de PG (propylène glycol), dont le traitement a récemment été scindé. Les notes des tableaux respectifs ont été mises à jour pour refléter les dernières modifications apportées au format et au contenu. De plus, une colonne indiquant les codes METAR applicables à chaque condition météorologique a été incluse dans les trois tableaux.

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# **GLOSSARY**

APS APS Aviation Inc.

AWG Aerodynamics Working Group

CCTV Closed-Circuit Television System

EG Ethylene Glycol

FAA Federal Aviation Administration

FPD Freezing Point Depressant

HOT Holdover Time

IWT 3 m x 6 m Icing Wind Tunnel

LOUT Lowest Operational Use Temperature

NRC National Research Council Canada

OAT Outside Air Temperature

PG Propylene Glycol

RJ Regional Jet

RTD Resistance Temperature Detector

TC Transport Canada

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# 1. INTRODUCTION

Under winter precipitation conditions, aircraft are cleaned prior to takeoff. This is typically done with aircraft ground deicing fluids, which are freezing point depressant (FPD) fluids developed specifically for aircraft use. If required, aircraft are then protected against further accumulation of precipitation by the application of aircraft ground anti-icing fluids, which are also FPD fluids. Most anti-icing fluids contain thickeners to extend protection time.

Prior to the 1990s, aircraft ground de/anti-icing had not been extensively researched. However, following several ground icing related incidents in the late 1980s, an aircraft ground icing research program was initiated by Transport Canada (TC). The objective of the program is to improve knowledge, improve safety, and enhance operational capabilities of aircraft operating in winter precipitation conditions.

Since its inception in the early 1990s, the aircraft ground icing research program has been managed by TC, with the co-operation of the United States Federal Aviation Administration (FAA), the National Research Council Canada (NRC), several major airlines, and de/anti-icing fluid manufacturers.

There is still an incomplete understanding of some of the hazards related to aircraft ground icing. As a result, the aircraft ground icing research program continues, with the objective of further reducing the risks posed by the operation of aircraft in winter precipitation conditions.

Under contract to the TC Innovation Centre, with support from the FAA William J. Hughes Technical Center, TC Civil Aviation, and FAA Flight Standards – Air Carrier Operations, APS Aviation Inc. (APS) carried out research in the winter of 2020-21 in support of the aircraft ground icing research program. Each major project completed as part of the 2020-21 research is documented in a separate individual report. This report documents the wind tunnel Ice Pellet Allowance Time development project.

# 1.1 Background

In 2005-06, the inability for operators to release aircraft in ice pellet conditions led TC and the FAA to begin a research campaign to develop allowance times. Developing holdover times (HOTs) was not feasible due to the properties of the ice pellets; they remain embedded in the fluid and take long to dissolve compared to snow, which is immediately absorbed and dissolved. Research was initiated through live aircraft testing with the NRC Falcon 20 in Ottawa, Canada, and later progressed to a more controlled environment with the NRC 3 m x 6 m lcing Wind Tunnel (IWT), also in Ottawa.

The early testing in 2005-06 with the Falcon 20 primarily used visual observations to evaluate fluid flow-off. During the Falcon 20 work, the wing was anti-iced and exposed to contamination, and aborted takeoff runs allowed researchers onboard to observe and evaluate the fluid flow-off. Testing in 2006-07 began in the IWT, allowing aerodynamic data to be used for evaluating fluid flow-off performance. The IWT also allowed for a more controlled environment less susceptible to the elements.

The work continued each year, and the test methods and equipment improved, allowing for real-time data analysis, better repeatability, and overall greater confidence in the results. The work conducted by TC/FAA has been presented by APS to the SAE International (SAE) G-12 Aerodynamics Working Group (AWG) and the HOT Committee yearly since 2006. Additional presentations were also given at the AWG in May 2012 and May 2013 by National Aeronautics and Space Administration and the NRC that focused on the extensive calibration and characterization work performed with a generic thin high-performance airfoil. This work also helped increase confidence in how the data was used to help support the development of TC/FAA guidance material. A detailed account of the more recent work conducted is included in the TC report, TP 15232E, Wind Tunnel Trials to Examine Anti-Icing Fluid Flow-Off Characteristics and to Support the Development of Ice Pellet Allowance Times, Winters 2009-10 to 2012-13 (1).

The Ice Pellet Allowance Time research has helped further develop and improve the IWT facility. As a result, a new medium is now available for aerodynamic testing of aircraft ground de/anti-icing fluids with or without contamination in a full-scale format. Several other ground deicing projects have been ongoing as a result of industry requests and are expected to continue. The IWT has evolved into a multidisciplinary facility; however, it continues to be the primary source for the development and further refinement of the ground deicing Ice Pellet Allowance Time guidance material.

For the winter of 2013-14, testing was once again focused on the development of Ice Pellet Allowance Times with intentions of conducting yearly or bi-yearly testing campaigns. During the winter of 2014-15, the Ice Pellet Allowance Time testing was suspended to allow for a European Aviation Safety Agency-led project looking at thickened fluid effects on unpowered elevators; TC and APS were also involved in this research. Ice Pellet Allowance Time testing resumed for the winter of 2015-16; however, funding was limited for the following winter and, therefore, no testing was conducted during the winter of 2016-17. Yearly testing resumed as of the winter of 2017-18, focusing on substantiating the allowance times for new-to-market fluids and expanding the existing allowance times. During the winter of 2020-21, the research continued, and this report contains the findings from these tests.

# 1.2 Program Objectives

A wind tunnel testing program was developed for the winter of 2020-21 with the primary objectives of conducting aerodynamic testing to accomplish the following:

- Substantiate the current Type IV fluid Ice Pellet Allowance Times with new fluids using the thin high-performance regional jet (RJ) airfoil and, weather permitting, at temperatures close to the fluid lowest operational use temperature (LOUT); and
- Extend the current Type IV fluid Ice Pellet Allowance Times for ethylene glycol (EG) fluids using the thin high-performance RJ airfoil.

In addition, baseline dry wing tests were conducted daily as well as following system changes to validate the repeatability of the wind tunnel.

The statement of work for these tests is provided in Appendix A.

Table 1.1 demonstrates the groupings for the global set of tests conducted at the wind tunnel during the winter of 2020-21 on the RJ wing.

Objective #	Objective	# of Runs
1	Baseline Tests (Dry Wing)	30
2	Ice Pellet Allowance Time Validation (New Fluids)	25
3	EG Fluids – Expansion of Allowance Times	62*
	Total	117

Table 1.1: Summary of 2020-21 RJ Wing Tests by Objective

# 1.3 Previous Ice Pellet Allowance Time Tables

The Type IV allowance time tables have been available since the winter of 2007-08. Each year the Type IV testing has built upon the latest version of the allowance time table published in the TC and FAA HOT Guidelines.

In the case of Type III fluid, a preliminary table was developed during the winter of 2008-09; however, high rotation speed allowance time tables have only been available and published since the winter of 2014-15 following some more extensive testing. Future testing will build upon the latest version of the allowance time table published in the TC and FAA HOT Guidelines and look to expand the table to include low-speed rotations.

<sup>\*13</sup> of 62 tests also served as validation tests.

# 1.4 Report Format

The wind tunnel work has been conducted since the winter of 2006-07 and has been documented in yearly reports. TP 15232E (1) contains more thorough details regarding the testing methodologies as well as links to previous historical reports. The current report has been prepared in a more abbreviated format. The following list provides short descriptions of subsequent sections of this report:

- a) Section 2 describes the methodology used in testing, as well as equipment and personnel requirements necessary to carry out testing;
- b) Section 3 describes data collected during the full-scale testing conducted;
- c) Section 4 describes the results from the validation testing for new-to-market Type IV fluids;
- d) Section 5 describes the results from the research aimed at extending the allowance times for EG fluids;
- e) Section 6 describes the general changes to the Ice Pellet Allowance Time Tables that resulted from the research conducted this year;
- f) Section 7 provides a summary of the conclusions; and
- g) Section 8 provides a summary of the recommendations.

# 2. METHODOLOGY

This section provides a brief description of the test methodology and equipment specific to the full-scale aerodynamic tests conducted at the NRC IWT.

NOTE: TP 15232E (1) contains more thorough details regarding the testing methodologies.

## 2.1 Test Schedule

Fifteen overnight days of testing were organized starting January 10, 2021. Setup and teardown times were kept to a minimum and completed during the first two hours on the first day of testing and during the last two hours on the last day of testing. Table 2.1 presents the calendar of wind tunnel allowance time tests performed with the RJ wing. At the beginning of each test day, a plan was developed that included the list of tests (taken from the global test plan) to be completed based on the weather conditions and testing priorities. This daily plan was discussed, approved, and modified (if necessary) by TC, the FAA, and APS.

Table 2.1: 2020-21 Calendar of Tests

Date (Start date of overnight)	# of Tests Run					
January 10, 2021	6					
January 11, 2021	8					
January 12, 2021	9					
January 13, 2021	4					
January 14, 2021	8					
January 17, 2021	7					
January 18, 2021	9					
January 19, 2021	8					
January 20, 2021	9					
January 21, 2021	8					
January 24, 2021	7					
January 25, 2021	9					
January 26, 2021	8					
January 27, 2021	8					
January 28, 2021	9					
Total	117					

## 2.1.1 Wind Tunnel Procedure

To satisfy the fluid testing objective, simulated takeoff and climb-out tests were performed with the thin high-performance wing section. Different parameters including fluid thickness, wing temperature, and fluid freezing point were recorded at designated times during the tests. The thin high-performance wing section was constructed by the NRC in 2009 specifically to conduct these tests following extensive consultations with an airframe manufacturer to ensure a representative thin high-performance design.

The typical procedure for each fluid test is described below.

- The wing section was treated with anti-icing fluid, poured in a one-step operation (no Type I fluid was used during the tests).
- When applicable, contamination, in the form of simulated ice pellets, freezing rain, and/or snow, was applied to the wing section. Test parameters were measured at the beginning and end of the exposure to contamination.
- At the end of the contamination period, the tunnel was cleared of all equipment and scaffolding.
- The wind tunnel was subsequently operated through a simulated takeoff and climb-out test.
- The behaviour of the fluid during takeoff and climb-out was recorded with digital high-speed still cameras. In addition, windows overlooking the wing section allowed observers to document the fluid elimination performance in real-time.

The procedures for the wind tunnel trials are included in Appendix B. The procedures include details regarding the test objectives, test plan, procedure and methodology, and pertinent information and documentation.

# 2.1.2 Test Sequence

The length of each test (from start of setup to end of last measurement) varied largely due to the length of exposure to precipitation (if applicable). Time required for setup and teardown as well as preparing and configuring the wing section was relatively consistent from test to test. Figure 2.1 demonstrates a sample timeline for a typical wind tunnel trial. It should be noted that a precipitation exposure time of 30 minutes was used for illustration purposes; this time varied for each test depending on the objective.

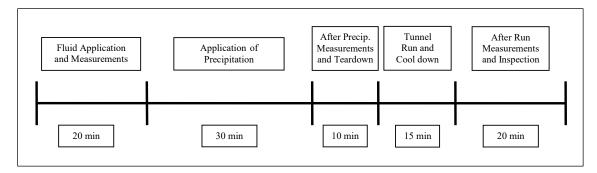


Figure 2.1: Typical Wind Tunnel Test Timeline

# 2.2 Methodology for Developing or Expanding New Allowance Times

Initial testing to first develop the allowance times is done with representative "grandfather" fluids (fluids with a long history of data). Testing is conducted at different temperatures and rates, and the allowance times are based on the limits where tests fail the acceptance criteria (based on visual ratings and aerodynamic performance). Much trial and error is needed to determine the limits of the allowance times (i.e., running tests with a grandfather fluid at 15, 20, and 25 minutes to determine that the allowance time should be limited to 20 minutes). Once the target allowance times are determined, they are validated using limited spot checks with multiple fluids. This methodology also applies to expanding allowance times for specific fluid types, like EG fluids.

# 2.3 Methodology for Validating New Fluids for Use with Allowance Times

Over the years, all new commercially available fluids have been tested. This is typically done when fluids become available commercially and are being mass produced. At a minimum, testing is conducted in a subset of conditions; the allowance times are generic, so this process is satisfactory and provides a "first alert" in the event that a fluid may be underperforming, in which case further action would be required.

## 2.4 Wind Tunnel and Airfoil Model Technical Overview

The following subsections describe the wind tunnel and major components.

## 2.4.1 Wind Tunnel Test Site

IWT tests are performed at the NRC Aerospace Facilities, Building M-46, at the NRC Montreal Road campus, located in Ottawa, Canada. Figure 2.2 provides a schematic of the NRC Montreal Road campus showing the location of the NRC IWT. Photo 2.1 shows an outside view of the wind tunnel trial facility. Photo 2.2 shows an inside view of the wind tunnel test section. The open-circuit layout, with a fan at entry, permits contaminants associated with the test articles (such as heat or de/anti-icing fluid) to discharge directly, without recirculating or contacting the fan. The test section is 3 m (10 ft.) wide by 6 m (20 ft.) high by 12 m (40 ft.) long, with a maximum wind speed of 78 knots when using the electrical turbine drive and with a maximum wind speed of just over 115 knots when using the gas turbine drive. The fan is normally driven electrically, but high-speed operation can be accommodated by a gas turbine drive system. Due to the requirements of both high-speed and low-speed operations during the testing, the gas turbine was selected to allow for greater flexibility; the gas turbine drive can perform both low- and high-speed operations, whereas the electric drive is limited to low-speed operations. Scaffolding was constructed to allow access to the wing section, which facilitated the application of fluids and the subsequent inspection and cleaning of the airfoil.

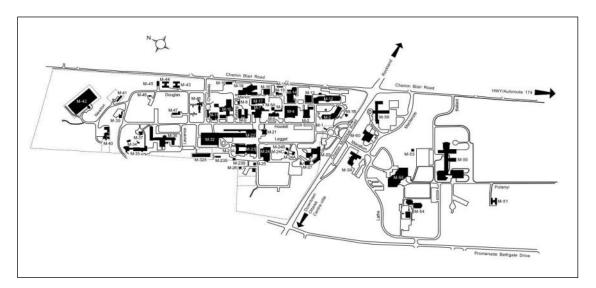


Figure 2.2: Schematic of NRC Montreal Road Campus

# 2.4.2 Generic Thin High-Performance "RJ" Type Commuter Airfoil

The wing section used for testing was a generic high-performance commuter airfoil, also referred to as a "thin high-performance" or "RJ" type. This wing section was constructed by the NRC in 2009 specifically to conduct these tests following extensive consultations with an airframe manufacturer to ensure a representative

thin high-performance design. The original wing design was representative of an outboard section and did not include a flap; the flap was later added at the request of TC, the FAA, and APS. A computational fluid dynamics analysis of the modified wing section was conducted by the airframe manufacturer, and it was confirmed that the wing section provided a good representation of a flapped section of an operational thin high-performance wing. Photo 2.3 shows the wing section used for testing.

A cross sectional view of the thin high-performance wing section used for testing is represented in Figure 2.3; the dimensions indicated are in meters. Some of the pertinent dimensions of the wing section are as follows:

Chord length not including flap: 1.4 m (4.6 ft.); and

• Width: 2.4 m (8 ft.).

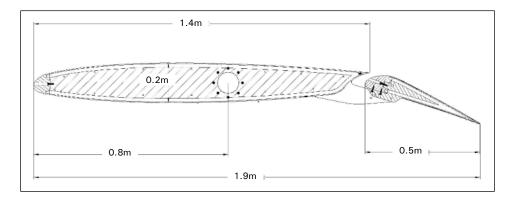


Figure 2.3: Generic "Thin High-Performance" Wing Section

An analysis of the wing section model was conducted by the airframe manufacturer to determine the typical rest position of this type of wing section. It was determined that, on a typical commuter aircraft, this section of wing would be pitched forward by 2° when sitting on the ground. As a result, the NRC ensured the rest position of the wing model was set to -2° for each test.

The wing section was fitted with a hinged flap. The flap position was fixed at 20° and was not intended to be changed during testing. The top surface of the flap wing section had a steeper angle; consequently, a flap setting of 20° created close to a 26° slope on the top surface of the flap (with the wing pitched forward by 2°). As testing progressed, the ability to change the flap setting from 0° to 20° was necessary; contrary to a nested flap, which is typically protected during precipitation, a hinged flap is always exposed, and results indicated earlier failures were due to the shallower angle of the hinged flap. Modifications were made by the NRC to allow the flap setting to alternate between 0° and 20° for the fluid application and

contamination periods; however, all takeoff simulations were conducted with the flap set to 20°. No moveable devices were available on the wing section. Detailed coordinates for this airfoil are available upon request.

End plates were installed on the wing section to eliminate the "wall effects" from the wind tunnel walls and to provide a better aerodynamic flow-off above the test area. Figure 2.4 demonstrates the end plates installed on the thin high-performance wing section. (Note: The wing section is depicted without the top wing skin.)

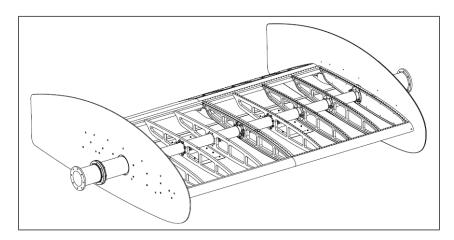


Figure 2.4: End Plates Installed on Thin High-Performance Wing Section

## 2.4.3 Test Area Grid

APS personnel used markers to draw a grid on the wing upper surface (excluding the flap). Each grid cell measured 5.1 cm x 5.1 cm (2 in. x 2 in.) with the cell axis positioned perpendicular and parallel to the leading edge (see Photo 2.4). The grid section was 2.4 m (8 ft.), which covered the entire wing section. The grid markings began aft of the leading edge stagnation point and continued along the length of the main chord; grid markings were not drawn on the flap section. The grid was used to facilitate observations of the fluid shearing off the wing and the movement of ice pellets during takeoff.

## 2.4.4 Wind Tunnel Measurement Capabilities

The wing section was supported on either side by 2-axis weigh scales capable of measuring drag and lift forces generated on the wing section. The wing section was attached to servo-systems capable of pitching the wing section to a static angle or generating dynamic movements. The servo-system was programmed to simulate pitch angles during takeoff and climb-out based on operational aircraft flight profiles.

The wing section was also equipped with eight resistance temperature detectors (RTDs); these were installed by NRC personnel to record the skin temperature on the leading edge (LE), mid-chord (MID), trailing edge (TE), and under-wing (UND). RTDs were placed in pairs along a chord 0.5 m (1.5 ft.) to the left and to the right of the wing centreline. The following are the locations of the RTDs for the RJ wing:

- RTD LE located approximately 25 cm from the leading edge (as measured along wing skin curvature);
- RTD MID located approximately 70 cm from the leading edge (as measured along wing skin curvature);
- RTD TE located approximately 30 cm from the trailing edge (as measured along wing skin curvature); and
- RTD UND located approximately 45 cm from the leading edge.

Figure 2.5 demonstrates the general location of the RTDs. These RTDs were primarily used to monitor the skin temperature in real-time through the NRC data display system and were recorded by APS personnel.

The wind tunnel was also equipped with sensors recording the following parameters:

- 1. Ambient temperature inside the tunnel;
- 2. Outside air temperature (OAT);
- 3. Air pressure;
- 4. Wind speed; and
- 5. Relative humidity.

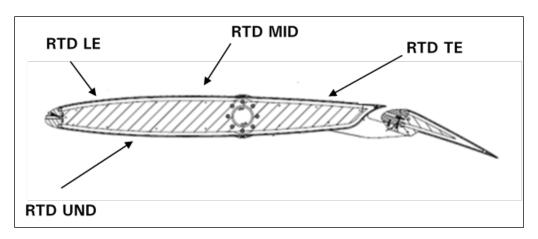


Figure 2.5: Location of RTDs Installed Inside Thin High-Performance Wing

# 2.5 Simulated Precipitation

The following types of precipitation have been simulated for aerodynamic research in the IWT:

- 1. Ice Pellets;
- 2. Snow;
- 3. Freezing Rain/Rain; and
- 4. Other conditions related to HOTs.

## 2.5.1 Ice Pellets

Simulated ice pellets were produced with diameters ranging from 1.4 mm to 4.0 mm to represent the most common ice pellet sizes observed during natural events. The ice pellets were manufactured inside a refrigerated truck (see Photo 2.5). Cubes of ice were crushed and passed through calibrated sieves (see Photo 2.6) to obtain the required ice pellet size range. Hand-held motorized dispensers (see Photo 2.7) were used to dispense the ice pellets. The ice pellets were applied to the leading and trailing edges of the wing at the same time.

#### 2.5.2 Snow

Snow was produced using the same method for producing ice pellets. The snow used consisted of small ice crystals measuring less than 1.4 mm in diameter. Previous testing conducted by APS investigated the dissolving properties of the artificial snow versus natural snow. The artificial snow was selected as an appropriate substitute for natural snow.

The snow was manufactured inside a refrigerated truck. Cubes of ice were crushed and passed through calibrated sieves to obtain the required snow size range. Hand-held motorized dispensers were used to dispense the snow. The snow was applied to the leading and trailing edges of the wing at the same time.

# 2.5.3 Freezing Rain/Rain

The same sprayer head and scanner used for HOT testing at the NRC Climatic Engineering Facility was employed for testing. The sprayer system (see Photo 2.8) uses compressed air and distilled water to produce freezing rain. The temperature of the water is controlled and is kept just above freezing temperature to produce freezing rain. To produce rain, the temperature of the water is raised until the precipitation no longer freezes on the test surfaces.

# 2.5.4 Definition of Precipitation Rates

When simulating precipitation rates for full-scale and plate testing, the rate limits defined for standard HOT testing were referenced. Figure 2.6 demonstrates the HOT testing precipitation rate breakdown.

HOT testing protocol for ice pellets does not currently exist. As a result, ice pellet precipitation rate limits were based upon the freezing rain rate breakdown. The following precipitation rates were used for the full-scale and flat plate testing conducted during the winter of 2020-21:

1. Light Ice Pellets: 13-25 g/dm<sup>2</sup>/h; 2. Moderate Ice Pellets: 25-75 g/dm<sup>2</sup>/h; 3. Light Freezing Rain: 13-25 g/dm<sup>2</sup>/h; 4. Freezing Drizzle (Heavy): 5-13 g/dm<sup>2</sup>/h; 5. Light Rain: 13-25 g/dm<sup>2</sup>/h; 6. Moderate Rain: 25-75 g/dm<sup>2</sup>/h; 7. Light Snow: 4-10 g/dm<sup>2</sup>/h; and 8. Moderate Snow: 10-25 g/dm<sup>2</sup>/h.

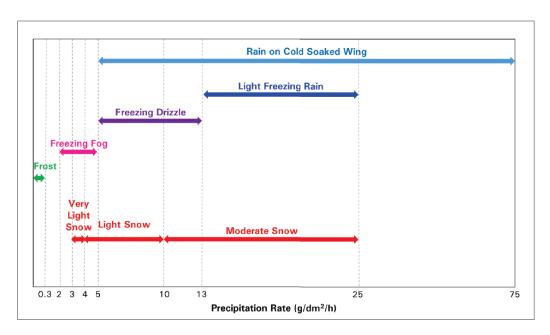


Figure 2.6: Precipitation Rate Breakdown

# 2.6 Test Equipment

A considerable amount of test equipment was used to perform these tests. Key items are described in the following subsections; a full list of equipment is provided in the test procedure, which is included in Appendix B.

# 2.6.1 Video and Photo Equipment

APS used the observation windows on the sides of the test section to install Canon® EOS XTi DSLR cameras and Profoto® Compact 600 flashes capable of second-by-second photography with an intervalometer. In addition, GoPro® and Osmo® cameras were used for wide-angle filming of fluid flow-off during the test runs.

During the winter of 2020-21, a closed-circuit television system (CCTV) was installed by APS and allowed remote viewing of the tests by stakeholders using iPad®-based software. The CCTV cameras were positioned to provide different angle views of the wing model. Due to interference issues from the flashes, the DSLR camera lighting was replaced with Godox SL150W II LED video lights, which improved video quality for the CCTV.

Photo 2.9 and Photo 2.10 demonstrate the camera setup used for the testing period.

#### 2.6.2 Refractometer/Brixometer

Fluid freezing points were measured using a hand-held Misco 10431VP refractometer with a Brix scale (shown in Figure 2.7). The freezing points of the various fluid samples were determined using the conversion curve or table provided to APS by the fluid manufacturer.

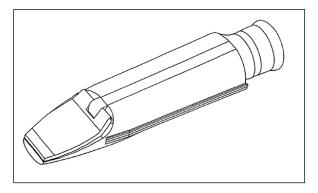


Figure 2.7: Hand-Held Refractometer/Brixometer

# 2.6.3 Wet Film Thickness Gauges

Wet film thickness gauges, shown in Figure 2.8, were used to measure fluid film thickness. These gauges were selected because they provide an adequate range of thicknesses (0.1 mm to 10.2 mm) for Type I/II/III/IV fluids. The rectangular gauge has a finer scale and was used in some cases when the fluid film was thinner (i.e., toward the end of a test). The observer recorded a thickness value (in mils), as read directly from the thickness gauge. The recorded value was the last wetted tooth of the thickness gauge; however, the true thickness lies between the last wetted tooth and the next un-wetted tooth. The measured thickness was corrected accordingly.

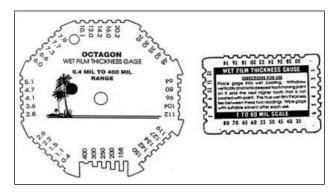


Figure 2.8: Wet Film Thickness Gauges

## 2.6.4 Hand-Held Immersion and Surface Temperature Probes

Hand-held immersion and surface temperature probes were used to provide instantaneous fluid temperature and wing skin temperature measurements during testing. These devices have an accuracy of  $\pm 0.4\,^{\circ}\text{C}$  with a 2-3 second read time. Figure 2.9 shows a schematic of the probes.

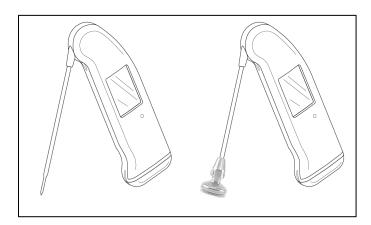


Figure 2.9: Hand-Held Immersion and Surface Temperature Probes

## 2.7 Personnel

During the fluid testing and exploratory research testing, three APS staff members were required to conduct the tests, and five additional persons from Ottawa were tasked to manufacture and dispense ice pellets as well as to help with general setup tasks. A professional photographer was retained to record digital images of the test setup and test runs. Representatives from TC and the FAA provided direction in testing and participated as observers. Photo 2.12 shows a portion of the research team (due to scheduling, not all participants were available for the photo).

## 2.8 Data Forms

Several different forms were used to facilitate the documentation of the various data collected in the wind tunnel trials. These forms include the following:

- 1. General Form;
- 2. Wing Temperature, Fluid Thickness and Fluid Brix Form;
- 3. Ice Pellet and Snow Dispensing Forms;
- 4. Sprayer Calibration Form;
- 5. Visual Evaluation Rating Form;
- 6. Condition of Wing and Plate Form;
- 7. Fluid Receipt Form; and
- 8. Log of Fluid Sample Bottles.

Copies of these forms are provided in the test procedure, which is included in Appendix B. Completed wing temperature, fluid thickness, and fluid Brix data forms have been included in Appendix C.

#### 2.9 Data Collection

Fluid thickness, fluid Brix, and skin temperature measurements were collected by APS personnel. The measurements were collected before and after fluid application, after the application of contamination, and at the end of the test. The completed data forms have been scanned and included in Appendix C for referencing purposes.

High-speed digital photographs of each test were taken. In addition, videos were also recorded during a majority of the tests. Due to the large amount of data available, photos of the individual tests have not been included in this report, but the high-resolution photos have been provided to TC in electronic format and can be made available upon request.

# 2.10 De/Anti-Icing Fluids

For the winter of 2020-21, the new AllClear ClearWing EG and Cryotech Polar Guard Xtend fluids were received, and additional quantities of Dow EG106 were also received. Several other fluids remained in inventory from previous years' testing, and, of those, the EG-based fluids were used for allowance time expansion testing. The viscosity of all fluids in inventory was measured using the Brookfield Digital Viscometer Model DV-1 + to ensure the fluid was within the fluid manufacturer production specifications and comparable to previous samples received. The pertinent characteristics of these fluids are given in Table 2.2.

Table 2.2: Wind Tunnel Fluid Viscosity Information for 2020-21 Testing

					2017-18			2018-19			2019-20			2020-21		
Sample Name	Dilution	Batch #	Year Rec'd	Received Oty. (L)	Measured Viscosity (cP)	Falling Ball Temp. (°C)	Falling Ball Time (mm:ss)	Measured Viscosity (cP)	Falling Ball Temp. (°C)	Falling Ball Time (mm:ss)	Measured Viscosity (cP)	Falling Ball Temp. (°C)	Falling Ball Time (mm:ss)	Measured Viscosity (cP)	Falling Ball Temp. (°C)	Falling Ball Time (mm:ss)
AllClear AeroClear MAX	100/0	TAB17-1023	2017-18	400	16,500	19.0	0:02				15,500			13,700		
CHEMCO ChemR EG IV	100/0	IV 35317-1	2017-18	400	46,000	19.6	0:13				48,400			49,700		
Clariant MaxFlight AVIA	100/0	41	2017-18	400	1,838	19.6	0:08	1,980	19.2	0:09	1,926			1,794		
Clariant MaxFlight SNEG	100/0	8	2017-18	400	18,700	19.6	0:39	19,100	19.5	0:41	19,700			19,900		
Clariant Safewing EG IV NORTH	100/0	01819	2018-19	400				1,028	19.2	0:05	956	19.5	0:06	1,042		
JSC RCP Nordix (Oksayd) Defrost EG 4	100/0	#1 (Lot #47)	2018-19	400				19,200	19.5	0:8	18,700			24,800		
JSC RCP Nordix (Oksayd) Defrost ECO 4	100/0	#4 (Lot #48)	2018-19	300				13,300	19.9	0:34	12,300			10,400		
DOW EG106	100/0	D268IB7001	2018-19	300							39,500			n/a		
Cryotech Polar Guard Advance	100/0	PGA181205PA	2018-19	300							14,820			14,760		
DOW EG106	100/0	D268KAG000	2020-21	300										42,980	20.0	1:21
Cryotech Polar Guard Xtend	100/0	PGX201104PA	2020-21	320										14,500	19.9	0:20
AllClear ClearWing EG	100/0	TAB20- CW1207	2020-21	400										41,620	n/a	n/a
CHEMCO ChemR EG IV	100/0	IV-201210-2	2020-21	120		_							_	50,200	20.1	0:16

Note: Viscosity was measured using manufacturer methods.

#### 2.10.1 Viscometer

Historically, viscosity measurements have been carried out using a Brookfield viscometer (Model DV-1+, shown in Photo 2.13) fitted with a recirculating fluid bath and small sample adapter. In recent years, on-site measurements are also done with the Stony Brook PDVdi-120 Falling Ball Viscometer whenever possible (Photo 2.14) to obtain a quick verification of the fluid integrity. The falling ball tests are much faster and more convenient to perform compared to tests with the Brookfield viscometer. The falling ball, however, does not provide the absolute value of viscosity, but rather a time interval that is compared to historical samples to identify changes in viscosity.

#### 2.10.2 Type II/III/IV Fluid Application Equipment

The Type II/III/IV fluids were stored outside the wind tunnel and were kept at ambient temperature. The fluids were poured rather than sprayed so that application would not change the fluid viscosity. This methodology was appropriate given the relatively small test area of the wing section and the goal of minimizing the amount of fluid flowing off the wing.

Type II/III/IV fluids are generally received in 20 L containers; however, some fluids are received in large 200 L barrels and larger 1000 L totes. The fluid is applied to the wing section by using smaller 2 L containers (see Photo 2.11). Approximately 16 L to 20 L of fluid were applied to the wing section for each test; less fluid was required for the less viscous Type III fluid. Due to the flat top surface of the thin high-performance wing, the thickened fluid did not easily settle and flow on the top surface. Therefore, the wing was tilted forward (by approximately 10°) for 1 minute following the end of fluid application to allow for the fluid to spread out evenly over the top surface of the wing.

#### 2.10.3 Waste Fluid Collection

Using a relatively small test area and applying the fluids by pouring minimized the amount of fluid falling off the wing. The NRC also fitted the wind tunnel with appropriate drainage tubes to collect spent fluid during the takeoff test runs, which allowed APS personnel to squeegee residual fluid on the tunnel floor directly into the drains. At the end of the testing period, the services of a waste removal company were employed to safely dispose of the waste glycol fluid.

## 2.11 Analysis Methodology

The following provides a brief description of the analysis methodology. More details on the analysis methodology can be found in TP 15232E (1).

Each ice pellet test was analysed in detail using the following objectives:

- 1. Test parameters;
- 2. Visual ratings at the start of the test;
- 3. Visual ratings at rotation;
- 4. 8° lift loss; and
- Overall test status.

The evaluation grades for each criterion were "Good," "Review," or "Bad." These grades were determined based on whether the criterion satisfied each test objective requirement. Figure 2.10 shows a summary of each test objective and criterion.

Several test parameters were evaluated, such as tunnel temperature before the start of the test, rate of precipitation, and exposure time of precipitation. These parameters were compared to the target parameters described in the test plan. The actual recorded ramp-up time was also evaluated and compared to the target ramp-up time to ensure representative flow-off results; this became less of an issue after 2011-12 with the use of the automated ramp-up system instead of the previous manual system.

## 2.11.1 Visual Ratings at the Start of the Test

During each of the tests conducted, visual contamination ratings were determined by three observers: one observer from the FAA and two observers from APS. The level of contamination present on the leading edge and trailing edge of the wing, as well as on the flap, was quantified using a scale of one-to-five with five being the worst case scenario; partial numbers were sometimes assigned when cases were marginally above or below a specific rating.

The visual contamination rating criteria at the start of the test on both the leading and trailing edges must be equal to 3 or less to pass. The flap must have a rating of 4 or less. For a review grade to be given, the leading and trailing edges must have a rating between 3 and 3.5, and the flap must have a rating between 4 and 4.5. Any rating greater than 3.5 on the leading and trailing edges is considered a fail, while anything greater than 4.5 on the flap is considered a fail.

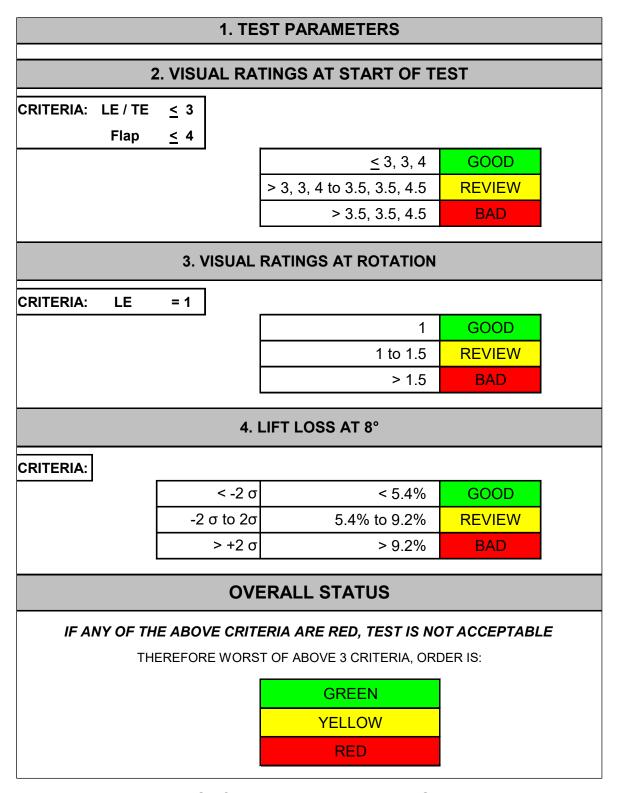


Figure 2.10: Ice Pellet Test Analysis Criteria

### 2.11.2 Visual Ratings at Rotation

The visual contamination rating criteria at the time of rotation on the leading edge must be equal to 1 or less to pass. For a review grade to be given, the leading edge must have a rating between 1 and 1.5. Any rating on the leading edge greater than 1.5 is considered a fail.

### 2.11.3 Eight-Degree Lift Loss

To pass, the 8° lift loss must be less than 5.4 percent. For a review grade to be given, the lift loss must be between 5.4 percent and 9.2 percent. Any lift loss greater than 9.2 percent is considered a fail.

#### 2.11.4 Overall Test Status

After all objectives were analysed, the overall status was given a "Good," "Review," or "Bad" evaluation. This provided an overall summary for each test. The overall status was determined by the worst case scenario of any of the test objectives; if any of the criteria were given a "Bad" grade, the overall status would be "Bad" and the test considered a fail.

## 2.11.5 Dry Wing Calibration

To ensure the accuracy of the testing results, a dry wing calibration test was conducted at the start of each day. The dry wing test allowed the research team to ensure that the model aerodynamics did not change due to mechanical, communication, or analytical errors. Dry wing tests were also conducted following any mechanical modification to the airfoil (i.e., after applying the ice phobic wing skins). The dry wing results demonstrated that the changes in dry wing performance were within the range of experimental error and did not indicate any repeatability issues with the model.



Photo 2.1: Outside View of the NRC Wind Tunnel Facility







Photo 2.3: Thin High-Performance Wing Section Used for Testing







Photo 2.5: Refrigerated Truck Used for Manufacturing Ice Pellets

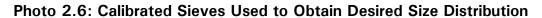






Photo 2.7: Ice Pellet Dispensers Operated by APS Personnel



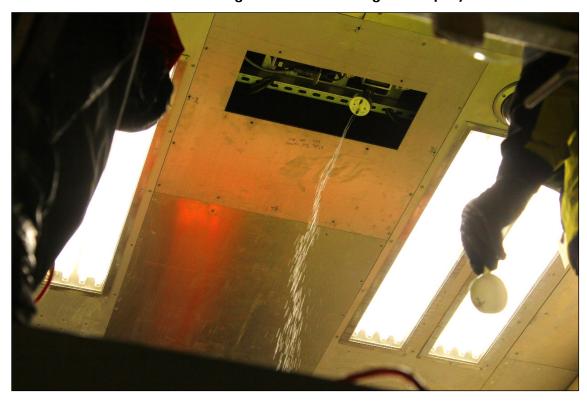
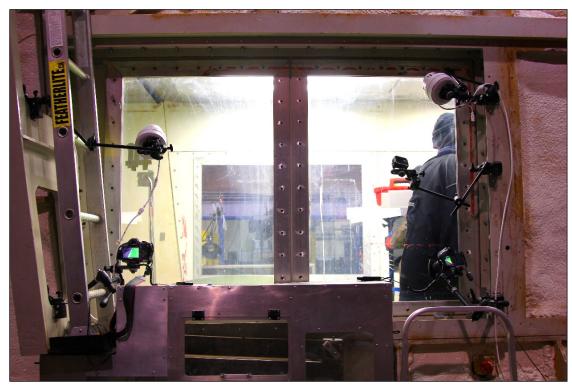




Photo 2.9: Wind Tunnel Setup for Flashes





**Photo 2.11: Fluid Pour Containers** 

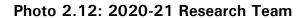






Photo 2.13: Brookfield Digital Viscometer Model DV-1+





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### 3. FULL-SCALE DATA COLLECTED

# 3.1 Test Log

A calendar of the tests conducted during the winter of 2020-21 can be found in Table 2.1. A detailed log of the tests conducted in the NRC IWT during the winter of 2020-21 is included in Appendix D. The log provides relevant information for each of the tests, as well as final values used for the data analysis. Each row contains data specific to one test. The following is a brief description of the column headings for the logs included in Appendix D.

Test #: Exclusive number identifying each test run.

Date: Date when the test was conducted.

Test Plan #: The unique number identifying the test in the

overall plan specific to the test year.

Objective: Main objective of the test.

Test Condition: Description of the simulated conditions for

the test.

Fluid Name: Aircraft anti-icing fluid used during the test.

Rotation Angle: Maximum angle of rotation obtained during

simulated takeoff run; began testing with a max 8° rotation angle and increased to 20° as

testing progressed.

Speed (kts): Maximum speed obtained during simulated

takeoff run, recorded in knots.

Flap Angle (0°, 20°): Positioning of the flap during the precipitation

period; either 0° (retracted) or 20° (extended).

Note: Flap was always extended at 20° during

the takeoff run.

Corrected for 3D Effects % Percent lift loss calculated based on the

Lift Loss at  $8^{\circ}$  C<sub>L</sub> vs. Dry C<sub>L</sub>: comparison of the  $8^{\circ}$  lift coefficient during the

test run versus the 8° dry wing average lift

coefficient.

Tunnel Temp. Before Test (°C): Static tunnel air temperature recorded just

before the start of the simulated takeoff test,

measured in degrees Celsius.

Note: This parameter was used as the actual

test temperature for analysis.

OAT Before Test (°C):

OAT recorded just before the start of the

simulated takeoff test, measured in degrees

Celsius.

Note: This is not an important parameter as "Tunnel Temp. Before Test" was used as the

actual test temperature for analysis.

Avg. Wing Temp. Before Fluid

Appl. (°C):

The average of the wing temperatures just

before the fluid was applied.

Avg. Wing Temp. Before Test (°C): The average of the wing temperatures just

before the test.

XX Rate (g/dm²/h): Simulated freezing precipitation rate (or

combination of different precipitation rates) for Ice Pellets (IP), Snow (SN), Freezing Rain

(ZR), and Rain (R).

Exposure Time (min.): Simulated precipitation period, recorded in

minutes.

The visual contamination ratings are described below. Visual contamination ratings were typically reported as the average of the three observer ratings and rounded to the nearest decimal. The visual contamination ratings system is further described in Subsection 2.11.

Visual Contamination Rating Before Takeoff (LE, TE, Flap): Visual contamination rating determined before the start of the simulated takeoff:

- 1 Contamination not very visible, fluid still clean;
- 2 Contamination is visible, but lots of fluid still present;
- 3 Contamination visible, spots of bridging contamination;
- 4 Contamination visible, lots of dry bridging present; and
- 5 Contamination visible, adherence of contamination.

Visual Contamination Rating at Rotation (LE, TE, Flap):

Visual contamination rating determined at the time of rotation:

- 1 Contamination not very visible, fluid still clean;
- 2 Contamination is visible, but lots of fluid still present;
- 3 Contamination visible, spots of bridging contamination;
- 4 Contamination visible, lots of dry bridging present; and
- 5 Contamination visible, adherence of contamination.

Visual Contamination Rating After Takeoff (LE, TE, Flap): Visual contamination rating determined at the end of the test:

- 1 Contamination not very visible, fluid still clean;
- 2 Contamination is visible, but lots of fluid still present;
- 3 Contamination visible, spots of bridging contamination;
- 4 Contamination visible, lots of dry bridging present; and
- 5 Contamination visible, adherence of contamination.

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# 4. VALIDATION TESTING FOR NEW-TO-MARKET TYPE IV FLUIDS

The Type IV fluid Ice Pellet Allowance Times are developed based on data collected using commercially available Type IV fluids. The Type IV fluid Ice Pellet Allowance Times are generic and, therefore, conservative. As new fluids are developed and become commercially available, it is important to evaluate these fluids against the current allowance times to ensure the validity of the generic guidance. Systematic "spot-checking" is used to identify any potential issues. In addition, testing is recommended with all available fluids to obtain data close to the fluid LOUT; this further allows the aerodynamic effects of ice pellet contamination at colder temperatures to be determined. To meet these requirements, testing was conducted during the winter of 2020-21 with the following Type IV EG and propylene glycol (PG) fluids:

- 1. AllClear ClearWing EG; and
- 2. Cryotech Polar Guard Xtend.

The following subsections will provide an overview of the analysis format and a summary of the results obtained for each of the fluids tested.

# 4.1 Allowance Time Table Analysis Format

For each fluid tested, a table has been included that provides a summary of the tests conducted. The results from the individual tests are included in a mock-up allowance time table indicating the current Ice Pellet Allowance Times as well as the individual test information in the respective cell. The individual test information has been included in the following format:

#### FFAA(BB)CC[DD]GGE

- o FF is the fluid name designation based on the following:
  - AllClear ClearWing CW; and
  - Cryotech Polar Guard Xtend XT.
- AA is the static tunnel ambient temperature recorded just before the start of the simulated takeoff test, measured in degrees Celsius and rounded to the closest degree.
- o BB is the percent Lift Loss calculated based on the comparison of the 8° lift coefficient during the test run versus the dry wing average lift coefficient.
- o CC is the exposure time of the test in minutes.

- o DD is the test number for referencing the data in the test logs.
- o GG is the last two digits of the year of testing (i.e., 2020-21 is "21").
- E is the status of the testing, either "G" for good, "R" for review, or "B" for bad, as per the guidelines. The highlighting is in a corresponding green, yellow, or red colour. An additional colour, pink was added for tests that failed due to the visual rating, which identified adherence on the flap at the start of the test with the flap configured down (in the takeoff position).
- The test information is included in the cell for which the temperature band best corresponds to the temperature recorded during the test.

The purpose of these tables is to provide a quick reference of the test results vis-a-vis the current allowance times to better understand in which cells the times have been validated or where potential issues may be identified.

## 4.2 ClearWing EG Testing Results

A total of 18 allowance time tests were conducted with AllClear ClearWing EG fluid. As this was an EG fluid and it was expected that the fluid would perform well in specific conditions, some tests were conducted for longer than published allowance times so the test could serve a dual purpose: validating the existing allowance times and potentially supporting the expansion of the table for EG fluids.

Table 4.1 provides a summary of the tests conducted that served strictly as validation tests (i.e., the exposure time of the test was equivalent to the current allowance times). All tests conducted were acceptable from a visual and aerodynamic perspective with the exception of Test #40 run in Light Ice Pellets Mixed with Freezing Rain and Test #23 run in Light Ice Pellets Mixed with Rain. In both cases, the tests failed due to the visual rating, which identified adherence on the flap at the start of the test run after the EG fluid and contamination had been applied with the flap extended (in the takeoff position). Test #40 was re-run as Test #41 with EG fluid and contamination applied with the flap retracted for the contamination period, and the results improved as expected (aligned with historical observations). Test #23 was not re-run as it is known that the visual would improve with the flap retracted during the contamination period and because the lift loss was low.

Table 4.2 provides a summary of the tests conducted that served as expansion tests (i.e., the exposure time of the test exceeded the current allowance time). Tests #42 and #98 had "Review" status due to visual ratings on the leading edge at the start of rotation and, in the case of Test #98, the visuals on the leading edge at the time of rotation as well. The low lift losses recorded indicated that these tests could be considered acceptable. Tests #13, #14, #73, #80, #88, and #92 all had "Bad"

ratings. In all but Test #13, the tests failed due to the visual rating, which identified adherence on the flap at the start of the test with the flap extended (in the takeoff position) during fluid application and exposure to contamination; the tests were not re-run as it is known that the visual would improve with the flap retracted during contamination and because the lift loss was acceptable. In the case of Test #13, the temperature was near freezing and caused more severe adherence, which may not have been representative test. The re-run of the test as Test #14 provided more representative results.

Table 4.3 provides a consolidated summary of all the tests conducted. In general, the fluid met and exceeded the current allowance times. In the cases where the results had "Bad" status, the flap deployed position during fluid application and exposure to contamination was the contributing factor, and previous research has shown that a significant improvement is expected if the test is conducted with the flap in the retracted position. In the cases where the results had "Review" status, the visual contamination was borderline; however, the low lift losses recorded indicated that these tests could be considered acceptable.

Based on these results, the allowance times were validated for AllClear ClearWing EG, and the results indicate a good potential to increase the allowance times for EG fluids.

Table 4.1: ClearWing EG Allowance Time Validation Tests

		Outside Air Tem	nperature		
Precipitation Type	-5°C and above	Below -5 to -10°C	Below -10 to -16°C	Below -16 to -22°C	
Light Ice Pellets	50 minutes CW0(1.4)50[10]21G	30 minutes	30 minutes	30 minutes	
Light Ice Pellets Mixed with Snow	40 minutes CW-5(2.8)40[39]21G	15 minutes	15 minutes		
Light Ice Pellets Mixed with Freezing Drizzle	25 minutes	10 minutes			
Light Ice Pellets Mixed with Freezing Rain	25 minutes CW-6(7.3)25[40]21B CW-6(1.6)25[41]21G*-	10 minutes	Caution: No allowance times currently exist		
Light Ice Pellets Mixed with Rain	25 minutes CW0(3.1)25[23]21B				
Moderate Ice Pellets (or Small Hail)	25 minutes CW-5(2.0)25[38]21G	10 minutes	10 minutes	10 minutes	
Moderate Ice Pellets (or Small Hail) Mixed with Freezing Drizzle	10 minutes	7 minutes	Caution:		
Moderate Ice Pellets (or Small Hail) Mixed with Rain	10 minutes			illowance urrently exist	

<sup>\*</sup>Rate issue with sprayer scanner. Rain rate was about 20 percent higher than expected.

<sup>-</sup> Flap up test.

Table 4.2: ClearWing EG Allowance Time Expansion Tests

		Outside Air Tem	perature			
Precipitation Type	-5°C and above	Below -5 to -10°C	Below -10 to -16°C	Below -16 to -22°C		
Light Ice Pellets	50 minutes CW-4(2.6)70[99]21G	30 minutes CW-8(2.7)50[49]21G	30 minutes	30 minutes		
Light Ice Pellets Mixed with Snow	40 minutes CW-3(3.3)50[98]21R	15 minutes CW-9(4.9)30[63]21G	15 minutes			
Light Ice Pellets Mixed with Freezing Drizzle	25 minutes CW-2(7.8)40[92]21B	10 minutes CW-9(6.7)30[80]21B				
Light Ice Pellets Mixed with Freezing Rain	25 minutes CW-2(6.5)40[73]21B	10 minutes		Caution: No allowance times currently exist		
Light Ice Pellets Mixed with Rain	25 minutes					
Moderate Ice Pellets (or Small Hail)	25 minutes CW-8(2.2)35[42]21R	10 minutes	10 minutes	10 minutes		
Moderate Ice Pellets (or Small Hail) Mixed with Freezing Drizzle	10 minutes CW-3(7.1)20[88]21B	7 minutes				
Moderate Ice Pellets (or Small Hail) Mixed with Rain	10 minutes  CW0(13.0)20[13]21B*  CW-1(7.1)15[14]21B*  CW2(1.0)20[32]21G		Caution: No allowance times currently exist			

<sup>\*</sup>Rate issue with sprayer scanner. Rain rate was about 20 percent higher than expected.

<sup>-</sup> Flap up test.

Table 4.3: All ClearWing EG Allowance Time Tests

		Outside Air Tem	perature		
Precipitation Type	-5°C and above	Below -5 to -10°C	Below -10 to -16°C	Below -16 to -22°C	
Light Ice Pellets	50 minutes CW0(1.4)50[10]21G CW-4(2.6)70[99]21G	30 minutes CW-8(2.7)50[49]21G	30 minutes	30 minutes	
Light Ice Pellets Mixed with Snow	40 minutes CW-5(2.8)40[39]21G CW-3(3.3)50[98]21R	15 minutes CW-9(4.9)30[63]21G	15 minutes		
Light Ice Pellets Mixed with Freezing Drizzle	25 minutes CW-2(7.8)40[92]21B	10 minutes CW-9(6.7)30[80]21B			
Light Ice Pellets Mixed with Freezing Rain	25 minutes CW-6(7.3)25[40]21B CW-6(1.6)25[41]21G*- CW-2(6.5)40[73]21B	10 minutes		Caution: No allowance times currently exist	
Light Ice Pellets Mixed with Rain	25 minutes CW0(3.1)25[23]21B				
Moderate Ice Pellets (or Small Hail)	25 minutes CW-5(2.0)25[38]21G CW-8(2.2)35[42]21R	10 minutes	10 minutes	10 minutes	
Moderate Ice Pellets (or Small Hail) Mixed with Freezing Drizzle	10 minutes CW-3(7.1)20[88]21B	7 minutes			
Moderate Ice Pellets (or Small Hail) Mixed with Rain	10 minutes CW0(13.0)20[13]21B* CW-1(7.1)15[14]21B* CW2(1.0)20[32]21G		No a	aution: allowance urrently exist	

<sup>\*</sup>Rate issue with sprayer scanner. Rain rate was about 20 percent higher than expected.

# 4.3 Polar Guard Xtend Testing Results

A total of 14 allowance time tests were conducted with Cryotech Polar Guard Xtend. Table 4.4 provides a summary of the tests conducted. Of the tests, three were acceptable from a visual and aerodynamic perspective; however, eight tests (#5, #6, #45, #46, #54, #89, #111, and #112) had "Review" status, and three tests (#68, #113, and #115) had "Bad" status. Upon further investigation of the "Review" tests, Tests #45, #46, #54, #89, #111, and #112 demonstrated lift losses that were above the 5.4 percent lower limit but still well below the 9.2 percent upper limit, and they were acceptable according to the visual rating. It is common for fluids to demonstrate higher lift losses at colder temperatures; therefore, these results were not of concern. Tests #5 and #6 had visual contamination on the leading edge at the time of rotation, which were slightly higher the acceptable limit; however, the low lift losses recorded indicated that these tests could be considered acceptable.

<sup>-</sup> Flap up test.

Upon further investigation of the "Bad" tests, Tests #113 and #115 failed both due to the lift losses recorded of 9.8, which were above the 9.2 precent upper limit. These tests were conducted at 115 knots and were at the bottom end of the temperature band, making them the most restrictive test conditions. A third test (#68) failed due to the lift loss recorded of 9.4, which was above the 9.2 precent upper limit, as well as the visual rating on the leading edge at rotation, which was higher than the acceptable limit. In all three tests, the results were marginally outside of the acceptable limits. It should be noted that the -16°C fluid only test recorded a lift loss of 7.0 percent.

These test conditions have been problematic for other PG fluids tested in the past; this is why the allowance times were changed to 115 knots at below -10°C and why allowance times do not apply for PG fluids below -16°C. The Polar Guard Xtend data were compared to historical PG fluid data to understand how the results compare in the three cells of interest as well as in fluid only tests. The results are presented in Table 4.5, Table 4.6, Table 4.7, and Table 4.8, and graphically in Figure 4.1, Figure 4.2, Figure 4.3, and Figure 4.4. The results indicated that the fluid performance was consistently in the higher range of lift loss as compared to other PG fluids tested in similar conditions. In addition, the fluid viscosity information summarized in Figure 4.5 indicates that the fluid viscosity was in the middle of the manufacturers stated production range and thus was appropriate for testing purposes.

Based on the results obtained, the validation testing for Cryotech Polar Guard Xtend is considered incomplete. The three problematic data points were at or outside the temperature limits, which could nullify those data points. More testing is recommended before any changes to the guidelines are considered.

Table 4.4: All Polar Guard Xtend Allowance Time Tests

		Outside Air	Temperature	
Precipitation Type	-5°C and above	Below -5 to -10°C	Below -10 to -16°C	Below -16 to -22°C
Light Ice Pellets	50 minutes XT-2(4.0)50[5]21R	30 minutes XT-9(7.5)30[46]21R	30 minutes XT-16(9.8)30[113]21B	30 minutes
Light Ice Pellets Mixed with Snow	40 minutes XT-4(7.1)40[6]21R	15 minutes XT-10(9.4)15[68]21B	15 minutes XT-15(7.7)15[111]21R XT-15(8.4)15[112]21R	
Light Ice Pellets Mixed with Freezing Drizzle	25 minutes	10 minutes		Caution: No
Light Ice Pellets Mixed with Freezing Rain	25 minutes XT0(3.5)25[11]21*	10 minutes XT-8(7.1)10[45]21R		allowance times currently exist
Light Ice Pellets Mixed with Rain	25 minutes			exist
Moderate Ice Pellets (or Small Hail)	25 minutes XT1 (3.7)15[9]21G	10 minutes XT-5(7.5)10[54]21R	10 minutes XT-17(9.8)10[115]21B	10 minutes
Moderate Ice Pellets (or Small Hail) Mixed with Freezing Drizzle	10 minutes XT-3(6.6)10[89]21R	7 minutes		
Moderate Ice Pellets (or Small Hail) Mixed with Rain	10 minutes XT0(2.8)10[12]21*		Cautic No allow times curren	ance

<sup>\*</sup>Rate issue with sprayer scanner. Rain rate was about 20 percent higher than expected.

<sup>-</sup> Flap up test.

Table 4.5: Historical PG Data for IP-/SN- Below -5°C to -10°C

Test Year	Test #	Test Condition	Fluid Name	Rotation Angle	Speed (Kts)	Flap Angle (0°, 20°)	Extra Run Information	Corrected for 3D Effects % Lift Loss On 8° C <sub>L</sub> vs Dry C <sub>L</sub>	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)
Winter 2017-18	11	IP- / SN-	Other PG Fluid	8	100	20	-	4.96%	-5.5	-10.1
Winter 2009-10	94	IP- / SN-	Other PG Fluid	8	100	20	-	4.60%	-6.3	-12.9
Winter 2015-16	22	IP- / SN-	Other PG Fluid	8	100	20	-	6.95%	-6.5	-9.6
Winter 2018-19	27	IP- / SN-	Other PG Fluid	8	100	20	Snow sucked in from outside and stuck to LE	9.91%	-8.35	-13.4
Winter 2018-19	26	IP- / SN-	Other PG Fluid	8	100	20	-	7.75%	-8.51	-13.9
Winter 2020-21	47	IP- / SN-	Other PG Fluid	8	100	20	-	8.10%	-8.68	-9
Winter 2010-11	56	IP- / SN-	Other PG Fluid	8	100	20	LE TRIP INSTALLED	6.78%	-9.6	-14.6
Winter 2020-21	68	IP- / SN-	Polar Guard Xtend	8	100	20	-	9.40%	-9.68	-13
Winter 2010-11	58	IP- / SN-	Other PG Fluid	8	100	20	LE TRIP INSTALLED	7.63%	-11.2	-13.7

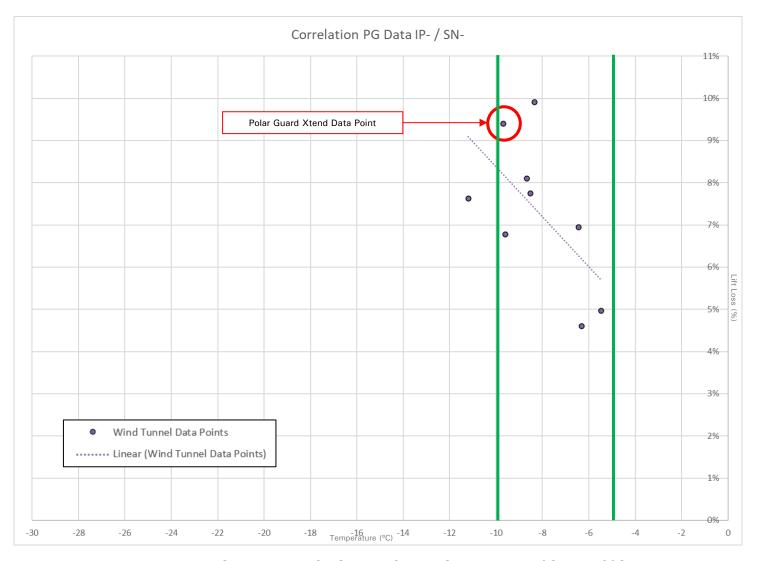


Figure 4.1: Correlation of PG Data for IP-/SN- Below -5°C to -10°C

Table 4.6: Historical PG Data for IP- Below -10°C to -16°C

Test Year	Test #	Test Condition	Fluid Name	Rotation Angle	Speed (Kts)	Flap Angle (0°, 20°)	Extra Run Information	Corrected for 3D Effects % Lift Loss On 8° C <sub>L</sub> vs Dry C <sub>L</sub>	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)
Winter 2010-11	8	IP-	Other PG Fluid	8	115	20		2.88%	-8.5	-11.4
Winter 2012-13	91	IP-	Polar Guard Advance	8	115	20	Didn't reach 115 kts	6.58%	-11.9	-19
Winter 2012-13	97	IP-	Other PG Fluid	8	115	20	Didn't reach 115 kts	7.58%	-14	-19.5
Winter 2017-18	20	IP-	Other PG Fluid	8	115	20	115 kts for PG	6.54%	-15.8	-16.8
Winter 2020-21	113	IP-	Polar Guard Xtend	8	115	20	115 kts for PG	9.75%	-16.19	-16.3
Winter 2012-13	159	IP-	Other PG Fluid	8	115	20		6.53%	-16.2	-21.5
Winter 2010-11	20	IP-	Other PG Fluid	8	115	20	LE TRIP INSTALLED	8.27%	-17.5	-20
Winter 2018-19	13	IP-	Other PG Fluid	8	115	20	115 kts for PG	7.07%	-19.8	-19.5
Winter 2012-13	127	IP-	Polar Guard Advance	8	115	20		9.18%	-20.5	-27.1
Winter 2018-19	14	IP-	Other PG Fluid	8	115	20	115 kts for PG	8.77%	-20.7	-20.2
Winter 2010-11	23	IP-	Other PG Fluid	8	115	20	LE TRIP INSTALLED	7.20%	-21.5	-23.6
Winter 2012-13	129	IP-	Other PG Fluid	8	115	20		7.14%	-22.5	-27.8
Winter 2012-13	137	IP-	Other PG Fluid	8	115	20	15 min. delay to run tunnel after contamination; valve frozen	6.71%	-22.7	-24.7
Winter 2010-11	35	IP-	Other PG Fluid	8	115	20	LE TRIP INSTALLED - Last Minute Change to 115 Kts Due to Cont.	6.35%	-23.2	-27.6

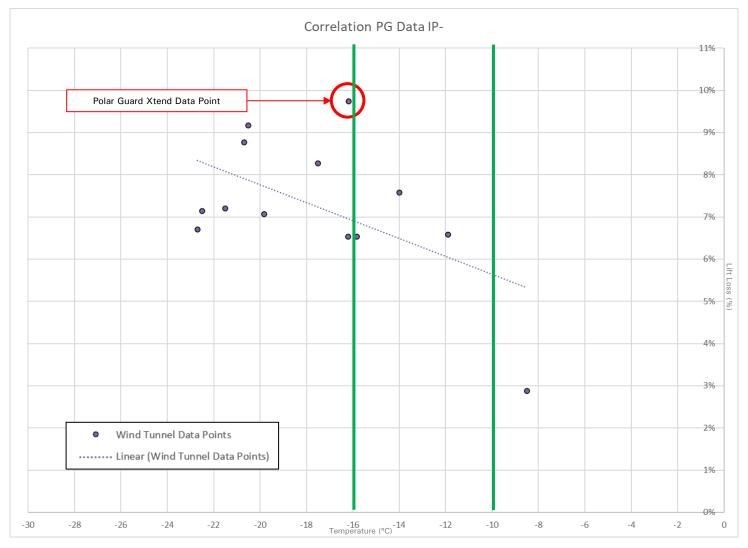


Figure 4.2: Correlation of PG Data for IP- Below -10°C to -16°C

Table 4.7: Historical PG Data for IP Moderate Below -10°C to -16°C

Test Year	Test #	Test Condition	Fluid Name	Rotation Angle	Speed (Kts)	Flap Angle (0°, 20°)	Extra Run Information	Corrected for 3D  Effects % Lift Loss On 8° CL vs Dry CL	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)
Winter 2010-11	15A	IP Mod	Other PG Fluid	8	115	20	Repeat of Previous Test Due to Ramp-up Issue	3.09%	-10.4	-12.8
Winter 2010-11	15	IP Mod	Other PG Fluid	8	115	20	Same As P30 But With different fluid	4.71%	-10.8	-13.3
Winter 2010-11	15B	IP Mod	Other PG Fluid	8	115	20	Repeat of Test 15 Due to Ramp-up Issue	5.27%	-10.8	-12.7
Winter 2013-14	359	IP Mod	Other PG Fluid	8	115	20	Repeat of 358	7.31%	-10.9	-14.1
Winter 2013-14	361	IP Mod	Other PG Fluid	8	115	20	run @ LOUT	5.08%	-10.9	-11
Winter 2013-14	362	IP Mod	Polar Guard Advance	8	115	20	run @ LOUT	6.01%	-11	-10.9
Winter 2013-14	360	IP Mod	Other PG Fluid	8	115	20	run @ LOUT	6.95%	-12.1	-12.3
Winter 2013-14	358	IP Mod	Other PG Fluid	8	115	20	Data lost due to APM unit	N/A	-12.2	-16.9
Winter 2018-19	23	IP Mod	Other PG Fluid	8	115	20	115 kts for PG	6.30%	-13.35	-15.1
Winter 2012-13	113A	IP Mod	Other PG Fluid	8	115	20	Repeat of 113	8.83%	-13.4	-18.7
Winter 2018-19	22	IP Mod	Other PG Fluid	8	115	20	115 kts for PG	7.18%	-13.5	-14.9
Winter 2012-13	113	IP Mod	Other PG Fluid	8	115	20	Ramp-up too slow close to 40 secs	7.31%	-13.7	-19.2
Winter 2012-13	95	IP Mod	Other PG Fluid	8	115	20	Didn't reach 115 kts	7.44%	-13.8	-18.5
Winter 2013-14	357	IP Mod	Other PG Fluid	8	115	20	run @ LOUT	7.16%	-14	-17.9
Winter 2012-13	92	IP Mod	Polar Guard Advance	8	115	20	Didn't reach 115 kts	8.05%	-14.4	-19.1
Winter 2010-11	41A	IP Mod	Other PG Fluid	8	115	20	LE TRIP INSTALLED - Same As Test 25 but at 115 Kts	5.63%	-15.4	-20.6
Winter 2015-16	14	IP Mod	Other PG Fluid	8	115	20	-	8.45%	-15.8	-17.2
Winter 2013-14	331	IP Mod	Other PG Fluid	8	115	20	new dispenser	8.95%	-16.3	-20.2
Winter 2013-14	333	IP Mod	Other PG Fluid	8	115	20	new dispenser	9.42%	-16.4	-20.6
Winter 2010-11	41	IP Mod	Other PG Fluid	8	115	20	LE TRIP INSTALLED - Same As Test 25 but at 115 Kts	-	-16.5	-20.6
Winter 2020-21	115	IP Mod	Polar Guard Xtend	8	115	20	115 kts for PG	9.79%	-16.72	-16.9
Winter 2012-13	156	IP Mod	Other PG Fluid	8	115	20		9.06%	-16.8	-21.1
Winter 2013-14	332	IP Mod	Other PG Fluid	8	115	20	old dispenser	9.25%	-17	-20.6
Winter 2017-18	22	IP Mod	Other PG Fluid	8	115	20	115 kts for PG	8.79%	-17.0	-17.7

Table 4.7: Historical PG Data for IP Moderate Below -10°C to -16°C (cont'd)

Test Year	Test #	Test Condition	Fluid Name	Rotation Angle	Speed (Kts)	Flap Angle (0°, 20°)	Extra Run Information	Corrected for 3D  Effects  % Lift Loss On 8°  CL vs Dry CL	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)
Winter 2012-13	150	IP Mod	Polar Guard Advance	8	115	20	LOWV sample	6.65%	-17.1	-20
Winter 2012-13	149	IP Mod	Polar Guard Advance	8	115	20		9.24%	-17.2	-19.7
Winter 2013-14	330	IP Mod	Other PG Fluid	8	115	20	old dispenser	7.67%	-18.1	-20
Winter 2013-14	334	IP Mod	Other PG Fluid	8	115	20	old dispenser	10.82%	-18.8	-20.9
Winter 2013-14	336	IP Mod	Other PG Fluid	8	115	20	old dispenser	9.35%	-19.6	-21.4
Winter 2012-13	121	IP Mod	Other PG Fluid	8	115	20		6.56%	-19.9	-24
Winter 2013-14	335	IP Mod	Other PG Fluid	8	115	20	new dispenser	9.55%	-20	-21
Winter 2013-14	340	IP Mod	Polar Guard Advance	8	115	20	run @ LOUT	6.37%	-21.4	-22.8
Winter 2012-13	134	IP Mod	Other PG Fluid	8	115	20		5.38%	-22.1	-25
Winter 2012-13	128	IP Mod	Polar Guard Advance	8	115	20		8.78%	-22.4	-27.5
Winter 2012-13	130	IP Mod	Other PG Fluid	8	115	20		8.08%	-22.6	-28
Winter 2012-13	141	IP Mod	Other PG Fluid	8	115	20		6.82%	-22.6	-25.6
Winter 2010-11	31	IP Mod	Other PG Fluid	8	115	20	LE TRIP INSTALLED	10.41%	-22.8	-27.2
Winter 2012-13	142	IP Mod	Other PG Fluid	8	115	20		6.66%	-22.8	-25.5
Winter 2010-11	38	IP Mod	Other PG Fluid	8	115	20	LE TRIP INSTALLED - Repeat Due to Run 31 Fast Ramp. Need Slower	10.20%	-24.2	-28.3
Winter 2010-11	28	IP Mod	Other PG Fluid	8	115	20	LE TRIP INSTALLED	7.56%	-24.5	-27.3
Winter 2010-11	37	IP Mod	Other PG Fluid	8	115	20	LE TRIP INSTALLED - Change to 115 to Match Current Guidance	9.70%	-24.5	-28.5

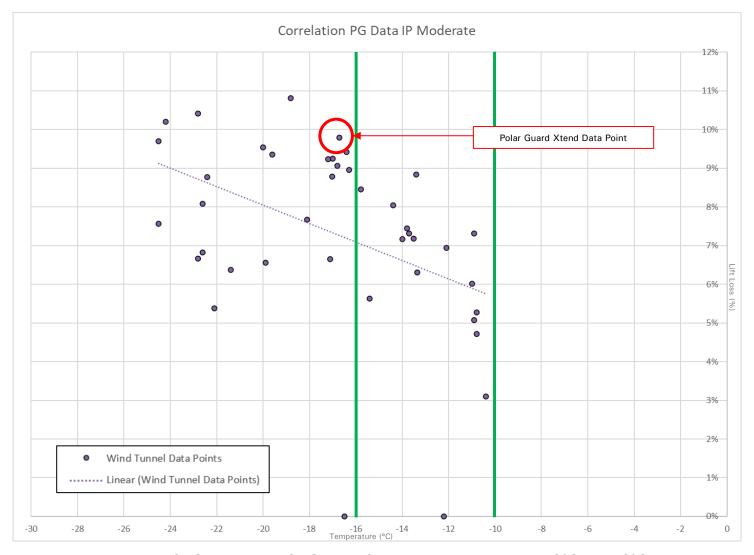


Figure 4.3: Correlation of PG Data for IP Moderate Below -10°C to -16°C

Table 4.8: Historical PG Fluid Only Data at All Temperatures

Test Year	Test #	Test Condition	Fluid Name	Rotation Angle	Speed (Kts)	Flap Angle (0°, 20°)	Extra Run Information	Corrected for 3D  Effects % Lift Loss On 8° C <sub>L</sub> vs Dry C <sub>L</sub>	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)
Winter 2011-12	116	Fluid Only	Other PG Fluid	8	100			5.80%	-1.4	-5.1
Winter 2011-12	115	Fluid Only	Other PG Fluid	8	100			5.38%	-1.6	-5.1
Winter 2011-12	159	Fluid Only	Other PG Fluid	8	100			4.68%	-1.7	-6.9
Winter 2011-12	160	Fluid Only	Other PG Fluid	8	100			4.73%	-1.7	-6.8
Winter 2011-12	156	Fluid Only	Other PG Fluid	8	100			4.96%	-2.1	-7.2
Winter 2011-12	158	Fluid Only	Other PG Fluid	8	100			4.77%	-2.2	-7
Winter 2011-12	155	Fluid Only	Other PG Fluid	8	100			4.59%	-2.3	-7.3
Winter 2011-12	157	Fluid Only	Other PG Fluid	8	100			4.62%	-2.4	-7.0
Winter 2020-21	4	Fluid Only	Polar Guard Xtend	8	100	20	Baseline Test	6.38%	-3.26	-6.3
Winter 2010-11	61	Fluid Only	Other PG Fluid	8	100	20	LE TRIP INSTALLED - Target OAT -5 Instead of 0	4.49%	-3.5	-7.3
Winter 2011-12	147	Fluid Only	Other PG Fluid	8	100			4.14%	-3.6	-7.6
Winter 2010-11	60	Fluid Only	Other PG Fluid	8	100	20	LE TRIP INSTALLED - Target OAT -5 Instead of 0	4.71%	-4.2	-7.4
Winter 2010-11	63	Fluid Only	Other PG Fluid	8	100	20	Target OAT -5 Instead of 0	5.34%	-4.5	-7.3
Winter 2009-10	29	Fluid Only	Other PG Fluid	8	100	20	Baseline Test for Run 28 (P3)	4.71%	-4.8	-8.5
Winter 2010-11	62	Fluid Only	Other PG Fluid	8	100	20	Target OAT -5 Instead of 0. LE Trip Removed	5.06%	-4.9	-7.4
Winter 2011-12	180	Fluid Only	Other PG Fluid	8	100			5.23%	-5.4	-10.8
Winter 2011-12	179	Fluid Only	Other PG Fluid	8	100			4.88%	-5.6	-10.1
Winter 2009-10	1	Fluid Only	Other PG Fluid	8	100	20	Baseline Test for Run 0 (P8)	4.59%	-5.7	-6.6
Winter 2010-11	75	Fluid Only	Other PG Fluid	8	100	20	Temp. Changed to -5	7.45%	-5.8	-8.9
Winter 2011-12	182	Fluid Only	Other PG Fluid	8	100			5.53%	-6.8	-11.4
Winter 2011-12	181	Fluid Only	Other PG Fluid	8	100			5.21%	-7.7	-11.2
Winter 2012-13	169	Fluid Only	Other PG Fluid	8	100	20	FLUSH MOUNTED SENSOR INSTALLED	5.64%	-8.6	-11.9
Winter 2017-18	29	Fluid Only	Other PG Fluid	8	100	20	Baseline Test	5.81%	-9.6	-11.8
Winter 2010-11	57	Fluid Only	Other PG Fluid	8	100	20	LE TRIP INSTALLED	6.85%	-9.9	-14.5

Table 4.8: Historical PG Fluid Only Data at All Temperatures (cont'd)

Test Year	Test #	Test Condition	Fluid Name	Rotation Angle	Speed (Kts)	Flap Angle (0°, 20°)	Extra Run Information	Corrected for 3D Effects % Lift Loss On 8° C <sub>L</sub> vs Dry C <sub>L</sub>	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)
Winter 2010-11	5A	Fluid Only	Other PG Fluid	8	100	20	Repeat of Previous Test	3.87%	-10.4	-12.4
Winter 2010-11	55	Fluid Only	Other PG Fluid	8	100	20	LE TRIP INSTALLED	2.57%	-11.4	-15
Winter 2010-11	54	Fluid Only	Other PG Fluid	8	100	20	LE TRIP INSTALLED	5.78%	-12.1	-15.4
Winter 2011-12	56	Fluid Only	Other PG Fluid	8	100			5.43%	-12.4	-15.7
Winter 2011-12	54	Fluid Only	Other PG Fluid	8	100			6.02%	-12.9	-16.4
Winter 2018-19	24	Fluid Only	Other PG Fluid	8	100	20	Baseline Test	7.53%	-13.65	-15.0
Winter 2010-11	12	Fluid Only	Other PG Fluid	8	100	20	Comparative Run for E2	6.05%	-14.2	-16
Winter 2010-11	81	Fluid Only	Other PG Fluid	8	100	20	Repeat of Test 80 with 8 Degree Rotation	7.10%	-14.7	-18
Winter 2010-11	42	Fluid Only	Other PG Fluid	8	100	20	LE TRIP INSTALLED	3.57%	-15.7	-20.5
Winter 2010-11	39	Fluid Only	Other PG Fluid	8	100	20	LE TRIP INSTALLED	7.20%	-16	-21.1
Winter 2020-21	114	Fluid Only	Polar Guard Xtend	8	100	20	Baseline Test	7.00%	-16.23	-16.8
Winter 2017-18	23	Fluid Only	Other PG Fluid	8	100	20	Baseline Test	6.05%	-16.7	-17.7
Winter 2012-13	155	Fluid Only	Other PG Fluid	8	100	20		6.40%	-17.8	-21
Winter 2010-11	21	Fluid Only	Other PG Fluid	8	100	20	LE TRIP INSTALLED	6.56%	-18.2	-20.4
Winter 2018-19	9	Fluid Only	Other PG Fluid	8	100	20	Baseline Test	8.90%	-22.3	-22.6
Winter 2018-19	7	Fluid Only	Polar Guard Advance	8	100	20	Baseline Test	6.94%	-22.4	-22.3
Winter 2010-11	32	Fluid Only	Other PG Fluid	8	100	20	LE TRIP INSTALLED	3.92%	-22.5	-27.1
Winter 2018-19	4	Fluid Only	Other PG Fluid	8	100	20	Baseline Test	6.99%	-22.6	-22.3
Winter 2018-19	5	Fluid Only	Other PG Fluid	8	100	20	Baseline Test	9.38%	-22.6	-22.2
Winter 2012-13	135	Fluid Only	Other PG Fluid	8	100	20		3.99%	-22.6	-5
Winter 2012-13	143	Fluid Only	Other PG Fluid	8	100	20		6.21%	-23.1	-25.4
Winter 2012-13	146	Fluid Only	Polar Guard Advance	8	100	20		7.99%	-23.3	-25.5
Winter 2010-11	30	Fluid Only	Other PG Fluid	8	100	20	LE TRIP INSTALLED	8.13%	-23.5	-27.1
Winter 2010-11	29	Fluid Only	Other PG Fluid	8	100	20	LE TRIP INSTALLED	6.56%	-23.9	-27.4
Winter 2010-11	33	Fluid Only	Other PG Fluid	8	100	20	LE TRIP INSTALLED	8.27%	-24.1	-27.4

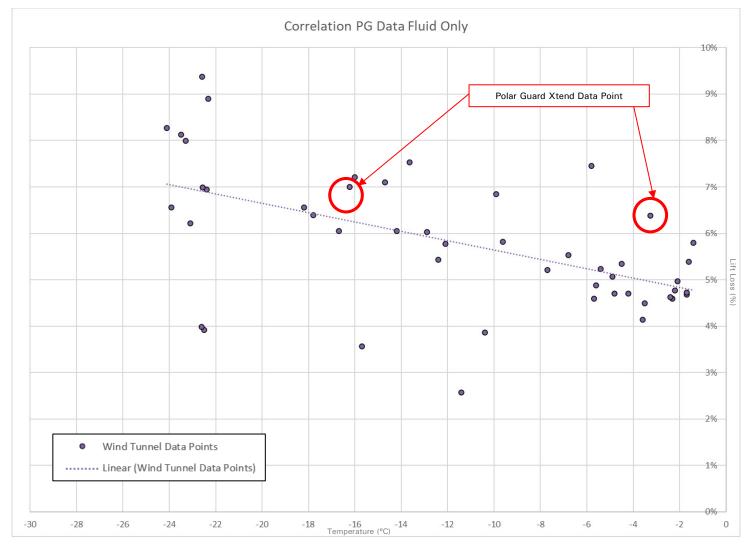


Figure 4.4: Correlation of PG Data Fluid Only Data at All Temperatures

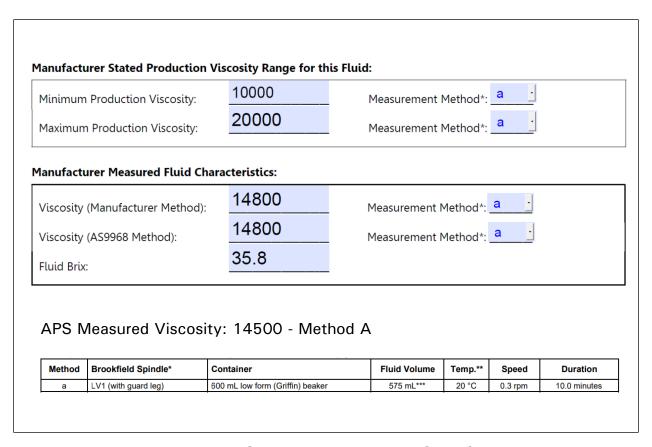


Figure 4.5: Polar Guard Xtend Viscosity (Cp) Information

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# 5. POSSIBLE EXTENSION OF ALLOWANCE TIMES FOR EG FLUIDS

Type IV Ice Pellet Allowance Times are intended to be conservative, and, therefore, generic guidance is developed based on data collected using commercially available Type IV fluids. Historically, Type IV PG and EG fluids have been grouped together; however, data has indicated that EG fluids may have the operational advantage of longer Ice Pellet Allowance Times in specific conditions. The industry requested that EG fluid-specific Ice Pellet Allowance Time Tables be investigated to determine potentially longer allowance times specific to these fluids. As such, an analysis of historical EG data was conducted, and some additional testing with EG fluids was performed.

# 5.1 Analysis of EG Fluid Allowance Times

An analysis was conducted based on the EG fluids tested during the winter of 2020-21, as well as on historical testing that occurred between 2009 and 2020. The data includes 135 tests, which comprised allowance time development, validation, and expansion tests. The analysis included seven EG fluids:

- 1. AllClear Systems LLC ClearWing EG;
- 2. CHEMCO Inc. ChemR EG IV:
- 3. Clariant Produkte (Deutschland) GmbH Max Flight AVIA;
- 4. Clariant Produkte (Deutschland) GmbH Safewing EG IV NORTH;
- 5. Dow Chemical Company UCAR™ Endurance EG106 De/Anti-Icing Fluid;
- 6. JSC RCP Nordix (Formerly Oksayd Co. Ltd.) Defrost EG 4; and
- 7. LNT Solutions LNT E450.

The detailed data for all EG tests conducted since 2009 with the RJ wing has been reviewed and a copy has been included in Appendix E for reference (refer to Subsection 3.1 for heading descriptions). Table 5.1 provides a summary of all data points, including those tested to the allowance time and those tested to exposure times longer than the current allowance time. Table 5.2 includes only the validation tests (i.e., tests that were run to the current allowance time). Table 5.3 includes only the tests that were run longer than the current allowance time or in conditions where there are no allowance times.

For tests highlighted in yellow or red (review or bad), comments were included describing the reason for the rating. A new colour, pink, was added this year for tests that demonstrated adherence on the flap while configured with the flap

extended. The tests highlighted in pink are expected to have achieved the status of "Review" or "Good" had the test been re-run with the flap configured in the retracted position.

For Table 5.1, Table 5.2, and Table 5.3, the individual test information has been included in the following format.

#### FFAA(BB)CC[DD]GGE

- o FF is the fluid name designation based on the following:
  - AllClear ClearWing EG CW;
  - Chemco ChemR EG IV CC;
  - Clariant Avia CA;
  - Clariant North CN;
  - Dow EG106 DE;
  - LNT E450 LE; and
  - Defrost EG IV FR.
- AA is the static tunnel ambient temperature recorded just before the start of the simulated takeoff test, measured in degrees Celsius and rounded to the closest degree.
- BB is the percent Lift Loss calculated based on the comparison of the 8° lift coefficient during the test run versus the dry wing average lift coefficient.
- CC is the exposure time of the test in minutes.
- DD is the test number for referencing the data in the test logs.
- GG is the last two digits of the year of testing (i.e., 2020-21 is "21").
- E is the status of the testing, either "G" for good, "R" for review, or "B" for bad, as per the guidelines. The highlighting is in a corresponding green, yellow, or red colour. A new colour, pink, was added this year for tests that demonstrated adherence on the flap after contamination had been applied with the flap extended. The tests highlighted in pink are expected to have achieved the status of "Review" or "Good" had the test been rerun with the flap configured in the retracted position during exposure to contamination.
- The test information is included in the cell for which the temperature band best corresponds to the temperature recorded during the test.

Table 5.1: All EG Fluid Data Collected since 2009 with RJ Wing

		Outside Air 1	emperature	
Precipitation Type	-5°C and above	Below -5 to -10°C	Below -10 to -16°C	Below -16°C
Light Ice Pellets	50 minutes CW0(1.4)50[10]21G DE-4(0.9)50[22]10G CW-4(2.6)70[99]21G CN-5(0.8)70[19]20G CA-5(1.3)70[103]21G FR-6(3.3)70[58]21G DE-6(3.1)70[104]21G CC-7(2.2)70[57]21G	30 minutes CC-7(1.3)50[40]18G CC-9(1.8)50[31]18G CW-8(2.7)50[49]21G CA-10(2.5)50[48]21G	30 minutes DE-11(1.6)30[51]11G DE-13(1.1)30[67]10G CC-13(2.6)30[16]18G CN-14(2.5)30[4]20G LE-15(5.8)30[10]16R CN-16(2.8)50[7]20G	30 minutes DE-17(2.3)30[80]10G CA-21(5.7)30[15]19R FR-22(6.7)30[17]19R DE-23(3.2)30[27]11G
Light Ice Pellets Mixed with Snow	40 minutes DE-3(1.2)40[23]10G CW-5(2.8)40[39]21G CA-3(2.3)50[72]21G FR-3(3.4)50[97]21G CW-3(3.3)50[98]21R DE-4(3.2)50[71]21G CC-5(3.7)50[33]18R CN-5(1.5)50[20]20G	15 minutes LE-7(5.4)15[21]16G CC-8(2.5)15[12]18G CA-9(3.4)30[62]21G CW-9(4.9)30[63]21G DE-10(3.6)30[64]21G	15 minutes CC-12(3.4)15[17]18G FR-13(5.2)15[42]19G DE-13(2.4)15[45]11G CA-14(4.3)15[41]19R CN-15(2.8)15[5]20G CC-14(3.2)30[12]20G DE-14(1.9)30[14]20G DE-14(2.7)25[78]11G FR-15(3.4)30[16]20G	0 minutes DE-17(2.0)15[310]14G DE-18(4.1)15[311]14R
Light Ice Pellets Mixed with Freezing Drizzle	25 minutes CN-2(6.9)40[90]21R FR-2(3.9)40[91]21R CW-2(7.8)40[92]21B	10 minutes CC-6(5.4)30[32]18R CW-9(6.7)30[80]21B CA-10(5.6)30[79]21B		
Light Ice Pellets Mixed with Freezing Rain	25 minutes LE-1(3.1)25[68]16G DE-2(4.1)25[26]10B DE-3(1.3)25[26A]10G CW-6(7.3)25[40]21B CW-6(1.6)25[41]21G*- CW-2(6.5)40[73]21B CC-2(9.9)40[74]21B CC-2(12.8)35[75]21B CC-3(2.3)40[76]21R- CN-5(4.7)40[22]20B FR-7(5.8)40[106]21B CA-8(5.8)40[59]21B CC-8(7.1)40[107]21B(old batch) CC-9(8.0)40[108]21B	10 minutes DE-7(1.2)10[98]10G LE-8(4.9)10[20]16G CC-8(3.2)10[8]18G FR-10(4.4)10[43]19G CA-10(2.9)10[46]19G DE-10(7.2)40[126]11B CN-10(5.1)30[65]21B CC-11(7.5)30[67]21B	0 minutes CA-11(7.0)30[66]21B CC-12(5.8)30[43]18B	Caution: No allowance times currently exist
Light Ice Pellets Mixed with Rain	25 minutes FR1(1.4)25[36]19G LE0(4.3)25[76]16G CW0(3.1)25[23]21B*			
Moderate Ice Pellets (or Small Hail)	25 minutes LE-2(3.3)25[69]16G DE-4(0.8)25[21]10G DE-4(1.8)25[124]12G DE-4(1.7)25[125]12G CA-4(1.9)25[31]19G FR-4(2.5)25[32]19G CW-5(2.0)25[38]21G FR-4(3.2)35[95]21G CC-4(2.7)35[96]21R CN-5(1.3)35[21]20R CA-6(2.1)35[55]21G DE-7(1.9)35[56]21G CW-8(2.2)35[42]21R	10 minutes CC-10(1.9)10[13]18G DE-8(2.2)25[50]21G CA-9(3.3)25[51]21G CC-10(2.3)25[42]18G	10 minutes  CN-13(2.4)10[3]20G  LE-15(6.4)10[13]16R  CC-15(2.7)10[18]18G  CC-14(2.1)25[11]20R  DE-15(1.1)25[13]20R  CN-16(2.2)25[6]20R  FR-16(2.8)25[15]20G	10 minutes  LE-17(6.0)10[11]16R  DE-18(1.8)10[71]10G  DE-21(3.1)10[26]11G  CA-21(5.5)10[16]19R  FR-21(6.6)10[18]19R

Table 5.1: All EG Fluid Data Collected since 2009 with RJ Wing (cont'd)

		Outside Air T	emperature	
Precipitation Type	-5°C and above	Below -5 to -10°C	Below -10 to -16°C	Below -16°C
Moderate Ice Pellets (or Small Hail) Mixed with Freezing Drizzle	10 minutes CN-5(0.8)20[23]20G CA-4(3.6)20[86]21G DE-4(7.4)25[87]21B CW-3(7.1)20[88]21B CC-3(7.3)20[100]21R FR-7(3.6)20[105]21R	7 minutes CC-8(2.4)7[9]18G DE-10(2.6)10[81]21G CN-9(4.0)15[82]21G CA-9(3.4)15[83]21G		
Moderate Ice Pellets (or Small Hail) Mixed with Rain	10 minutes  CC-3(7.2)10[39]18B  CW2(1.0)20[32]21G  CC2(2.3)15[26]21G*  DE2(1.9)20[30]21G  DE2(1.9)15[31]21G  DE1(1.9)15[27]21G*  FR1(2.3)20[33]21B  FR1(1.6)20[34]21B- FR1(2.3)15[35]21R  CW0(13.0)20[13]21B*  CA0(3.2)15[17]21G*  FR0(5.4)15[18]21B*  DE-1(11.7)15[19]21E*  DE-1(5.9)15[20]21B*-  DE-1(2.1)12[21]21R*-  CN-1(6.7)15[22]21B*  CW-1(7.1)15[14]21B*		No al	ution: lowance rrently exist

<sup>\*</sup>Rate issue with sprayer scanner. Rain rate was about 20 percent higher than expected.

<sup>-</sup> Flap up test.

Table 5.2: EG Validation Tests (Meet Current ATs) since 2009 with RJ Wing

		Outside Air 1	「emperature	
Precipitation Type	-5°C and above	Below -5 to -10°C	Below -10 to -16°C	Below -16°C
Light Ice Pellets	50 minutes CW0(1.4)50[10]21G DE-4(0.9)50[22]10G  CW-8(2.7)50[49]21G  30 minutes DE-11(1.6)30[51]11G DE-13(1.1)30[67]10G CC-13(2.6)30[16]18G CN-14(2.5)30[4]20G LE-15(5.8)30[10]16R		30 minutes DE-17(2.3)30[80]10G CA-21(5.7)30[15]19R FR-22(6.7)30[17]19R DE-23(3.2)30[27]11G	
Light Ice Pellets Mixed with Snow	40 minutes DE-3(1.2)40[23]10G CW-5(2.8)40[39]21G	15 minutes LE-7(5.4)15[21]16G CC-8(2.5)15[12]18G CW-9(4.9)30[63]21G	15 minutes [CC-12(3.4)15[17]18G FR-13(5.2)15[42]19G DE-13(2.4)15[45]11G CA-14(4.3)15[41]19R CN-15(2.8)15[5]20G	0 minutes
Light Ice Pellets Mixed with Freezing Drizzle	25 minutes	10 minutes		
Light Ice Pellets Mixed with Freezing Rain	25 minutes CW0(3.1)25[23]21B * LE-1(3.1)25[68]16G DE-2(4.1)25[26]10B CW-2(6.5)40[73]21B DE-3(1.3)25[26A]10G CW-6(7.3)25[40]21B CW-6(1.6)25[41]21G *	10 minutes DE-7(1.2)10[98]10G LE-8(4.9)10[20]16G CC-8(3.2)10[8]18G FR-10(4.4)10[43]19G CA-10(2.9)10[46]19G	0 minutes	Caution: No allowance times currently exist
Light Ice Pellets Mixed with Rain	25 minutes FR1(1.4)25[36]19G CW0(3.1)25[23]21B LE0(4.3)25[76]16G			
Moderate Ice Pellets (or Small Hail)	25 minutes LE-2(3.3)25[69]16G DE-4(0.8)25[21]10G DE-4(1.8)25[124]12G DE-4(1.7)25[125]12G CA-4(1.9)25[31]19G FR-4(2.5)25[32]19G CW-5(2.0)25[38]21G CW-8(2.2)35[42]21R	10 minutes DE-7(1.6)10[364]14B CC-10(1.9)10[13]18G	10 minutes  CN-13(2.4)10[3]20G  LE-15(6.4)10[13]16R  CC-15(2.7)10[18]18G	10 minutes  LE-17(6.0)10[11]16R  DE-18(1.8)10[71]10G  DE-21(3.1)10[26]11G  CA-21(5.5)10[16]19R  FR-21(6.6)10[18]19R

Table 5.2: EG Validation Tests (Meet Current ATs) since 2009 with RJ Wing (cont'd)

		Outside Air T	emperature	
Precipitation Type	-5°C and above	Below -5 to -10°C	Below -10 to -16°C	Below -16°C
Moderate Ice Pellets (or Small Hail) Mixed with Freezing Drizzle	10 minutes	7 minutes CC-8(2.4)7[9]18G		
Moderate Ice Pellets (or Small Hail) Mixed with Rain	10 minutes CW2(1.0)20[32]21G CW0(13.0)20[13]21B* CW-1(7.1)15[14]21B* CC-3(7.2)10[39]18B		No allo	tion: owance rently exist

<sup>\*</sup>Rate issue with sprayer scanner. Rain rate was about 20 percent higher than expected.

<sup>-</sup> Flap up test.

Table 5.3: EG Expansion Tests (Exceed Current ATs) since 2009 with RJ Wing

Precipitation		Outside Air Ter	mperature	
Type	-5°C and above	Below -5 to -10°C	Below -10 to -16°C	Below -16°C
Light Ice Pellets	50 minutes CW-4(2.6)70[99]21G CN-5(0.8)70[19]20G CA-5(1.3)70[103]21G FR-6(3.3)70[58]21G DE-6(3.1)70[104]21G CC-7(2.2)70[57]21G	30 minutes CC-7(1.3)50[40]18G CW-8(2.7)50[49]21G CC-9(1.8)50[31]18G CA-10(2.5)50[48]21G	30 minutes CN-16(2.8)50[7]20G	30 minutes
Light Ice Pellets Mixed with Snow	40 minutes CA-3(2.3)50[72]21G FR-3(3.4)50[97]21G CW-3(3.3)50[98]21R DE-4(3.2)50[71]21G CC-5(3.7)50[33]18R CN-5(1.5)50[20]20G	15 minutes CA-9(3.4)30[62]21G CW-9(4.9)30[63]21G DE-10(3.6)30[64]21G	15 minutes CC-14(3.2)30[12]20G DE-14(1.9)30[14]20G DE-14(2.7)25[78]11G FR-15(3.4)30[16]20G	0 minutes  DE-17(2.0)15[310]14G  DE-18(4.1)15[311]14R
Light Ice Pellets Mixed with Freezing Drizzle	25 minutes CN-2(6.9)40[90]21R FR-2(3.9)40[91]21R CW-2(7.8)40[92]21B	10 minutes CC-6(5.4)30[32]18R CW-9(6.7)30[80]21B CA-10(5.6)30[79]21B		
Light Ice Pellets Mixed with Freezing Rain	25 minutes CW-2(6.5)40[73]21B CC-2(9.9)40[74]21B CC-2(12.8)35[75]21B CC-3(2.3)40[76]21R- CN-5(4.7)40[22]20B FR-7(5.8)40[106]21B CA-8(5.8)40[59]21B CC-8(7.1)40[107]21B(old batch) CC-9(8.0)40[108]21B	10 minutes DE-10(7.2)40[126]11B CN-10(5.1)30[65]21B CC-11(7.5)30[67]21B	0 minutes CA-11(7.0)30[66]21B CC-12(5.8)30[43]18B	Caution: No allowance times currently exist
Light Ice Pellets Mixed with Rain	25 minutes See data from "Light Ice Pellets Mixed with Freezing Rain" cell above as it serves as a conservative surrogate			
Moderate Ice Pellets (or Small Hail)	25 minutes FR-4(3.2)35[95]21G CC-4(2.7)35[96]21R CN-5(1.3)35[21]20R CA-6(2.1)35[55]21G DE-7(1.9)35[56]21G CW-8(2.2)35[42]21R	10 minutes DE-8(2.2)25[50]21G CA-9(3.3)25[51]21G CC-10(2.3)25[42]18G	10 minutes CC-14(2.1)25[11]20R DE-15(1.1)25[13]20R CN-16(2.2)25[6]20R FR-16(2.8)25[15]20G	10 minutes

Table 5.3: EG Expansion Tests (Exceed Current ATs) since 2009 with RJ Wing (cont'd)

Precipitation _	Outside Air Temperature						
Туре	-5°C and above	Below -5 to -10°C	Below -10 to -16°C	Below -16°C			
Moderate Ice Pellets (or Small Hail) Mixed with Freezing Drizzle	10 minutes  CW-3(7.1)20[88]21B  CC-3(7.3)20[100]21R  CA-4(3.6)20[86]21G  DE-4(7.4)25[87]21B  CN-5(0.8)20[23]20G  FR-7(3.6)20[105]21R	7 minutes CN-9(4.0)15[82]21G CA-9(3.4)15[83]21G DE-10(2.6)10[81]21G					
Moderate Ice Pellets (or Small Hail) Mixed with Rain	10 minutes DE2(1.9)20[30]21G CC2(2.3)15[26]21G* DE2(1.9)15[31]21G CW2(1.0)20[32]21G FR1(2.3)20[33]21B FR1(1.6)20[34]21B- FR1(2.3)15[35]21R DE1(1.9)15[27]21G* CA0(3.2)15[17]21G* FR0(5.4)15[18]21B* CW0(13.0)20[13]21B* CW-1(7.1)15[14]21B* DE-1(11.7)15[19]21E* DE-1(5.9)15[20]21B*- DE-1(2.1)12[21]21R*- CN-1(6.7)15[22]21B*		No allo	ntion: owance rently exist			

<sup>\*</sup>Rate issue with sprayer scanner. Rain rate was about 20 percent higher than expected.

<sup>-</sup> Flap up test.

# 5.3 Proposed Changes for an EG Specific Allowance Time Table

Based on the results, each cell of the allowance time table was analysed for EG tests showing room for expansion. The basis for expansion could include the following:

- Test ran longer than current allowance time that had "Good" status;
- Test ran longer than current allowance time that had "Review" or "Bad" status that could be justified (i.e., flap down during exposure leading to bad visuals);
- Test ran to the current allowance time that had "Good" status indicating margin for longer time; and
- Test ran to the current allowance time that had "Review" or "Bad" status that could be justified (i.e., flap down during exposure leading to bad visuals), therefore indicating margin for longer time.

The longest times supported by the data available were considered new potential allowance times. Table 5.4 presents a summary of the potential longer allowance times for EG fluids based on the data collected to date. Table 5.5 shows the data summarized as potential percentage increases for longer allowance times.

Table 5.4: Analysis of Potential Longer Allowance Times Based on Current EG Fluid
Tests Data

	Outside Air Temperature				
Precipitation Type	-5°C and above	Below -5 to -10°C	Below -10 to -16°C	Below -16 to -22°C	
Light Ice Pellets	50 minutes 70 minutes	30 minutes 50 minutes	30 minutes	30 minutes	
Light Ice Pellets Mixed with Snow	40 minutes 50 minutes	15 minutes 30 minutes	15 minutes limited data		
Light Ice Pellets Mixed with Freezing Drizzle	25 minutes 40 minutes	10 minutes 30 minutes	Caution: No allowance times currently exist		
Light Ice Pellets Mixed with Freezing Rain	25 minutes 40 minutes	10 minutes 30 minutes			
Light Ice Pellets Mixed with Rain	25 minutes 40 minutes				
Moderate Ice Pellets (or Small Hail)	25 minutes 35 minutes	10 minutes 25 minutes	10 minutes limited data 10 minutes		
Moderate Ice Pellets (or Small Hail) Mixed with Freezing Drizzle	10 minutes 20 minutes	7 minutes 10 minutes	Caution: No allowance times currently exist		
Moderate Ice Pellets (or Small Hail) Mixed with Rain	10 minutes 15 minutes				

Table 5.5: Analysis of Potential Percentage Increase in Allowance Times

	Outside Air Temperature					
Precipitation Type	-5°C and above	Below -5 to -10°C	Below -10 to -16°C	Below -16 to -22°C		
Light Ice Pellets	40%	67%	-	-		
Light Ice Pellets Mixed with Snow	25%	100%	-			
Light Ice Pellets Mixed with Freezing Drizzle	60%	200%	Caution: No allowance times currently exist			
Light Ice Pellets Mixed with Freezing Rain	60%	200%				
Light Ice Pellets Mixed with Rain	60%					
Moderate Ice Pellets (or Small Hail)	40%	150%	-	-		
Moderate Ice Pellets (or Small Hail) Mixed with Freezing Drizzle	100%	43%	Caution: No allowance times currently exist			
Moderate Ice Pellets (or Small Hail) Mixed with Rain	50%					

The data collected to date indicates the potential for longer allowance times specific to EG fluids. The cells recommended are in the above -10°C range, as much of the supporting testing conducted in 2020-21 was in this temperature range. Although some cells below -10°C contain historical data supporting a potential expansion, there is not enough data to support a thorough analysis at this time.

The following are some notable observations on the cells to be expanded:

- Each of the cells contains at least three different EG fluid expansion tests. The only exception is Light Ice Pellets Mixed with Rain cell which references the Light Ice Pellets Mixed with Freezing Rain data as a conservative surrogate;
- There does not appear to be any worse-performing EG fluid that could be used as the "worst case fluid";
- Percentage increases in allowance times range from 25 percent to 200 percent;
- Cells contain data that may have "Review" status. These are borderline cases and, considering they are limited, should be acceptable; and
- Tests mixed with freezing precipitation may have "Bad" status tests due to the flap down configuration during the test. Had the test been conducted with the flap up in a properly nested configuration, the results would have improved significantly.

# **5.3.1 Proposed Changes to the HOT Guidelines**

For the Winter 2021-22 HOT Guidelines, TC and the FAA agreed to include a separate Type IV EG fluid allowance time table that incorporates the longer times (as shown in Table 5.4) limited to the -10°C and above temperature range. The allowance times for the Type IV PG fluids remained unchanged.

There is a potential to develop longer allowance times for Type IV EG fluids below -10°C; however, additional data is required to support the preliminary data collected to date.

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# 6. GENERAL CHANGES TO THE ALLOWANCE TIME TABLE

This section describes general changes made to the allowance time table format and contents as a result of wind tunnel testing conducted during the winter of 2020-21.

#### 6.1 Ice Pellets Mixed with Rain Conditions

As part of the testing, results demonstrated that contamination adherence could progress quickly if the testing temperature was 0°C or below during conditions of Light Ice Pellets Mixed with Rain and Moderate Ice Pellets (or Small Hail) Mixed with Rain. For temperatures above 0°C, the progression of adherence was as expected. Some of the EG expansion data (see Table 5.1) collected in this condition during the winter of 2020-21 demonstrated sensitivity of adherence to temperature at this threshold.

As such, it is recommended that Note 4 and Note 8 of the Type IV allowance time table and Note 5 of the Type III allowance time table be reworded to exclude 0°C. This change will also be consistent with the "Rain on a Cold-Soaked Wing Condition" guidance that currently exists. Table 6.1 presents the current and proposed allowance time table notes.

Table 6.1: Proposed Changes to Allowance Time Table Note

Current Note	Proposed Note
(Notes 4 and 8 for Type IV Table and Note 5 for Type III Table)	
"No allowance times exist in this condition for temperatures below 0°C."	"No allowance times exist in this condition for temperatures of 0°C and below."

#### 6.2 METAR Codes for Ice Pellet and Mixed Conditions

Over the years, the ice pellet allowance time tables have developed beyond guidance specific to ice pellets, including mixed conditions as well. Based on industry feedback, it was recommended that the allowance time tables be amended to include the specific METAR codes or combinations for which the allowance times apply. The purpose is to remove ambiguity around which allowance times can or cannot be used in specific conditions.

For the Winter 2021-22 HOT Guidelines, TC and the FAA agreed to include a new column in the Type III and the newly separated Type IV EG and PG allowance time tables, which includes the applicable METAR codes related to each individual ice pellet or mixed condition.

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# 7. CONCLUSIONS

These conclusions were derived from the testing conducted during the winter of 2020-21.

# 7.1 Validation Testing for New-to-Market Type IV Fluids

Two new-to-market fluids were testing during the winter of 2020-21.

Results obtained validated the current Type IV allowance times for use with the new-to-market fluid AllClear ClearWing EG.

The validation testing for Cryotech Polar Guard Xtend is considered incomplete. The three problematic data points were at or outside the temperature limits. More testing is recommended before any changes to the guidelines are considered.

# 7.2 New Type IV EG Specific Allowance Time Table

Type IV EG fluid testing and an analysis of historical data indicated the potential for longer allowance times specific to Type IV EG fluids. For the Winter 2021-22 HOT Guidelines, TC and the FAA agreed to include a separate Type IV EG fluid allowance time table that incorporates the longer times (as shown in Table 5.4) limited to the -10°C and above temperature range. The allowance times for the Type IV PG fluids remained unchanged.

There is a potential to develop longer allowance times for Type IV EG fluids below -10°C; however, additional data is required to support the preliminary data collected to date.

#### 7.3 Ice Pellets Mixed with Rain Conditions

As part of the testing, results demonstrated that fluid adherence could progress quickly if the testing temperature was 0°C or below during conditions of Light Ice Pellets Mixed with Rain and Moderate Ice Pellets (or Small Hail) Mixed with Rain. As such, it is recommended that Note 4 and Note 8 of the Type IV allowance time tables and Note 5 of the Type III allowance time table be reworded to exclude 0°C.

# 7.4 METAR Codes for Ice Pellet and Mixed Conditions

For the Winter 2021-22 HOT Guidelines, TC and the FAA agreed to include a new column in the Type III and the newly separated Type IV EG and PG allowance time tables, which includes the applicable METAR codes related to each individual ice pellet or mixed condition. The purpose is to remove ambiguity around which allowance times can or cannot be used in specific conditions.

# 7.5 Changes to Ice Pellet Allowance Time Guidance

The results of the validation and EG expansion testing required changes to the format and contents of the allowance time tables. The proposed changes will result in three separate allowance tables for Type III fluids and the newly separated Type IV EG and Type IV PG fluids. The notes in the respective tables were updated to reflect the latest format and content changes. In addition, a column specifying the applicable METAR codes for each condition was included in the three tables.

# 8. RECOMMENDATIONS

The following recommendations were compiled based on the work conducted during the winter of 2020-21 and based on consultations with TC and the FAA.

# 8.1 Changes to Ice Pellet Allowance Time Guidance

The following changes were made to the Ice Pellet Allowance Time guidance material based on the 2020-21 wind tunnel test results.

- The Type IV allowance time table was separated into two tables: EG and PG.
  The Type IV EG table includes newly developed longer allowance times for
  conditions above -10°C. The Type IV PG table includes allowance times that
  remain unchanged compared to the previous year.
- The respective notes and guidance related to the Type IV allowance time tables were updated to reflect the newly separated Type IV EG and PG format.
- A new column was included in the Type III and the newly separated Type IV EG and PG allowance time tables indicating the applicable METAR codes related to each individual ice pellet or mixed condition.
- The notes for Light Ice Pellets Mixed with Rain and Moderate Ice Pellets (or Small Hail) Mixed with Rain were updated to exclude conditions of 0°C. The new note now reads: "No allowance times exist in this condition for temperatures of 0°C and below."

The updated Winter 2021-22 Type III allowance time table is shown in Table 8.1 for TC and Table 8.2 for the FAA. The newly separated Type IV tables for the winter of 2021-22 are shown in Table 8.3 and Table 8.4 for TC and Table 8.5 and Table 8.6 for the FAA. It should be noted that the 90 percent adjusted tables were also published by TC and the FAA for those operations when flaps and slats are deployed prior to de/anti-icing; however, these tables have not been included in this report for brevity.

## Table 8.1: 2021-22 TC Type III Ice Pellet Allowance Time Table

#### **Transport Canada Holdover Time Guidelines**

Winter 2021-2022

#### TABLE 47: ALLOWANCE TIMES FOR SAE TYPE III FLUIDS<sup>1</sup>

Draginitation Types or Combinations	Applicable	Outside Air Temperature			
Precipitation Types or Combinations	METAR Codes	-5 °C and above	Below -5 to -10 °C	Below -10 °C <sup>2</sup>	
Light Ice Pellets	-PL	10 minutes	10 minutes		
Light Ice Pellets Mixed with Light Snow	-PLSN, -SNPL	10 minutes	10 minutes		
Light Ice Pellets Mixed with Light Freezing Drizzle or Moderate Freezing Drizzle	-PLFZDZ, -FZDZPL, FZDZPL	7 minutes	5 minutes	Caution: No allowance	
Light Ice Pellets Mixed with Light Freezing Rain	-PLFZRA, -FZRAPL	7 minutes	5 minutes	times currently exist	
Light Ice Pellets Mixed with Light Rain	-PLRA, -RAPL	7 minutes <sup>3</sup>			
Moderate Ice Pellets (or Small Hail <sup>4</sup> )	PL, GS	5 minutes	5 minutes		

#### **NOTES**

- 1 These allowance times are for use with undiluted (100/0) fluids applied unheated on aircraft with rotation speeds of 100 knots or greater.
- 2 Ensure that the lowest operational use temperature (LOUT) is respected.
- 3 No allowance times exist in this condition for temperatures of 0 °C and below; consider use of light ice pellets mixed with light freezing rain.
- In Canada (and outside the US) the code GS is used when hail is less than 5 mm and GR when it is 5mm or greater. In the US, small hail is included with regular hail and the remarks section is used saying "GR LESS THAN ¼". If no intensity is reported with small hail, use the "moderate ice pellets or small hail" allowance times. If an intensity is reported with small hail, the ice pellet condition with the equivalent intensity can be used, e.g. if light small hail is reported, the "light ice pellets" allowance times can be used. This also applies in mixed conditions, e.g. if light small hail mixed with light snow is reported, use the "light ice pellets mixed with light snow" allowance times.

#### CAUTIONS

- The responsibility for the application of these data remains with the user.
- Fluids used during ground de/anti-icing do not provide in-flight icing protection.
- Allowance time cannot be extended by an inspection of the aircraft critical surfaces.
- Takeoff is allowed up to 90 minutes after start of fluid application if the precipitation stops at or before the allowance time
  expires and does not restart. The OAT must not decrease during the 90 minutes to use this guidance in conditions of light
  ice pellets mixed with either: light freezing drizzle, moderate freezing drizzle, light freezing rain, or light rain.

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## Table 8.2: 2021-22 FAA Type III Ice Pellet Allowance Time Table

#### **FAA Holdover Time Guidelines**

Winter 2021-2022

#### TABLE 47: ALLOWANCE TIMES FOR SAE TYPE III FLUIDS<sup>1</sup>

Precipitation Types or Combinations	Applicable	Oı	utside Air Temperatu	ire
Precipitation Types of Combinations	METAR Codes	-5 °C and above	Below -5 to -10 °C	Below -10 °C <sup>2</sup>
Light Ice Pellets	-PL	10 minutes	10 minutes	
Light Ice Pellets Mixed with Light Snow	-PLSN, -SNPL	10 minutes	10 minutes	
Light Ice Pellets Mixed with Light Freezing Drizzle or Moderate Freezing Drizzle	-PLFZDZ, -FZDZPL, FZDZPL	7 minutes	5 minutes	Caution: No allowance
Light Ice Pellets Mixed with Light Freezing Rain	-PLFZRA, -FZRAPL	7 minutes	5 minutes	times currently exist
Light Ice Pellets Mixed with Light Rain	-PLRA, -RAPL	7 minutes <sup>3</sup>		
Moderate Ice Pellets (or Small Hail <sup>4</sup> )	PL, GS	5 minutes	5 minutes	

#### **NOTES**

- 1 These allowance times are for use with undiluted (100/0) fluids applied unheated on aircraft with rotation speeds of 100 knots or greater.
- 2 Ensure that the lowest operational use temperature (LOUT) is respected.
- 3 No allowance times exist in this condition for temperatures of 0 °C and below; consider use of light ice pellets mixed with light freezing rain.
- 4 In the US, small hail is included with regular hail and the remarks section is used saying "GR LESS THAN 1/4". Outside of the US the code GS is used when the hail is less than 5 mm and GR when it is 5mm or greater. If no intensity is reported with small hail, use the "moderate ice pellets or small hail" allowance times. If an intensity is reported with small hail, the ice pellet condition with the equivalent intensity can be used, e.g. if light small hail is reported, the "light ice pellets" allowance times can be used. This also applies in mixed conditions, e.g. if light small hail mixed with light snow is reported, use the "light ice pellets mixed with light snow" allowance times.

#### CAUTIONS

- The responsibility for the application of these data remains with the user.
- Fluids used during ground de/anti-icing do not provide in-flight icing protection.
- This table is for departure planning only and should be used in conjunction with pretakeoff check procedures.
- Allowance time cannot be extended by an inspection of the aircraft critical surfaces.
- Takeoff is allowed up to 90 minutes after start of fluid application if the precipitation stops at or before the allowance time
  expires and does not restart. The OAT must not decrease during the 90 minutes to use this guidance in conditions of light
  ice pellets mixed with either: light freezing drizzle, moderate freezing drizzle, light freezing rain, or light rain.

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# Table 8.3: 2021-22 TC Type IV EG Ice Pellet Allowance Time Table

#### **Transport Canada Holdover Time Guidelines**

Winter 2021-2022

#### TABLE 48: ALLOWANCE TIMES FOR SAE TYPE IV ETHYLENE GLYCOL (EG) FLUIDS<sup>1</sup>

	Applicable		Outside Air	Temperature	
Precipitation Types or Combinations	METAR Codes	-5 °C and above	Below -5 to -10 °C	Below -10 to -16 °C	Below -16 to -22 °C²
Light Ice Pellets	-PL	70 minutes	50 minutes	30 minutes	30 minutes
Light Ice Pellets Mixed with Light Snow	-PLSN, -SNPL	50 minutes	30 minutes	15 minutes	
Light Ice Pellets Mixed with Light Freezing Drizzle or Moderate Freezing Drizzle	-PLFZDZ, -FZDZPL, FZDZPL	40 minutes	30 minutes	Caution: No allowance times currently exist	
Light Ice Pellets Mixed with Light Freezing Rain	-PLFZRA, -FZRAPL	40 minutes	30 minutes		
Light Ice Pellets Mixed with Light Rain	-PLRA, -RAPL	40 minutes <sup>3</sup>			
Moderate Ice Pellets (or Small Hail <sup>4</sup> )	PL, GS	35 minutes	25 minutes	10 minutes	10 minutes
Moderate Ice Pellets (or Small Hail <sup>4</sup> ) Mixed with Moderate Freezing Drizzle	PLFZDZ, GSFZDZ,	20 minutes	10 minutes	Caution: No allowance times currently exist	
Moderate Ice Pellets (or Small Hail <sup>4</sup> ) Mixed with Moderate Rain	PLRA, GSRA, RAPL, RAGS	15 minutes <sup>5</sup>			

#### **NOTES**

- 1 These allowance times are for use with undiluted (100/0) ethylene glycol based fluids applied on aircraft with rotation speeds of 100 knots or greater. The following fluids are ethylene glycol based; AllClear ClearWing EG, ASGlobal 4Flite EG, AVIAFLUID AVIAFlight EG, CHEMCO ChemR EG IV, CHEMCO ChemR Nordik IV, Clariant Max Flight AVIA, Clariant Safewing EG IV NORTH, Dow EG106, JSC RCP Nordix Defrost EG 4, JSC RCP Nordix Defrost NORTH 4, and Newave Aerochemical FCY-EGIV. If the glycol type is unknown, the allowance times for SAE Type IV PG fluids should be used.
- 2 Ensure that the lowest operational use temperature (LOUT) is respected.
- 3 No allowance times exist in this condition for temperatures of 0 °C and below; consider use of light ice pellets mixed with light freezing rain.
- 4 In Canada (and outside the US) the code GS is used when hail is less than 5 mm and GR when it is 5mm or greater. In the US, small hail is included with regular hail and the remarks section is used saying "GR LESS THAN ½". If no intensity is reported with small hail, use the "moderate ice pellets or small hail" allowance times. If an intensity is reported with small hail, the ice pellet condition with the equivalent intensity can be used, e.g. if light small hail is reported, the "light ice pellets" allowance times can be used. This also applies in mixed conditions, e.g. if light small hail mixed with light snow is reported, use the "light ice pellets mixed with light snow" allowance times.
- 5 No allowance times exist in this condition for temperatures of 0 °C and below.

#### CAUTIONS

- The responsibility for the application of these data remains with the user.
- Fluids used during ground de/anti-icing do not provide in-flight icing protection.
- Allowance time cannot be extended by an inspection of the aircraft critical surfaces.
- Takeoff is allowed up to 90 minutes after start of fluid application if the precipitation stops at or before the allowance time expires and does not restart. The OAT must not decrease during the 90 minutes to use this guidance in conditions of light ice pellets mixed with either: light freezing drizzle, moderate freezing drizzle, light freezing rain, or light rain.

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# Table 8.4: 2021-22 TC Type IV PG Ice Pellet Allowance Time Table

## **Transport Canada Holdover Time Guidelines**

Winter 2021-2022

#### TABLE 49: ALLOWANCE TIMES FOR SAE TYPE IV PROPYLENE GLYCOL (PG) FLUIDS<sup>1</sup>

Precipitation Types or Combinations	Applicable METAR Codes	Outside Air Temperature			
		-5 °C and above	Below -5 to -10 °C	Below -10 to -16 °C	Below -16 to -22 °C²
Light Ice Pellets	-PL	50 minutes	30 minutes	30 minutes <sup>3</sup>	30 minutes <sup>3</sup>
Light Ice Pellets Mixed with Light Snow	-PLSN, -SNPL	40 minutes	15 minutes	15 minutes <sup>3</sup>	
Light Ice Pellets Mixed with Light Freezing Drizzle or Moderate Freezing Drizzle	-PLFZDZ, -FZDZPL, FZDZPL	25 minutes	10 minutes	Caution: No allowance times currently exist	
Light Ice Pellets Mixed with Light Freezing Rain	-PLFZRA, -FZRAPL	25 minutes	10 minutes		
Light Ice Pellets Mixed with Light Rain	-PLRA, -RAPL	25 minutes <sup>4</sup>			
Moderate Ice Pellets (or Small Hail <sup>5</sup> )	PL, GS	15 minutes	10 minutes	10 minutes <sup>3</sup>	
Moderate Ice Pellets (or Small Hail <sup>5</sup> ) Mixed with Moderate Freezing Drizzle	PLFZDZ, GSFZDZ	10 minutes	7 minutes	Caution: No allowance times currently exist	
Moderate Ice Pellets (or Small Hail <sup>5</sup> ) Mixed with Moderate Rain	PLRA, GSRA, RAPL, RAGS	10 minutes <sup>6</sup>			

#### NOTES

- 1 These allowance times are for use with undiluted (100/0) propylene glycol based fluids applied on aircraft with rotation speeds of 100 knots or greater. All Type IV fluids are propylene glycol based with the exception of AllClear ClearWing EG, ASGlobal 4Flite EG, AVIAFLUID AVIAFlight EG, CHEMCO ChemR EG IV, CHEMCO ChemR Nordik IV, Clariant Max Flight AVIA, Clariant Safewing EG IV NORTH, Dow EG106, JSC RCP Nordix Defrost EG 4, JSC RCP Nordix Defrost NORTH 4, and Newave Aerochemical FCY-EGIV, which are ethylene glycol based. If the glycol type is unknown, the allowance times for SAE Type IV PG fluids should be used.
- 2 Ensure that the lowest operational use temperature (LOUT) is respected.
- 3 No allowance times exist for propylene glycol (PG) fluids when used on aircraft with rotation speeds less than 115 knots.
- 4 No allowance times exist in this condition for temperatures of 0 °C and below; consider use of light ice pellets mixed with light freezing rain.
- 5 In Canada (and outside the US) the code GS is used when hail is less than 5 mm and GR when it is 5mm or greater. In the US, small hail is included with regular hail and the remarks section is used saying "GR LESS THAN ½". If no intensity is reported with small hail, use the "moderate ice pellets or small hail" allowance times. If an intensity is reported with small hail, the ice pellet condition with the equivalent intensity can be used, e.g. if light small hail is reported, the "light ice pellets" allowance times can be used. This also applies in mixed conditions, e.g. if light small hail mixed with light snow is reported, use the "light ice pellets mixed with light snow" allowance times.
- 6 No allowance times exist in this condition for temperatures of 0 °C and below.

#### CAUTIONS

- The responsibility for the application of these data remains with the user.
- Fluids used during ground de/anti-icing do not provide in-flight icing protection.
- Allowance time cannot be extended by an inspection of the aircraft critical surfaces.
- Takeoff is allowed up to 90 minutes after start of fluid application if the precipitation stops at or before the allowance time
  expires and does not restart. The OAT must not decrease during the 90 minutes to use this guidance in conditions of light
  ice pellets mixed with either: light freezing drizzle, moderate freezing drizzle, light freezing rain, or light rain.

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# Table 8.5: 2021-22 FAA Type IV EG Ice Pellet Allowance Time Table

#### **FAA Holdover Time Guidelines**

Winter 2021-2022

#### TABLE 48: ALLOWANCE TIMES FOR SAE TYPE IV ETHYLENE GLYCOL (EG) FLUIDS<sup>1</sup>

Precipitation Types or Combinations	Applicable METAR Codes	Outside Air Temperature			
		-5 °C and above	Below -5 to -10 °C	Below -10 to -16 °C	Below -16 to -22 °C²
Light Ice Pellets	-PL	70 minutes	50 minutes	30 minutes	30 minutes
Light Ice Pellets Mixed with Light Snow	-PLSN, -SNPL	50 minutes	30 minutes	15 minutes	
Light Ice Pellets Mixed with Light Freezing Drizzle or Moderate Freezing Drizzle	-PLFZDZ, -FZDZPL, FZDZPL	40 minutes	30 minutes	Caution: No allowance times currently exist	
Light Ice Pellets Mixed with Light Freezing Rain	-PLFZRA, -FZRAPL	40 minutes	30 minutes		
Light Ice Pellets Mixed with Light Rain	-PLRA, -RAPL	40 minutes <sup>3</sup>			
Moderate Ice Pellets (or Small Hail <sup>4</sup> )	PL, GS	35 minutes	25 minutes	10 minutes	10 minutes
Moderate Ice Pellets (or Small Hail <sup>4</sup> ) Mixed with Moderate Freezing Drizzle	PLFZDZ, GSFZDZ,	20 minutes	10 minutes	Caution: No allowance times currently exist	
Moderate Ice Pellets (or Small Hail <sup>4</sup> ) Mixed with Moderate Rain	PLRA, GSRA, RAPL, RAGS	15 minutes <sup>5</sup>			

#### **NOTES**

- 1 These allowance times are for use with undiluted (100/0) ethylene glycol based fluids applied on aircraft with rotation speeds of 100 knots or greater. The following fluids are ethylene glycol based; AllClear ClearWing EG, ASGlobal 4Flite EG, AVIAFLUID AVIAFlight EG, CHEMCO ChemR EG IV, CHEMCO ChemR Nordik IV, Clariant Max Flight AVIA, Clariant Safewing EG IV NORTH, Dow EG106, JSC RCP Nordix Defrost EG 4, JSC RCP Nordix Defrost NORTH 4, and Newave Aerochemical FCY-EGIV. If the glycol type is unknown, the allowance times for SAE Type IV PG fluids should be used.
- 2 Ensure that the lowest operational use temperature (LOUT) is respected.
- 3 No allowance times exist in this condition for temperatures of 0 °C and below; consider use of light ice pellets mixed with light freezing rain.
- 4 In the US, small hail is included with regular hail and the remarks section is used saying "GR LESS THAN ½". Outside of the US the code GS is used when the hail is less than 5 mm and GR when it is 5mm or greater. If no intensity is reported with small hail, use the "moderate ice pellets or small hail" allowance times. If an intensity is reported with small hail, the ice pellet condition with the equivalent intensity can be used, e.g. if light small hail is reported, the "light ice pellets" allowance times can be used. This also applies in mixed conditions, e.g. if light small hail mixed with light snow is reported, use the "light ice pellets mixed with light snow" allowance times.
- 5 No allowance times exist in this condition for temperatures of 0 °C and below.

#### CAUTIONS

- The responsibility for the application of these data remains with the user.
- Fluids used during ground de/anti-icing do not provide in-flight icing protection.
- This table is for departure planning only and should be used in conjunction with pretakeoff check procedures.
- Allowance time cannot be extended by an inspection of the aircraft critical surfaces.
- Takeoff is allowed up to 90 minutes after start of fluid application if the precipitation stops at or before the allowance time
  expires and does not restart. The OAT must not decrease during the 90 minutes to use this guidance in conditions of light
  ice pellets mixed with either: light freezing drizzle, moderate freezing drizzle, light freezing rain, or light rain

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# Table 8.6: 2021-22 FAA Type IV PG Ice Pellet Allowance Time Table

#### **FAA Holdover Time Guidelines**

Winter 2021-2022

# TABLE 49: ALLOWANCE TIMES FOR SAE TYPE IV PROPYLENE GLYCOL (PG) FLUIDS<sup>1</sup>

Precipitation Types or Combinations	Applicable METAR Codes	Outside Air Temperature			
		-5 °C and above	Below -5 to -10 °C	Below -10 to -16 °C	Below -16 to -22 °C²
Light Ice Pellets	-PL	50 minutes	30 minutes	30 minutes <sup>3</sup>	30 minutes <sup>3</sup>
Light Ice Pellets Mixed with Light Snow	-PLSN, -SNPL	40 minutes	15 minutes	15 minutes <sup>3</sup>	
Light Ice Pellets Mixed with Light Freezing Drizzle or Moderate Freezing Drizzle	-PLFZDZ, -FZDZPL, FZDZPL	25 minutes	10 minutes	Caution: No allowance times currently exist	
Light Ice Pellets Mixed with Light Freezing Rain	-PLFZRA, -FZRAPL	25 minutes	10 minutes		
Light Ice Pellets Mixed with Light Rain	-PLRA, -RAPL	25 minutes <sup>4</sup>			
Moderate Ice Pellets (or Small Hail <sup>5</sup> )	PL, GS	15 minutes	10 minutes	10 minutes <sup>3</sup>	
Moderate Ice Pellets (or Small Hail <sup>5</sup> ) Mixed with Moderate Freezing Drizzle	PLFZDZ, GSFZDZ	10 minutes	7 minutes	Caution: No allowance times currently exist	
Moderate Ice Pellets (or Small Hail <sup>5</sup> ) Mixed with Moderate Rain	PLRA, GSRA, RAPL, RAGS	10 minutes <sup>6</sup>			

#### NOTES

- 1 These allowance times are for use with undiluted (100/0) propylene glycol based fluids applied on aircraft with rotation speeds of 100 knots or greater. All Type IV fluids are propylene glycol based with the exception of AllClear ClearWing EG, ASGlobal 4Flite EG, AVIAFLUID AVIAFlight EG, CHEMCO ChemR EG IV, CHEMCO ChemR Nordik IV, Clariant Max Flight AVIA, Clariant Safewing EG IV NORTH, Dow EG106, JSC RCP Nordix Defrost EG 4,JSC RCP Nordix Defrost NORTH 4, and Newave Aerochemical FCY-EGIV, which are ethylene glycol based. If the glycol type is unknown, the allowance times for SAE Type IV PG fluids should be used.
- 2 Ensure that the lowest operational use temperature (LOUT) is respected.
- 3 No allowance times exist for propylene glycol (PG) fluids when used on aircraft with rotation speeds less than 115 knots.
- 4 No allowance times exist in this condition for temperatures of 0 °C and below; consider use of light ice pellets mixed with light freezing rain.
- 5 In the US, small hail is included with regular hail and the remarks section is used saying "GR LESS THAN ¼". Outside of the US the code GS is used when the hail is less than 5 mm and GR when it is 5mm or greater. If no intensity is reported with small hail, use the "moderate ice pellets or small hail" allowance times. If an intensity is reported with small hail, the ice pellet condition with the equivalent intensity can be used, e.g. if light small hail is reported, the "light ice pellets" allowance times can be used. This also applies in mixed conditions, e.g. if light small hail mixed with light snow is reported, use the "light ice pellets mixed with light snow" allowance times.
- 6 No allowance times exist in this condition for temperatures of 0 °C and below.

#### CAUTIONS

- The responsibility for the application of these data remains with the user.
- Fluids used during ground de/anti-icing do not provide in-flight icing protection.
- This table is for departure planning only and should be used in conjunction with pretakeoff check procedures.
- Allowance time cannot be extended by an inspection of the aircraft critical surfaces.
- Takeoff is allowed up to 90 minutes after start of fluid application if the precipitation stops at or before the allowance time
  expires and does not restart. The OAT must not decrease during the 90 minutes to use this guidance in conditions of light
  ice pellets mixed with either: light freezing drizzle, moderate freezing drizzle, light freezing rain, or light rain.

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## 8.2 Future Research

This section describes higher priority areas of possible future wind tunnel testing and research. These areas have been determined based on consultations with TC, the FAA, and NASA and on industry discussions, and as such they may not be directly linked to the research described in this report. These areas have been listed below for ease of reference and to maintain continuity in the year-to-year reporting.

#### 8.2.1 Substantiation of Ice Pellet Allowance Times with New Fluids

Testing should continue to investigate different Type III and Type IV fluids to further substantiate the Ice Pellet Allowance Times. Testing should consider new fluids or fluids previously tested but with limited data.

As a priority, testing should continue with Cryotech Polar Guard Xtend to address the limited data collected during the winter of 2020-21.

# 8.2.2 Allowance Time Expansion

The recent EG expansion work has indicated that there is still potential to expand the allowance times for EG fluids below -10°C; however, additional data is required to support the preliminary data collected to date. Additional testing is recommended before implementing these changes to the guidelines.

In addition, historical testing has shown that the allowance times for Type IV and especially Type III fluids are conservative and have room for expansion. Testing should be conducted to obtain longer times and to include additional conditions for both Type III and Type IV fluids.

#### 8.2.3 Research with a Common Research Model Vertical Stabilizer

Previous de/anti-icing fluid research with a Piper Seneca II vertical stabilizer model provided useful data and observations to the industry. A new common research model is being developed to be a generic, more appropriate, and representative model for testing. Once fabricated, testing should be conducted to study de/anti-icing fluid flow-off properties with and without contamination.

# 8.2.4 Testing with the NASA LS-0417 Wing Section to Support Development of Type III Mid-Speed Allowance Times

The extensive work conducted with the thin high-performance wing section has led to the development of a methodology for evaluating aerodynamic performance based on a lift loss scaling between the model results and the AS5900 aerodynamic acceptance test. It is recommended that the same methodology be used to develop a lift loss correlation for the LS-0417 wing section, which is better suited for the development of mid-speed Type III allowance times. This methodology is now feasible as the AS5900 standard has been updated to include a new mid-speed ramp which is better suited for these types of tests. Once a correlation has been developed, the Type III high-speed allowance times should be validated using the LS-0417 wing section and mid-speed ramp. Heated fluid tests should also be considered.

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# **REFERENCES**

1. Ruggi, M., Wind Tunnel Trials to Examine Anti-Icing Fluid Flow-Off Characteristics and to Support the Development of Ice Pellet Allowance Times, Winters 2009-10 to 2012-13, APS Aviation Inc., Transportation Development Centre, Montreal, November 2013, TP 15232E, 1044.

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# **APPENDIX A**

TRANSPORT CANADA
STATEMENT OF WORK EXCERPT –
AIRCRAFT & ANTI-ICING FLUID WINTER TESTING 2020-21

# TRANSPORT CANADA STATEMENT OF WORK EXCERPT – AIRCRAFT & ANTI-ICING FLUID WINTER TESTING 2020-21

# 10. Wind Tunnel Testing – Planning and Setup Activities Only

Note: The NRC facility costs associated with manufacturing the test model and testing at M-46 are not included in this task and are dealt directly with TC through a M.O.U. agreement with NRC.

This budget associated with this project is only associated to tasks a) and b). Tasks c), d), e), and f) are budgeted as part of a separate project.

- a) Coordinate with staff of NRC M-46 for scheduling and to organize any modifications to the wind tunnel, model, or related equipment. Review fluid requirements and request fluid samples from fluid manufacturers.
- b) Develop a procedure and test plan and coordinate with the NRC staff that operates the PIWT.
- c) Perform pre-testing activities including the preparation of equipment, purchasing of equipment, training of personnel, and transportation and setup of equipment.
- d) Perform wind tunnel tests (5 days) with the RJ or LS-0417 wing to support the development of ice pellet allowance times. Testing objectives can include:
  - i. Validation of the existing Type IV fluid allowance times for use with the newly certified anti-icing fluids, or with fluids for which data is lacking;
  - ii. Development of an EG-specific allowance time table to be able to benefit from potentially longer times; and
  - iii. Expansion of the allowance for Type III fluids at low speeds to get longer times and guidance in more conditions.

It is anticipated that testing will be conducted during overnight hours over a period of two weeks. The typical procedure is described as follows, but may be modified to address specific testing objectives. Prior to starting each test event, correlation testing is required to calibrate the TC model and to demonstrate repeatability. Wind tunnel tests will be performed with ethylene glycol and propylene glycol anti-icing fluids at below freezing temperatures; Type I deicing fluids may also be considered. Tests will simulate low speed or high speed takeoffs and will look at simulating different cross wind conditions, rudder angles, and asymmetric contamination. During contaminated test runs, a baseline fluid only case may be run immediately before, or after the contaminated test run to provide a direct correlation of the results. High

resolution photos will be taken of the fluid motion at the leading and trailing edges of the vertical stabilizer at a rate of about 3 frames per second, with lighting adequate to see the fluid waves and ripples of about 1mm in height. Observers will document the appearance of fluid on the vertical stabilizer during the simulated takeoff run and climb of the aircraft by analyzing the photographic records. The testing team will collect, among other things, the following data during the tests: type and amount of fluid applied, type and rate of contamination applied, and extent of fluid contamination prior to the test run.

#### e) Analyze data.

Report the findings and prepare presentation material for the SAE G-12 meeting.

# 11. Wind Tunnel Testing – Week 1 Activities TBD (5 Days)

Note: The NRC facility costs associated with manufacturing the test model and testing at M-46 are not included in this task and are dealt directly with TC through a M.O.U. agreement with NRC.

This budget associated with this project is only associated to tasks c), d), e), and f) and includes 5 days of testing. Tasks a) and b) are budgeted as part of a separate project.

- a) Coordinate with staff of NRC M-46 for scheduling and to organize any modifications to the wind tunnel, model, or related equipment. Review fluid requirements and request fluid samples from fluid manufacturers.
- b) Develop a procedure and test plan and coordinate with the NRC staff that operates the PIWT.
- c) Perform pre-testing activities including the preparation of equipment, purchasing of equipment, training of personnel, and transportation and setup of equipment.
- d) Perform wind tunnel tests (5 days) with the RJ or LS-0417 wing to support the development of ice pellet allowance times. Testing objectives can include:
  - i. Validation of the existing Type IV fluid allowance times for use with the newly certified anti-icing fluids, or with fluids for which data is lacking;
  - ii. Development of an EG-specific allowance time table to be able to benefit from potentially longer times; and
  - iii. Expansion of the allowance for Type III fluids at low speeds to get longer times and guidance in more conditions.

It is anticipated that testing will be conducted during overnight hours over a period of one week. The typical procedure is described as follows, but may be modified to address specific testing objectives. Prior to starting each test event, correlation testing is required to calibrate the TC model and to demonstrate repeatability. Wind tunnel tests will be performed with ethylene glycol and propylene glycol anti-icing fluids at below freezing temperatures; Type I deicing fluids may also be considered. Tests will simulate low speed or high-speed takeoffs and will look at simulating different cross wind conditions, rudder angles, and asymmetric contamination. During contaminated test runs, a baseline fluid only case may be run immediately before, or after the contaminated test run to provide a direct correlation of the results. High resolution photos will be taken of the fluid motion at the leading and trailing edges of the vertical stabilizer at a rate of about 3 frames per second, with lighting adequate to see the fluid waves and ripples of about 1mm in height. Observers will document the appearance of fluid on the vertical stabilizer during the simulated takeoff run and climb of the aircraft by analyzing the photographic records. The testing team will collect, among other things, the following data during the tests: type and amount of fluid applied, type and rate of contamination applied, and extent of fluid contamination prior to the test run.

- e) Analyze data.
- f) Report the findings and prepare presentation material for the SAE G-12 meeting.

# 12. Wind Tunnel Testing – Week 2 Activities TBD (Additional 5 Days)

Note: The NRC facility costs associated with manufacturing the test model and testing at M-46 are not included in this task and are dealt directly with TC through a M.O.U. agreement with NRC.

This budget associated with this project is only associated to tasks d) and includes an additional 5 days of testing. Tasks a), b), c), e), f) are budgeted as part of separate projects.

- a) Coordinate with staff of NRC M-46 for scheduling and to organize any modifications to the wind tunnel, model, or related equipment. Review fluid requirements and request fluid samples from fluid manufacturers.
- b) Develop a procedure and test plan and coordinate with the NRC staff that operates the PIWT.
- c) Perform pre-testing activities including the preparation of equipment, purchasing of equipment, training of personnel, and transportation and setup of equipment.

- d) Perform wind tunnel tests (5 days) with the RJ or LS-0417 wing to support the development of ice pellet allowance times. Testing objectives can include:
  - i. Validation of the existing Type IV fluid allowance times for use with the newly certified anti-icing fluids, or with fluids for which data is lacking;
  - ii. Development of an EG-specific allowance time table to be able to benefit from potentially longer times; and
  - iii. Expansion of the allowance for Type III fluids at low speeds to get longer times and guidance in more conditions.

It is anticipated that testing will be conducted during overnight hours over a period of one week. The typical procedure is described as follows, but may be modified to address specific testing objectives. Prior to starting each test event, correlation testing is required to calibrate the TC model and to demonstrate repeatability. Wind tunnel tests will be performed with ethylene glycol and propylene glycol anti-icing fluids at below freezing temperatures; Type I deicing fluids may also be considered. Tests will simulate low speed or high-speed takeoffs and will look at simulating different cross wind conditions, rudder angles, and asymmetric contamination. During contaminated test runs, a baseline fluid only case may be run immediately before, or after the contaminated test run to provide a direct correlation of the results. High resolution photos will be taken of the fluid motion at the leading and trailing edges of the vertical stabilizer at a rate of about 3 frames per second, with lighting adequate to see the fluid waves and ripples of about 1mm in height. Observers will document the appearance of fluid on the vertical stabilizer during the simulated takeoff run and climb of the aircraft by analyzing the photographic records. The testing team will collect, among other things, the following data during the tests: type and amount of fluid applied, type and rate of contamination applied, and extent of fluid contamination prior to the test run.

- e) Analyze data.
- f) Report the findings and prepare presentation material for the SAE G-12 meeting.

# 13. Wind Tunnel Testing – Week 3 Activities TBD (Additional 5 Days)

Note: The NRC facility costs associated with manufacturing the test model and testing at M-46 are not included in this task and are dealt directly with TC through a M.O.U. agreement with NRC.

This budget associated with this project is only associated to tasks d) and includes an additional 5 days of testing. Tasks a), b), c), e), f) are budgeted as part of separate projects.

- a) Coordinate with staff of NRC M-46 for scheduling and to organize any modifications to the wind tunnel, model, or related equipment. Review fluid requirements and request fluid samples from fluid manufacturers.
- b) Develop a procedure and test plan and coordinate with the NRC staff that operates the PIWT.
- c) Perform pre-testing activities including the preparation of equipment, purchasing of equipment, training of personnel, and transportation and setup of equipment.
- d) Perform wind tunnel tests (5 days) with the RJ or LS-0417 wing to support the development of ice pellet allowance times. Testing objectives can include:
  - i. Validation of the existing Type IV fluid allowance times for use with the newly certified anti-icing fluids, or with fluids for which data is lacking;
  - ii. Development of an EG-specific allowance time table to be able to benefit from potentially longer times; and
  - iii. Expansion of the allowance for Type III fluids at low speeds to get longer times and guidance in more conditions.

It is anticipated that testing will be conducted during overnight hours over a period of one week. The typical procedure is described as follows, but may be modified to address specific testing objectives. Prior to starting each test event, correlation testing is required to calibrate the TC model and to demonstrate repeatability. Wind tunnel tests will be performed with ethylene glycol and propylene glycol anti-icing fluids at below freezing temperatures; Type I deicing fluids may also be considered. Tests will simulate low speed or high speed takeoffs and will look at simulating different cross wind conditions, rudder angles, and asymmetric contamination. During contaminated test runs, a baseline fluid only case may be run immediately before, or after the contaminated test run to provide a direct correlation of the results. High resolution photos will be taken of the fluid motion at the leading and trailing edges of the vertical stabilizer at a rate of about 3 frames per second, with lighting adequate to see the fluid waves and ripples of about 1mm in height. Observers will document the appearance of fluid on the vertical stabilizer during the simulated takeoff run and climb of the aircraft by analyzing the photographic records. The testing team will collect, among other things, the following data during the tests: type and amount of fluid applied, type and rate of contamination applied, and extent of fluid contamination prior to the test run.

- e) Analyze data.
- f) Report the findings and prepare presentation material for the SAE G-12 meeting.

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### **APPENDIX B**

## PROCEDURE:

WIND TUNNEL TESTS TO EXAMINE FLUID REMOVED FROM AIRCRAFT DURING TAKEOFF WITH MIXED ICE PELLET PRECIPITATION CONDITIONS WINTER 2020-21

300293

### **PROCEDURE:**

# WIND TUNNEL TESTS TO EXAMINE FLUID REMOVED FROM AIRCRAFT DURING TAKEOFF WITH MIXED ICE PELLET PRECIPITATION CONDITIONS

Winter 2020-21

Prepared for:

Transport Canada Innovation Centre

In cooperation with:

Federal Aviation Administration William J. Hughes Technical Center

Transport Canada Civil Aviation

Federal Aviation Administration
Flight Standards – Air Carrier Operations

Prepared by: Marco Ruggi

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All



December 21, 2020 Final Version 1.0

# WIND TUNNEL TESTS TO EXAMINE FLUID REMOVED FROM AIRCRAFT DURING TAKEOFF WITH MIXED ICE PELLET PRECIPITATION CONDITIONS

Winter 2020-21

#### 1. BACKGROUND

In 2005-06, the inability of operators to release aircraft in ice pellet conditions led Transport Canada (TC) and the Federal Aviation Administration (FAA) to begin a research campaign to develop allowance times for these conditions. Developing holdover times (HOTs) was not feasible due to the properties of the ice pellets; they remain embedded in the fluid and take long to dissolve as compared to snow which is immediately absorbed and dissolved. Research was initiated by live aircraft testing with the National Research Council Canada (NRC) Falcon 20 in Ottawa Ontario, and later evolved to testing in a more controlled environment with the NRC Propulsion lcing Wind Tunnel (PIWT) also in Ottawa Ontario.

Early testing in 2005-06 with the Falcon 20 primarily used visual observations to evaluate fluid flow-off. During the Falcon 20 work the wing was anti-iced, exposed to contamination, and aborted takeoff runs were performed allowing researchers on-board to observe and evaluate the fluid flow-off. Testing in 2006-07 began in the PIWT allowing aerodynamic data to be used for evaluating fluid flow-off performance. The PIWT also allowed for a more controlled environment less susceptible to the elements.

The work continued each year, and the test methods and equipment improved allowing for real-time data analysis, better repeatability, and overall greater confidence in the results. The work conducted by TC/FAA was presented by APS Aviation Inc. (APS) to the SAE International (SAE) G-12 Aerodynamic Working Group (AWG) and HOT Committee yearly since 2006. Additional presentations were also given at the AWG in May 2012 and May 2013 by the National Aeronautics and Space Administration (NASA) and the NRC, which focused on the extensive calibration and characterization work performed with a generic thin high performance airfoil. This work also helped increase confidence in how the data were used to help support TC/FAA rule-making. A detailed account of the more recent work conducted is included in the TC report, TP 15232E, Wind Tunnel Trials to Examine Anti-Icing Fluid Flow-Off Characteristics and to Support the Development of Ice Pellet Allowance Times, Winters 2009-10 to 2012-13.

The Ice Pellet Allowance Time research has helped further develop and improve the PIWT facility. As a result, a new medium is now available for aerodynamic testing of aircraft ground icing fluids with or without contamination in a full-scale format. Several other ground deicing projects have been ongoing as a result of industry

requests and are expected to continue. The PIWT has evolved into a multidisciplinary facility; however, it continues to be the primary source for the development and further refinement of the ground deicing ice pellet allowance time guidance material. Research at the PIWT with and without ice pellets has continued on a yearly or bi-yearly basis and is performed by APS, with support of the NRC, on behalf of TC/FAA.

For the Winter 2020-21, testing will continue the development of ice pellet allowance times.

#### 2. OBJECTIVES AND TIMING

The following describes the objectives and timing of the research. Fifteen days of testing are being planned based on TC/FAA funding resources, all of which are reserved for testing with the RJ wing model.

#### 2.1 Type IV Allowance Time Validation Testing

The objective of this testing is to conduct aerodynamic testing with a thin high performance airfoil to:

 Substantiate the current Type IV ice pellet allowance times with new fluids and at temperatures close to the lowest operational use temperature (LOUT).

To satisfy this objective, a thin high performance wing section (Figure 2.1) will be subjected to a series of tests in the NRC PIWT. The dimensions indicated are in inches. This wing section was constructed by NRC in 2009 specifically for the conduct of these tests following extensive consultations with an airframe manufacturer to ensure a representative thin high performance design.

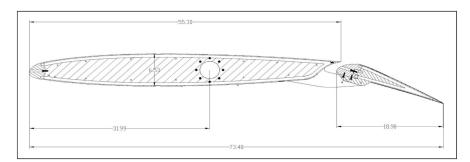


Figure 2.1: Thin High Performance Wing Section

Approximately four days of testing are required for the conduct of these tests.

#### 2.2 Type IV Allowance Time Expansion for Ethylene Glycol Fluids

The objective of this testing is to conduct aerodynamic testing with a thin high performance airfoil to:

Expand the current Type IV ice pellet allowance times for ethylene glycol (EG) fluids

To satisfy this objective, a thin high performance wing section (described in Subsection 2.1 and shown in Figure 2.1) will be subjected to a series of tests in the NRC PIWT.

Approximately ten days of testing are required for the conduct of these tests.

#### 2.3 Timing

Approximately four days are required for the "Type IV Allowance Time Validation Testing" (Subsection 2.1), and approximately ten days are required for the "Type IV Allowance Time Expansion for EG Fluids" (Subsection 2.2). An additional day will be required for setup, teardown, and calibration related activities. This totals the fifteen days of testing based on the available TC/FAA funding resources.

Fluid viscosity sampling and testing will be conducted as soon as all fluids are received at the NRC IWT. The equipment will be prepped and packed the latest by January 6<sup>th</sup>. On January 7<sup>th</sup>, the team will travel to the NRC IWT to drop off and setup most of the equipment. January 8<sup>th</sup> will be slated for ice pellet and snow manufacturing in advance of the testing (YOWs alone). The first two hours or more of the first day of testing will be dedicated to completing the setup, and as required, the calibration of the rain sprayer and ice pellet and snow dispensers.

At the time of writing this procedure, it is expected that testing with the RJ wing model will start on January  $10^{th}$ , 2021. Testing will likely be conducted during overnight periods (i.e., 9 pm - 5 am), unless temperatures are suitable for day/evening testing. The weekends will be considered only if deemed necessary. Details of the schedule are included in Table 2.1.

Table 2.1: Test Calendar

			JANUARY 2021			
Sunday	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
Jan 3	4	5	6 Pack up truck in YUL at APS Site	7 Leave YUL for YOW NRC IWT for Preliminary Setup	8 Ice Pellet and Snow Manufacturing at NRC IWT	Ş
Jan 10 TEST DAY 1	11 TEST DAY 2	12 TEST DAY 3	13 TEST DAY 4	14 TEST DAY 5	15	16
Setup, Calibration, and Teardown	RJ WING  IP Validation New Fluids	RJ WING  IP Validation New Fluids	RJ WING IP Validation New Fluids	RJ WING  IP Validation New Fluids		
Jan 17 TEST DAY 6	18 TEST DAY 7	19 TEST DAY 8	TEST DAY 9	21 TEST DAY 10	22	23
RJ WNG	RJ WNG	RJ WNG	RJ WNG	RJ WNG		
IP EG Expansion	IP EG Expansion	IP EG Expansion	IP EG Expansion	IP EG Expansion		
Jan 24 TEST DAY 11	25 TEST DAY 12	26 TEST DAY 13	27 TEST DAY 14	28 TEST DAY 15	29	30
RJ WNG	RJ WNG	RJ WNG	RJ WNG	RJ WNG		
IP EG Expansion	IP EG Expansion	IP EG Expansion	IP EG Expansion	IP EG Expansion		
Jan 31	Feb 1	2	3	4	5	6
EXTRA DAY 16  If required	EXTRA DAY 17 If required	EXTRA DAY 18 If required	EXTRA DAY 19 If required	EXTRA DAY 20 If required		
Feb 7 EXTRA DAY 21 If required	8 EXTRA DAY 22 If required	9 EXTRA DAY 23 If required	10 EXTRA DAY 24 If required	11 EXTRA DAY 25 If required	12	13

Testing will be conducted during overnight periods (9:00 pm - 5:00 am) i.e. Sunday Test Day 1 has a 9:00pm start.

Anticipate 5 days per week testing, however, weekend may be considered due to temperature Testing team will be JD, MR, BB, CB, BG & YOW x 5

#### **TEST PLAN**

The NRC wind tunnel is an open circuit tunnel. The temperature inside the wind tunnel is dependent on the outside air temperature. Prior to testing, the weather should be monitored to ensure proper temperatures for testing.

Representative Type I/II/III/IV propylene and ethylene fluids in Neat form (standard mix or 10-degree buffer for Type I) shall be evaluated against their uncontaminated performance.

A preliminary list of test objectives is shown in Table 3.1 (only Priority 1 objectives will be attempted unless indicated otherwise by TC/FAA directive). It should be noted that the order in which the tests will be carried out will depend on weather conditions

and TC/FAA directive. A detailed test matrix (subject to change) related to Item #1, #2, and #3 are shown in Table 3.2. As some of this testing is exploratory, changes to the test plan may be made at the time of testing and will be confirmed by TC/FAA.

# NOTE: The numbering of the test runs will be done in a sequential order starting with number 1.

A rating system has been developed for fluid and contamination tests and will be filled out by the on-site experts when applicable. The overall rating will provide insight into the severity of the conditions observed. A test failure (failure to shed the fluid at time of rotation) shall be determined by the on-site experts based on residual contamination.

Table 3.1: Preliminary List of Testing Objectives for Winter 2020-21
Wind Tunnel Testing

Item #	Objective	Priority	Description	# of Days
0	Setup, Teardown, and Precipitation Calibration	1	Setup of equipment and calibration of the rain sprayer and the ice pellet and snow dispensers (to be done on the first day of testing)	1
1	Dry Wing Baseline Repeatability	1	Baseline test at beginning of each day to ensure repeatability (part of NRC shakedown tests so no days allotted)	N/A
2	Type IV IP AT Validation (New Fluids)	1	Substantiate current times with new fluids	4
3	Development of EG Specific IP Allowance Times	1	Support the development of an EG fluid specific ice pellet allowance time table to benefit of potential longer times	10
4	Other R&D Activities	2	Could be selected from item # 5.1 to 5.11	0
4.1	Type III Allowance Time Expansion	-	Expand the current Type III allowance times to have increased times, or more cells	
4.2	Snow Allowance Times Using Aerodynamic Data	-	Investigate feasibility of developing snow allowance times using the same aerodynamic based methodology used for ice pellets	-
4.3	Heavy Snow	-	Continue Heavy Snow Research comparing lift losses with Light/Moderate Snow vs. Heavy Snow	
4.4	Heavy Contamination (Aero vs. Visual Failure)	-	Continue work looking at aerodynamic failure vs. HOT defined failure, and effect of surface roughness on lift degradation	-
4.5	Fluid + Contamination @ LOUT	-	Effect of contamination on fluid performance at LOUT with IP, SN, ZF, Frost etc.	-
4.6	Simulate Frost in Wind Tunnel	-	Attempt to simulate frost conditions in wind tunnel.	-
4.7	130-150 Knots IP Testing	-	Conduct IP testing at 130-150 knots or validate feasibility MAY NEED TO MODIFY TUNNEL	-
4.8	2nd Wave of Fluid During Rotation	-	Investigate the aero effects of the 2nd wave of fluid created from fluid at the stagnation point which flows over the LE during rotation	-
4.9	V-Stab Testing		Document contaminated fluid flow-off on a vertical stabilizer. Includes calibration work and procedural development.	
4.10	Other	-	Any potential suggestions from industry	-

Total # of Days for Priority 1 Tests	15
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Table 3.2: Proposed Test Plan for Testing with the RJ Wing

Test Plan #	Objective	Objective Priority	Test Condition	Rotation Angle	Ramp (s/kts)	Target OAT (°C)	Fluid	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time	Test Priority	COMMENT
P001	Baseline	1	Dry Wing	8	100	any	none	-	-	-	-	-	1	@start of day
P002	Baseline	1	Dry Wing	22	80	any	none	-	-	-	-	-	1	@start of day
P003	Type IV Validation and New Fluids	1	IP- / SN-	8	100	-5 to - 10	Max Flight SNEG	25	10	-	-	15	2	
P004	Type IV Validation and New Fluids	1	IP-	8	100	>-5	ClearWing EG	25	-	-	-	50	1	
P005	Type IV Validation and New Fluids	1	IP- / SN-	8	100	>-5	ClearWing EG	25	10	-	-	40	1	
P006	Type IV Validation and New Fluids	1	IP- / ZD	8	100	>-5	ClearWing EG	25	-	13	-	25	2	
P007	Type IV Validation and New Fluids	1	IP- / ZR-	8	100	>-5	ClearWing EG	25	-	25	-	25	1	
P008	Type IV Validation and New Fluids	1	IP- / R-	8	100	>0	ClearWing EG	25	-	-	25	25	2	
P009	Type IV Validation and New Fluids	1	IP Mod	8	100	>-5	ClearWing EG	75	-	-	-	25	1	
P010	Type IV Validation and New Fluids	1	IP Mod/ZD	8	100	>-5	ClearWing EG	75	-	13	-	10	1	
P011	Type IV Validation and New Fluids	1	IP Mod / R	8	100	>0	ClearWing EG	75	-	-	75	10	2	
P012	Type IV Validation and New Fluids	1	IP-	8	100	-5 to - 10	ClearWing EG	25	-	-	-	30	2	
P013	Type IV Validation and New Fluids	1	IP- / SN-	8	100	-5 to - 10	ClearWing EG	25	10	-	-	15	2	
P014	Type IV Validation and New Fluids	1	IP- / ZD	8	100	-5 to - 10	ClearWing EG	25	-	13	-	10	2	
P015	Type IV Validation and New Fluids	1	IP- / ZR-	8	100	-5 to - 10	ClearWing EG	25	-	25	-	10	1	
P016	Type IV Validation and New Fluids	1	IP Mod	8	100	-5 to - 10	ClearWing EG	75	-	-	-	10	2	
P017	Type IV Validation and New Fluids	1	IP Mod/ZD	8	100	-5 to - 10	ClearWing EG	75	-	13	-	7	1	
P018	Type IV Validation and New Fluids	1	IP-	8	100	-10 to -16	ClearWing EG	25	-	-	-	30	1	
P019	Type IV Validation and New Fluids	1	IP- / SN-	8	100	-10 to -16	ClearWing EG	25	10	-	-	15	1	
P020	Type IV Validation and New Fluids	1	IP Mod	8	100	-10 to -16	ClearWing EG	75	-	-	-	10	1	
P021	Type IV Validation and New Fluids	1	IP-	8	100	-16 to -22	ClearWing EG	25	-	-	-	30	2	
P022	Type IV Validation and New Fluids	1	IP Mod	8	100	-16 to -22	ClearWing EG	75	-	-	-	10	2	
P023	Type IV Validation and New Fluids	1	IP-	8	100	<-22	ClearWing EG	25	-	-	-	30	2	
P024	Type IV Validation and New Fluids	1	IP Mod	8	100	<-22	ClearWing EG	75	-	-	-	10	2	
P025	Type IV Validation and New Fluids	1	Fluid Only	8	100	>-5	ClearWing EG	-	-	-	-	-	2	Baseline Test
P026	Type IV Validation and New Fluids	1	Fluid Only	8	100	-5 to - 10	ClearWing EG	-	-	-	-	-	1	Baseline Test

Table 3.2: Proposed Test Plan for Testing with the RJ Wing (cont'd)

Test Plan #	Objective	Objective Priority	Test Condition	Rotation Angle	Ramp (s/kts)	Target OAT (°C)	Fluid	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time	Test Priority	COMMENT
P027	Type IV Validation and New Fluids	1	Fluid Only	8	100	-10 to -16	ClearWing EG	-	-	-		-	2	Baseline Test
P028	Type IV Validation and New Fluids	1	Fluid Only	8	100	-16 to -22	ClearWing EG	-	-	-	1	-	1	Baseline Test
P029	Type IV Validation and New Fluids	1	Fluid Only	8	100	<-22	ClearWing EG	-	-	-	-	-	1	Baseline Test
P030	Type IV Validation and New Fluids	1	IP-	8	100	>-5	Polar Guard Xtend	25	-	-	-	50	1	
P031	Type IV Validation and New Fluids	1	IP- / SN-	8	100	>-5	Polar Guard Xtend	25	10	-	-	40	1	
P032	Type IV Validation and New Fluids	1	IP- / ZD	8	100	>-5	Polar Guard Xtend	25	-	13	-	25	2	
P033	Type IV Validation and New Fluids	1	IP- / ZR-	8	100	>-5	Polar Guard Xtend	25	-	25	-	25	1	
P034	Type IV Validation and New Fluids	1	IP- / R-	8	100	>0	Polar Guard Xtend	25	-	-	25	25	2	
P035	Type IV Validation and New Fluids	1	IP Mod	8	100	>-5	Polar Guard Xtend	75	-	-	-	15	1	15 min for PG
P036	Type IV Validation and New Fluids	1	IP Mod/ZD	8	100	>-5	Polar Guard Xtend	75	-	13	-	10	1	
P037	Type IV Validation and New Fluids	1	IP Mod / R	8	100	>0	Polar Guard Xtend	75	-	-	75	10	2	
P038	Type IV Validation and New Fluids	1	IP-	8	100	-5 to - 10	Polar Guard Xtend	25	-	-	-	30	2	
P039	Type IV Validation and New Fluids	1	IP- / SN-	8	100	-5 to - 10	Polar Guard Xtend	25	10	-	-	15	2	
P040	Type IV Validation and New Fluids	1	IP- / ZD	8	100	-5 to - 10	Polar Guard Xtend	25	-	13	-	10	2	
P041	Type IV Validation and New Fluids	1	IP- / ZR-	8	100	-5 to - 10	Polar Guard Xtend	25	-	25	1	10	1	
P042	Type IV Validation and New Fluids	1	IP Mod	8	100	-5 to - 10	Polar Guard Xtend	75	-	-	-	10	2	
P043	Type IV Validation and New Fluids	1	IP Mod/ZD	8	100	-5 to - 10	Polar Guard Xtend	75	-	13	-	7	1	
P044	Type IV Validation and New Fluids	1	IP-	8	115	-10 to -16	Polar Guard Xtend	25	-	-	-	30	1	115knts for PG
P045	Type IV Validation and New Fluids	1	IP- / SN-	8	115	-10 to -16	Polar Guard Xtend	25	10	-	-	15	1	115knts for PG
P046	Type IV Validation and New Fluids	1	IP Mod	8	115	-10 to -16	Polar Guard Xtend	75	-	-	-	10	1	115knts for PG
P047	Type IV Validation and New Fluids	1	IP-	8	115	-16 to -22	Polar Guard Xtend	25	-	-	-	30	2	115knts for PG
P048	Type IV Validation and New Fluids	1	IP Mod	8	115	-16 to -22	Polar Guard Xtend	75	-	-	-	0	2	No Allowance Time
P049	Type IV Validation and New Fluids	1	IP-	8	115	<-22	Polar Guard Xtend	25	-	-	-	30	2	115knts for PG
P050	Type IV Validation and New Fluids	1	IP Mod	8	115	<-22	Polar Guard Xtend	75	-	-	-	0	2	No Allowance Time
P051	Type IV Validation and New Fluids	1	Fluid Only	8	100	>-5	Polar Guard Xtend	-	-	-	-	-	2	Baseline Test
P052	Type IV Validation and New Fluids	1	Fluid Only	8	100	-5 to - 10	Polar Guard Xtend	-	-	-	-	-	1	Baseline Test

Table 3.2: Proposed Test Plan for Testing with the RJ Wing (cont'd)

Test Plan #	Objective	Objective Priority	Test Condition	Rotation Angle	Ramp (s/kts)	Target OAT (°C)	Fluid	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time	Test Priority	COMMENT
P053	Type IV Validation and New Fluids	1	Fluid Only	8	100	-10 to	Polar Guard Xtend		-	-	-	-	2	Baseline Test
P054	Type IV Validation and New Fluids	1	Fluid Only	8	100	-16 to -22	Polar Guard Xtend	-	-	-	-	-	1	Baseline Test
P055	Type IV Validation and New Fluids	1	Fluid Only	8	100	<-22	Polar Guard Xtend	-	-	-	-	-	1	Baseline Test
P056	EG Type IV Expansion	1	IP-	8	100	>-5	Max Flight AVIA	25	-	-	-	70	1	Current AT is 50 min
P057	EG Type IV Expansion	1	IP- / SN-	8	100	>-5	Max Flight AVIA	25	10	-	-	50	1	Current AT is 40 min
P058	EG Type IV Expansion	1	IP- / ZD	8	100	>-5	Max Flight AVIA	25	-	13	-	40	2	Current AT is 25 min
P059	EG Type IV Expansion	1	IP- / ZR-	8	100	>-5	Max Flight AVIA	25	-	25	-	40	1	Current AT is 25 min
P060	EG Type IV Expansion	1	IP- / R-	8	100	>0	Max Flight AVIA	25	-	-	25	40	2	Current AT is 25 min
P061	EG Type IV Expansion	1	IP Mod	8	100	>-5	Max Flight AVIA	75	-	-	-	35	1	Current AT is 25 min
P062	EG Type IV Expansion	1	IP Mod/ZD	8	100	>-5	Max Flight AVIA	75	-	13	-	20	1	Current AT is 10 min
P063	EG Type IV Expansion	1	IP Mod / R	8	100	>0	Max Flight AVIA	75	-	-	75	20	2	Current AT is 10 min
P064	EG Type IV Expansion	1	IP-	8	100	-5 to - 10	Max Flight AVIA	25	-	-	-	50	2	Current AT is 30 min
P065	EG Type IV Expansion	1	IP- / SN-	8	100	-5 to - 10	Max Flight AVIA	25	10	-	-	30	2	Current AT is 15 min
P066	EG Type IV Expansion	1	IP- / ZD	8	100	-5 to - 10	Max Flight AVIA	25	-	13	-	30	2	Current AT is 10 min
P067	EG Type IV Expansion	1	IP- / ZR-	8	100	-5 to - 10	Max Flight AVIA	25	-	25	-	30	1	Current AT is 10 min
P068	EG Type IV Expansion	1	IP Mod	8	100	-5 to - 10	Max Flight AVIA	75	-	-	-	25	2	Current AT is 10 min
P069	EG Type IV Expansion	1	IP Mod/ZD	8	100	-5 to - 10	Max Flight AVIA	75	-	13	-	10	1	Current AT is 7 min
P070	EG Type IV Expansion	1	IP-	8	100	-10 to -16	Max Flight AVIA	25	-	-	-	50	1	Current AT is 30 min
P071	EG Type IV Expansion	1	IP- / SN-	8	100	-10 to -16	Max Flight AVIA	25	10	-	-	30	1	Current AT is 15 min
P072	EG Type IV Expansion	1	IP Mod	8	100	-10 to -16	Max Flight AVIA	75	-	-	-	25	1	Current AT is 10 min
P073	EG Type IV Expansion	1	IP-	8	100	-16 to -22	Max Flight AVIA	25	-	-	-	50	2	Current AT is 30 min
P074	EG Type IV Expansion	1	IP- / SN-	8	100	-16 to -22	Max Flight AVIA	25	10	-	-	30	1	No AT exists currently
P075	EG Type IV Expansion	1	IP Mod	8	100	-16 to -22	Max Flight AVIA	75	-	-	-	25	2	Current AT is 30 min
P076	EG Type IV Expansion	1	IP-	8	100	<-22	Max Flight AVIA	25	-	-	-	50	2	Current AT is 10 min
P077	EG Type IV Expansion	1	IP Mod	8	100	<-22	Max Flight AVIA	75	-	-	-	25	2	Current AT is - min
P078	EG Type IV Expansion	1	Fluid Only	8	100	>-5	Max Flight AVIA	-	-	-	-	-	2	Baseline Test
P079	EG Type IV Expansion	1	Fluid Only	8	100	-5 to - 10	Max Flight AVIA	-	-	-	-	-	1	Baseline Test

Table 3.2: Proposed Test Plan for Testing with the RJ Wing (cont'd)

Test Plan #	Objective	Objective Priority	Test Condition	Rotation Angle	Ramp (s/kts)	Target OAT (°C)	Fluid	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time	Test Priority	COMMENT
P080	EG Type IV Expansion	1	Fluid Only	8	100	-10 to	Max Flight AVIA	-	-	-	-	-	2	Baseline Test
P081	EG Type IV Expansion	1	Fluid Only	8	100	-16 to -22	Max Flight AVIA	-	-	-	-	-	1	Baseline Test
P082	EG Type IV Expansion	1	Fluid Only	8	100	<-22	Max Flight AVIA	-	-	-	-	-	1	Baseline Test
P083	EG Type IV Expansion	1	IP-	8	100	>-5	Safewing EG IV NORTH	25	-	-	-	70	1	Current AT is 50 min
P084	EG Type IV Expansion	1	IP- / SN-	8	100	>-5	Safewing EG IV NORTH	25	10	-	-	50	1	Current AT is 40 min
P085	EG Type IV Expansion	1	IP- / ZD	8	100	>-5	Safewing EG IV NORTH	25	-	13	-	40	2	Current AT is 25 min
P086	EG Type IV Expansion	1	IP- / ZR-	8	100	>-5	Safewing EG IV NORTH	25	-	25	-	40	1	Current AT is 25 min
P087	EG Type IV Expansion	1	IP- / R-	8	100	>0	Safewing EG IV NORTH	25	-	-	25	40	2	Current AT is 25 min
P088	EG Type IV Expansion	1	IP Mod	8	100	>-5	Safewing EG IV NORTH	75	-	-	-	35	1	Current AT is 25 min
P089	EG Type IV Expansion	1	IP Mod/ZD	8	100	>-5	Safewing EG IV NORTH	75	-	13	-	20	1	Current AT is 10 min
P090	EG Type IV Expansion	1	IP Mod / R	8	100	>0	Safewing EG IV NORTH	75	-	-	75	20	2	Current AT is 10 min
P091	EG Type IV Expansion	1	IP-	8	100	-5 to - 10	Safewing EG IV NORTH	25	-	-	-	50	2	Current AT is 30 min
P092	EG Type IV Expansion	1	IP- / SN-	8	100	-5 to - 10	Safewing EG IV NORTH	25	10	-	-	30	2	Current AT is 15 min
P093	EG Type IV Expansion	1	IP- / ZD	8	100	-5 to - 10	Safewing EG IV NORTH	25	-	13	-	30	2	Current AT is 10 min
P094	EG Type IV Expansion	1	IP- / ZR-	8	100	-5 to - 10	Safewing EG IV NORTH	25	-	25	-	30	1	Current AT is 10 min
P095	EG Type IV Expansion	1	IP Mod	8	100	-5 to - 10	Safewing EG IV NORTH	75	-	-	-	25	2	Current AT is 10 min
P096	EG Type IV Expansion	1	IP Mod/ZD	8	100	-5 to - 10	Safewing EG IV NORTH	75	-	13	-	10	1	Current AT is 7 min
P097	EG Type IV Expansion	1	IP-	8	100	-10 to -16	Safewing EG IV NORTH	25	-	-	-	50	1	Current AT is 30 min
P098	EG Type IV Expansion	1	IP- / SN-	8	100	-10 to	Safewing EG IV NORTH	25	10	-	-	30	1	Current AT is 15 min
P099	EG Type IV Expansion	1	IP Mod	8	100	-10 to -16	Safewing EG IV NORTH	75	-	-	-	25	1	Current AT is 10 min
P100	EG Type IV Expansion	1	IP-	8	100	-16 to -22	Safewing EG IV NORTH	25	-	-	-	50	2	Current AT is 30 min
P101	EG Type IV Expansion	1	IP- / SN-	8	100	-16 to -22	Safewing EG IV NORTH	25	10	-	-	30	1	No AT exists currently
P102	EG Type IV Expansion	1	IP Mod	8	100	-16 to -22	Safewing EG IV NORTH	75	-	-	-	25	2	Current AT is 30 min
P103	EG Type IV Expansion	1	IP-	8	100	<-22	Safewing EG IV NORTH	25	-	-	-	50	2	Current AT is 10 min
P104	EG Type IV Expansion	1	IP Mod	8	100	<-22	Safewing EG IV NORTH	75	-	-	-	25	2	Current AT is - min
P105	EG Type IV Expansion	1	Fluid Only	8	100	>-5	Safewing EG IV NORTH	-	-	-	-	-	2	Baseline Test

Table 3.2: Proposed Test Plan for Testing with the RJ Wing (cont'd)

Test Plan #	Objective	Objective Priority	Test Condition	Rotation Angle	Ramp (s/kts)	Target OAT (°C)	Fluid	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time	Test Priority	COMMENT
P106	EG Type IV Expansion	1	Fluid Only	8	100	-5 to - 10	Safewing EG IV NORTH	-	-	-	-	-	1	Baseline Test
P107	EG Type IV Expansion	1	Fluid Only	8	100	-10 to -16	Safewing EG IV NORTH	-	-	-	-	-	2	Baseline Test
P108	EG Type IV Expansion	1	Fluid Only	8	100	-16 to -22	Safewing EG IV NORTH	-	-	-	-	-	1	Baseline Test
P109	EG Type IV Expansion	1	Fluid Only	8	100	<-22	Safewing EG IV NORTH	-	-	-	-	-	1	Baseline Test
P110	EG Type IV Expansion	1	IP-	8	100	>-5	Defrost EG 4	25	-	-	-	70	1	Current AT is 50 min
P111	EG Type IV Expansion	1	IP- / SN-	8	100	>-5	Defrost EG 4	25	10	-	-	50	1	Current AT is 40 min
P112	EG Type IV Expansion	1	IP- / ZD	8	100	>-5	Defrost EG 4	25	-	13	-	40	2	Current AT is 25 min
P113	EG Type IV Expansion	1	IP- / ZR-	8	100	>-5	Defrost EG 4	25	-	25	-	40	1	Current AT is 25 min
P114	EG Type IV Expansion	1	IP- / R-	8	100	>0	Defrost EG 4	25	-	-	25	40	2	Current AT is 25 min
P115	EG Type IV Expansion	1	IP Mod	8	100	>-5	Defrost EG 4	75	-	-	-	35	1	Current AT is 25 min
P116	EG Type IV Expansion	1	IP Mod/ZD	8	100	>-5	Defrost EG 4	75	-	13	-	20	1	Current AT is 10 min
P117	EG Type IV Expansion	1	IP Mod / R	8	100	>0	Defrost EG 4	75	-	-	75	20	2	Current AT is 10 min
P118	EG Type IV Expansion	1	IP-	8	100	-5 to - 10	Defrost EG 4	25	-	-	-	50	2	Current AT is 30 min
P119	EG Type IV Expansion	1	IP- / SN-	8	100	-5 to - 10	Defrost EG 4	25	10	-	-	30	2	Current AT is 15 min
P120	EG Type IV Expansion	1	IP- / ZD	8	100	-5 to - 10	Defrost EG 4	25	-	13	-	30	2	Current AT is 10 min
P121	EG Type IV Expansion	1	IP- / ZR-	8	100	-5 to - 10	Defrost EG 4	25	-	25	-	30	1	Current AT is 10 min
P122	EG Type IV Expansion	1	IP Mod	8	100	-5 to - 10	Defrost EG 4	75	-	-	-	25	2	Current AT is 10 min
P123	EG Type IV Expansion	1	IP Mod/ZD	8	100	-5 to - 10	Defrost EG 4	75	-	13	-	10	1	Current AT is 7 min
P124	EG Type IV Expansion	1	IP-	8	100	-10 to -16	Defrost EG 4	25	-	-	-	50	1	Current AT is 30 min
P125	EG Type IV Expansion	1	IP- / SN-	8	100	-10 to -16	Defrost EG 4	25	10	-	-	30	1	Current AT is 15 min
P126	EG Type IV Expansion	1	IP Mod	8	100	-10 to -16	Defrost EG 4	75	-	-	-	25	1	Current AT is 10 min
P127	EG Type IV Expansion	1	IP-	8	100	-16 to -22	Defrost EG 4	25	-	-	-	50	2	Current AT is 30 min
P128	EG Type IV Expansion	1	IP- / SN-	8	100	-16 to -22	Defrost EG 4	25	10	-	-	30	1	No AT exists currently
P129	EG Type IV Expansion	1	IP Mod	8	100	-16 to -22	Defrost EG 4	75	-	-	-	25	2	Current AT is 30
P130	EG Type IV Expansion	1	IP-	8	100	<-22	Defrost EG 4	25	-	-	-	50	2	Current AT is 10
P131	EG Type IV Expansion	1	IP Mod	8	100	<-22	Defrost EG 4	75	-	-	-	25	2	Current AT is - min
P132	EG Type IV Expansion	1	Fluid Only	8	100	>-5	Defrost EG 4	-	-	-	-	-	2	Baseline Test

Table 3.2: Proposed Test Plan for Testing with the RJ Wing (cont'd)

Test Plan #	Objective	Objective Priority	Test Condition	Rotation Angle	Ramp (s/kts)	Target OAT (°C)	Fluid	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time	Test Priority	COMMENT
P133	EG Type IV Expansion	1	Fluid Only	8	100	-5 to - 10	Defrost EG 4	-	-	-	-	-	1	Baseline Test
P134	EG Type IV Expansion	1	Fluid Only	8	100	-10 to -16	Defrost EG 4	-	-	-	-	-	2	Baseline Test
P135	EG Type IV Expansion	1	Fluid Only	8	100	-16 to -22	Defrost EG 4	-	-	-	-	-	1	Baseline Test
P136	EG Type IV Expansion	1	Fluid Only	8	100	<-22	Defrost EG 4	-	-	-	-	-	1	Baseline Test
P137	EG Type IV Expansion	1	IP-	8	100	>-5	ChemR EG IV	25	-	-	-	70	1	Current AT is 50 min
P138	EG Type IV Expansion	1	IP- / SN-	8	100	>-5	ChemR EG IV	25	10	-	-	50	1	Current AT is 40 min
P139	EG Type IV Expansion	1	IP- / ZD	8	100	>-5	ChemR EG IV	25	-	13	-	40	2	Current AT is 25 min
P140	EG Type IV Expansion	1	IP- / ZR-	8	100	>-5	ChemR EG IV	25	-	25	-	40	1	Current AT is 25 min
P141	EG Type IV Expansion	1	IP- / R-	8	100	>0	ChemR EG IV	25	-	-	25	40	2	Current AT is 25 min
P142	EG Type IV Expansion	1	IP Mod	8	100	>-5	ChemR EG IV	75		-	-	35	1	Current AT is 25 min
P143	EG Type IV Expansion	1	IP Mod/ZD	8	100	>-5	ChemR EG IV	75	-	13	-	20	1	Current AT is 10 min
P144	EG Type IV Expansion	1	IP Mod / R	8	100	>0	ChemR EG IV	75	-	-	75	20	2	Current AT is 10
P145	EG Type IV Expansion	1	IP-	8	100	-5 to -	ChemR EG IV	25	-	-	-	50	2	Current AT is 30
P146	EG Type IV Expansion	1	IP- / SN-	8	100	-5 to -	ChemR EG IV	25	10	-	-	30	2	Current AT is 15
P147	EG Type IV Expansion	1	IP- / ZD	8	100	-5 to -	ChemR EG IV	25	-	13	-	30	2	Current AT is 10
P148	EG Type IV Expansion	1	IP- / ZR-	8	100	-5 to -	ChemR EG IV	25	-	25	-	30	1	Current AT is 10
P149	EG Type IV Expansion	1	IP Mod	8	100	-5 to - 10	ChemR EG IV	75	-	-	-	25	2	Current AT is 10
P150	EG Type IV Expansion	1	IP Mod/ZD	8	100	-5 to -	ChemR EG IV	75	-	13	-	10	1	Current AT is 7 min
P151	EG Type IV Expansion	1	IP-	8	100	-10 to	ChemR EG IV	25	-	-	-	50	1	Current AT is 30
P152	EG Type IV Expansion	1	IP- / SN-	8	100	-10 to	ChemR EG IV	25	10	-	-	30	1	Current AT is 15 min
P153	EG Type IV Expansion	1	IP Mod	8	100	-10 to	ChemR EG IV	75	-	-	-	25	1	Current AT is 10
P154	EG Type IV Expansion	1	IP-	8	100	-16 to	ChemR EG IV	25	-	-	-	50	2	Current AT is 30
P155	EG Type IV Expansion	1	IP- / SN-	8	100	-16 to	ChemR EG IV	25	10	-	-	30	1	No AT exists currently
P156	EG Type IV Expansion	1	IP Mod	8	100	-16 to	ChemR EG IV	75	-	-	-	25	2	Current AT is 30
P157	EG Type IV Expansion	1	IP-	8	100	<-22	ChemR EG IV	25	-	-	-	50	2	Current AT is 10
P158	EG Type IV Expansion	1	IP Mod	8	100	<-22	ChemR EG IV	75	-	-	-	25	2	Current AT is - min
P159	EG Type IV Expansion	1	Fluid Only	8	100	>-5	ChemR EG IV	-	-	-	-	-	2	Baseline Test

Table 3.2: Proposed Test Plan for Testing with the RJ Wing (cont'd)

Test Plan #	Objective	Objective Priority	Test Condition	Rotation Angle	Ramp (s/kts)	Target OAT (°C)	Fluid	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time	Test Priority	COMMENT
P160	EG Type IV Expansion	1	Fluid Only	8	100	-5 to - 10	ChemR EG IV	-	-	-	-	-	1	Baseline Test
P161	EG Type IV Expansion	1	Fluid Only	8	100	-10 to -16	ChemR EG IV	-	-	-	-	-	2	Baseline Test
P162	EG Type IV Expansion	1	Fluid Only	8	100	-16 to -22	ChemR EG IV	-	-	-	-	-	1	Baseline Test
P163	EG Type IV Expansion	1	Fluid Only	8	100	<-22	ChemR EG IV	-	-	-	-	-	1	Baseline Test
P164	EG Type IV Expansion	1	IP-	8	100	>-5	EG106	25	-	-	-	70	1	Current AT is 50 min
P165	EG Type IV Expansion	1	IP- / SN-	8	100	>-5	EG106	25	10	-	-	50	1	Current AT is 40 min
P166	EG Type IV Expansion	1	IP- / ZD	8	100	>-5	EG106	25	-	13	-	40	2	Current AT is 25 min
P167	EG Type IV Expansion	1	IP- / ZR-	8	100	>-5	EG106	25	-	25	-	40	1	Current AT is 25 min
P168	EG Type IV Expansion	1	IP- / R-	8	100	>0	EG106	25	-	-	25	40	2	Current AT is 25
P169	EG Type IV Expansion	1	IP Mod	8	100	>-5	EG106	75	-	-	-	35	1	Current AT is 25
P170	EG Type IV Expansion	1	IP Mod/ZD	8	100	>-5	EG106	75	-	13	-	20	1	Current AT is 10
P171	EG Type IV Expansion	1	IP Mod / R	8	100	>0	EG106	75	-	-	75	20	2	Current AT is 10
P172	EG Type IV Expansion	1	IP-	8	100	-5 to - 10	EG106	25	-	-	-	50	2	Current AT is 30
P173	EG Type IV Expansion	1	IP- / SN-	8	100	-5 to -	EG106	25	10	-	-	30	2	Current AT is 15
P174	EG Type IV Expansion	1	IP- / ZD	8	100	-5 to -	EG106	25	-	13	-	30	2	Current AT is 10
P175	EG Type IV Expansion	1	IP- / ZR-	8	100	-5 to - 10	EG106	25	-	25	-	30	1	Current AT is 10 min
P176	EG Type IV Expansion	1	IP Mod	8	100	-5 to -	EG106	75	-	-	-	25	2	Current AT is 10
P177	EG Type IV Expansion	1	IP Mod/ZD	8	100	-5 to - 10	EG106	75	-	13	-	10	1	Current AT is 7 min
P178	EG Type IV Expansion	1	IP-	8	100	-10 to	EG106	25	-	-	-	50	1	Current AT is 30 min
P179	EG Type IV Expansion	1	IP- / SN-	8	100	-10 to	EG106	25	10	-	-	30	1	Current AT is 15
P180	EG Type IV Expansion	1	IP Mod	8	100	-10 to	EG106	75	-	-	-	25	1	Current AT is 10
P181	EG Type IV Expansion	1	IP-	8	100	-16 to	EG106	25	-	-	-	50	2	Current AT is 30
P182	EG Type IV Expansion	1	IP- / SN-	8	100	-16 to	EG106	25	10	-	-	30	1	No AT exists currently
P183	EG Type IV Expansion	1	IP Mod	8	100	-16 to	EG106	75	-	-	-	25	2	Current AT is 30
P184	EG Type IV Expansion	1	IP-	8	100	<-22	EG106	25	-	-	-	50	2	Current AT is 10
P185	EG Type IV Expansion	1	IP Mod	8	100	<-22	EG106	75	-	-	-	25	2	Current AT is - min
P186	EG Type IV Expansion	1	Fluid Only	8	100	>-5	EG106	-	-	-	-	-	2	Baseline Test

Table 3.2: Proposed Test Plan for Testing with the RJ Wing (cont'd)

Test Plan #	Objective	Objective Priority	Test Condition	Rotation Angle	Ramp (s/kts)	Target OAT (°C)	Fluid	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time	Test Priority	COMMENT
P187	EG Type IV Expansion	1	Fluid Only	8	100	-5 to - 10	EG106	-	-	-	-	-	1	Baseline Test
P188	EG Type IV Expansion	1	Fluid Only	8	100	-10 to -16	EG106	-	-	-	-	-	2	Baseline Test
P189	EG Type IV Expansion	1	Fluid Only	8	100	-16 to -22	EG106	-	-	-	-	-	1	Baseline Test
P190	EG Type IV Expansion	1	Fluid Only	8	100	<-22	EG106	-	-	-	-	-	1	Baseline Test
P191	EG Type IV Expansion	1	IP-	8	100	>-5	ClearWing EG	25	-	-	-	70	1	Current AT is 50 min
P192	EG Type IV Expansion	1	IP- / SN-	8	100	>-5	ClearWing EG	25	10	-	-	50	1	Current AT is 40 min
P193	EG Type IV Expansion	1	IP- / ZD	8	100	>-5	ClearWing EG	25	-	13	-	40	2	Current AT is 25 min
P194	EG Type IV Expansion	1	IP- / ZR-	8	100	>-5	ClearWing EG	25	-	25	-	40	1	Current AT is 25 min
P195	EG Type IV Expansion	1	IP- / R-	8	100	>0	ClearWing EG	25	-	-	25	40	2	Current AT is 25 min
P196	EG Type IV Expansion	1	IP Mod	8	100	>-5	ClearWing EG	75	-	-	-	35	1	Current AT is 25 min
P197	EG Type IV Expansion	1	IP Mod/ZD	8	100	>-5	ClearWing EG	75	-	13	-	20	1	Current AT is 10 min
P198	EG Type IV Expansion	1	IP Mod / R	8	100	>0	ClearWing EG	75	-	-	75	20	2	Current AT is 10 min
P199	EG Type IV Expansion	1	IP-	8	100	-5 to - 10	ClearWing EG	25	-	-	-	50	2	Current AT is 30 min
P200	EG Type IV Expansion	1	IP- / SN-	8	100	-5 to - 10	ClearWing EG	25	10	-	-	30	2	Current AT is 15 min
P201	EG Type IV Expansion	1	IP- / ZD	8	100	-5 to - 10	ClearWing EG	25	-	13	-	30	2	Current AT is 10 min
P202	EG Type IV Expansion	1	IP- / ZR-	8	100	-5 to -	ClearWing EG	25	-	25	-	30	1	Current AT is 10
P203	EG Type IV Expansion	1	IP Mod	8	100	-5 to - 10	ClearWing EG	75	-	-	-	25	2	Current AT is 10 min
P204	EG Type IV Expansion	1	IP Mod/ZD	8	100	-5 to -	ClearWing EG	75	-	13	-	10	1	Current AT is 7 min
P205	EG Type IV Expansion	1	IP-	8	100	-10 to	ClearWing EG	25	-	-	-	50	1	Current AT is 30
P206	EG Type IV Expansion	1	IP- / SN-	8	100	-10 to	ClearWing EG	25	10	-	-	30	1	Current AT is 15 min
P207	EG Type IV Expansion	1	IP Mod	8	100	-10 to	ClearWing EG	75	-	-	-	25	1	Current AT is 10
P208	EG Type IV Expansion	1	IP-	8	100	-16 to	ClearWing EG	25	-	-	-	50	2	Current AT is 30
P209	EG Type IV Expansion	1	IP- / SN-	8	100	-16 to	ClearWing EG	25	10	-	-	30	1	No AT exists currently
P210	EG Type IV Expansion	1	IP Mod	8	100	-16 to	ClearWing EG	75	-	-	-	25	2	Current AT is 30
P211	EG Type IV Expansion	1	IP-	8	100	<-22	ClearWing EG	25	-	-	-	50	2	Current AT is 10
P212	EG Type IV Expansion	1	IP Mod	8	100	<-22	ClearWing EG	75	-	-	-	25	2	Current AT is - min
P213	EG Type IV Expansion	1	Fluid Only	8	100	>-5	ClearWing EG	-	-	-	-	-	2	Baseline Test

Table 3.2: Proposed Test Plan for Testing with the RJ Wing (cont'd)

Test Plan #	Objective	Objective Priority	Test Condition	Rotation Angle	Ramp (s/kts)	Target OAT (°C)	Fluid	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time	Test Priority	COMMENT
P214	EG Type IV Expansion	1	Fluid Only	8	100	-5 to - 10	ClearWing EG	-	-	-	-	-	1	Baseline Test
P215	EG Type IV Expansion	1	Fluid Only	8	100	-10 to -16	ClearWing EG	-	-	-	-	-	2	Baseline Test
P216	EG Type IV Expansion	1	Fluid Only	8	100	-16 to -22	ClearWing EG	-	-	-	-	-	1	Baseline Test
P217	EG Type IV Expansion	1	Fluid Only	8	100	<-22	ClearWing EG	-	-	-	-	-	1	Baseline Test
P218	R&D	2	TIII Expansion	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	3	Expand TIII Times
P219	R&D	2	Snow Aero	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	3	Snow Allowance Times
P220	R&D	3	S+++	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	3	Heavy snow
P221	R&D	3	Heavy Cont	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	3	Heavy contamination
P222	R&D	3	LOUT w/ Cont.	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	3	Test w/ contamination @ LOUT
P223	R&D	3	Frost	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	3	Simulated Frost
P224	R&D	4	IP @ >130kts	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	3	IP testing a higher speeds
P225	R&D	4	2nd Wave	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	3	2nd wave of fluid at rot.
P226	R&D	4	V-Stab	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	3	V-stab fluir+cont
P227	R&D	4	Other	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	3	Other

#### 4. PRE-TESTING SETUP ACTIVITIES

The activities to be performed for planning and preparation, on the first day of testing, and prior to each testing day thereafter, have been detailed in a list included in Attachment 1.

#### 5. DATA FORMS

The following data forms are required for the January 2020 wind tunnel tests:

- Attachment 2: General Form;
- Attachment 3: Wing Temperature, Fluid Thickness and Fluid Brix Form;
- Attachment 4: Example Ice Pellet Dispensing Form;
- · Attachment 5: Example Snow Dispensing Form;
- Attachment 6: Example Snow Dispensing Form (Manual Method);
- Attachment 7: Visual Evaluation Rating Form;
- · Attachment 8: Fluid Receipt Form (Electronic Form); and
- · Attachment 9: Log of Fluid Sample Bottles.

When and how the data forms will be used is described throughout Section 6.

#### 6. PROCEDURE

The following sections describe the tasks to be performed during each test conducted. It should be noted that some sections (i.e., fluid application and contamination application) will be omitted depending on the objective of the test.

#### 6.1 Initial Test Conditions Survey

- · Record ambient conditions of the test (Attachment 2); and
- Record wing temperature (Attachment 3).

#### 6.2 Fluid Application (Pour)

- Hand pour 20L of anti-icing fluid over the test area (fluid can be poured directly out of pails or transferred into smaller 3L jugs);
- Record fluid application times and quantities (Attachment 2);

- Let fluid settle for 5-minutes (as the wing section is relatively flat, last winter it required tilting the wing for 1-minute to enable fluid to be uniform);
- Measure fluid thickness at pre-determined locations on the wing (Attachment 3);
- Record wing temperature (Attachment 3);
- Measure fluid Brix value (Attachment 3);
- · Photograph and videotape the appearance of the fluid on the wing; and
- Begin the time-lapse camera to gather photos of the precipitation application phase.

Note: At the request of TC/FAA, a standard aluminum test plate can be positioned on the wing to run a simultaneous endurance time test.

#### 6.3 Application of Precipitation

The precipitation that can be generated include the following:

- ZR 25g/dm<sup>2</sup>/h;
- R 25g/dm<sup>2</sup>/h;
- R 75g/dm<sup>2</sup>/h;
- ZD 5g/dm<sup>2</sup>/h;
- ZD 13g/dm<sup>2</sup>/h;
- SN 10g/dm<sup>2</sup>/h;
- SN 25g/dm<sup>2</sup>/h;
- IP 25g/dm<sup>2</sup>/h; and
- IP 75g/dm<sup>2</sup>/h.

#### 6.3.1 Rain, Freezing Rain, Drizzle, and Freezing Drizzle

Freezing precipitation such as rain, freezing rain, drizzle, and freezing drizzle are simulated using an NRC developed sprayer assembly providing a large scan area and appropriate spray uniformity over the test area. The scanner consists of a horizontal main shaft supported by two bearings. The actual spray head assembly is shaft-mounted on a rotating scanner, so that one scan covers a lateral running strip of the test area. A stepper motor is synchronized to index the relative angle of the

spray head between scans along an axis perpendicular to the scan axis. This provides two axes of rotation, essentially an x-y plane; one along each axis. Each scan is consecutively indexed to complete the precipitation coverage of the test bed area. This defines one cycle of the spray unit. The scan rate, index angle, and the number of scans per cycle are adjusted, along with the fluid delivery pressures (water and air) to obtain appropriate droplet sizes and precipitation rates. The sprayer system uses compressed air and distilled water to produce freezing rain. The temperature of the water is controlled and is kept just above freezing temperature to produce freezing rain. To produce rain, the temperature of the water is raised until the precipitation no longer freezes on the test surfaces. The sprayer assembly is shown in Photo 6.1.



Photo 6.1: Sprayer Assembly

#### 6.3.2 Ice Pellet/Snow Dispenser Calibration and Set-Up

Calibration work was performed during the winter of 2007-08 on the modified ice pellet/snow dispensers prior to testing with the Falcon 20. The purpose of this calibration work was to attain the dispenser's distribution footprint for both ice pellets and snow. A series of tests were performed in various conditions:

- Ice Pellets, Low Winds (0 to 5 km/h);
- Ice Pellets, Moderate Winds (10 km/h);
- Snow, Low Wind (0 to 5 km/h); and
- Snow, Moderate Wind (10 km/h).

These tests were conducted using 121 collection pans, each measuring 6  $\times$  6 inches, over an area 11  $\times$  11 feet. Pre-measured amounts of ice pellets/snow were dispersed over this area and the amount collected by each pan was recorded. A distribution footprint of the dispenser was attained and efficiency for the dispenser was computed.

#### 6.3.3 Dispensing Ice Pellets/Snow for Wind Tunnel Tests

Using the results from these calibration tests, a decision was made to use two dispensers on each of the leading and trailing edges of wing; each of the four dispensers are moved to four different positions along each edge during the dispensing process. Figure 6.1, Figure 6.2, and Figure 6.3 demonstrate the setup of the dispensers in relation to the wing. Attachment 4 and Attachment 5 display the data sheets that will be used during testing in the wind tunnel. These data sheets will provide all the necessary information related to the amount of ice pellets/snow needed, effective rates, and dispenser positions. During the winter of 2009-10, snow was also dispensed manually using sieves. This technique was used when higher rates of precipitation were required (for heavy snow) or when winds in the tunnel made dispensing difficult. The efficiency of this technique was estimated at 90 percent based on how much of the precipitation made it onto the wing and a form to be used for this dispensing process along with dispensing instructions is included in Attachment 6.

Note: Dispensing forms should be filled out and saved for each run and pertinent information shall be included in the general form (Attachment 2). Any comments regarding dispensing activities should be documented directly on the form.

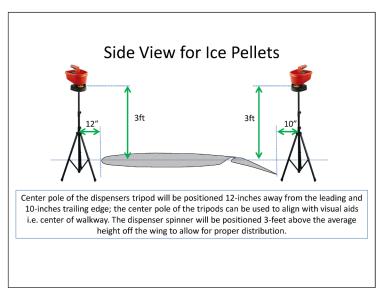


Figure 6.1: Side View of Positioning of Dispensers Relative to the Wing - Ice Pellets

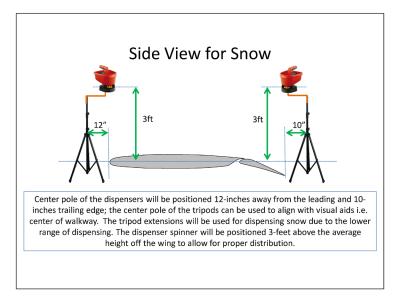


Figure 6.2: Side View of Positioning of Dispenser Relative to the Wing - Snow

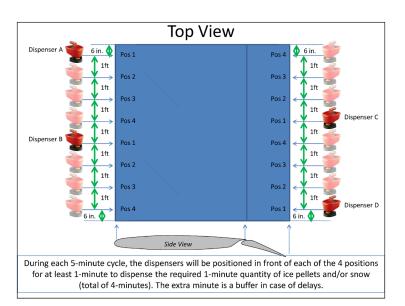


Figure 6.3: Top View of Positioning of Dispenser Relative to the Wing

#### 6.3.4 New Ice Pellets/Snow Dispensing Systems for 2014 Onwards

Simulated ice pellets are distributed over a test surface using an ice pellet pitcher. The original ice pellet pitcher (Yardworks) was a modified handheld fertilizer dispenser. The rate of precipitation was controlled with the speed of rotation of the motor, as well as the size of the opening of the dispenser reservoir drop feeder.

In the winter of 2012-13, seed spreaders historically modified and used for applying ice pellets during wind tunnel and flat plate testing, were no longer available as the manufacturer stopped production of the model. A new replacement seed spreader system (Wolf Garten) was found which is similar (but not identical). Some calibration work was required to demonstrate an equivalency in the two systems; testing was conducted at the NRC Climatic Engineering Facility (CEF) prior to the wind tunnel testing to verify the distribution of the historical system versus the new replacement system the details of which are included in the TC report, TP 15230E, Aircraft Ground Icing General Research Activities During the 2012-13 Winter.

The data collected demonstrated that the new system is very similar to old system; some small variation was present in distribution within the footprint, but equivalent efficiency on the overall footprint. Based on this, it was concluded that for ice pellets, the new system can be used as a direct replacement. For snow, the new system was more efficient, therefore a reduction of 10 percent should be used for the snow mass requested.

Comparative wind tunnel testing was conducted in the winter of 2013-14 to further validate the equivalency of the systems, the details of which are included in the TC report, TP 15274E, *Exploratory Wind Tunnel Aerodynamic Research Examination of Contaminated Anti-Icing Fluid Flow-Off Characteristics Winter 2013-14*. The results indicated that the differences in recorded lift losses were generally very small (less than 1.3 percent) when comparing back-to-back tests with no bias towards one system or the other. The differences were even smaller when looking at the average of the four comparative sequential tests (Test #330 to #337) which was 0.1 percent. In addition, the tests were visually evaluated to verify that the distribution of the ice pellets was similar, further supporting the similarity in aerodynamic results between the two dispenser systems.

In general, the wind tunnel results further supported the original distribution equivalency work conducted during the winter of 2012-13 and demonstrated that the new generation dispensers are suitable replacements for the older model dispensers.

#### 6.4 Prior to Engines-On Wind Tunnel Test

- Measure fluid thickness at the pre-determined locations on the wing (Attachment 3);
- Measure fluid Brix value (Attachment 3);
- Record wing temperatures (Attachment 3);
- · Record start time of test (Attachment 2); and
- Fill out visual evaluation rating form (Attachment 7).

Note: In order to minimize the measurement time post precipitation, temperature should be measured 5-minutes before the end of precipitation, thickness measured 3-minutes before the end of precipitation, and Brix measured when the precipitation ends. Also, consideration has been given to reducing the number of measurements that are taken for this phase (i.e., locations 2 and 5 only).

#### 6.5 During Wind Tunnel Test

- Take still pictures and video the behaviour of the fluid on the wing during the takeoff run, capturing any movement of fluid/contamination;
- Fill out visual evaluation rating form at the time of rotation (Attachment 7);
   and
- Record wind tunnel operation start and stop times.

#### 6.6 After the Wind Tunnel Test

- Measure fluid thickness at the pre-determined locations on the wing (Attachment 3);
- Measure fluid Brix value (Attachment 3);
- Record wing temperatures (Attachment 3);
- Observe and record the status of the fluid/contamination (Attachment 3);
- Fill out visual evaluation rating form (Attachment 7);
- · Obtain lift data (excel file) from NRC; and
- Update APS test log with pertinent information.

#### 6.7 Fluid Sample Collection for Viscosity Testing

Two litres of each fluid to be tested are to be collected. The fluid receipt form (Attachment 8) should be completed indicating quantity of fluid and date received. Any samples extracted for viscosity purposes should be documented in the fluid receipt form (Attachment 8), however an additional form (Attachment 9) is available if required. A falling ball viscosity test should be performed to have a reference available if on site testing is required to confirm fluid viscosity before testing.

#### 6.8 At the End of Each Test Session

If required, APS personnel will collect the waste solution. At the end of the testing period, NRC will organize for a glycol recovery service provider to safely dispose of the waste glycol fluid.

#### 6.9 Camera Setup

It is anticipated that the camera setup will be similar to the setup used during the winter of 2013-14. Modifications may be necessary and will be dealt with on-site. The flashes will be positioned on the control-room side of the tunnel, and the cameras will be positioned on the opposite side. The final positioning of the cameras and flashes should be documented to identify any deviation from the previous year's setup.

#### 6.10 Demonstration of a Typical Wind Tunnel Test Sequence

Table 6.1 demonstrates a typical Wind Tunnel test sequence of activities, assuming the test starts at 08:00:00. Figure 6.4 demonstrates a typical wind tunnel run timeline.

Table 6.1: Typical Wind Tunnel Test

TIME	TASK
8:30:00	START OF TEST. ALL EQUIPMENT READY.
8:30:00	- Record test conditions.
8:35:00	- Prepare wing for fluid application (clean wing, etc.).
8:45:00	- Measure wing temperature.
8:45:00	- Ensure clean wing for fluid application.
8:50:00	- Pour fluid over test area.
9:00:00	- Measure Brix, thickness, wing temperature.
9:00:00	- Photograph test area.
9:05:00	- Apply contamination over test area. (i.e. 30 min)
9:35:00	- Measure Brix, thickness, wing temperature.
9:35:00	- Photograph test area.
9:40:00	- Clear area and start wind tunnel.
9:55:00	- Wind tunnel stopped.
	- Measure Brix, thickness, wing temperature.
10:05:00	- Photograph test area.
	- Record test observations.
10:35:00	END OF TEST

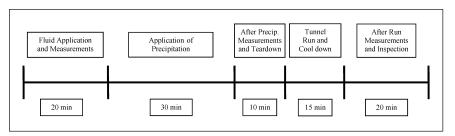


Figure 6.4: Typical Wind Tunnel Run Timeline

#### 6.11 Procedures for Testing Objectives

Details for the testing objectives have been included in the following attachments:

- Attachment 10: Procedure Dry Wing Performance;
- Attachment 11: Procedure Type IV Ice Pellet Allowance Time Validation with New Fluids;
- Attachment 12: Procedure Development of EG Specific Ice Pellet Allowance Time Table;
- Attachment 13: Procedure Type III Ice Pellet Allowance Time Expansion;
- Attachment 14: Procedure Snow Allowance Times Using Aerodynamic Data;
- Attachment 15: Procedure Heavy Snow;
- Attachment 16: Procedure Heavy Contamination;
- Attachment 17: Procedure Fluid and Contamination at LOUT;
- Attachment 18: Procedure Frost Simulation in the Wind Tunnel;
- Attachment 19: Procedure Feasibility of Ice Pellet Testing at Higher Speeds;
   and
- Attachment 20: Procedure 2nd Wave of Fluid during Rotation.
- Attachment 21: Procedure V-Stab Testing;

### 7. EQUIPMENT

Equipment to be employed is shown in Table 7.1. Note that crossed off items will not be required for the 2020-21 testing season but have been left in the list for continuity.

Table 7.1: Equipment List

EQUIPMENT	STATUS	EQUIPMENT	STATU
Consul Compart and Total Services		Comment Smile mont	
General Support and Testing Equipment		Camera Equipment	
20L clean containers (if expecting totes)		AA and C2032 Batteries x 12	
Backpack sprayer for Fluids x3		DSLR cameras x3 + lenses etc. (2 suitcases)	
Barrel Opener (if expecting barrels)		Flash x2 black bag + Flash x1 single box	
Black Shelving Unit for rate pans (or plastic)	$\overline{}$	Manfroto arms and mounts suitcase	
Blow Horns x 2		Manfroto camera tripod	
Blue Protective Face Masks x 300+		Osmo/GoPro Cameras x 2 + accessories	
Brixometer x 3	$\overline{}$		
Electrical tape x 2	$\overline{}$		
Envelopes and labels		Ice Pellets Fabrication Equipment	
Exacto Knives x 2		Adherence Probes Kit	
Extension cords (power bars x 6 + reels x 4)		Blenders x 12 in good condition	
Eye protection x 10		Folding tables (2 large, 1 small)	
Falling Ball Viscometer		Ice bags	
Fluid pouring pitchers x100 (confirm amount)		Ice bags storage freezer x 3	
Fluids (ORDER and SHIP to Ottawa)		Ice pellet box supports for railing x4	
Fridge for personnel x1		Ice Pellet control wires and boxes	
Funnels (1 big + 1 small)		Ice pellets dispersers x 12	
Gloves - black and yellow		Sieves (solid base, 1.4 mm, 4 mm) x 2 each	
Gloves - cotton (a lot)		Stands for ice pellets dispensing devices x 6	
Gloves - latex (a lot)		Ice pellets Styrofoam containers x40	
Grid Section + Location docs		Measuring cups (1L + 1cup/smaller)	
Hard water chemicals x 3 premixes		NCAR Scale x 1 (DND large one)	
Hand Sanitizer (x3 larger jugs/dispensers)		Refrigerated Truck	
Horse and tap for fluid barrel x all		Rubber Mats x 4	
Hot Plate x 3 and Large Pots for Type I		Wooden Spoons	
Inclinometer (yellow level) x 2			
Isopropyl x 12			
Large and small tape measure		Freezing Rain Equipment	
Large Sharpies for Grid Section		APS PC equipped with rate station software	
Long Ruler for marking wing x 2		NRC Freezing rain sprayer (NRC will provide)	
Marker for waste x 2		Rubber suction feet for wooden boards x8	
Paper towel (blue shop towel) x 48		White plastic rate pans (4 sets)	
Protective yellow rubber clothing (all)		Wooden boards for rate pans (x2)	
Personal Clothing for APS YUL team			
Red Thermoses for Type III Transport			
Sample bottles for viscosity (x6)		Office Equipment	
Sartorius Weigh Scale x 1		APS Laptops x 6 with mouse and chargers	
Scrapers x 5		APS tuques x 10	
Shop Vac		Calculators x 3	
Speed tape x 1 small		Clip boards x 8	
Squeegees (5 small + 3 large floor)		Data Forms	
Stop Watches x 4		Dry eraser markers	
Temperature probes: immersion x 3		Envelopes (9x12) x box	
Temperature probes: surface x 3	$\vdash$	Extra laptop for dispenser instructions PPT	
Test Plate x 1		File box x 2	
Thermometer for Reefer Truck	$\vdash$	Hard drive with all WT Photos	
Thickness Gauges (5 small, 5 big)	$\vdash$	Hard Drive x-2	
Vise grip + rubber opener for containers	$\vdash$	Pencils + sharpies/markers	
Walkie Talkies x 12	$\vdash$		
		Projector for laptop	
Water (2 x 18L) for hard water		Scissors	
Whatmans Paper and conversion charts	$\vdash$	Small 90° aluminum ruler for wing	
	$\vdash$	Test Procedures x 4, printer paper	
		YOW employee contracts	

Notes: Strikethrough items are not required for 2020-21.

Some items may be stored in Ottawa in the NRC IWT Shed.

#### 8. FLUIDS

Mid-viscosity samples of ethylene glycol (EG) and propylene glycol (PG) IV fluid will be used in the wind tunnel tests. Although the number of tests conducted will be determined based on the results obtained, the fluid quantities available are shown in Table 8.1 (no new fluids were ordered for this year's testing). Up to 2480L of 100/0 Type II/III/IV fluid are expected to be available. Fluid application will be performed by pouring the fluid (rather than spraying) to reduce any shearing to the fluid.

Table 8.1: Fluid Available for Wind Tunnel Tests

Fluid	Туре	EG PG	Dilution	Batch #	In Stock (L)	Ordered (L)
ChemR EG IV (old batch)	IV	EG	100/0	35317-1	40	
ChemR EG IV	IV	EG	100/0	TBD		120
ClearWing EG	IV	EG	100/0	TBD		400
Defrost ECO 4	IV	PG	100/0	4 (LOT #48)	130	
Defrost EG 4	IV	EG	100/0	1 (LOT #47)	230	
EG106 (old batch to toss)	IV	EG	100/0	D268IB7001	25	
EG106 (new batch)	IV	EG	100/0	TBD		300
Max Flight AVIA	IV	EG	100/0	41	280	
Max Flight SNEG	IV	PG	100/0	8	300	
Polar Guard® Xtend	IV	PG	100/0	TBD		300
Polar Guard Advance	IV	PG	100/0	PGA181205PA	80	
Polar Guard Advance	IV	PG	100/0	13403/WT.13.14.PGA	140	
Safewing EG IV NORTH	IV	EG	100/0	01819	195	
AeroClear MAX	III	EG	100/0	TAB17-1023	220	
Safewing MP II FLIGHT	II	PG	100/0	DEG 4145408	100	

3600 L ordered for 2009-10 testing (18 days)

3200 L ordered for 2010-11 testing (15 days)

1800 L ordered for 2011-12 testing (7 of 15 days will be fluid testing)

4200 L ordered for 2012-13 testing (15 days)

1300L ordered for 2013-14 testing (15 days), 1900L previously in stock

1700L available for 2015-16 Testing (10 days) 3364 L available for 2017-18 Testing (10 days)

3245 L available for 2018-19 Testing (10 days)

2000 L available for 2019-20 Testing (8 days of testing)

#### 9. PERSONNEL

Four APS staff members are required for the tests at the NRC wind tunnel. Five additional persons will be required from Ottawa for making and dispensing the ice pellets and snow. One additional person from Ottawa will be required to photograph the testing. Table 9.1 demonstrates the personnel required and their associated tasks.

Fluid and ice pellets applications will be performed by APS/YOW personnel at the NRC wind tunnel. NRC personnel will operate the NRC wind tunnel and operate the freezing rain/drizzle sprayer (if requested).

Table 9.1: Personnel List

	Tentative List				
Person	Responsibility				
John D'Avirro (JD)	Director				
Marco Ruggi (MR)	Lead Engineer and Project Coordinator				
Chloë Bernier (CB)	Data documentation (forms, logs, camera setup, etc.) / Ice Manufacturing Manager				
Benjamin Bernier (BB)	Data Collection / Fluid Manager (inventory and application) / YOW Pers. Manager				
	YOW Personnel				
Ben Guthrie (BG)	Photography / Camera Documentation				
Steve Baker (STB)	Fluids / Ice Manufacturing / Dispensing / General Support				
YOW 1	Fluids / Ice Manufacturing / Dispensing				
YOW 2	Fluids / Ice Manufacturing / Dispensing				
YOW 3	Fluids / Ice Manufacturing / Dispensing				
YOW 4	Ice Manufacturing				

As a result of COVID-19 mitigation measures, attendance will be limited to essential workers only. Consequently, visitors and the director will likely not be allowed on site and will be required to participate via teleworking measures.

#### NRC Aerospace Research Centre Contacts

• Catherine Clark: (613) 990-6796; and

• Luc Levasseur: (613) 229-2180

### 10. SAFETY

- A safety briefing will be done on the first day of testing;
- Personnel should be familiar with NRC emergency procedures i.e., DO NOT CALL 9-1-1, instead call the NRC Emergency Center as they will contact and direct the necessary services;
- All personnel must be familiar with the Material Safety Data Sheets (MSDS) for fluids;

- Prior to operating the wind tunnel, loose objects should be removed from the vicinity;
- When wind tunnel is operating, ensure that ear plugs are worn if necessary and personnel keep safe distances;
- · When working on ladders, ensure equipment is stable;
- CSA approved footwear and appropriate clothing for frigid temperatures are to be worn by all personnel;
- Caution should be taken when walking in the test section due to slippery floors, and dripping fluid from the wing section;
- If fluid comes into contact with skin, rinse hands under running water; and
- If fluid comes into contact with eyes, flush with the portable eye wash station.

Separate guidelines related to COVID-19 mitigation strategies will be communicated to staff prior to the start of any activities.

Attachment 1: Task List for Setup and Actual Tests

Co-ordinate with NRC wind tunnel personnel and check status of tunnel MR	No.	Task	Person	Status
1 Co-ordinate with NRC wind tunnel personnel and check status of tunnel 2 Ensure fluid is received by NRC and is stored outdoors 3 Arrange for hotel accommodations for APS personnel 3 Arrange for hotel accommodations for APS personnel 4 Arrange for ice and freezer delivery 5 Arrange for ice and freezer delivery 5 Organize personnel travel to Ottawa: 6 Order valide tables 9 Organize personnel travel to Ottawa: 9 Complete contract for YOW personnel 10 Co-ordinate with APS photographer 11 Co-ordinate with APS photographer 11 Ensure availability of freezing rain sprayer equipment; 11 Ensure availability of freezing rain sprayer equipment; 12 Prepare and Arrange Office Materials for YOW 13 Prepare Data forms and procedure 14 Prepare historical photo tard drives and new ones 15 Prepare instrictal photo tard drives and new ones 16 Prepare Test Log and Merge Historical Logs for Reference 17 Update las necessary! fluid viscosity log, and have available 18 Update las necessary! fluid viscosity log, and have available 19 Ensure and Arrange State Equipment from Yow and CasSM 19 Prepare Test Log and Merge Historical Logs for Reference 10 Update las necessary! fluid viscosity log, and have available 19 Ensure and Arrange State Equipment for Yow and CasSM 19 Prepare mode and Arrange State Equipment for Yow and CasSM 19 Prepare and Arrange State Equipment for Yow and CasSM 20 Purchase, and label fluid pouring pitchers 21 Review IPZRSM dispersal techniques and location 22 Update IPZRS Order Form (if necessary) 23 Check weather prior to finalizing test dates and Day vs. Night Shift, Start Time 24 Arrange for palets to lift up 1000L totes (if applicable) 25 Purchase new 20 Locationers (as necessary) 26 Complete purchase list and shopping 27 Conduct pre-trip to containers (as necessary) 38 MR 39 General safety briefing and update on testing 39 General safety briefing and update on testing 30 General safety briefing and update on testing 31 Unioad Truck and organize equipment in lower, middle, or office area 39 APS 30 General safet		Planning and Preparation		
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30 General safety briefing and update on testing 31 Unload Truck and organize equipment in lower, middle, or office area APS 32 Verify and Organize Fluid Received (labels and fluid receipt forms) SM 33 Transfer Fluids from 1000 L Totes to 20 L containers (if applicable) SM Confirm ice and freezer delivery SM Setup general office and testing equipment, confirm printer and projector avail CB Setup rate station (if necessary) CB Setup ple/SN manufacturing material in reefer truck STB Test and prepare IP dispensing equipment STB Test and prepare IP dispensing equipment STB Train IP making personnel (ongoing) STB/YOW Co-ordinate fabrication of ice pellets/snow CB/STB Art Start IP manufacturing STB Setup Still and Video Cameras BG/YOW Verify photo and video angles, resolution, etc., and document new locations Testing Day 1 Safety Briefing & Training (APS/YOW) BB/CB/MR Frain IP making personnel (ongoing) and continue IP manufacturing STB/YOW Safety Briefing & Training (APS/YOW) Art Train IP making personnel (ongoing) and continue IP manufacturing STB/YOW ART Train IP making personnel (ongoing) and continue IP manufacturing STB/YOW ART Train IP making personnel (ongoing) and continue IP manufacturing STB/YOW ART Train IP making personnel (ongoing) and continue IP manufacturing STB/YOW ART Train IP making personnel (ongoing) and continue IP manufacturing STB/YOW ART Train IP making personnel fongoing) and continue IP manufacturing STB/YOW ART Train IP making personnel fongoing) and continue IP manufacturing STB/YOW ART Train IP making personnel fongoing) and continue IP manufacturing STB/YOW ART Train IP making personnel fongoing) and continue IP manufacturing STB/YOW ART Train IP making personnel fongoing) and continue IP manufacturing STB/YOW ART Train IP making personnel fongoing) and continue IP manufacturing STB/YOW ART Train IP making personnel fongoing) and continue IP manufacturing STB/YOW ART Train IP making personnel fongoing) and continue IP manufacturing STB/YOW ART Train IP making personnel fongoing and con	29		APS	
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32 Verify and Organize Fluid Received (labels and fluid receipt forms)  33 Transfer Fluids from 1000 L Totes to 20 L containers (if applicable)  34 Confirm ice and freezer delivery  35 Setup general office and testing equipment, confirm printer and projector avail  36 Setup rate station (if necessary)  37 Setup IP/SN manufacturing material in reefer truck  38 Test and prepare IP dispensing equipment  39 Train IP making personnel (ongoing)  40 Co-ordinate fabrication of ice pellets/snow  41 Start IP manufacturing  51 Setup Still and Video Cameras  42 Mark wing (only if requested);  43 Setup Still and Video Cameras  44 Verify photo and video angles, resolution, etc., and document new locations  45 Safety Briefing & Training (APS)/YOW)  46 IP/SN/ZR Calibration (if necessary)  47 Train IP making personnel (ongoing)and continue IP manufacturing  48 Dry Run of tests with APS and NRC (if necessary)  49 Start Testing (Dry wing tests may be possible while setup occurs)  49 Start Testing (Dry wing tests may be possible while setup occurs)  40 Check with NRC the status of the testing site, tunnel, weather etc  40 MR  51 Deicide personnel requirements for following day for 24hr notice  40 MR  51 Deicide personnel requirements for following day for 24hr notice  40 MR  51 Prepare equipment and fluid to be used for test  52 Prepare equipment and fluid to be used for test  53 Manufacture ice pellets  54 Prepare photography equipment  55 Prepare data forms for test  56 Conduct tests based on test plan  57 Modify test plan based on results obtained  58 Update fluid Inventory (5 container left warning)  59 Update fluid Inventory (5 container left warning)  50 Update fluid Inventory (5 container left warning)  50 Update fluid Inventory (5 container left warning)  50 Update fluid Inventory (5 container left warning)				
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Setup rate station (if necessary)   CB				
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STB				
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40 Co-ordinate fabrication of ice pellets/snow  41 Start IP manufacturing  42 Mark wing (only if requested);  43 Setup Still and Video Cameras  44 Verify photo and video angles, resolution, etc., and document new locations  44 Verify photo and video angles, resolution, etc., and document new locations  45 Safety Briefing & Training (APS/YOW)  46 IP/SN/ZR Calibration (if necessary)  47 Train IP making personnel (ongoing)and continue IP manufacturing  48 Dry Run of tests with APS and NRC (if necessary)  49 Start Testing (Dry wing tests may be possible while setup occurs)  49 Start Testing (Dry wing tests may be possible while setup occurs)  50 Check with NRC the status of the testing site, tunnel, weather etc  51 Deicide personnel requirements for following day for 24hr notice  52 Prepare equipment and fluid to be used for test  53 Manufacture ice pellets  54 Prepare photography equipment  55 Prepare data forms for test  CB  66 Conduct tests based on test plan  57 Modify test plan based on results obtained  58 Update ice pellet, snow, raw ice, and fluid Inventory (end of day)  CB/YOW  59 Update fluid Inventory (5 container left warning)  BB/STB				
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52         Prepare equipment and fluid to be used for test         BB           53         Manufacture ice pellets         STB/YOW           54         Prepare photography equipment         BG           55         Prepare data forms for test         CB           56         Conduct tests based on test plan         APS           57         Modify test plan based on results obtained         TC/FAA/JD/MR           58         Update ice pellet, snow, raw ice, and fluid Inventory (end of day)         CB/YOW           59         Update fluid Inventory (5 container left warning)         BB/STB				
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54     Prepare photography equipment     BG       55     Prepare data forms for test     CB       56     Conduct tests based on test plan     APS       57     Modify test plan based on results obtained     TC/FAA/JD/MR       58     Update ice pellet, snow, raw ice, and fluid Inventory (end of day)     CB/YOW       59     Update fluid Inventory (5 container left warning)     BB/STB				
55         Prepare data forms for test         CB           56         Conduct tests based on test plan         APS           57         Modify test plan based on results obtained         TC/FAA/JD/MR           58         Update ice pellet, snow, raw ice, and fluid Inventory (end of day)         CB/YOW           59         Update fluid Inventory (5 container left warning)         BB/STB				
56     Conduct tests based on test plan     APS       57     Modify test plan based on results obtained     TC/FAA/JD/MR       58     Update ice pellet, snow, raw ice, and fluid Inventory (end of day)     CB/YOW       59     Update fluid Inventory (5 container left warning)     BB/STB				
57     Modify test plan based on results obtained     TC/FAA/JD/MR       58     Update ice pellet, snow, raw ice, and fluid Inventory (end of day)     CB/YOW       59     Update fluid Inventory (5 container left warning)     BB/STB				
58 Update ice pellet, snow, raw ice, and fluid Inventory (end of day)  CB/YOW  59 Update fluid Inventory (5 container left warning)  BB/STB				
59 Update fluid Inventory (5 container left warning) BB/STB				
OU   Opdate rest Log and rest Man (ongoing and end of day)   CB/MR	60	Update Test Log and Test Plan (ongoing and end of day)	CB/MR	

#### **Attachment 2: General Form**

	GENERAL FO	DRM (EVERY TEST)	
DATE:	FLUID APPLIED:	RI	UN # (Plan #):
AIR TEMPERATURE (°C) BEFORE TEST:		AIR TEMPERATURE (°C) AFTER TE	EST:
TUNNEL TEMPERATURE (°C) BEFORE T	EST:	TUNNEL TEMPERATURE (°C) AFT	ER TEST:
WIND TUNNEL START TIME:		PROJECTED SPEED (S/KTS):	
ROTATION ANGLE:		EXTRARUN INFO:	
FLAP SETTING (20°, 0°):		Check if additional notes provided	on a separate sheet
	FLUID AI	PPLICATION	
Actual start time:		Actual End Time:	
Fluid Brix		Amount of Fluid (L):	
Fluid Temperature (°C):		Fluid Application Method:	POUR
	ICE PELLETS APPL	ICATION (if applicable)	
Actual start time:		Actual End Time:	
Rate of Ice Pellets Applied (g/dm²/h):		Ice Pellets Size (mm):	1.4 - 4.0 mm
Exposure Time:			
Total IP Required per Dispenser:		APPLICATION (if applicable)	
Actual start time:	FREEZING KANWONIZZEE	Actual End Time:	
Rate of Precipitation Applied (g/dm²/h):		Droplet Size (mm):	
Exposure Time:		Needle:	
		Flow:	
		Pressure .	
	SNOW APPLICA	TION (if applicable)	
Actual start time:		Actual End Time:	
Rate of Snow Applied (g/dm²/h):		Snow Size (mm):	<1.4 mm
Exposure Time:		Method:	Dispenser
Total SN Required per Dispenser:			
COMMENTS			
		HANDWRITTEN BY:	

#### WIND TUNNEL TESTS TO EXAMINE FLUID REMOVED FROM AIRCRAFT DURING TAKEOFF WITH MIXED ICE PELLET PRECIPITATION CONDITIONS Attachment 3: Wing Temperature, Fluid Thickness and Fluid Brix Form FLUID THICKNESS, TEMPERATURE AND BRIX FORM Date: WING TEMPERATURE (Taken From NRC Logger) FLUID BRIX FLUID THICKNESS (mil) CYCLE TRACKING After After Wing After fluid After Precip Wing After fluid After Precip Wina After Fluid After Precin Fluid Takeoff Takeoff Takeoff Position 1 2 3 4 <sup>B</sup>/<sub>2</sub> time Position Application Application Application Application Position Application Application Run pplicati Run Run \_\_\_\_\_\_ 5 mins T2 2 | | | | 10 mins Т5 8 2 TU Flap 3 □ □ □ □ 30 mins Time: 4 \_\_ \_\_ \_\_ \_\_ 35 mins □ □ □ □ 40 mins 5 □ □ □ □ 45 mins □ □ □ □ 50 mins □ □ □ □ 55 mins Wing and Plate Condition Wing and Plate Condition Before the Takeoff Run After the Takeoff Run \_\_ \_ \_ \_ \_ 60 mins Time: □ □ □ □ 65 mins TRAILING EDGE TRAILING EDGE □ □ □ □ 70 mins Flap □ □ □ □ 75 mins Flap □ □ □ □ 80 mins □ □ □ □ 85 mins Time: □ □ □ □ 90 mins □ □ □ □ 105 mins □ □ □ □ 110 mins □ □ □ □ 115 mins 3 3 □ □ □ □ 120 mins LEADING EDGE LEADING EDGE Comments: Comments: Wing Position 1: Approximately 10 cm up from the leading edge stagnation point Wing Position 2, 3, 4, 5: At equal distances (approximately 15 cm) along the wing chord Wing Position 6: Approximately 30 cm from trailing edge; Wing Position 7: Approximately 15 cm from trailing edge; Wing Position 8: Approximately 2.5 cm from trailing edge: and Wing Position 9: Midway up the flap Note: In an attempt to optimize timing of tests, shaded box measurements Underside: Approximately 40 cm up from the leading edge stagnation point. **General Comments:** can be ommitted with approval of the project coordinato OBSERVER: APS/Library/Projects/300293 (TC Deicing 2020-21)/Procedures/Wind Tunnel/Final Version 1.0/Wind Tunnel 2020-21 Final Version 1.0.docx 31

#### WIND TUNNEL TESTS TO EXAMINE FLUID REMOVED FROM AIRCRAFT DURING TAKEOFF WITH MIXED ICE PELLET PRECIPITATION CONDITIONS Attachment 4: Example Ice Pellet Dispensing Form WING TRAILING EDGE - 8 ft = 24.4 dm -18.5 17.6 18.5 18.5 17 2 16.3 19.1 25.6 29.2 29.6 29.3 29.6 29.3 29.6 29.3 29.5 28.6 19.2 24.0 29.0 29.6 29.1 29.6 29.1 29.6 29.1 29.4 28.4 23.5 18.5 6 ft = 18.3 dm 18.5 24.1 28.8 29.5 28.8 29.5 28.8 29.4 27.9 18.8 29.3 19.3 24.4 29.3 29.4 29.0 29.4 29.0 28.7 27.4 20.3 27.7 28.3 29.0 29.4 29.0 25.4 18.6 24.2 25.8 26.9 26.9 27.5 26.9 27.5 26.9 27.5 26.9 27.3 26.4 24.1 20.3 13.3 16.3 17.2 17.2 17.6 18.5 17.6 18.5 17.6 18.5 17.6 18.5 17.4 14.9 WING LEADING EDGE Precipitation Type IP Date Run# Field to be manipulated . Enter "Date" and "Run #". Target Rate 25 g/dm<sup>2</sup>/h 2. Manipulate desired "Target Rate" for test event. Duration 5 Iminutes . Manipulate desired "Duration" for test event. 1. Prepare "Total Amount of IP Needed for Entire Test" in grams. Footprint Rate 25 5. Prepare 4 boxes for "Total Amount of IP in Each Dispenser" in grams. (Each Dispenser must be emptied at 5-minute intervals.) Stdev of Rate (+/-) 6. Dictate amount of IP needed "In each Position" in grams. (Each Position must be emptied at approximately 1-minute intervals.) . Once a Position is emptied of its contents (1-minute intervals), move the Dispenser 1-foot to the left. IP needed per 5min 81 8. Once a Dispenser has complested its cycle at Position #4, start next cycle at Position #4 and move 1-Foot to the right at (1-minute intervals). In each position (e.g: Position #1 -> Pos #2 -> Pos #3 -> Pos #4 -> Pos #4 -> Pos #3 -> Pos #2 -> Pos #1 -> Pos #1...) In each Dispenser 323 NOTE: IP needed for entire test Total amount of IP in - Leading Edge (LE): Centre Pole of the Dispenser Stands must be 1-foot (12 inches) from the Leading Edge (LE) Each Dispenser 323 -Trailing Edge (TE): Centre Pole of the Dispenser Stands must be 10-inches from the Trailing Edge (TE) Flap. 1291 Needed for Entire Test - Dispenser Spinner must be 3-feet above the average height of the wing. APS/Library/Projects/300293 (TC Deicing 2020-21)/Procedures/Wind Tunnel/Final Version 1.0/Wind Tunnel 2020-21 Final Version 1.0.docx 32

#### WIND TUNNEL TESTS TO EXAMINE FLUID REMOVED FROM AIRCRAFT DURING TAKEOFF WITH MIXED ICE PELLET PRECIPITATION CONDITIONS Attachment 5: Example Snow Dispensing Form WING TRAILING EDGE 8 ft = 24.4 dm 1 <del>◀</del> 1ft — 27.4 27.2 41.4 28.6 17.4 25.7 17.0 25.7 28.7 17.2 17.6 25.7 17.2 28.7 17.6 25.7 28.7 17.2 17.6 25.3 28.7 25.6 15.2 16.4 17.6 17.0 17.2 15.9 14.2 9.4 11.2 11.0 10.9 9.8 7.9 10.6 11.2 11.1 11.4 11.2 11.4 11.2 11.4 11.3 6 ft = 18.3 dm 11.0 11.3 11.2 11.4 11.2 11.4 11.2 14.2 15.9 17.2 17.0 17.6 17.2 17.6 17.2 17.6 17.2 17.6 17.0 17.4 16.4 15.2 8.8 24.3 24.7 28.4 25.6 28.7 25.7 28.7 25.7 78.7 25.7 28.7 25.7 28.6 25.3 26.3 14.4 36.7 35.2 35.5 41.1 41.5 36.8 41.5 36.8 41.5 36.8 41.5 36.8 41.4 36.4 39.4 24.6 36.7 35.1 36.7 35.1 36.7 35.1 27.A 25.5 →3 ← 10 − 25.5 27.A 27.A WING LEADING EDGE Precipitation Type Snow Date Run# Field to be manip 1. Enter "Date" and "Run#". Target Rate 25 2. Manipulate desired "Target Rate" for test event Duration 3 Manipulate desired "Duration" for test event I. Prepare "Total Amount of Snow Needed for Entire Test" in grams Footprint Rate 25 g/dm²/h Prepare 4 boxes for "Total Amount of Snow in Each Dispensor" in grams. (Each Dispen 10 Stdev of Rate Dictate amount of Snow needed "In each Position" in grams, (Each Position must be emptied at appro 7. Once a Position is emptied of its contents (1-minute intervals), move the Dispenser 1-foot to the left. 8. Once a Dispenser has complested its cycle at Position #4, start next cycle at Position #4 and move 1-Foot to the right at (1-minute intervals). 84 In each position (e.g. Position #1 -> Pos #2 -> Pos #3 -> Pos #4 -> Pos #4 -> Pos #3 -> Pos #2 -> Pos #1 -> Pos #1...) In each Dispenser 336 NOTE: Snow needed for entire test In each Dispenser 336 - Leading Edge (LE): Centre Pole of the Dispenser Stands must be 1-foot (12 inches) from the Leading Edge (LE) Total Amount Snow -Trailing Edge (TE): Centre Pole of the Dispenser Stands must be 10-inches from the Trailing Edge (TE) Flap. The use of Dispensor Stand Extention is needed. 1344 Needed for Entire Test Dispenser Spinner must be 3-feet above the average height of the wing APS/Library/Projects/300293 (TC Deicing 2020-21)/Procedures/Wind Tunnel/Final Version 1.0/Wind Tunnel 2020-21 Final Version 1.0.docx 33

## Attachment 6: Example Snow Dispensing Form (Manual Method)

Precipitation Type Sifted Snow Date	Run#				
* Field to be manipulated					
Target Rate 25 g/dm²/h	1. Enter "Run #".				
Duration 5 minutes	2. Manipulate desired "Target Rate" for test event.				
	3. Manipulate desired "Duration" for test event.				
Footprint Rate 25 g/dm²/h	4. Prepare "Total Amount of Snow Needed for Entire Test" in grams.				
Stdev of Rate 10 g/dm²/h	5. Prepare 4 boxes for "Total Amount of Snow in Each Dispenser" in grams. (Each Dispenser must be emptied at 5-minute intervals.)				
,	6. Dictate amount of Snow needed "In each Position" in grams. (Each Position must be emptied at approximately 1-minute intervals.)				
Snow needed per 5 minutes	7. Once a Position is emptied of its contents (1-minute intervals), move the Dispenser 1-foot to the left.				
In each position 66	8. Once a Dispensor has completed its cycle at Position #4, start next cycle at Position #4 and move 1-Foot to the right at (1-minute intervals).				
Teach Dispenser   265   (e.g. Position #1 -> Pos #2 -> Pos #3 -> Pos #4 -> Pos #3 -> Pos #1 ->					
Snow needed for entire test					
In each Dispenser					
Total Amount Snow					
Needed for Entire Test 1062					
- Since	dispensing is done using a sieve, the percentage of snow loss is reduced. This efficiency is estimated at 90%, as per visual analysis in 2009-10.				

## **Attachment 7: Visual Evaluation Rating Form**

<b>V</b> Date:		ALUATI	ON RATI	NG OF C	ONDITION OF		
	Ratings: 1 - Contamination not very visible, fluid still clean. 2 - Contamination is visible, but lots of fluid still present 3 - Contamination visible, spots of bridging contamination 4 - Contamination visible, lots of dry bridging present 5 - Contamination visible, adherence of contamination						
	Note: Ratii	ngs can inc	lude decim	als i.e. 1.4	or 3.5		
		Е	Before Ta	ke-off R	un		
	Ar	ea	1	Severity g (1-5)			
	Leading	Edge			>3 = Review, >	3.5=Bad	
	Trailing E	Edge			>3 = Review, >	3.5=Bad	
	Flap				>4 = Review, >	4.5=Bad	
			At Ro	otation			
A Leading	rea	l	Severity g (1-5)	\1- Pavie	ew >1.5 = Bad	Expected Lift Loss (%) >5.4 = Review >9.2 = Bad	
Trailing	_			- T- NEVIC	.W >1.5 - baa	0.2 200	
Flap	Luge			-			
Гир							
			After Ta	ke-off Ru	ın		
	Area Visual Severity Rating (1-5)						
	Leading	Edge		<u> </u>			
	Trailing E	Edge					
	Flap						
					ı		
Additional	Observatio	ns:					

APS/Library/Projects/300293 (TC Deicing 2020-21)/Procedures/Wind Tunnel/Final Version 1.0/Wind Tunnel 2020-21 Final Version 1.0, December 20

OBSERVER:

#### WIND TUNNEL TESTS TO EXAMINE FLUID REMOVED FROM AIRCRAFT DURING TAKEOFF WITH MIXED ICE PELLET PRECIPITATION CONDITIONS Attachment 8: Fluid Receipt Form (Electronic Form) FORM 1 **GENERAL FORM FOR RECEIVING FLUID** Receiving Location: APS Site Other: Date of Receipt: Fluid Characteristics: Colour: Date of Production: Manufacturer: Batch #: Fluid Name: Project Task: Fluid Quantities / Fluid Brix / Falling Ball Info: Fluid Dilution: Fluid Dilution: Fluid Dilution: Fluid Code: Fluid Code: Fluid Code: \_\_\_\_x \_\_\_L = \_\_\_L \_ x \_\_\_\_ L = \_\_\_\_ L Fluid Quantity: Fluid Quantity: Fluid Quantity: Fluid Brix: Fluid Brix: Fluid Brix: Falling Ball Time: \_\_\_:\_\_ (mm:ss:cs) Falling Ball Time: \_\_:\_\_:\_\_ (mm:ss:cs) Falling Ball Time: \_\_:\_:\_ (mm:ss:cs) Falling Ball Temp: Falling Ball Temp: \_\_\_\_°C Falling Ball Temp: Sample from Container #: \_\_\_\_\_ of \_\_\_\_ Sample from Container #: \_\_\_\_\_ of \_\_\_\_ Sample from Container #: \_\_\_ Sample Collection: Sample Distribution: Viscosity: 1 L 100 / 75 / 50 to third party or in-house for testing HOT Fluids: Extract 3 L 100 / 75 / 50 and 2 L Type I WSET: 1 L 100 / 75 / 50 / Type I to AMIL for WSET (HOT samples only) Other Fluids: Extract 2 L 100 / 75 / 50 / Type I Office: 1 L 100 / 75 / 50 / Type I to be retained in office Photo Documentation: (take photos of all that apply) Palette (as received) 100/0 MFR Fluid Label 75/25 MFR Fluid Label 50/50 MFR Fluid Label Type I MFR Fluid Label Additional Info/Notes: (additional information included on fluid containers, paperwork received, etc.) Received by: Verified by: APS/Library/Projects/300293 (TC Deicing 2020-21)/Procedures/Wind Tunnel/Final Version 1.0/Wind Tunnel 2020-21 Final Version 1.0.docx 36

## **Attachment 9: Log of Fluid Sample Bottles**

Date of Extraction	Fluid and Dilution	Batch #	Sample Source (i.e. drum)	Falling Ball Fluid Temp (°C)	Falling Ball Time (sec)	Comments

#### Attachment 10: Procedure - Dry Wing Performance

#### Background

A significant amount of work has been done in conjunction with NASA and NRC in order to calibrate and characterize the wind tunnel and airfoil model during the last two winter seasons. This work has further increased the confidence in the data produced, however ongoing verification is necessary in order to identify potential changes in the system performance.

#### **Objective**

Verify that clean model aerodynamic data agree with the data acquired in previous years with the same model. Given the various issues with repeatability and angle of attack offsets in the past, this is an important step prior to fluids testing.

### Methodology

- Ensure the wing is clean and dry;
- · Conduct a dry wing test using the regular takeoff profile;
- · Conduct a dry wing test using a takeoff profile with rotation to stall;
- · Compare lift performance to historical data; and
- · Address potential discrepancies accordingly.

## Test Plan

This testing should be conducted at the start of each testing day.

# Attachment 11: Procedure – Type IV Ice Pellet Allowance Time Validation with New Fluids

#### **Background**

The Type IV ice pellet allowance times are conservative, generic guidance developed based on data collected using commercially available Type IV fluids. As new fluids are developed and become commercially available, it is important to evaluate these fluids against the current allowance times to ensure the validity of the generic guidance. Systematic "spot-checking" is used in order to identify any potential issues. In addition, testing is recommended with all fluids available to obtain data close to the fluid LOUT to determine the aerodynamic effects of ice pellet contamination at these colder temperatures.

#### **Objective**

To evaluate newly commercialized Type IV fluids against the existing allowance times, and to collect data close to the fluid LOUT.

#### Methodology

- Conduct testing with any new commercially available Type IV fluids in each
  of the cells of the ice pellet allowance times table;
- · Record lift data, visual observations, and manually collected data;
- Adjust testing plan accordingly based on aerodynamic data collected; and
- Weather permitting, conduct testing close to the fluid LOUT (-25 to -30°C) with appropriate conditions to address data gaps.

## Test Plan

Four days of testing are planned.

# Attachment 12: Procedure – Development of EG Specific Ice Pellet Allowance Time Table

#### Background

Type IV ice pellet allowance times are also intended to be conservative, and therefore generic guidance is developed based on data collected using commercially available Type IV fluids. Historically both Type IV PG and EG fluids have been grouped together, however data has indicated that EG may have an operational advantage of longer ice pellet allowance times in specific conditions. The industry requested that EG specific fluid ice pellet allowance time tables be generated to be able to benefit from any potential linger allowance times specific to Type EG fluids.

### **Objective**

To conduct testing to investigate the feasibility of developing an EG specific ice pellet allowance time table.

#### Methodology

- Determine what EG data exists and any potential data gaps which need to be filled;
- Conduct testing with commercially available EG Type IV fluids in each of the cells of the ice pellet allowance times table, as required;
- · Record lift data, visual observations, and manually collected data; and
- Adjust testing plan accordingly based on aerodynamic data collected.

#### Test Plan

10 days of testing are planned.

#### Previous EG Expansion Data for Planning and Reference Purposes

The detailed data for all EG tests conducted since 2009 with the RJ wing has been reviewed. Table B provides a summary of all data points including those tested to the allowance time, as well as those tested to exposure times longer than the current allowance time. Table C includes only the validation tests, hence tests that were run to the current allowance time. Table D includes only the tests that were run longer than the current allowance times, or in conditions where there are no allowance times.

For yellow and red (review or bad) tests, comments were included describing the reason for the rating.

For Table B, Table C, and Table D, the individual test information has been included in the format provided below.

#### AABB(CC)DD[EE]F

- o AA is the fluid name designation as listed Table A.
- BB is the static tunnel air temperature recorded just before the start of the simulated takeoff test, measured in degrees Celsius and rounded to the closest degree.
- CC is the percent Lift Loss calculated based on the comparison of the 8° lift coefficient during the test run versus the dry wing average lift coefficient.
- o DD is the exposure time of the test in minutes.
- o EE is the test number for reference the data in the test logs.
- F is the status of the testing, either "G" for Good, "R" for Review, and "B" for Bad, as per the guidelines for evaluating the tests. The highlighting is in a corresponding green, yellow, and red colour.
- The test information is included in the cell for which the temperature band best corresponds to the temperature recorded during the test.

Table A: Fluid Name Abbreviated Designation for EG Expansion Analysis

Fluid Name	Abbreviation
Chemco ChemR EG IV	CC
Clariant AVIA	CA
Clariant North	CN
EG106	DE
LNT E450	LE
Defrost EG IV	FR

Table B: All EG Fluid Allowance Time Data Collected Since 2009

	Outside Air Temperature				
Precipitation Type	-5°C and above	Below -5 to -10°C	Below -10 to -16°C	Below -16	
Light Ice Pellets	50 minutes DE-4(0.9)50[22]G CN-5(0.8)70[19]G	30 minutes CC-7(1.3)50[40]G CC-9(1.8)50[31]G	30 minutes <sup>3</sup> DE-11{1.6}30[51]G DE-13(1.1)30[67]G CC-13(2.6)30[16]G CN-14(2.5)30[4]G LE-15(5.8)30[10]R CN-16(2.8)50[7]G	30 minutes³ DE-17(2.3)30[80]G CA-21(5.7)30[15]R FR-22(6.7)30[17]R DE-23(3.2)30[27]G	
Light Ice Pellets Mixed with Snow	40 minutes DE-3(1, 2)40 23 G CC-5(3,7)50 33 R CN-5(1,5)50 20 G	15 minutes LE-7(5.4)15(21)G CC-8(2.5)15(12)G	15 minutes <sup>3</sup> CC-12(3.4)15[17]G FR-13(5.2)15[42]G DE-13(2.4)15[45]G CC-14(3.2)30[12]G DE-14(1.9)30[14]G DE-14(2.7)25[78]G CA-14(4.3)15[41]R DE-15(3.2)10[79]G CN-15(2.8)15[5]G FR-15(3.4)30[16]G	0 minutes DE-17(2.0)15[310]G DE-18(4.1)15[311]R	
Light Ice Pellets Mixed with Freezing Drizzle	25 minutes	10 minutes CC-6(5.4)30[32]R			
Light Ice Pellets Mixed with Freezing Rain	25 minutes LE-1(3.1)25[68]G DE-2(4.1)25[26]B DE-3(1.3)25[26A]G CN-5(4.7)40[22]B	10 minutes DE-7(1.2)10[98]G LE-8(4.9)10[20]G CC-8(3.2)10[8]G DE-10(7.2)40[126]B FR-10(4.4)10[43]G CA-10(2.9)10[46]G	0 minutes CC-12(5.8)30[43]B	Caution: No allowance times currently exist	
Light Ice Pellets Mixed with Rain	25 minutes <sup>4</sup> LE0(4.3)25[76]G FR1(1.4)25[36]G				
Moderate Ice Pellets (or Small Hail) <sup>5</sup>	25 minutes <sup>6</sup> LE-2(3.3)25(69)G DE-4(0.8)25(21)G DE-4(1.8)25(124)G DE-4(1.7)25(125)G CA-4(1.9)25(31)G FR-4(2.5)25(32)G CN-5(1.3)35(21)R	10 minutes  DE-7(1.6)10]364]8  CC-10(1.9)10[13]G  CC-10(2.3)25[42]G	10 minutes <sup>3</sup> CN-13(2.4)10(3)G CC-14(2.1)25[11]R DE-15(1.1)25[13]R LE-15(6.4)10[13]R CC-15(2.7)10[18]G CN-16(2.2)25[6]R FR-16(2.8)25[15]G	10 minutes <sup>7</sup> LE-17(6.0)10[11]R DE-18(1.8)10[71]G DE-21(3.1)10[26]G CA-21(5.5)10[16]R FR-21(6.6)10[18]R	
Moderate Ice Pellets (or Small Hail) <sup>5</sup> Mixed with Freezing Drizzle	10 minutes CN-5(0.8)20[23]G	7 minutes CC-8(2.4)7[9]G		ution: owance	
Moderate Ice Pellets (or Small Hail) <sup>5</sup> Mixed with Rain	10 minutes <sup>8</sup> CC-3(7.2)10[39]B		times currently exist		

Table C: EG Validation Tests Meeting Current Allowance Times Since 2009

	Outside Air Temperature				
Precipitation Type	-5°C and above	Below -5 to -10°C	Below -10 to -16°C	Below -16	
Light Ice Pellets	50 minutes DE-4(0.9)50[22]G	30 minutes	30 minutes <sup>3</sup> DE-11(1.6)30[51]G DE-13(1.1)30[67]G CC-13(2.6)30[16]G CN-14(2.5)30[4]G LE-15(5.8)30[10]R	30 minutes <sup>3</sup> DE-17(2.3)30[80]G CA-21(5.7)30[15]R FR-22(6.7)30[17]R DE-23(3.2)30[27]G	
Light Ice Pellets Mixed with Snow	40 minutes DE-3{1.2}40[23]G	15 minutes LE-7(5.4)15(21)G CC-8(2.5)15(12)G	15 minutes <sup>3</sup> CC-12(3.4)15[17]G FR-13(5.2)15[42]G DE-13(2.4)15[45]G CA-14(4.3)15[41]R CN-15(2.8)15[5]G	0 minutes	
Light Ice Pellets Mixed with Freezing Drizzle	25 minutes	10 minutes			
Light Ice Pellets Mixed with Freezing Rain	25 minutes LE-1(3.1)25[68]G DE-2(4.1)25[26]B DE-3(1.3)25[26A]G	10 minutes DE-7(1.2)10[98]G LE-8(4.9)10[20]G CC-8(3.2)10[8]G FR-10(4.4)10[43]G CA-10(2.9)10[46]G	0 minutes	Caution: No allowance times currently exist	
Light Ice Pellets Mixed with Rain	25 minutes <sup>4</sup> LE0(4.3)25[76]G FR1(1.4)25[36]G				
Moderate Ice Pellets (or Small Hail) <sup>5</sup>	25 minutes <sup>6</sup> LE-2(3.3)25[69]G DE-4(0.8)25[21]G DE-4(1.8)25[124]G DE-4(1.7)25[125]G CA-4(1.9)25[31]G FR-4(2.5)25[32]G	10 minutes DE-7(1.6)10(364)B CC-10(1.9)10[13]G	10 minutes <sup>3</sup> CN-13(2,4)10(3)G LE-15(6,4)10(13)R CC-15(2,7)10(18)G	10 minutes <sup>7</sup> LE-17(6.0)10[11]R DE-18(1.3)10[71]G DE-21(3.1)10[26]G CA-21(5.5)10[16]R FR-21(6.6)10[18]R	
Moderate Ice Pellets (or Small Hail) <sup>5</sup> Mixed with Freezing Drizzle	10 minutes	7 minutes CC-8(2.4)7[9]G		ution:	
Moderate Ice Pellets (or Small Hail) <sup>5</sup> Mixed with Rain	10 minutes <sup>8</sup> CC-3(7.2)10[39]B		No allowance times currently exist		

Table D: EG Expansion Tests Exceeding Current Allowance Times Since 2009

	Outside Air Temperature				
Precipitation Type	-5°C and above	Below -5 to -10°C	Below -10 to -16°C	Below -16	
Light Ice Pellets	50 minutes CN-5(0.8)70(19)G	30 minutes CC-7(1.3)50[40]G CC-9(1.8)50[31]G	30 minutes <sup>3</sup> CN-16(2.8)50[7]G	30 minutes <sup>3</sup>	
Light Ice Pellets Mixed with Snow	40 minutes CC-5(3.7)50(33)R CN-5(1.5)50(20)G	15 minutes	15 minutes <sup>3</sup> CC-14(3.2)30[12]G DE-14(1.9)30[14]G DE-14(2.7)25[78]G FR-15(3.4)30[16]G	0 minutes DE-17(2.0)15[310]G DE-18(4.1)15[311]R	
Light Ice Pellets Mixed with Freezing Drizzle	25 minutes	10 minutes CC-6(5.4)30[32]R			
Light Ice Pellets Mixed with Freezing Rain	25 minutes CN-5(4.7)40(22)B	10 minutes DE-10(7.2)40(126)B	0 minutes CC-12(5.8)30[43]8	Caution: No allowance times currently exist	
Light Ice Pellets Mixed with Rain	25 minutes <sup>4</sup>				
Moderate Ice Pellets (or Small Hail) <sup>5</sup>	25 minutes <sup>6</sup> CN-5(1.3)35[21]R	10 minutes CC-10(2.3)25[42]G	10 minutes <sup>3</sup> CC-14(2.1)25[11]R DE-15(1.1)25[13]R CN-16(2.2)25[6]R FR-16(2.8)25[15]G	10 minutes <sup>7</sup>	
Moderate Ice Pellets (or Small Hail) <sup>5</sup> Mixed with Freezing Drizzle	10 minutes CN-5(0.8)20[23]G	7 minutes	Caution: No allowance times currently exist		
Moderate Ice Pellets (or Small Hail) <sup>5</sup> Mixed with Rain	10 minutes <sup>8</sup>				

#### Attachment 13: Procedure - Type III Ice Pellet Allowance Time Expansion

#### Background

Allowance times for Type III fluids have just recently been developed. Similar to the Type IV ice pellet allowance times, the Type III allowance times are also intended to be conservative, generic guidance developed based on data collected using commercially available Type III fluids. In cases where the allowance times are too restrictive, additional data may be used to support an increase to the existing times, or new cells at different temperatures. This testing can be done at both 80 knots and 100 knots.

#### **Objective**

To conduct testing to support the expansion of the Type III ice pellet allowance times.

### Methodology

- Conduct testing with commercially available Type III fluids in each of the cells
  of the ice pellet allowance times table at 80 knots and 100 knots rotation
  speed;
- Record lift data, visual observations, and manually collected data; and
- Adjust testing plan accordingly based on aerodynamic data collected.

#### Test Plan

Ten to twenty tests would provide a suitable dataset for analysis.

#### Attachment 14: Procedure - Snow Allowance Times Using Aerodynamic Data

#### Background

Holdover times are developed based on a visual evaluation of fluid failure on test plate surfaces measuring 30x50cm (12x20in.). The industry requested an investigation into the feasibility of using the same aerodynamic testing methodology used to develop ice pellet allowance times, to develop snow allowance times. It is believed that using this methodology would provide longer "snow allowance times" as compared to the current existing snow holdover times.

#### **Objective**

To conduct testing to investigate the feasibility of developing snow allowance times.

### Methodology

- Conduct testing with commercially available Type IV fluids using the current methodology used to develop ice pellet allowance times;
- Record lift data, visual observations, and manually collected data; and
- Adjust testing plan accordingly based on aerodynamic data collected.

#### Test Plan

No tests are anticipated.

#### Attachment 15: Procedure - Heavy Snow

#### **Background**

As a direct result of the ice pellet research conducted, the use of HOTs for determining the protection time provided by anti-icing fluids was questioned. The focus has turned towards "aerodynamic failure" which can be defined as a significant lift loss resulting from contaminated anti-icing fluid. Heavy snow conditions have been selected for this study for two reasons. First, snow conditions account for the most significant portion of deicing operations globally. Secondly, there has been a recent industry interest for holdover time for heavy snow conditions. Preliminary aerodynamic testing was conducted during the winters of 2006-07 and 2008-2011.

### **Objective**

To investigate the fluid aerodynamic flow-off characteristics of anti-icing fluid contaminated with simulated heavy snow versus moderate snow.

#### Methodology

The general methodology to be used during these tests is in accordance with the methodologies used for typical snow condition tests conducted in the wind tunnel.

- For a chosen fluid, conduct a test simulating moderate snow conditions (rate
  of 25 g/dm²/h) for an exposure time derived from the HOT table based on the
  tunnel temperature at the time of the test;
- Record lift data, visual observations, and manually collected data;
- Conduct two comparative tests simulating heavy snow conditions (rate of 50 g/dm²/h or higher) for the same exposure time used during the moderate snow test;

NOTE: Previous testing has indicated that using half, to ¾ of the moderate snow HOT generates similar end conditions; whereas using the full moderate HOT for heavy snow conditions generates a more sever fluid failure which behaves worse aerodynamically.

- Record lift data, visual observations, and manually collected data;
- Compare the heavy snow results to the moderate snow results. If the heavy snow results are worse, repeat the heavy snow test with a reduced exposure time, if the results are better, repeat the heavy snow test with an increased exposure time;

- Repeat until similar lift data, and visual observations are achieved for both heavy snow and moderate snow; and
- Document the percentage of the moderate snow HOT that is acceptable for heavy snow conditions.

#### Test Plan

Two to four comparative tests would provide a suitable dataset for analysis. See previous reports for suggested test plan.

#### Attachment 16: Procedure - Heavy Contamination

#### Background

Previous testing in the wind tunnel demonstrated that although very heavy ice pellet and/or snow contamination was applied to a fluid covered wing section, significant lift losses were not apparent. The initial testing indicated that after a certain level of contamination, the dry loose ice pellets or snow no longer absorb into the fluid and easily fly off during the acceleration. The protection is due to a thin layer of fluid present underneath the contamination that prevents adherence. Questions of which point the lift losses become detrimental have been raised.

### **Objective**

To continue previous research investigating heavy contamination effects on fluid flow-off.

#### Methodology

The general methodology to be used during these tests is in accordance with the methodologies used for typical ice pellet tests conducted in the wind tunnel.

- For a chosen fluid, conduct a test simulating ice pellets, snow, or freezing rain, for an exposure time far exceeding the recommended HOT or allowance time;
- · Record lift data, visual observations, and manually collected data; and
- Compare aerodynamic performance results to fluid only or fluid and contamination tests at the same temperature.

#### Test Plan

One to four tests would provide a suitable dataset for analysis. Previous work should be referenced to identify starting levels of heavy contamination.

#### Attachment 17: Procedure - Fluid and Contamination at LOUT

#### **Background**

Recent changes to the frost HOT guidance material allowing fluids to be used to the LOUT have raised concerns about whether or not this is an appropriate practice. In frost the major concern was the effect of radiation cooling and how it could affect the LOUT, however the concern also includes contamination at LOUT. This issue was also raised from the AWG for the ice pellet testing which allows fluids to be used to LOUT: will the added ice pellet contamination at the LOUT not bust BLDT? It was recommended that some testing be conducted at the fluid LOUT to investigate how contamination can affect the aerodynamic performance of the fluid.

### **Objective**

To investigate the fluid aerodynamic flow-off characteristics of anti-icing fluid with contamination at the LOUT.

#### Methodology

The general methodology to be used during these tests is in accordance with the methodologies used for typical ice pellet tests conducted in the wind tunnel.

- For a chosen fluid, conduct a test simulating ice pellets, snow, freezing fog, or frost, for an exposure time derived from the HOT table at the fluid LOUT;
- Record lift data, visual observations, and manually collected data;
- Conduct a fluid only baseline test at the same temperature (at LOUT); and
- Compare the aerodynamic performance.

#### Test Plan

Four or more tests would provide a suitable dataset for analysis. If LOUT temperatures for neat fluids are not likely to occur, investigate the possibility of using diluted fluids to obtain a higher LOUT.

#### Attachment 18: Procedure - Frost Simulation in the Wind Tunnel

#### Background

Frost is an important consideration in aircraft deicing. The irregular and rough frost accretion patterns can result in a significant loss of lift on critical aircraft surfaces. This potential hazard is amplified by the frequent occurrence of frost accretion in winter operations. Frost is an area of research that has yet to be fully explored. Discussions regarding the aerodynamic effects of frost have been raised, and the possibility of doing wind tunnel testing has been considered. It was recommended that initial testing be performed to investigate whether it would be feasible to simulate frost conditions in the PIWT.

### **Objective**

To investigate the feasibility of simulating frost conditions in the PIWT.

#### Methodology

This work is exploratory, so no exact procedure exists. It is recommended that the frost generating parameters be explored to try and stimulate frost accretion. This can be done by causing a negative temperature differential between the wing and the ambient air i.e. air is warmer than skin. A more specific methodology may be determined on site following a brain-storm with on-site technicians.

#### Test Plan

One or two tests would provide a suitable dataset for analysis.

#### Attachment 19: Procedure - Feasibility of Ice Pellet Testing at Higher Speeds

#### Background

Historically, the ice pellet allowance time testing conducted in the wind tunnel simulated typical aircraft rotation of 100 knots, and more recently some limited work at 115 knots. As a result of some of the higher lift losses observed at colder temperatures with PG fluids applied to a thin high performance airfoil, it was recommended that higher speed testing be conducted to verify if the limitations in the allowance times would need to be applied to commercial aircraft with rotation speeds well above 115 knots. It was recommended that 130-150 knots be targeted, however modifications to the wind tunnel may be required as those higher speeds may increase stress on the wind tunnel engine and other structural systems.

#### **Objective**

To investigate the feasibility of conducting ice pellet testing at higher speeds of 130-150 knots.

#### Methodology

This work is exploratory, so no exact procedure exists. A more specific methodology may be determined on site following a brain-storm with on-site technicians. It is expected that a series of tests may be conducted to try and achieve speeds above 115 knots without rotating the wing model.

#### Test Plan

One or two tests would provide a suitable dataset for analysis, however more tests may be required based on the results.

#### Attachment 20: Procedure - 2nd Wave of Fluid during Rotation

#### Background

Previous wind tunnel testing has shown that during a simulated takeoff roll following de/anti-icing, fluid will shear off the wing section; however, a small amount of fluid can remain trapped along the leading edge at the stagnation point. This "trapped" fluid begins to flow over the wing only once the wing is rotated; the stagnation point shifts below the leading edge, and the "trapped" fluid begins to shear off as a second wave. Previous testing was simulated in a static model using strips of speed tape and cork tape strategically located on the leading edge of the wing section (along the span where the separation bubble will typically occur). A separate set of dynamic tests simulated the second wave with actual anti-icing fluid; sheared fluid prior to rotation was left only in select areas either below or above the stagnation point and then the flow was observed during a typical rotation. The results showed the stalling characteristics of the wing with fluid (or fluid with contamination) appear to be driven by secondary wave effects near the leading edge; these effects are difficult to interpret on the two-dimensional model relative to a fully three-dimensional wing and should not be used in developing allowance times. Additional testing may be useful to better understand this effect.

#### **Objective**

To investigate the aerodynamic effects of the second wave of fluid flow during rotation.

#### Methodology

- Simulate the 2<sup>nd</sup> wave of fluid using strips of tape applied at specific areas at different thicknesses on the wing, or with fluid; and
- Compare the different results.

#### Test Plan

One to four tests would provide a suitable dataset for analysis.

## Attachment 21: Procedure - V-Stab Testing

#### Background

The IWT provided an effective means to carry out vertical stabilizer research accommodating the installation of an appropriate size model and allowing the application of fluids. The objective is to have agreement on a common research model (with the support of the AWG) by end of 2020 and so that APS and NRC, under contract to TC and FAA, can begin the construction in 2021 and allow for testing in the winter of 2021-22.

### **Objective**

To study the clean and contaminated fluid flow off from a vertical stabilizer model.

## Methodology

TBD

#### Test Plan

TBD

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## **APPENDIX C**

HIGH SPEED TESTING 2020-21 FLUID THICKNESS, TEMPERATURE, AND BRIX DATA FORMS

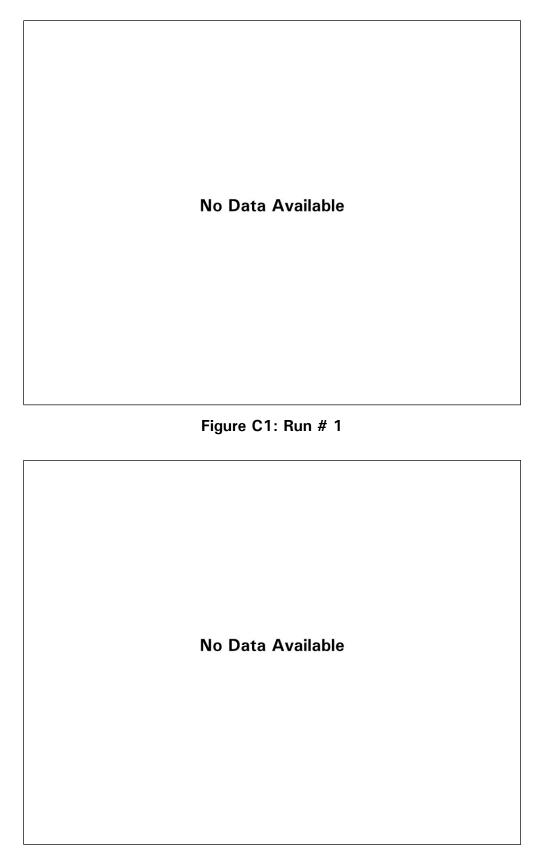


Figure C2: Run # 2

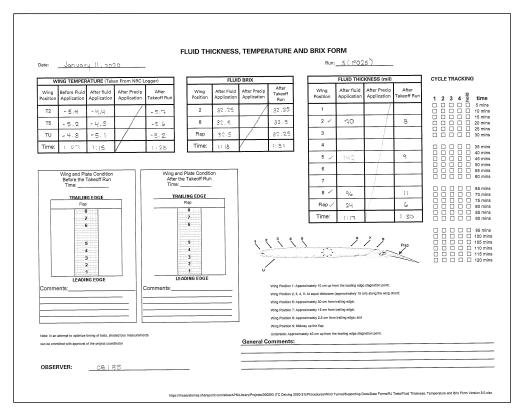


Figure C3: Run # 3

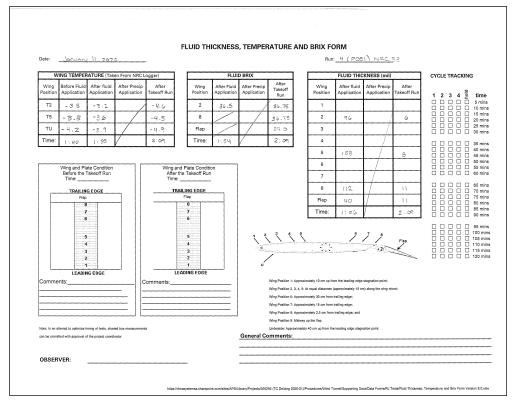


Figure C4: Run # 4

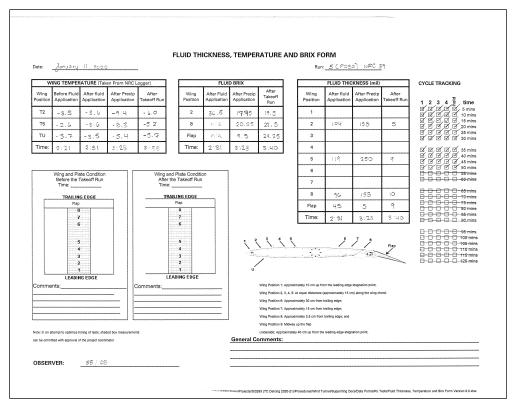


Figure C5: Run # 5

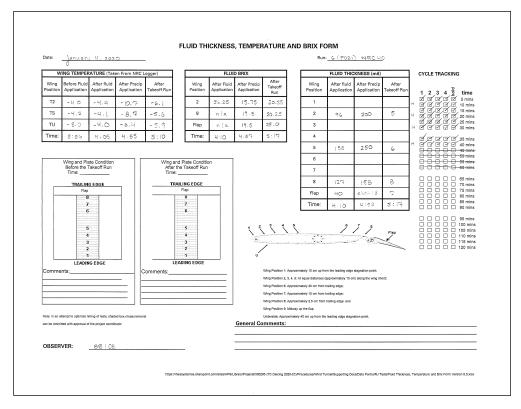


Figure C6: Run # 6

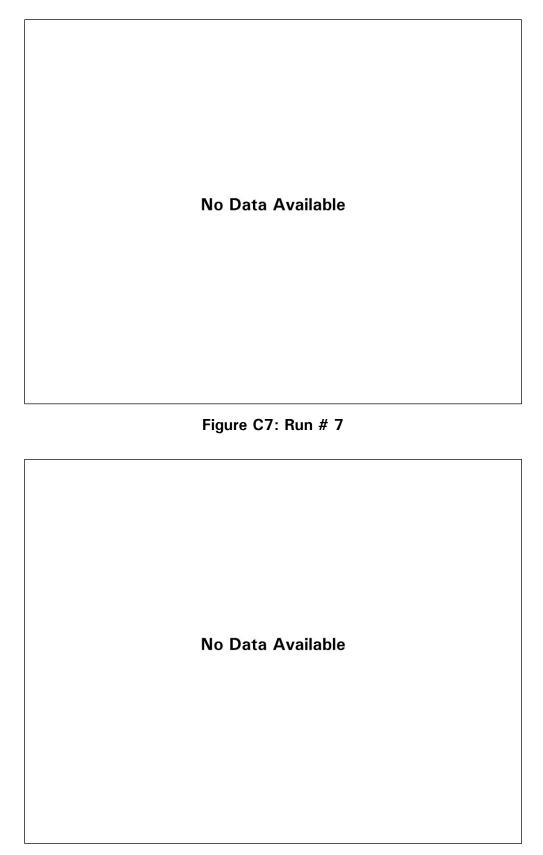


Figure C8: Run # 8

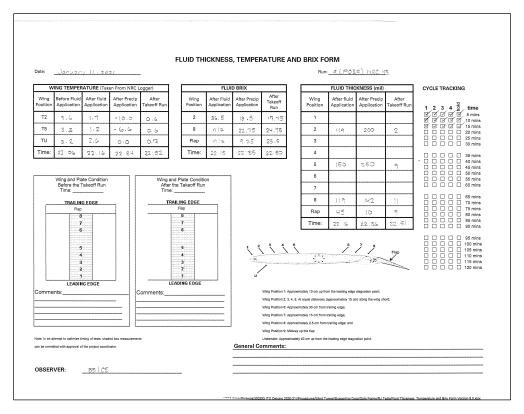


Figure C9: Run # 9

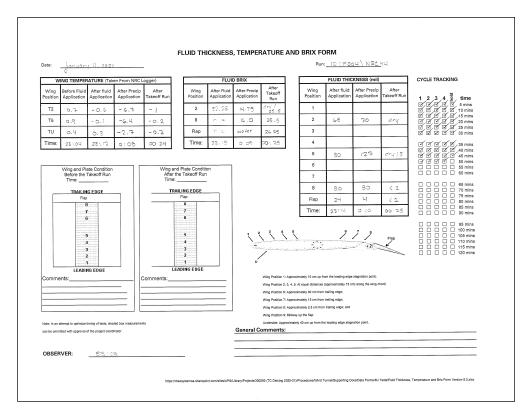


Figure C10: Run # 10

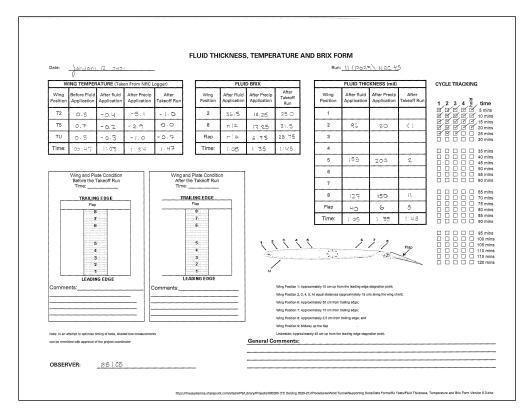


Figure C11: Run # 11

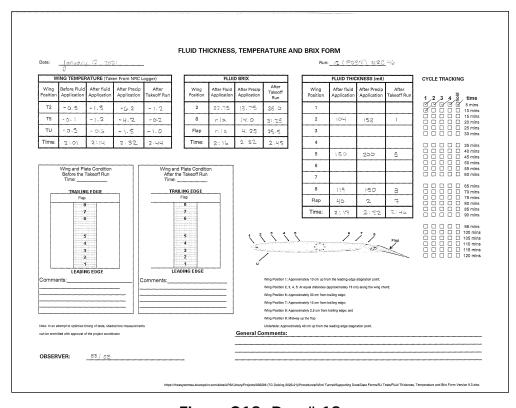


Figure C12: Run # 12

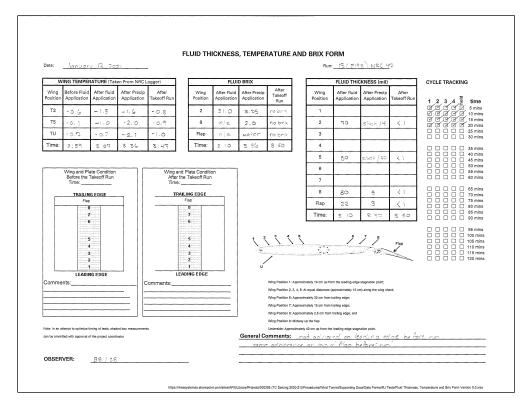


Figure C13: Run # 13

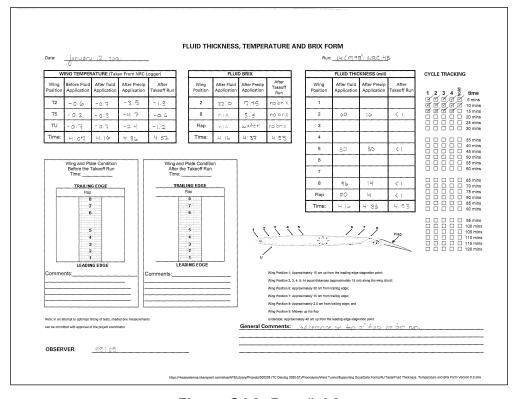


Figure C14: Run # 14

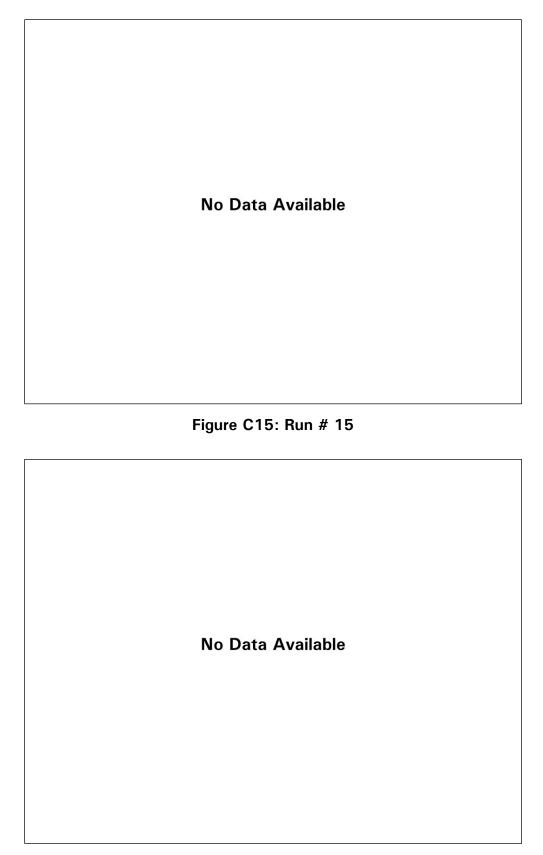


Figure C16: Run # 16

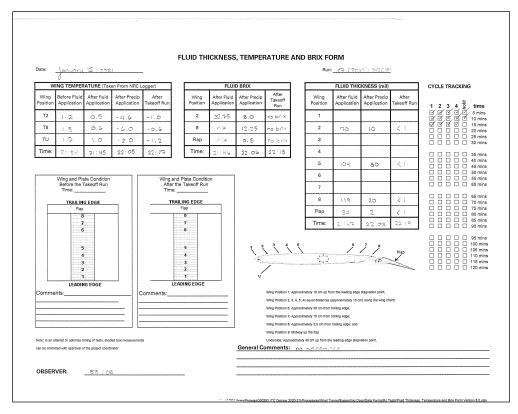


Figure C17: Run # 17

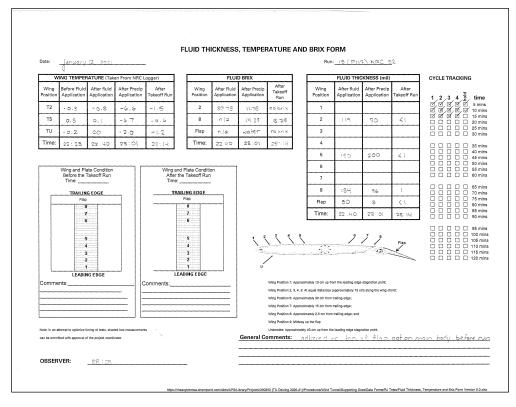


Figure C18: Run # 18

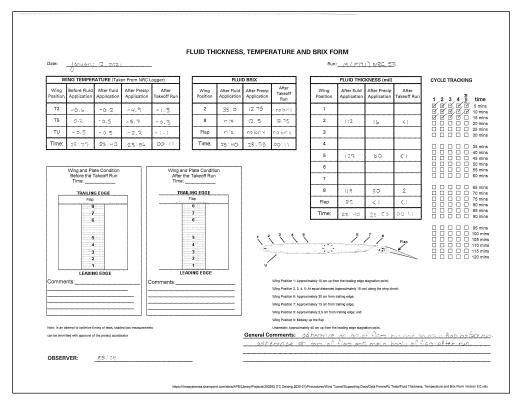


Figure C19: Run # 19

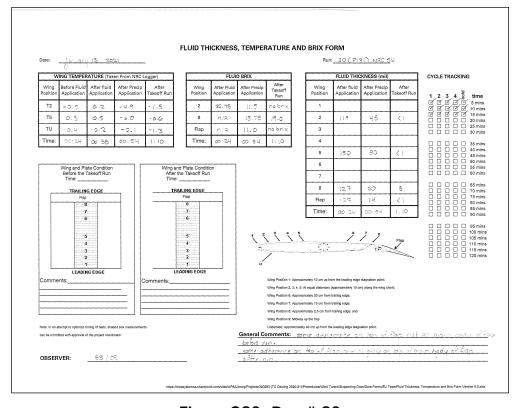


Figure C20: Run # 20

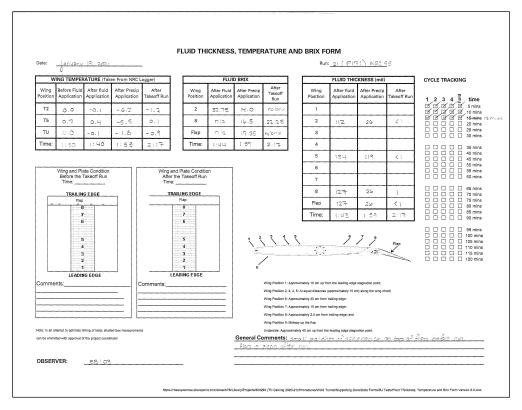


Figure C21: Run # 21

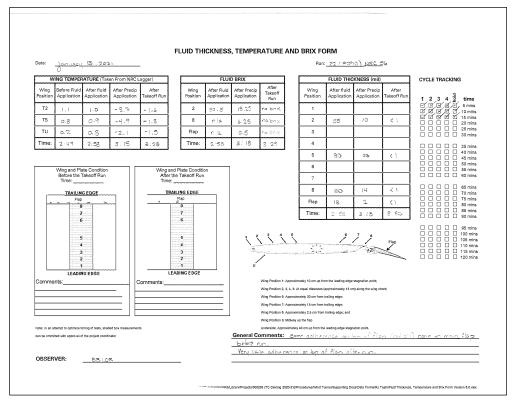


Figure C22: Run # 22

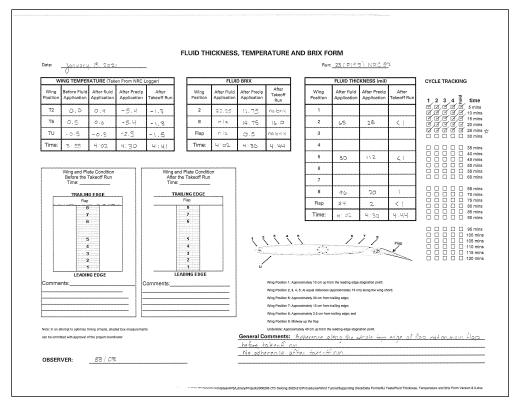


Figure C23: Run # 23

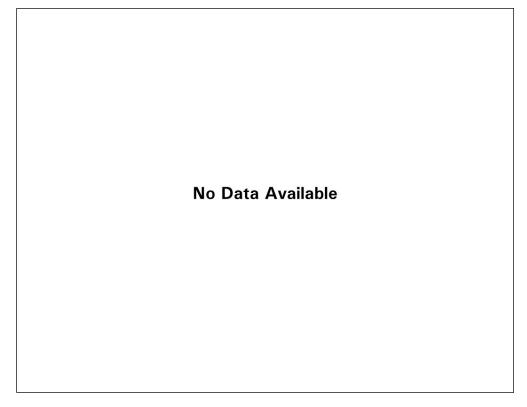


Figure C24: Run # 24

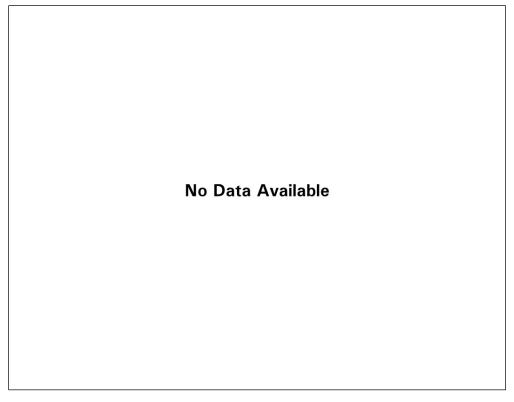


Figure C25: Run # 25

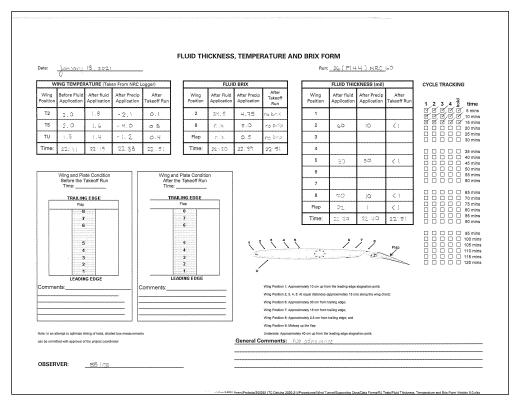


Figure C26: Run # 26

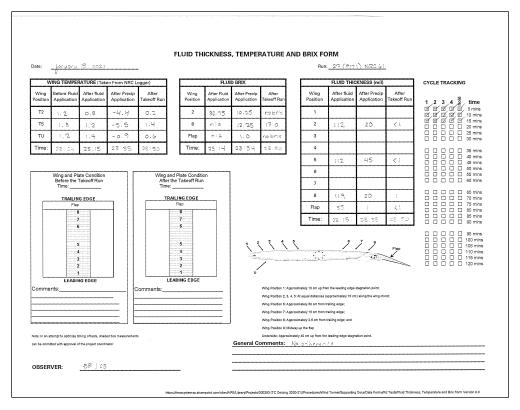


Figure C27: Run # 27

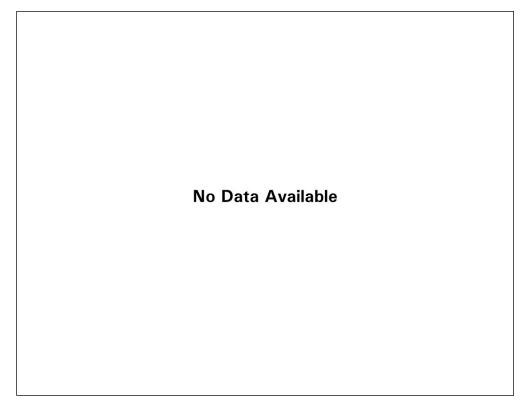


Figure C28: Run # 28

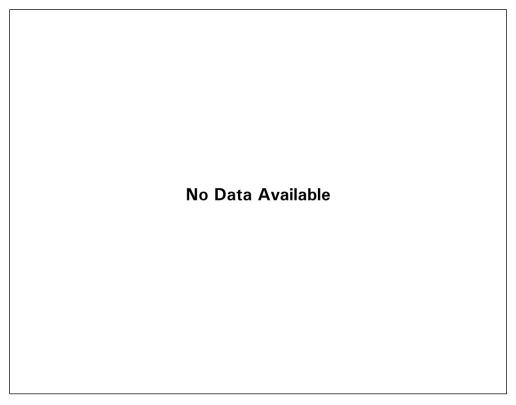


Figure C29: Run # 29

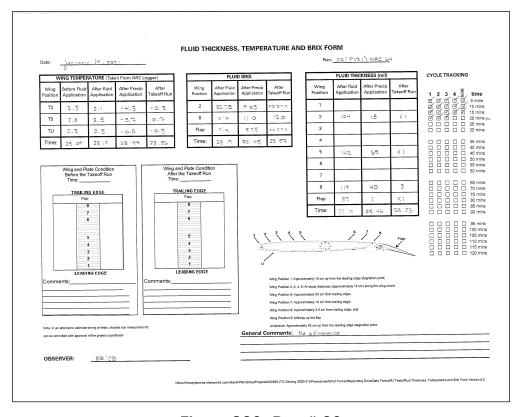


Figure C30: Run # 30

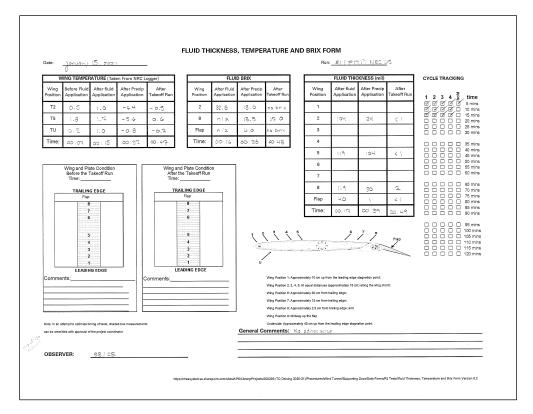


Figure C31: Run # 31

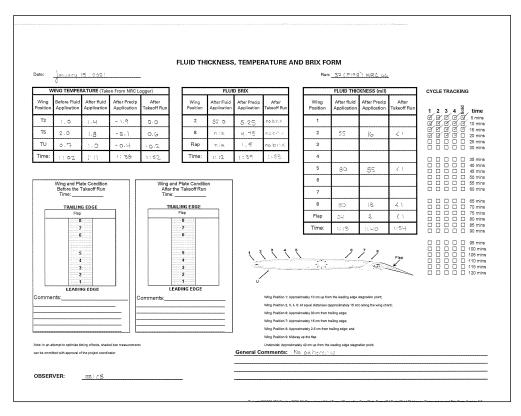


Figure C32: Run # 32

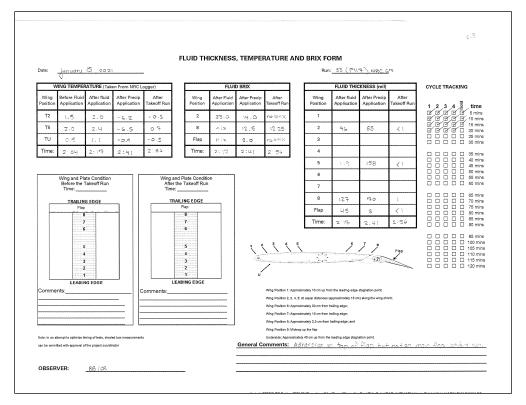


Figure C33: Run # 33

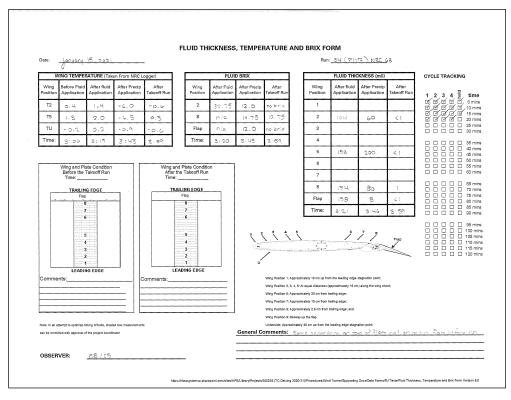


Figure C34: Run # 34

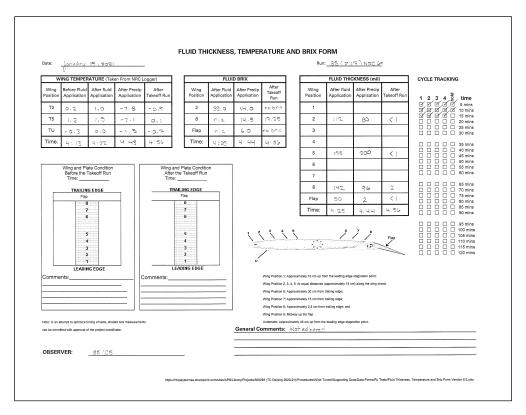


Figure C35: Run # 35

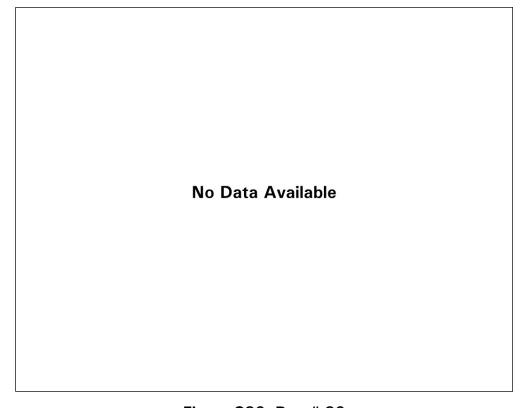


Figure C36: Run # 36

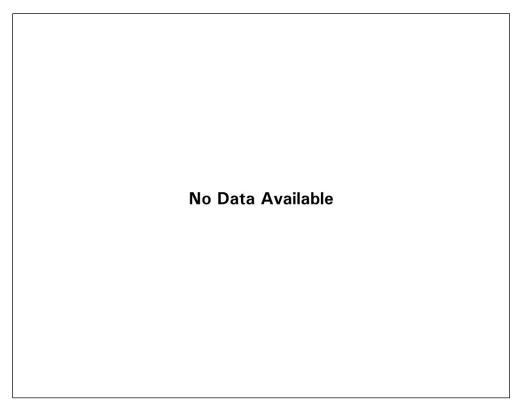


Figure C37: Run # 37

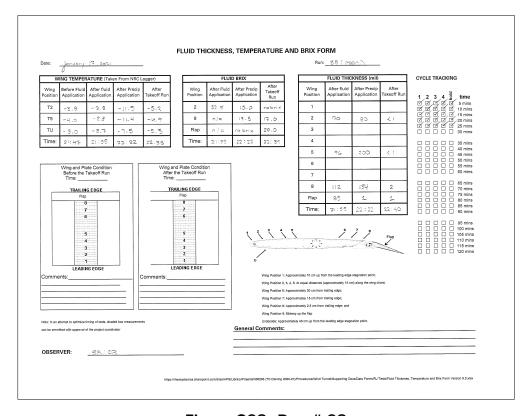


Figure C38: Run # 38

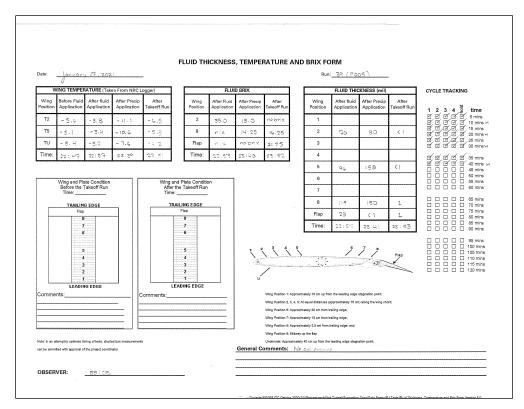


Figure C39: Run # 39

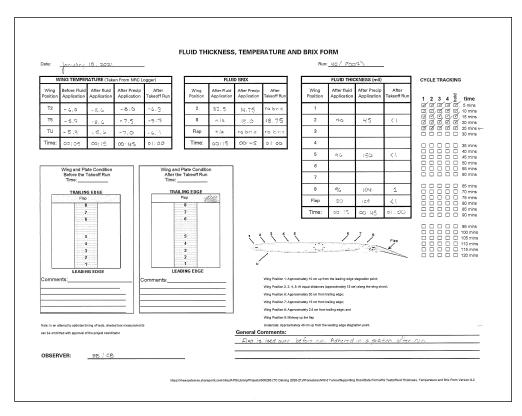


Figure C40: Run # 40

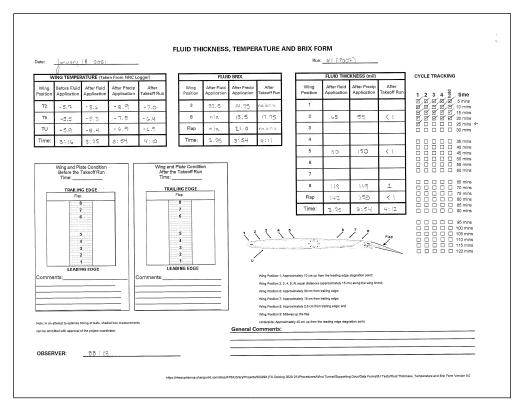


Figure C41: Run # 41

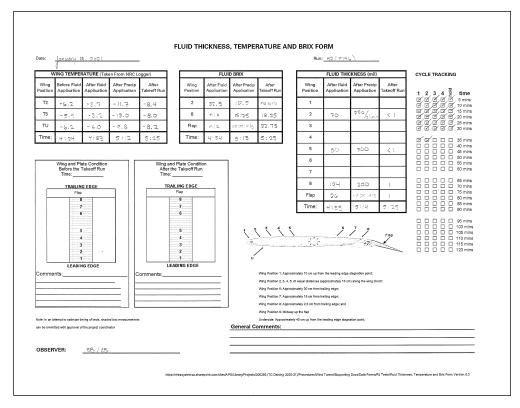


Figure C42: Run # 42

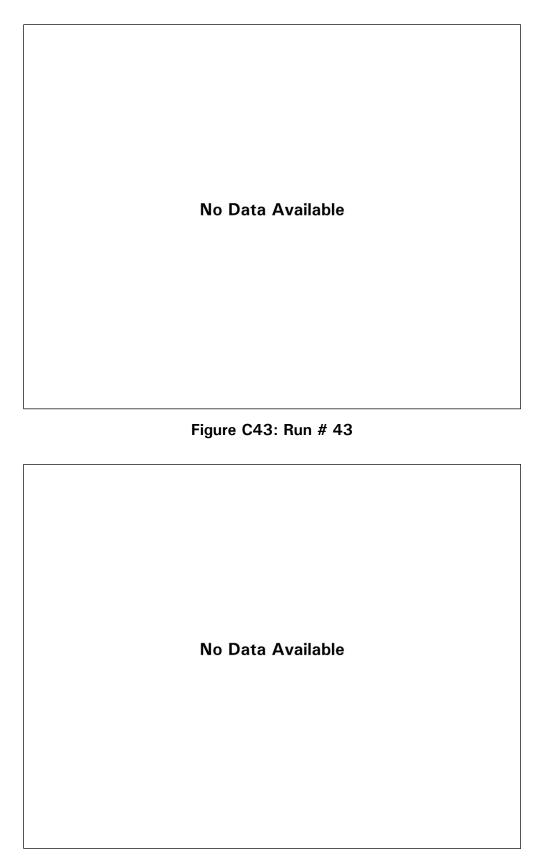


Figure C44: Run # 44

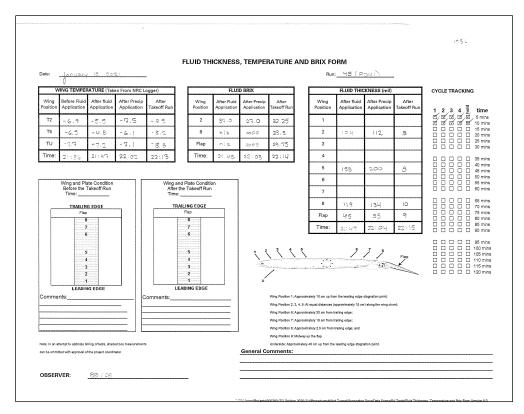


Figure C45: Run # 45

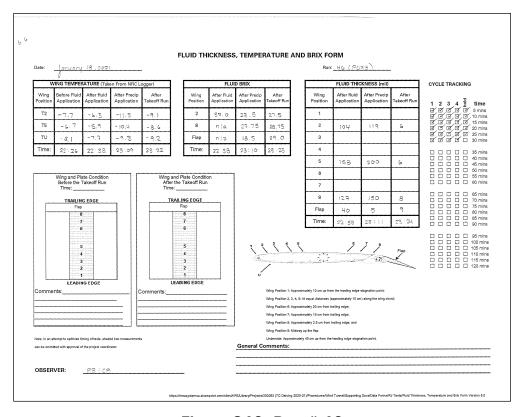


Figure C46: Run # 46

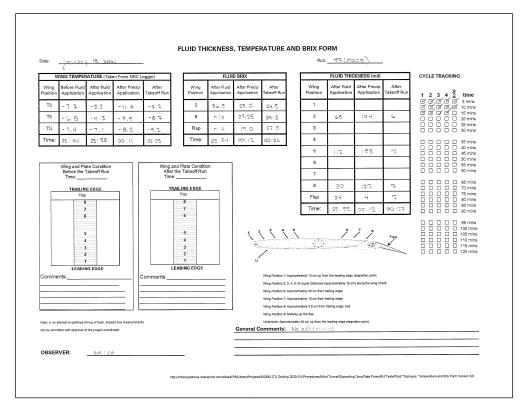


Figure C47: Run # 47

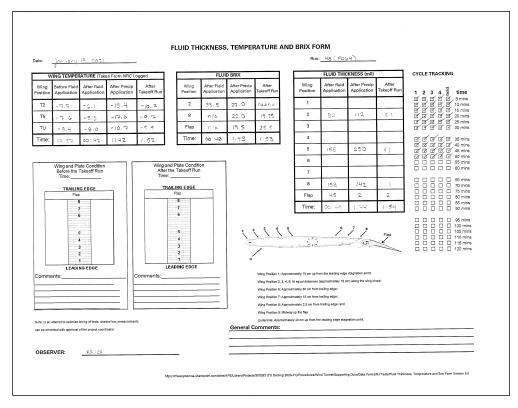


Figure C48: Run # 48

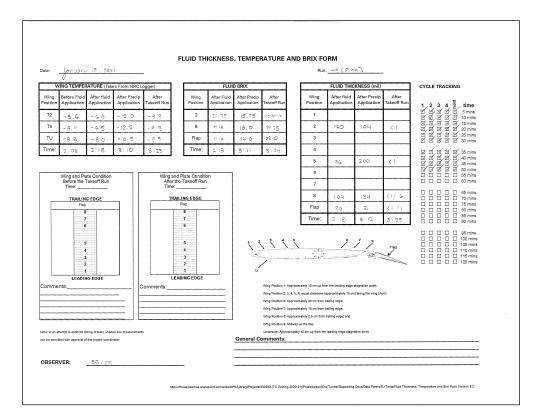


Figure C49: Run # 49

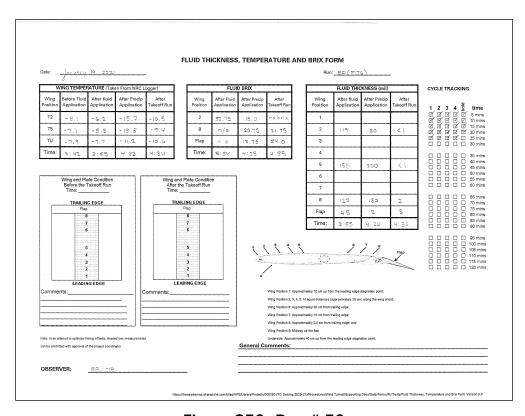


Figure C50: Run # 50

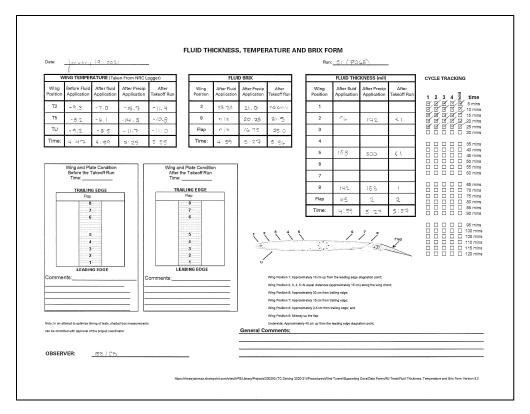


Figure C51: Run # 51

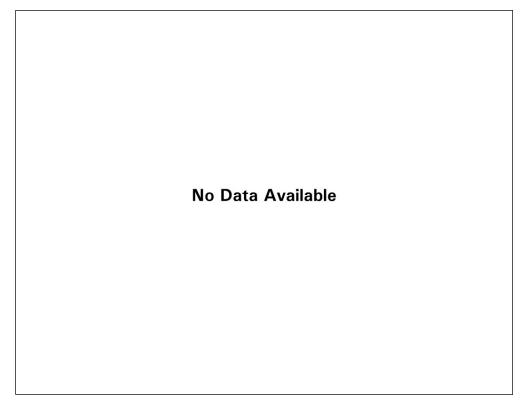


Figure C52: Run # 52

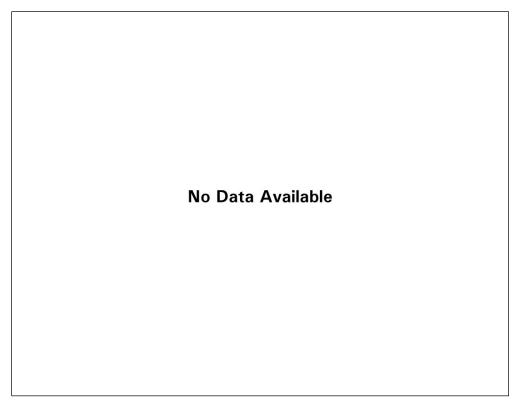


Figure C53: Run # 53

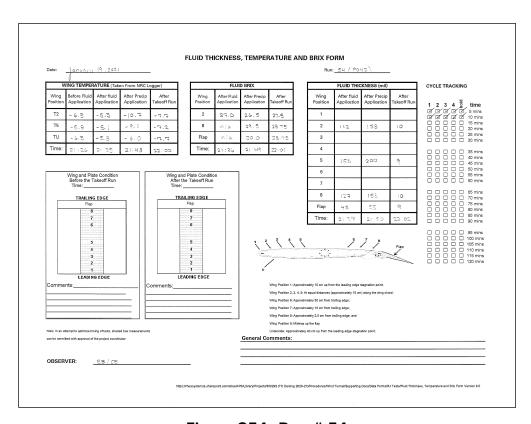


Figure C54: Run # 54

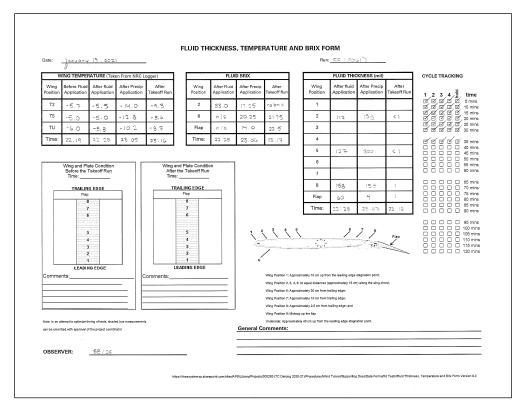


Figure C55: Run # 55

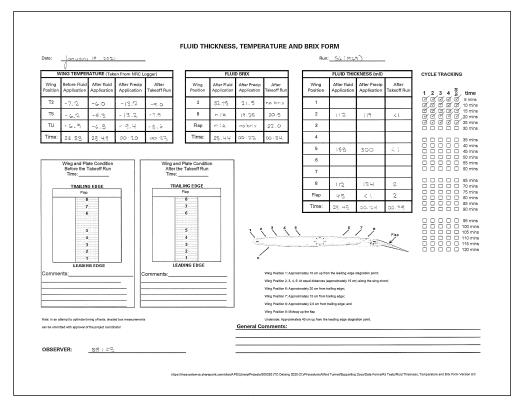


Figure C56: Run # 56

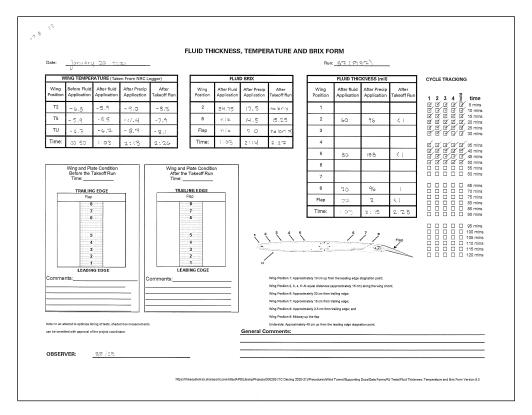


Figure C57: Run # 57

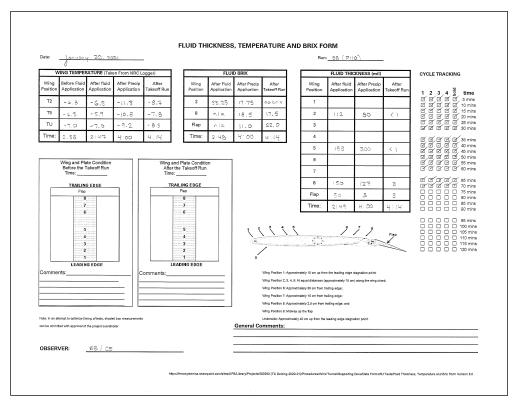


Figure C58: Run # 58

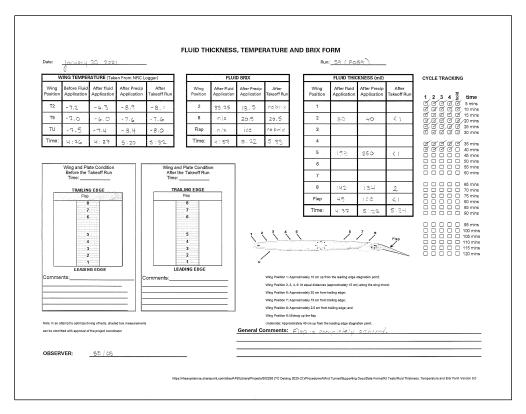


Figure C59: Run # 59

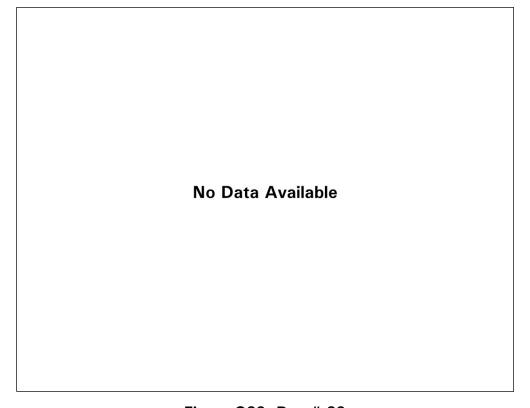


Figure C60: Run # 60

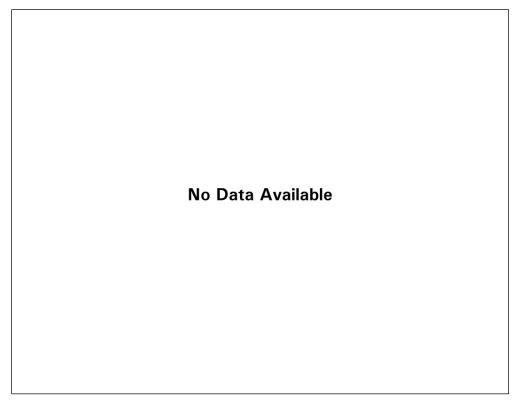


Figure C61: Run # 61

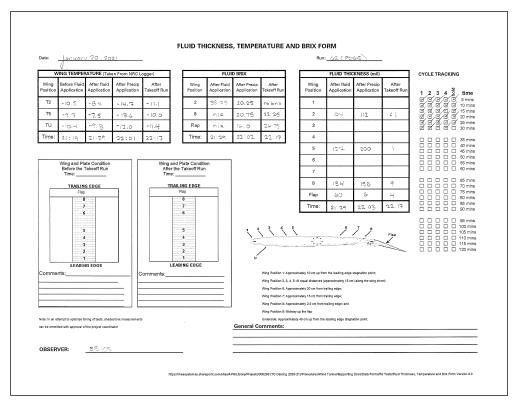


Figure C62: Run # 62

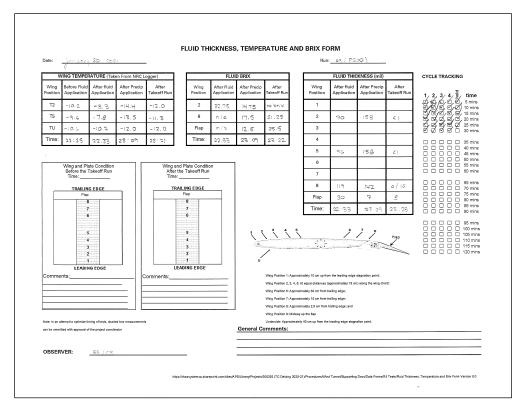


Figure C63: Run # 63

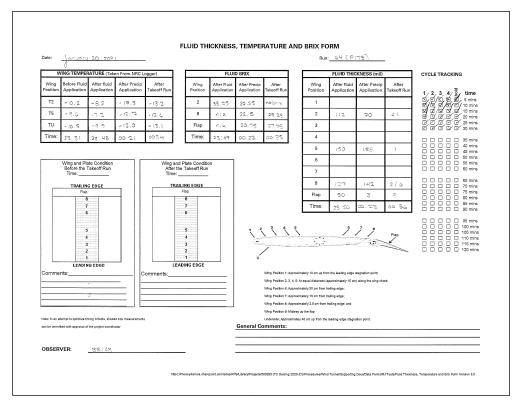


Figure C64: Run # 64

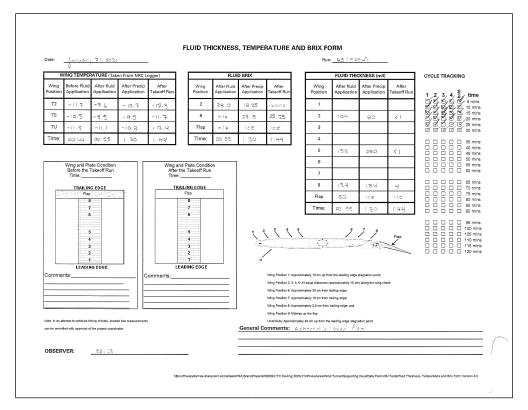


Figure C65: Run # 65

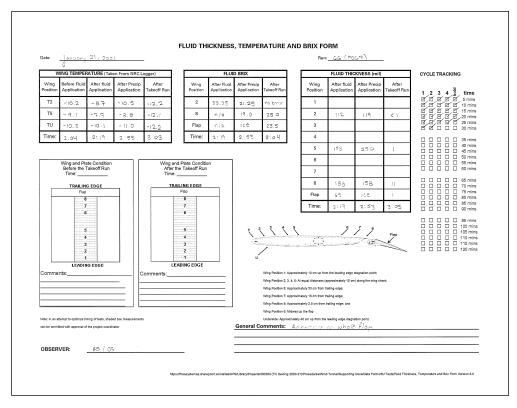


Figure C66: Run # 66

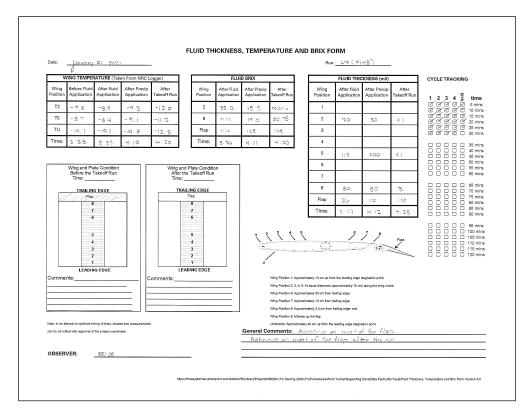


Figure C67: Run # 67

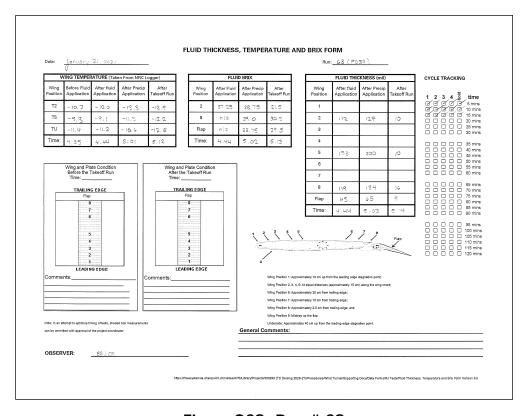


Figure C68: Run # 68

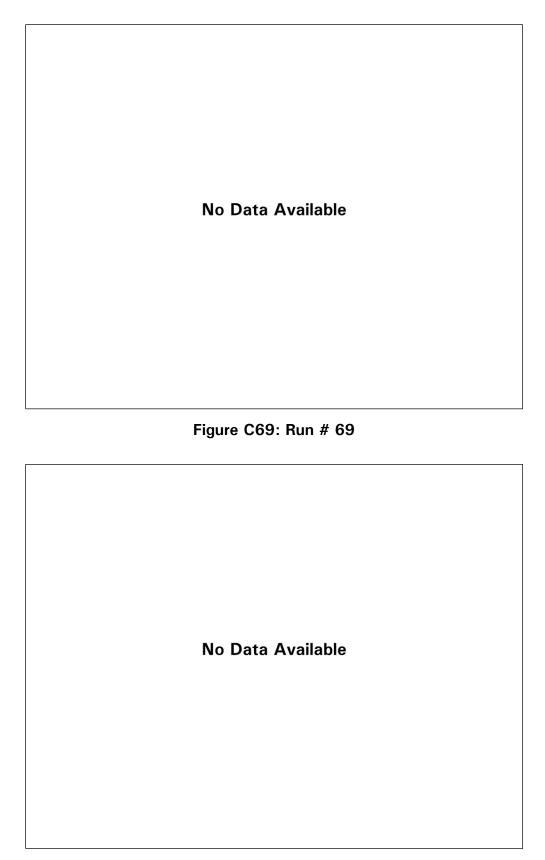


Figure C70: Run # 70

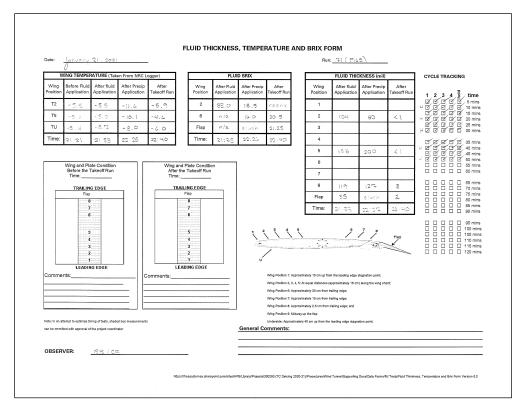


Figure C71: Run # 71

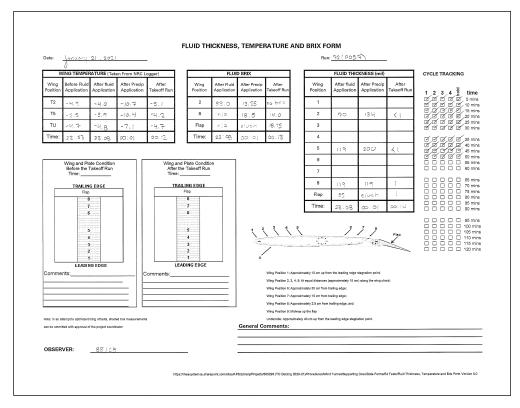


Figure C72: Run # 72

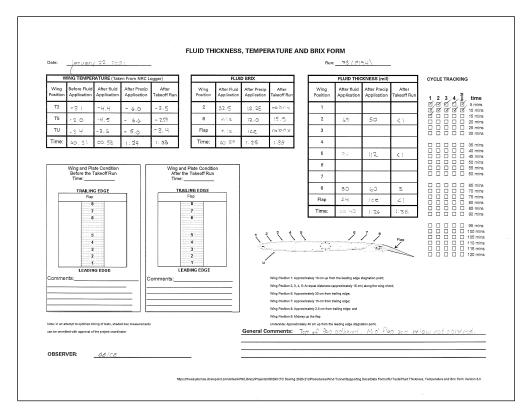


Figure C73: Run # 73

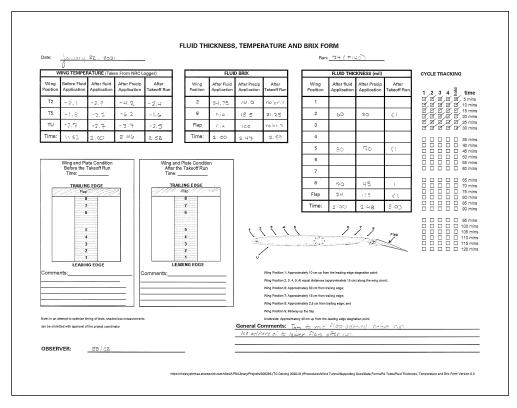


Figure C74: Run # 74

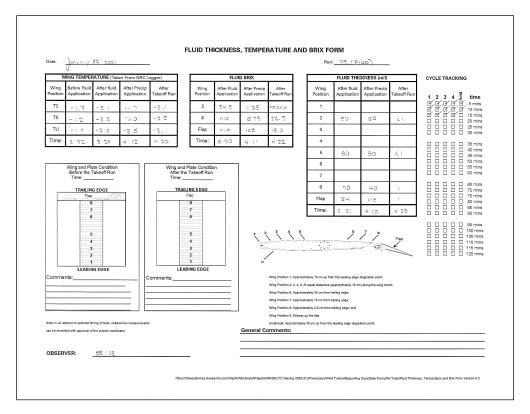


Figure C75: Run # 75

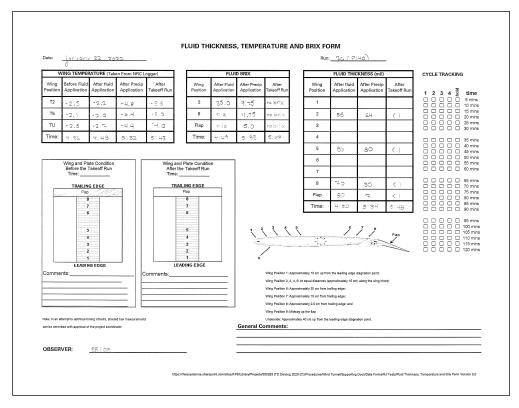


Figure C76: Run # 76

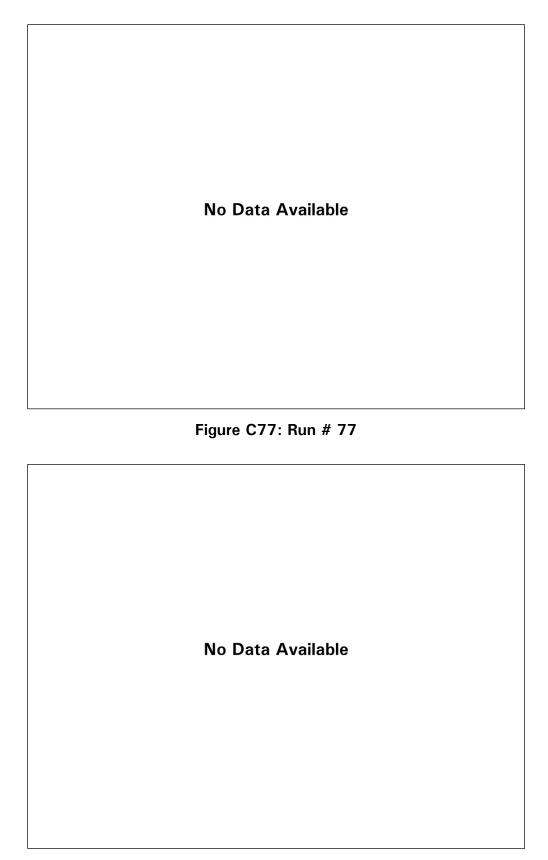


Figure C78: Run # 78

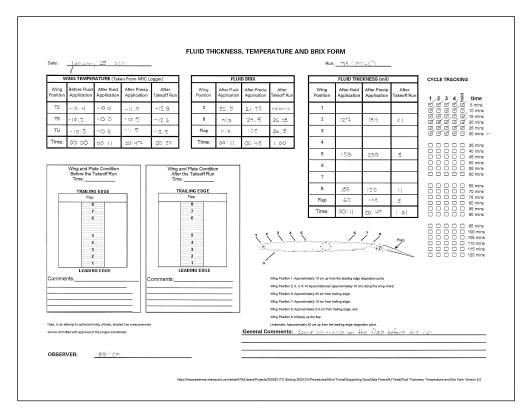


Figure C79: Run # 79

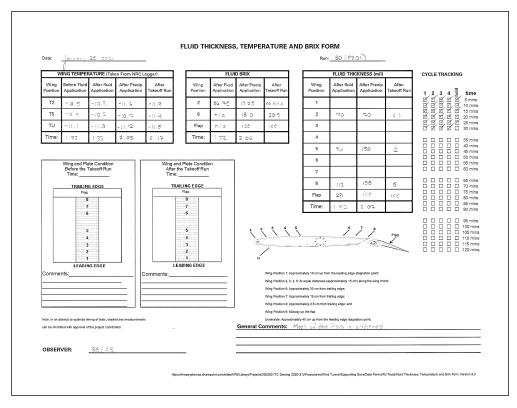


Figure C80: Run # 80

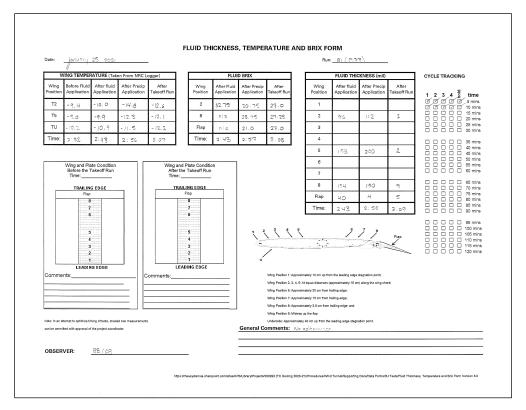


Figure C81: Run # 81

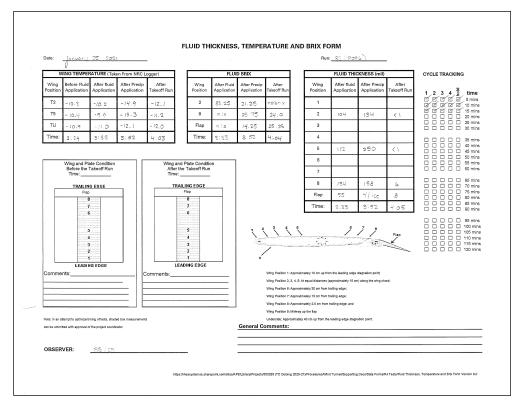


Figure C82: Run # 82

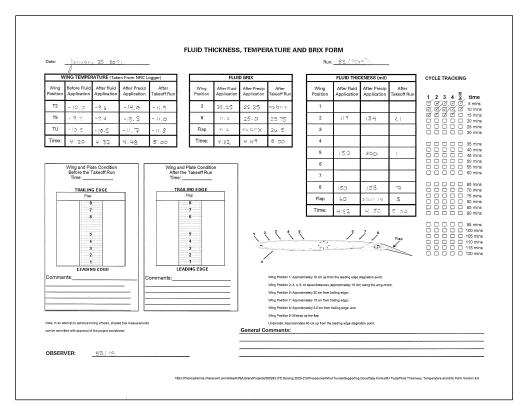


Figure C83: Run # 83

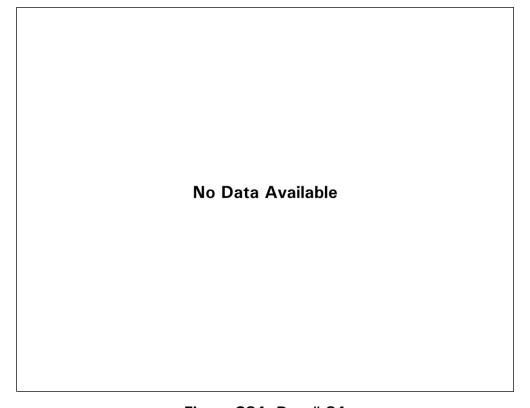


Figure C84: Run # 84

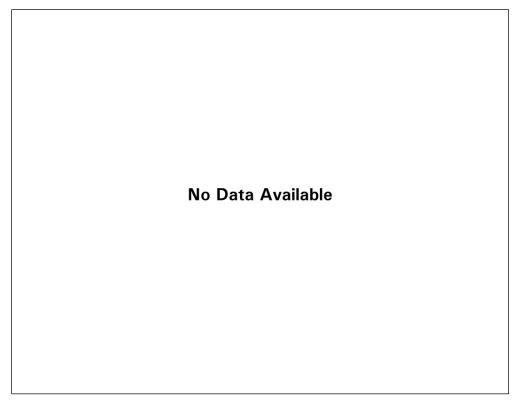


Figure C85: Run # 85

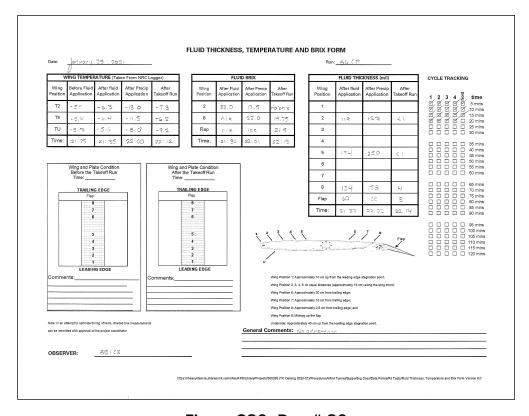


Figure C86: Run # 86

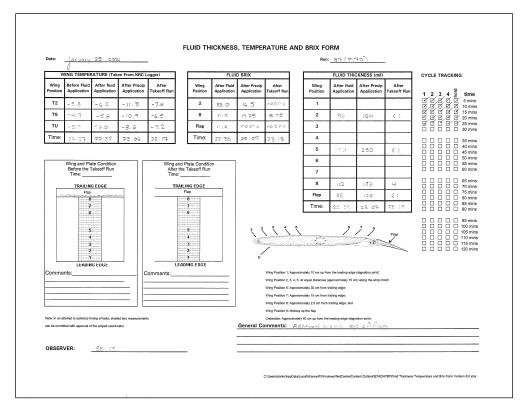


Figure C87: Run # 87

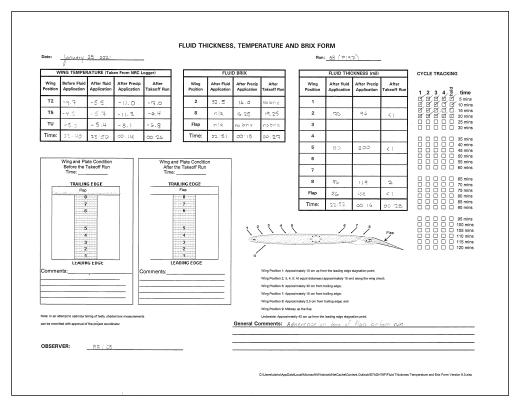


Figure C88: Run # 88

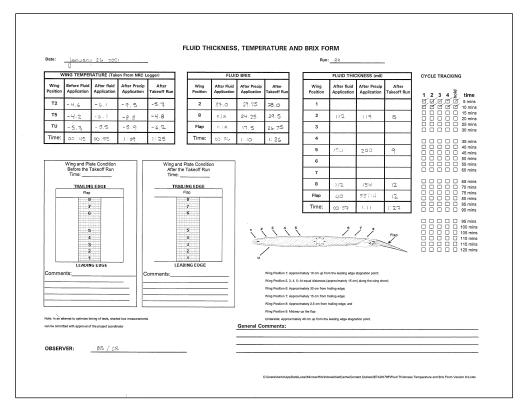


Figure C89: Run # 89

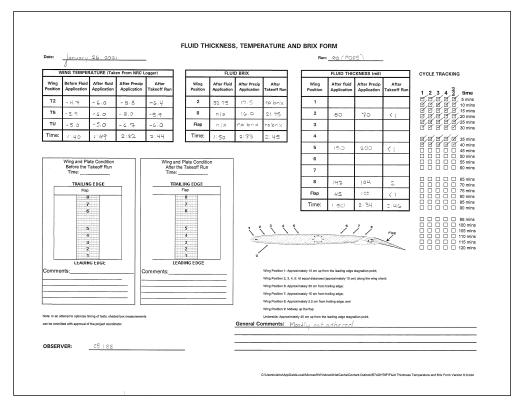


Figure C90: Run # 90

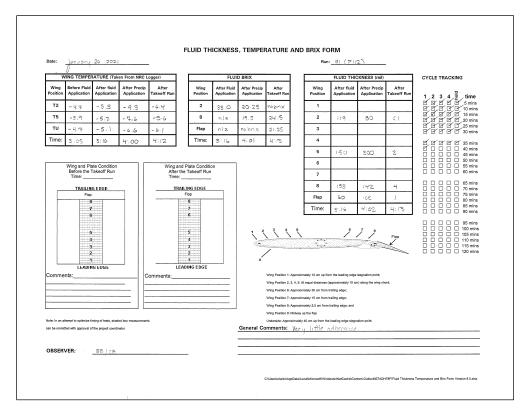


Figure C91: Run # 91

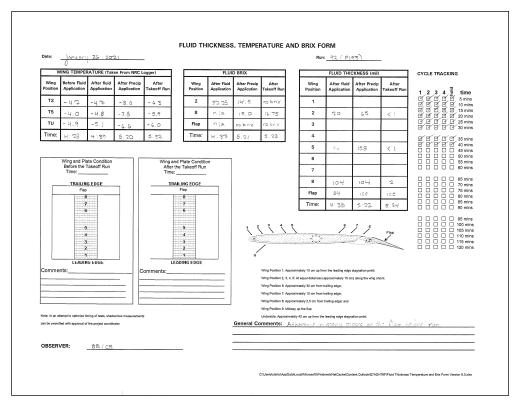


Figure C92: Run # 92

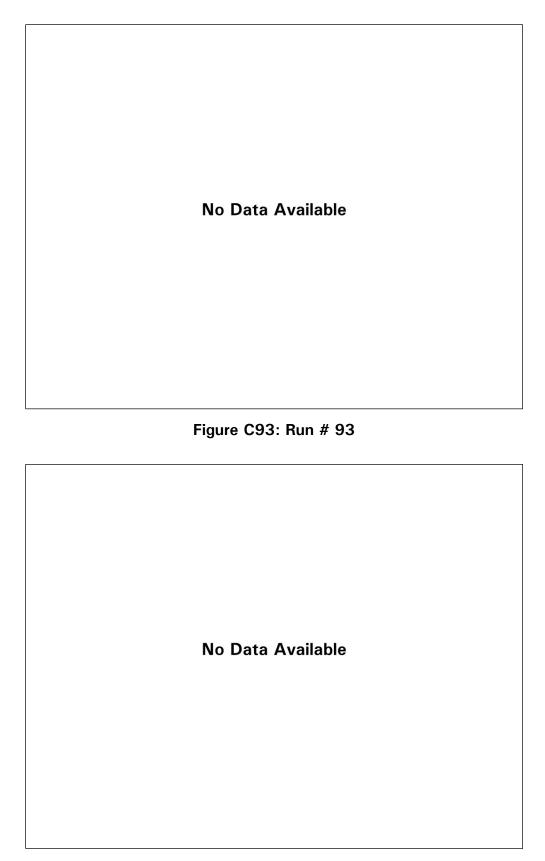


Figure C94: Run # 94

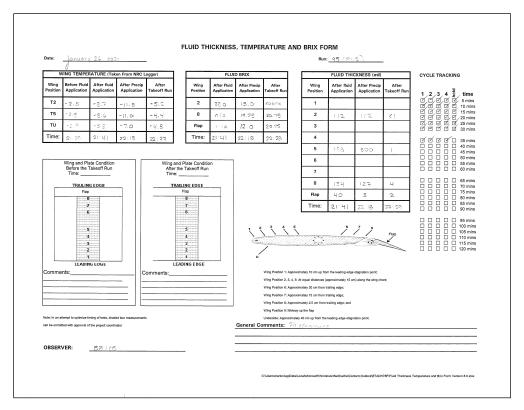


Figure C95: Run # 95

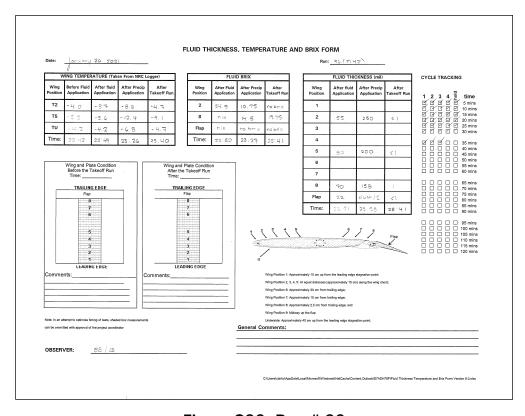


Figure C96: Run # 96

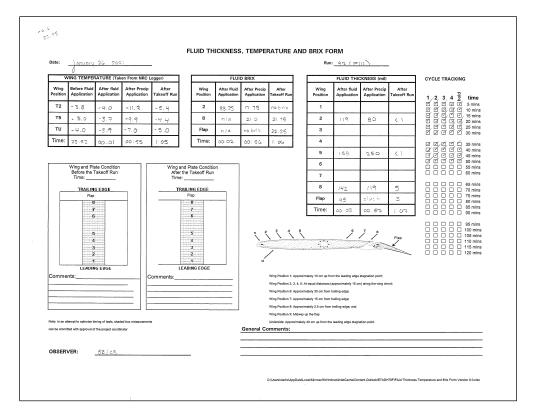


Figure C97: Run # 97

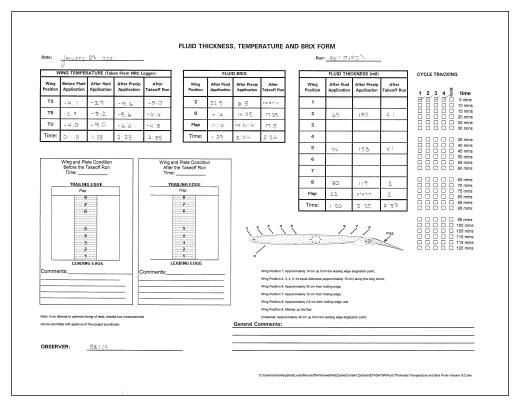


Figure C98: Run # 98

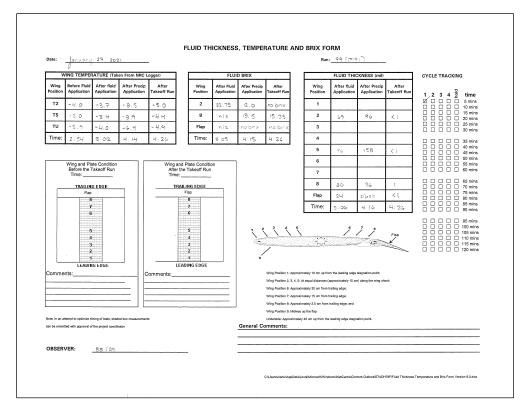


Figure C99: Run # 99

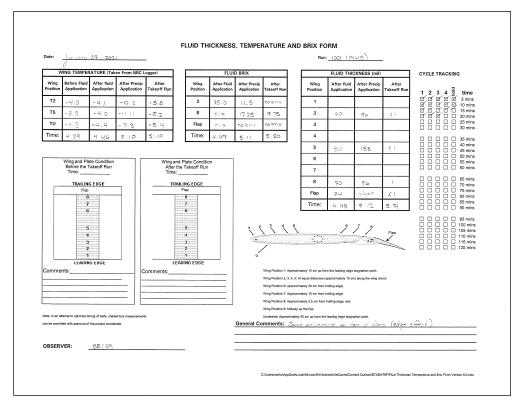


Figure C100: Run # 100

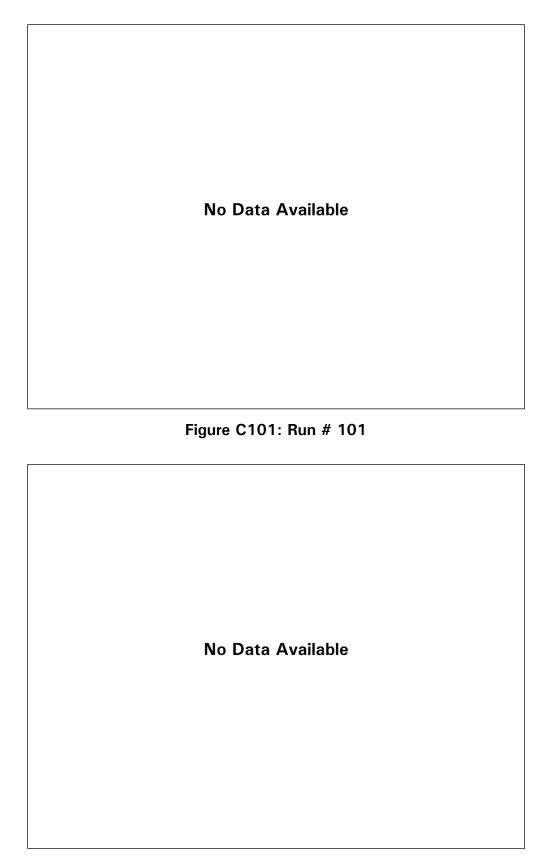


Figure C102: Run # 102

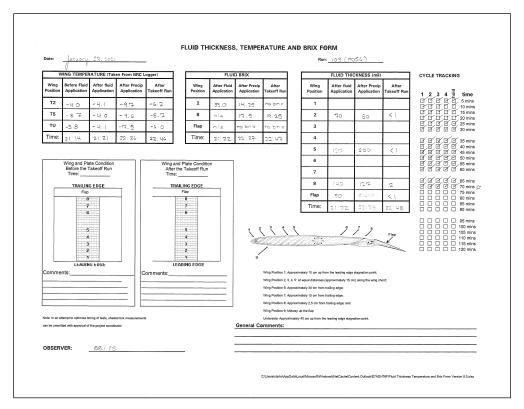


Figure C103: Run # 103

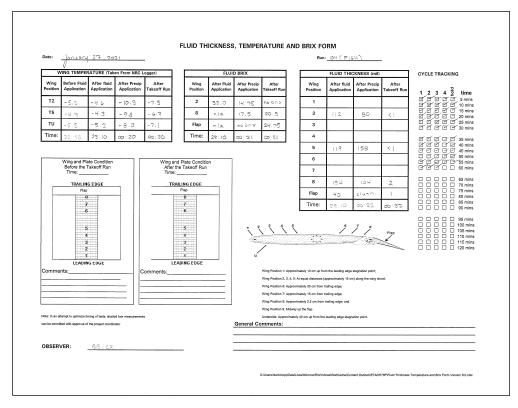


Figure C104: Run # 104

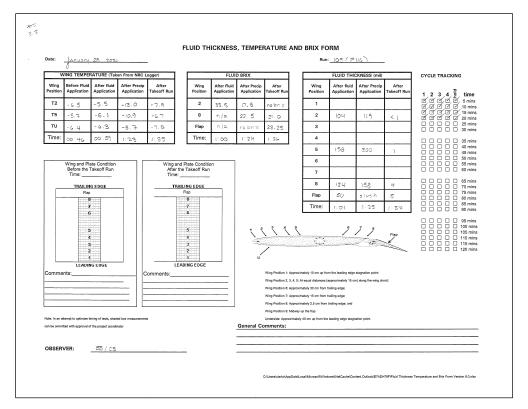


Figure C105: Run # 105

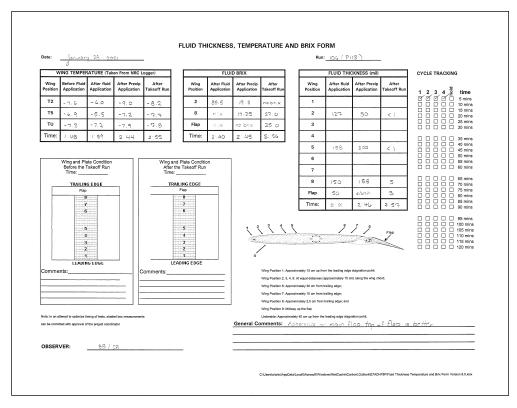


Figure C106: Run # 106

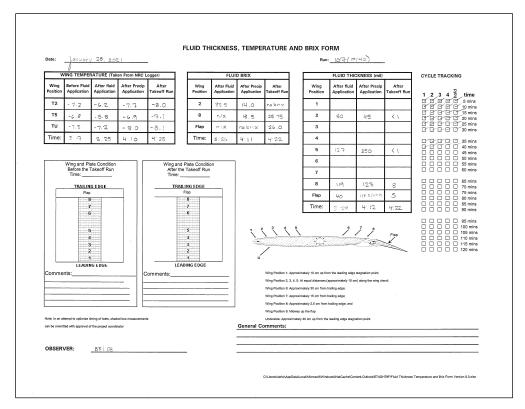


Figure C107: Run # 107

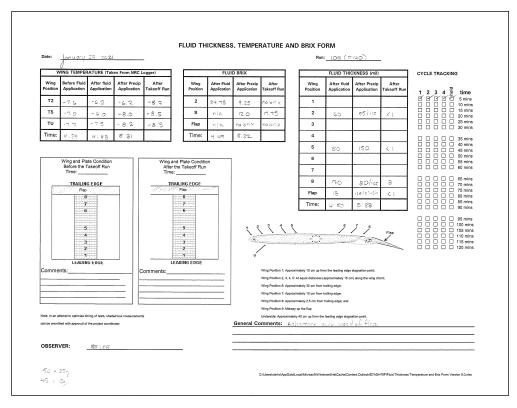


Figure C108: Run # 108

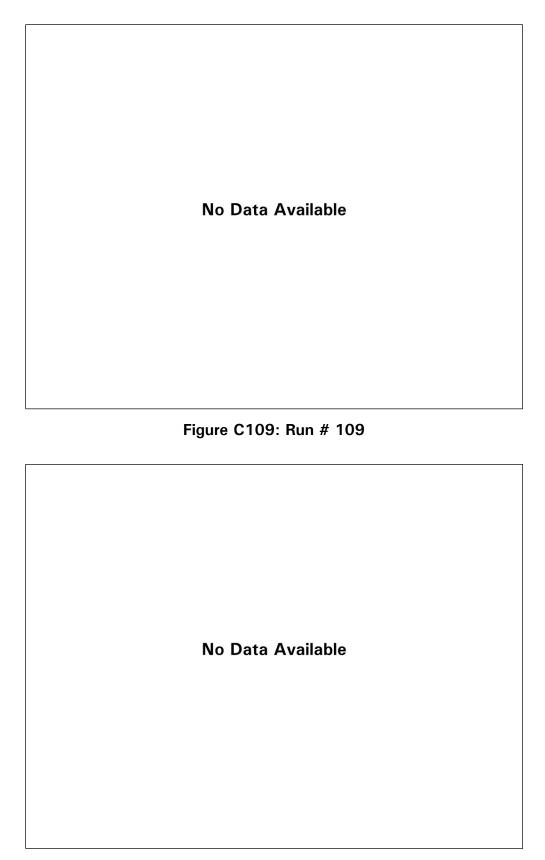


Figure C110: Run # 110

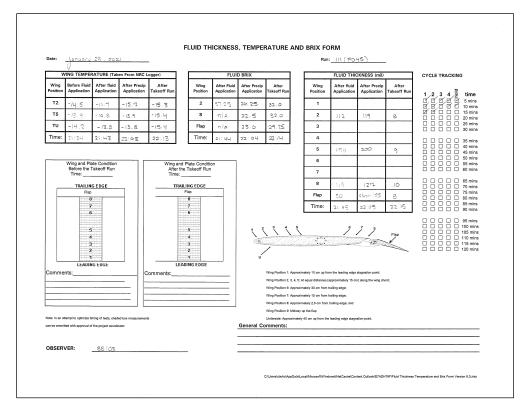


Figure C111: Run # 111

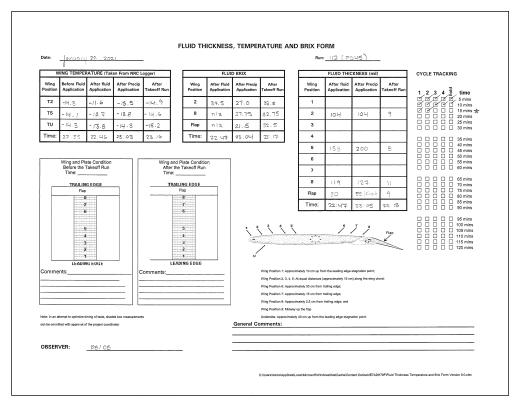


Figure C112: Run # 112

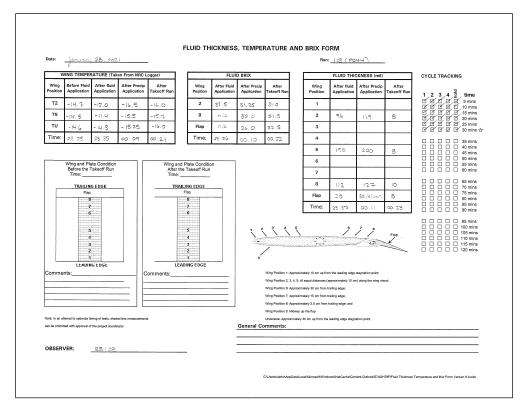


Figure C113: Run # 113

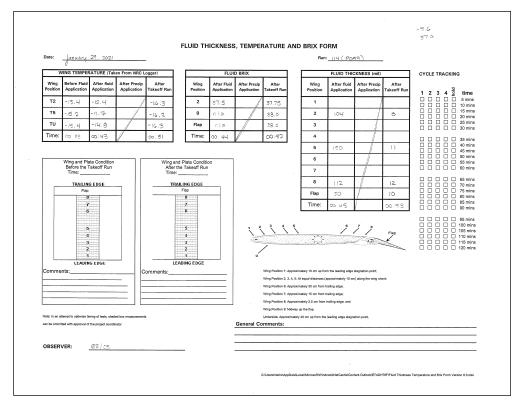


Figure C114: Run # 114

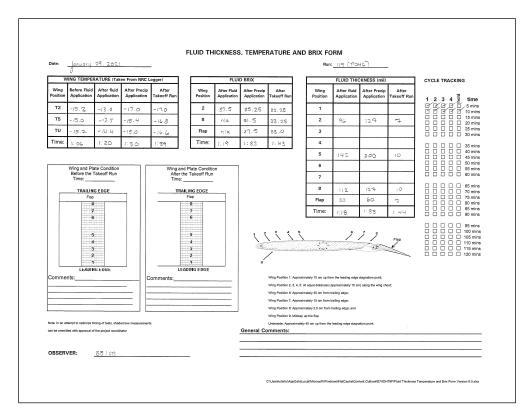


Figure C115: Run # 115

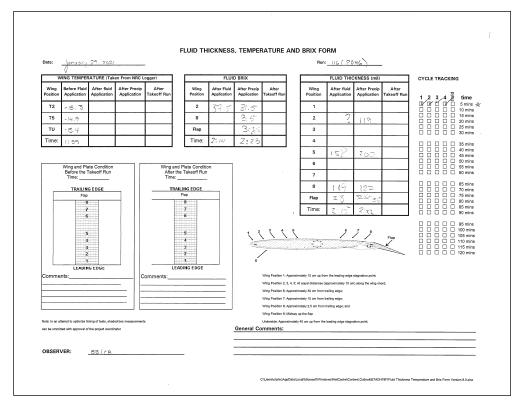


Figure C116: Run # 116

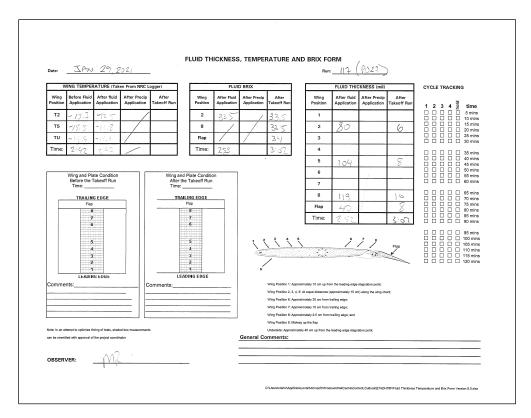


Figure C117: Run # 117

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#### **APPENDIX D**

2020-21 LOG OF TESTS CONDUCTED WITH THIN HIGH PERFORMANCE WING SECTION – RJ WING

Test #	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20°)	Corrected for 3D Effects % Lift Loss On 8° CI vs Dry CI	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
1	11- Jan- 21	P001	Baseline	Dry Wing	none	8	100	20	-0.27%	-3.07	-6.7	n/a	n/a	-	1	1	1		n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
2	11- Jan- 21	P002	Baseline	Dry Wing	none	22	80	20	0.75%	-3.07	-6.7	n/a	n/a	-					n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
3	11- Jan- 21	P025	Type IV Validation and New Fluids	Fluid Only	ClearWing EG	8	100	20	3.71%	-4.81	-6.6	-5.1	-4.6	-	-	-	-	-	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
4	11- Jan- 21	P051	Type IV Validation and New Fluids	Fluid Only	Polar Guard Xtend	8	100	20	6.38%	-3.26	-6.3	-3.8	-3.6	-			-	-	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
5	11- Jan- 21	P030	Type IV Validation and New Fluids	IP-	Polar Guard Xtend	8	100	20	3.98%	-2.3	-6	-3.3	-7.7	29	1	1	1	50	2.65	2.65	4	1.05	2.25	2.1	1	1.05	1.25
6	11- Jan- 21	P031	Type IV Validation and New Fluids	IP- / SN-	Polar Guard Xtend	8	100	20	7.14%	-3.66	-5.8	-3.7	-8.6	29	12	1	1	40	3.5	2.95	4	1.05	1.95	3.15	1	1.05	1.85
7	11- Jan- 21	P001	Baseline	Dry Wing	none	8	100	20	-0.41%	4.08	0.9	n/a	n/a	-	1	1	1	1	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
8	11- Jan- 21	P002	Baseline	Dry Wing	none	22	80	20	0.96%	4.08	0.9	n/a	n/a	-	1	1	1	1	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
9	11- Jan- 21	P035	Type IV Validation and New Fluids	IP Mod	Polar Guard Xtend	8	100	20	3.71%	1.11	0.8	3.4	-5.5	75	1	1	1	15	2.25	2.05	2.75	1	1.5	1.25	1	1	1
10	11- Jan- 21	P004	Type IV Validation and New Fluids	IP-	ClearWing EG	8	100	20	1.44%	-0.08	0.4	0.7	-5.3	25	1	1	1	50	2	1.55	3.75	1	1	1.1	1	1	1
11	12- Jan- 21	P033	Type IV Validation and New Fluids	IP- / ZR-	Polar Guard Xtend	8	100	20	3.50%	-0.13	0.23	0.4	-3.0	25	1	25	1	25	2.1	1.4	1.7	1	1	1	1	1	1
12	12- Jan- 21	P037	Type IV Validation and New Fluids	IP Mod / R	Polar Guard Xtend	8	100	20	2.81%	-0.35	0.1	-0.4	-4.0	92	1	1	75	10	2.25	1.75	3.4	1	1.1	1.35	1	1.05	1.05

Test #	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20°)	Corrected for 3D Effects % Lift Loss On 8° Cl vs Dry Cl	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
13	12- Jan- 21	P198	EG Type IV Expansion	IP Mod / R	ClearWing EG	8	100	20	13.04%	-0.05	0	-0.5	-1.9	92	-	-	75	20	3.5	3.4	5	2.25	1	4.5	1.1	1	4.5
14	12- Jan- 21	P198	EG Type IV Expansion	IP Mod / R	ClearWing EG	8	100	20	7.14%	-0.61	-0.2	-0.5	-3.5	92		-	75	15	3	2.9	5	1	1	4	1	1	4
15	12- Jan- 21	P001	Baseline	Dry Wing	none	8	100	20	0.48%	1.45	0.6	n/a	n/a	1		1	1	1	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
16	12- Jan- 21	P002	Baseline	Dry Wing	none	22	80	20	0.62%	1.45	0.6	n/a	n/a			-		-	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
17	12- Jan- 21	P063	EG Type IV Expansion	IP Mod / R	Max Flight AVIA	8	100	20	3.16%	0.13	0.4	1.2	-4.2	92		1	75	15	2.65	2	4	1	1	3.75	1	1	3.15
18	12- Jan- 21	P117	EG Type IV Expansion	IP Mod / R	Defrost EG 4	8	100	20	5.42%	-0.26	0.2	-0.3	-5.1	92	1	1	75	15	2	1.35	5	1	1	4	1	1	3.9
19	12- Jan- 21	P171	EG Type IV Expansion	IP Mod / R	EG106	8	100	20	11.74%	-0.67	0	-0.3	-4.3	92	ı	1	75	15	2.65	2.9	5	1	1	4.5	1	1	4.5
20	13- Jan- 21	P171	EG Type IV Expansion	IP Mod / R	EG106	8	100	0	5.90%	-0.61	-0.2	-0.2	-4.3	92	1	1	75	15	2.5	2.4	5	1	1	1	1	1	1
21	13- Jan- 21	P171	EG Type IV Expansion	IP Mod / R	EG106	8	100	0	2.13%	-0.66	-0.4	0.2	-4.5	92	1	1	75	12	1.75	2	4.25	1	1	1.05	1	1	1
22	13- Jan- 21	P090	EG Type IV Expansion	IP Mod / R	Safewing EG IV NORTH	8	100	20	6.66%	-0.57	-0.5	0.7	-3.6	92	ı	1	75	15	3.15	3	5	1	1.05	4	1	1	4
23	13- Jan- 21	P195	EG Type IV Expansion	IP- / R-	ClearWing EG	8	100	20	3.09%	-0.31	-0.7	0.0	-4.4	32	-	-	25	25	1.75	1.3	5	1	1	3.75	1	1	3.5
24	13- Jan- 21	P001	Baseline	Dry Wing	none	8	100	20	0.82%	3.2	0.9	n/a	n/a	•	,	-	-	•	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a

Test #	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20°)	Corrected for 3D Effects % Lift Loss On 8° Cl vs Dry Cl	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
25	13- Jan- 21	P002	Baseline	Dry Wing	none	22	80	20	2.06%	3.2	0.9	n/a	n/a	-	-	-	-	1	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
26	13- Jan- 21	P144	EG Type IV Expansion	IP Mod / R	ChemR EG IV	8	100	20	2.33%	1.57	0.5	1.8	-2.4	92	1	1	75	15	2.9	2.5	4	1	1	3	1	1	1.5
27	13- Jan- 21	P171	EG Type IV Expansion	IP Mod / R	EG106	8	100	20	1.85%	1.13	0.7	1.4	-3.6	92		-	75	15	2.25	2	4	1	1	2	1	1	1.25
28	14- Jan- 21	P001	Baseline	Dry Wing	none	8	100	20	0.96%	4.9	0.7	n/a	n/a	-		-	- 1	-	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
29	14- Jan- 21	P002	Baseline	Dry Wing	none	22	80	20	1.92%	4.9	0.7	n/a	n/a	-	-	-	-	-	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
30	14- Jan- 21	P171	EG Type IV Expansion	IP Mod / R	EG106	8	100	20	1.85%	1.7	0.7	2.5	-3.6	75		-	75	20	2.65	2.35	4	1	1	1.55	1	1	1
31	15- Jan- 21	P171	EG Type IV Expansion	IP Mod / R	EG106	8	100	20	1.85%	1.95	0.7	0.9	-4.3	75		-	75	15	1.35	2	3.5	1	1	1.3	1	1	1
32	15- Jan- 21	P198	EG Type IV Expansion	IP Mod / R	ClearWing EG	8	100	20	1.03%	2.13	0.7	1.2	-1.8	75		-	75	20	3	2.9	4	1	1	1.15	1	1	1.05
33	15- Jan- 21	P117	EG Type IV Expansion	IP Mod / R	Defrost EG 4	8	100	20	2.33%	1.21	0.6	1.3	-4.5	75		-	75	20	2	1.65	5	1	1	2.25	1	1	1.05
34	15- Jan- 21	P117	EG Type IV Expansion	IP Mod / R	Defrost EG 4	8	100	0	1.58%	1.01	0.5	0.5	-4.5	75	0	-	75	20	2	1.65	5	1	1	1.15	1	1	1
35	15- Jan- 21	P117	EG Type IV Expansion	IP Mod / R	Defrost EG 4	8	100	20	2.33%	1.08	0.4	0.4	-5.4	75	0	-	75	15	1.6	1.3	4.25	1	1	1.3	1	1	1.05
36	17- Jan- 21	P001	Baseline	Dry Wing	none	8	100	20	0.96%	-4.48	-4.2	n/a	n/a	-	TI TI	-	-	1	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a

Test #	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20°)	Corrected for 3D Effects % Lift Loss On 8° Cl vs Dry Cl	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
37	17- Jan- 21	P002	Baseline	Dry Wing	none	22	80	20	1.44%	-4.48	-4.2	n/a	n/a	-	1	-	-	-	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
38	17- Jan- 21	P009	Type IV Validation and New Fluids	IP Mod	ClearWing EG	8	100	20	1.99%	-5.07	-4.5	-3.6	-10.1	75	-	-	-	25	2.25	2.15	3.75	1	1	1	1	1	1
39	17- Jan- 21	P005	Type IV Validation and New Fluids	IP- / SN-	ClearWing EG	8	100	20	2.81%	-4.98	-5	-5.4	-9.8	25	10	-	-	40	3	2.25	3.75	1	1.5	2.25	1	1	1
40	18- Jan- 21	P007	Type IV Validation and New Fluids	IP- / ZR-	ClearWing EG	8	100	20	7.28%	-6.14	-5.8	-5.9	-7.5	25		25	-	25	2.5	2.05	5	1	1	5	1	1	5
41	18- Jan- 21	P007	Type IV Validation and New Fluids	IP- / ZR-	ClearWing EG	8	100	0	1.65%	-6.49	-6.7	-5.7	-7.9	25		25	-	25	2.5	2	3.25	1	1	1.55	1	1	1.05
42	18- Jan- 21	P196	EG Type IV Expansion	IP Mod	ClearWing EG	8	100	20	2.20%	-7.51	-7.3	-6.1	-11.5	75	0	-	-	35	3.5	2.9	4	1	8.1	1.75	1	1	1.05
43	18- Jan- 21	P001	Baseline	Dry Wing	none	8	100	20	0.69%	-7.33	-8.6	n/a	n/a	-	1	1	-	1	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
44	18- Jan- 21	P002	Baseline	Dry Wing	none	22	80	20	1.78%	-7.33	-8.6	n/a	n/a	-	1	1	-	1	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
45	18- Jan- 21	P041	Type IV Validation and New Fluids	IP- / ZR-	Polar Guard Xtend	8	100	20	7.07%	-8.32	-8.9	-7.0	-6.9	25	1	25	-	10	2	1.9	2.5	1	1.75	2	1	1.05	1.25
46	18- Jan- 21	P038	Type IV Validation and New Fluids	IP-	Polar Guard Xtend	8	100	20	7.55%	-8.77	-9	-7.5	-10.3	25	0	-	-	30	2.15	2	3	1	2	2.25	1	1	1.1
47	18- Jan- 21	P003	Type IV Validation and New Fluids	IP- / SN-	Max Flight SNEG	8	100	20	8.10%	-8.68	-9	-7.1	-9.9	25	10	-	-	15	2.15	2.05	3.25	1.1	1.5	1.85	1	1.05	1.05
48	19- Jan- 21	P064	EG Type IV Expansion	IP-	Max Flight AVIA	8	100	20	2.54%	-9.51	-9.53	-7.9	-12.2	25	-	-	-	50	2	2	3.5	1	1	1.3	1	1	1

Test#	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20°)	Corrected for 3D Effects % Lift Loss On 8° Cl vs Dry Cl	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
49	19- Jan- 21	P199	EG Type IV Expansion	IP-	ClearWing EG	8	100	20	2.68%	-7.73	-9.8	-8.6	-11.6	25	,	-	-	50	2.1	2	3.65	1	1.05	1.35	1	1	1
50	19- Jan- 21	P176	EG Type IV Expansion	IP Mod	EG106	8	100	20	2.20%	-7.8	-10.2	-7.7	-13.6	75	-	-	-	25	2.5	2.25	3.75	1	1	1.2	1	1	1
51	19- Jan- 21	P068	EG Type IV Expansion	IP Mod	Max Flight AVIA	8	100	20	3.29%	-8.71	-10.5	-8.9	-13.9	75	0	-	-	25	2.5	2.25	3.75	1	1.15	1.25	1	1	1
52	19- Jan- 21	P001	Baseline	Dry Wing	none	8	100	20	1.03%	-2.41	-8.1	n/a	n/a	-		-			n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
53	19- Jan- 21	P002	Baseline	Dry Wing	none	22	80	20	2.20%	-2.41	-8.1	n/a	n/a	-	0	-	-	0	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
54	19- Jan- 21	P042	Type IV Validation and New Fluids	IP Mod	Polar Guard Xtend	8	100	20	7.48%	-5.45	-8	-6.1	-8.6	75	1	1	1	10	2	1.75	2.25	1	1.3	1.65	1	1	1
55	19- Jan- 21	P061	EG Type IV Expansion	IP Mod	Max Flight AVIA	8	100	20	2.06%	-6.21	-8.3	-5.6	-12.3	75	1	-	-	35	2.9	2.5	4	1	1.1	1.15	1	1	1
56	19- Jan- 21	P169	EG Type IV Expansion	IP Mod	EG106	8	100	20	1.92%	-6.87	-8.5	-6.8	-12.1	75	1	-	1	35	3	2.5	4	1	1	1.05	1	1	1
57	20- Jan- 21	P137	EG Type IV Expansion	IP-	ChemR EG IV	8	100	20	2.20%	-6.61	-8.5	-6.5	-9.7	25	1	1	1	70	3	2.5	4	1	1.05	1.05	1	1	1
58	20- Jan- 21	P110	EG Type IV Expansion	IP-	Defrost EG 4	8	100	20	3.29%	-6.01	-8.2	-6.7	-10.4	25	1	-	-	70	2.5	2.25	3.7	1	1	1.1	1	1	1
59	20- Jan- 21	P059	EG Type IV Expansion	IP- / ZR-	Max Flight AVIA	8	100	20	5.77%	-8.14	-8.2	-7.2	-8.3	25	0	25	-	40	3	2.5	5	1.15	1.15	5	1	1	2
60	20- Jan- 21	P001	Baseline	Dry Wing	none	8	100	20	0.62%	-8.12	-12.2	n/a	n/a	-	•	-	-	•	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a

Test#	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20°)	Corrected for 3D Effects % Lift Loss On 8° Cl vs Dry Cl	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
61	20- Jan- 21	P002	Baseline	Dry Wing	none	22	80	20	1.65%	-8.12	-12.2	n/a	n/a	-	-	-	-	-	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
62	20- Jan- 21	P065	EG Type IV Expansion	IP- / SN-	Max Flight AVIA	8	100	20	3.36%	-9.37	-12.1	-10.2	-13.4	25	10	-	-	30	2.35	2.25	3.75	1	1.15	1.6	1	1	1
63	20- Jan- 21	P200	EG Type IV Expansion	IP- / SN-	ClearWing EG	8	100	20	4.87%	-9.27	-12.3	-10.1	-13.3	25	10	1	-	30	2.95	2.55	3.85	1	1.65	2.25	1	1.1	1.3
64	20- Jan- 21	P173	EG Type IV Expansion	IP- / SN-	EG106	8	100	20	3.64%	-9.59	-13	-10.1	-13.3	25	10	1	1	30	2.6	2.25	3.9	1	1.2	1.75	1	1.05	1.1
65	21- Jan- 21	P094	EG Type IV Expansion	IP- / ZR-	Safewing EG IV NORTH	8	100	20	5.15%	-9.9	-13.1	-11.1	-10.3	25	1	25	1	30	3	2.27 5	5	1	1	5	1	1	5
66	21- Jan- 21	P067	EG Type IV Expansion	IP- / ZR-	Max Flight AVIA	8	100	20	7.00%	-10.59	-13	-9.9	-10.1	25	1	25	1	30	2.75	2.4	5	1	1.1	5	1	1	5
67	21- Jan- 21	P148	EG Type IV Expansion	IP- / ZR-	ChemR EG IV	8	100	20	7.48%	-10.58	-12.9	-9.5	-9.7	25	-	25	-	30	3	2.5	5	1.1	1.75	5	1	1.5	5
68	21- Jan- 21	P039	Type IV Validation and New Fluids	IP- / SN-	Polar Guard Xtend	8	100	20	9.40%	-9.68	-13	-10.5	-11.7	25	10	1	-	15	2.25	2	3.25	1.15	1.9	2.1	1.1	1.15	1.5
69	21- Jan- 21	P001	Baseline	Dry Wing	none	8	100	20	0.21%	-2.33	-8	n/a	n/a	1	1	1	-	1	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
70	21- Jan- 21	P002	Baseline	Dry Wing	none	22	80	20	0.62%	-2.33	-8	n/a	n/a	1	-	1	-	-	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
71	21- Jan- 21	P165	EG Type IV Expansion	IP- / SN-	EG106	8	100	20	3.16%	-3.68	-7.1	-5.3	-9.9	25	10	-	-	50	2.75	2	4	1	1.05	2.25	1	1	1.1
72	21- Jan- 21	P057	EG Type IV Expansion	IP- / SN-	Max Flight AVIA	8	100	20	2.33%	-3.24	-5.7	-3.8	-9.4	25	10	-	-	50	3	2.5	4	1	1.15	1.5	1	1	1

Test #	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20°)	Corrected for 3D Effects % Lift Loss On 8° CI vs Dry CI	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
73	22- Jan- 21	P194	EG Type IV Expansion	IP- / ZR-	ClearWing EG	8	100	20	6.52%	-2.31	-4.5	-2.8	-5.9	25	-	25	0	40	3	2.5	5	1	1	5	1	1	5
74	22- Jan- 21	P140	EG Type IV Expansion	IP- / ZR-	ChemR EG IV	8	100	20	9.88%	-1.88	-2.1	-2.2	-4.7	25	1	25	1	40	3	2.6	5	1	1	5	1	1	5
75	22- Jan- 21	P140	EG Type IV Expansion	IP- / ZR-	ChemR EG IV	8	100	20	12.83%	-2.41	-2	-1.6	-4.7	25	-	25	-	35	2.75	2.15	5	1	1	5	1	1	5
76	22- Jan- 21	P140	EG Type IV Expansion	IP- / ZR-	ChemR EG IV	8	100	0	2.26%	-3.42	-3.08	-2.5	-5.2	25	-	25	-	40	3	2.65	4.5	1	1.05	2.25	1	1	1.25
77	24- Jan- 21	P001	Baseline	Dry Wing	none	8	100	20	-0.96%	-9.63	-10.9	n/a	n/a	-	-	-	-	-	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
78	24- Jan- 21	P002	Baseline	Dry Wing	none	22	80	20	0.21%	-9.63	-10.9	n/a	n/a	-	1	1	1	1	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
79	25- Jan- 21	P066	EG Type IV Expansion	IP- / ZD	Max Flight AVIA	8	100	20	5.56%	-10.12	-12.1	-10.4	-11.3	25	1	13	1	30	3	2.85	5	1	1	5	1	1	5
80	25- Jan- 21	P201	EG Type IV Expansion	IP- / ZD	ClearWing EG	8	100	20	6.73%	-8.96	-12.5	-10.7	-11.2	25	1	13	1	30	2.5	2.5	5	1	1.15	5	1	1.05	5
81	25- Jan- 21	P177	EG Type IV Expansion	IP Mod/Z D	EG106	8	100	20	2.61%	-10.22	-12.4	-9.5	-12.9	75	1	13	1	10	2.6	2.5	3.45	1	1.1	1.3	1	1.05	1.05
82	25- Jan- 21	P096	EG Type IV Expansion	IP Mod/Z D	Safewing EG IV NORTH	8	100	20	3.98%	-9.35	-11.9	-10.5	-13.4	75	-	13	1	15	3	3	4	1	1.05	2.5	1	1	1.35
83	25- Jan- 21	P069	EG Type IV Expansion	IP Mod/Z D	Max Flight AVIA	8	100	20	3.36%	-9.48	-11.8	-10.1	-13.3	75	-	13	0	15	2.75	2.65	4	1	1.1	1.5	1	1	1.1
84	25- Jan- 21	P001	Baseline	Dry Wing	none	8	100	20	2.06%	-3.65	-7.4	n/a	n/a	-	-	-		1	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a

Test#	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20°)	Corrected for 3D Effects % Lift Loss On 8° Cl vs Dry Cl	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
85	25- Jan- 21	P002	Baseline	Dry Wing	none	22	80	20	2.95%	-3.65	-7.4	n/a	n/a	-	-	-	-		n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
86	25- Jan- 21	P062	EG Type IV Expansion	IP Mod/Z D	Max Flight AVIA	8	100	20	3.57%	-3.91	-7.2	-5.7	-10.8	75	-	13	0	20	2.65	2.5	4	1	1	2.5	1	1	1
87	25- Jan- 21	P170	EG Type IV Expansion	IP Mod/Z D	EG106	8	100	20	7.41%	-4.3	-6.8	-5.5	-10.3	75	-	13	0	25	2.5	2.5	5	1	1.05	5	1	1	2.1
88	25- Jan- 21	P197	EG Type IV Expansion	IP Mod/Z D	ClearWing EG	8	100	20	7.14%	-3.3	-6.7	-4.6	-10.1	75	1	13	1	20	2.95	2.6	5	1	1.05	4.5	1	1	2
89	26- Jan- 21	P036	Type IV Validation and New Fluids	IP Mod/Z D	Polar Guard Xtend	8	100	20	6.59%	-3.36	-6.4	-4.7	-8.0	75	1	13	1	10	2.5	2.25	3	1	1.75	2	1	1	1.4
90	26- Jan- 21	P085	EG Type IV Expansion	IP- / ZD	Safewing EG IV NORTH	8	100	20	6.93%	-1.66	-6.3	-4.5	-7.8	25	1	13	1	40	2.65	2.25	4.5	1	1	4.75	1	1	2.5
91	26- Jan- 21	P112	EG Type IV Expansion	IP- / ZD	Defrost EG 4	8	100	20	3.91%	-1.55	-6.2	-4.4	-7.8	25	-	13	1	40	2.7	2.5	4.5	1	1	3.25	1	1	2.5
92	26- Jan- 21	P193	EG Type IV Expansion	IP- / ZD	ClearWing EG	8	100	20	7.76%	-1.74	-6.1	-4.9	-7.5	25	1	13	1	40	2.65	2.5	5	1	1	5	1	1	5
93	26- Jan- 21	P001	Baseline	Dry Wing	none	8	100	20	1.30%	-1.52	-4.6	n/a	n/a	-	-	1	1	1	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
94	26- Jan- 21	P002	Baseline	Dry Wing	none	22	80	20	2.13%	-1.52	-4.6	n/a	n/a	-	-	0	0	ı	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
95	26- Jan- 21	P115	EG Type IV Expansion	IP Mod	Defrost EG 4	8	100	20	3.16%	-4.05	-4.5	-2.7	-9.9	75	-	-	-	35	2.75	2.55	4	1	1	1.05	1	1	1
96	26- Jan- 21	P142	EG Type IV Expansion	IP Mod	ChemR EG IV	8	100	20	2.75%	-3.75	-4.5	-3.8	-9.3	75	-	0	0	35	3.25	2.75	4	1	1	1.15	1	1	1

Test#	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20°)	Corrected for 3D Effects % Lift Loss On 8° Cl vs Dry Cl	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
97	27- Jan- 21	P111	EG Type IV Expansion	IP- / SN-	Defrost EG 4	8	100	20	3.36%	-2.79	-4.4	-3.6	-9.4	25	10			50	2.75	2.5	4	1	1.05	1.35	1	1	1
98	27- Jan- 21	P192	EG Type IV Expansion	IP- / SN-	ClearWing EG	8	100	20	3.29%	-3.01	-4.2	-3.7	-8.6	25	10	-	•	50	3.4	2.5	4	1.15	1.15	1.75	1	1	1.75
99	27- Jan- 21	P191	EG Type IV Expansion	IP-	ClearWing EG	8	100	20	2.61%	-4.16	-4.3	-3.6	-7.9	25	-	-	-	70	2.8	2.5	4	1	1	1.05	1	1	1
100	27- Jan- 21	P143	EG Type IV Expansion	IP Mod/Z D	ChemR EG IV	8	100	20	7.34%	-2.69	-4.6	-3.9	-9.5	75	-	13	-	20	3.05	2.55	4.5	1.1	1.05	4	1	1	2.5
101	27- Jan- 21	P001	Baseline	Dry Wing	none	8	100	20	1.24%	-3.97	-4.4	n/a	n/a	-	-	-	-	-	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
102	27- Jan- 21	P002	Baseline	Dry Wing	none	22	80	20	0.96%	-3.97	-4.4	n/a	n/a	-			-	-	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
103	27- Jan- 21	P056	EG Type IV Expansion	IP-	Max Flight AVIA	8	100	20	1.30%	-5.39	-5.1	-3.8	-8.9	25	0	0	0	70	3	2.5	4	1	1	1	1	1	1
104	27- Jan- 21	P164	EG Type IV Expansion	IP-	EG106	8	100	20	3.09%	-6.02	-6.1	-5.2	-9.4	25	1	1	1	70	2.6	2.4	4	1	1.05	1.3	1	1	1
105	28- Jan- 21	P116	EG Type IV Expansion	IP Mod/Z D	Defrost EG 4	8	100	20	3.64%	-6.74	-7.1	-6.2	-10.9	75	1	13	1	20	2.7	2.5	4.5	1	1	2	1	1	1
106	28- Jan- 21	P113	EG Type IV Expansion	IP- / ZR-	Defrost EG 4	8	100	20	5.83%	-6.68	-7.5	-7.3	-8.0	25	0	25	0	40	2.75	2.5	5	1	1	5	1	1	1
107	28- Jan- 21	P140	EG Type IV Expansion	IP- / ZR-	ChemR EG IV	8	100	20	7.07%	-7.51	-8.2	-7.1	-7.5	25	0	25	0	40	3.37 5	2.8	5	1.35	1.25	5	1.05	1.05	1.55
108	28- Jan- 21	P140	EG Type IV Expansion	IP- / ZR-	ChemR EG IV	8	100	20	8.03%	-9.02	-8.7	-7.4	-7.5	25	-	25	-	40	3	3	5	1.35	1.75	5	1.1	1.25	5

Test #	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20°)	Corrected for 3D Effects % Lift Loss On 8° Cl vs Dry Cl	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
109	28- Jan- 21	P001	Baseline	Dry Wing	none	8	100	20	0.00%	-14.4	-14.7	n/a	n/a	-	-	-	-	-	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
110	28- Jan- 21	P002	Baseline	Dry Wing	none	22	80	20	1.72%	-14.4	-14.7	n/a	n/a	-	-	-	-	-	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
111	28- Jan- 21	P045	Type IV Validation and New Fluids	IP- / SN-	Polar Guard Xtend	8	115	20	7.69%	-15.06	-15.2	-14.2	-14.5	25	10	-	-	15	2.5	2.3	3	1.05	1.75	2.25	1	1.2	1.6
112	28- Jan- 21	P045	Type IV Validation and New Fluids	IP- / SN-	Polar Guard Xtend	8	115	20	8.37%	-15.25	-15.7	-14.2	-14.5	25	10	-	- 1	15	2.5	2.35	3.1	1.05	1.6	2.1	1	1.15	1.35
113	29- Jan- 21	P044	Type IV Validation and New Fluids	IP-	Polar Guard Xtend	8	115	20	9.75%	-16.19	-16.3	-14.6	-15.8	25	-	-	-	30	2.5	2.3	3.25	1	2	2.1	1	1.15	1.3
114	29- Jan- 21	P054	Type IV Validation and New Fluids	Fluid Only	Polar Guard Xtend	8	100	20	7.00%	-16.23	-16.8	-15.3	-13.0	-	-	-	-	-	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a
115	29- Jan- 21	P046	Type IV Validation and New Fluids	IP Mod	Polar Guard Xtend	8	115	20	9.79%	-16.72	-16.9	-5.2	-15.8	75		-	- 1	10	2.5	2.35	3.05	1	1.75	2.15	1	1.15	1.5
116	29- Jan- 21	P046	Type IV Validation and New Fluids	IP Mod	Polar Guard Xtend	8	115	20	n/a	n/a	n/a	-15.2	n/a	75	-	-	-	5	2.4	2.2	3	n/a	n/a	n/a	n/a	n/a	n/a
117	29- Jan- 21	P027	Type IV Validation and New Fluids	Fluid Only	ClearWing EG	8	100	20	5.23%	-16.8	-17.1	-15.7	-13.1	-	-	-	-	-	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a

#### APPENDIX E

EG WIND TUNNEL DATA USED FOR ANALYSIS TO SUPPORT DEVELOPMENT OF AN EG ALLOWANCE TIME TABLE

# Log of Tests for EG Analysis

Test#	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20°)	Corrected for 3D Effects % Lift Loss On 8° Cl vs Dry Cl	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
21	20- Jan- 10	P004	IP Validation	IP Mod	EG106	8	100	20	0.82%	-3.6	-5.9	N/A	-10.10	75	-	-	-	25	2.0	2.2	4.0	1.0	1.0	1.2	1.0	1.0	1.0
22	20- Jan- 10	P001	IP Validation	IP-	EG106	8	100	20	0.86%	-4.1	-6.8	-4.30	-8.50	25	-	-	-	50	1.8	2.0	4.0	1.0	1.0	1.0	1.0	1.0	1.0
23	20- Jan- 10	P034	IP Expansion	IP- / SN-	EG106	8	100	20	1.15%	-3.2	-6	-3.40	-9.00	25	10	-	-	40	2.3	2.2	4.0	1.0	1.2	1.5	1.0	1.0	1.0
26	21- Jan- 10	P007	IP Validation	IP- / ZR-	EG106	8	100	20	4.14%	-1.9	-5.8	-3.10	-6.20	25	-	25	-	25	2.2	1.7	4.7	1.0	1.0	4.0	1.0	1.0	3.5
26A	21- Jan- 10	P007	IP Validation	IP- / ZR-	EG106	8	100	0	1.29%	-3.3	-5.9	-2.80	-6.20	25	-	25	-	25	1.8	2.0	1.9	1.0	1.0	1.0	1.0	1.0	1.0
67	29- Jan- 10	P016	IP Validation	IP-	EG106	8	100	20	1.06%	-12.6	-19.3	- 14.70	-15.00	25	-	- 1	-	30	2.2	2.2	3.2	1.0	1.5	1.8	1.0	1.0	1.2
71	29- Jan- 10	P019/P031	IP Validation	IP Mod	EG106	8	100	20	1.81%	-17.7	-21.4	- 16.60	-17.20	75	-	-	1	10	2.3	2.3	2.8	1.0	1.3	1.8	1.0	1.0	1.2
80	30- Jan- 10	P028	IP Validation	IP-	EG106	8	100	20	2.31%	-17	-22.9	- 16.70	-18.50	25	-		4	30	2.5	2.2	3.0	1.0	1.3	1.7	1.0	1.0	1.0
98	02- Feb- 10	P022	IP Validation	IP- / ZR-	EG106	8	100	20	1.20%	-6.7	-14.1	-9.50	-8.40	25	-	25	-	10	2.0	2.0	2.5	1.0	1.0	1.3	1.0	1.0	1.0
26	23- Jan- 11	P123	IP Data Gap	IP Mod	EG106	8	100	20	3.07%	-21	-25.4	21.00	-21.00	75	-	-	-	10	2.4	2.4	3.0	1.0	1.2	1.5	1.0	1.0	1.1
27	23- Jan- 11	P121	IP Data Gap	IP-	EG106	8	100	20	3.21%	-22.6	-26.4	20.50	-21.30	25	-	-	-	30	2.4	2.4	3.0	1.0	1.2	1.5	1.0	1.0	1.1
45	25- Jan- 11	P111	IP Expansion	IP- / SN-	EG106	8	100	20	2.35%	-12.9	-19.4	- 13.40	-15.70	25	10	-	-	15	2.3	2.0	3.0	1.0	1.1	1.3	1.0	1.0	1.0

Test #	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20°)	Corrected for 3D Effects % Lift Loss On 8° CI vs Dry CI	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
51	25- Jan- 11	P023A	Type IV Fluid Val.	IP-	EG106	8	100	20	1.64%	-11.1	-16.2	-8.00	-12.90	25	-	-	-	30	2.2	2.0	2.8	1.0	1.2	1.3	1.0	1.0	1.1
78	30- Jan- 11	P105	IP Expansion	IP- / SN-	EG106	8	100	20	2.67%	-13.8	-16.3	-10.70	-14.20	25	10		-	25	2.7	2.2	4.0	1.0	1.6	1.8	1.0	1.0	1.2
126	8- Feb- 11	E16	IP Expansion / CL Max	IP- / ZR-	EG106	18	100	20	7.24%	-10.1	-15.5	-11.60	-9.40	25	-	25	-	40	3.7	3.0	4.3	1.2	1.5	5.0	1.0	1.2	5.0
124	30- Jan- 12	E17	Fluid Tests - Repeatibility	IP Mod	EG106	8	100	20	1.83%	-3.5	-9.8	-	-	75	-	-	-	25	2.4	2.2	3.8	1.0	1.1	1.2	1.0	1.0	1.0
125	30- Jan- 12	E17	Fluid Tests - Repeatibility	IP Mod	EG106	18	100	20	1.69%	-4.1	-10.4	-	-	75	-	-	-	25	2.3	2.2	3.8	1.0	1.1	1.1	1.1	1.0	1.0
310	21- Jan- 14	P065	IP Expansion	IP- / SN-	EG106	8	115	20	2.00%	-17.4	-23.1	-16.40	-18.66	25	10	-	-	15	1.7	1.7	2.3	1.0	1.3	1.5	1.0	1.1	1.3
311	21- Jan- 14	P065	IP Expansion	IP- / SN-	EG106	8	100	20	4.06%	-18.1	-23.9	-21.00	-19.56	25	10	-	-	15	1.9	1.9	2.3	1.1	1.5	1.7	1.0	1.1	1.2
10	19- Jan- 16	P082	Type IV Validation and New Fuids	IP-	LNT E450	8	100	20	5.82%	-15.2	-16.8	-14.52	-15.08	25	-	-	-	30	2.2	2.2	2.6	1.0	1.3	1.7	1.0	1.0	1.2
11	19- Jan- 16	P083	Type IV Validation and New Fuids	IP Mod	LNT E450	8	100	20	5.97%	-16.8	-17.1	-14.72	-15.50	75	-	-	-	10	2.0	2.2	2.6	1.1	1.3	1.8	1.0	1.0	1.2
13	19- Jan- 16	P083	Type IV Validation and New Fuids	IP Mod	LNT E450	8	100	20	6.43%	-15.4	-17	-14.57	-15.18	75	-	-	-	10	2.2	2.2	2.6	1.1	1.4	2.2	1.0	1.0	1.3
20	20- Jan- 16	P079	Type IV Validation and New Fuids	IP- / ZR-	LNT E450	8	100	20	4.90%	-7.6	-8.9	-7.18	-7.77	25	-	25	-	10	1.8	2.0	2.0	1.0	1.1	1.5	1.0	1.0	1.0
21	20- Jan- 16	P080	Type IV Validation and New Fuids	IP- / SN-	LNT E450	8	100	20	5.35%	-6.6	-9.2	-7.00	-2.22	25	10	-	-	15	1.7	2.0	2.4	1.0	1.4	1.7	1.0	1.0	1.2

Test #	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20º)	Corrected for 3D Effects % Lift Loss On 8° CI vs Dry CI	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
68	25- Jan- 16	P073	Type IV Validation and New Fuids	IP- / ZR-	LNT E450	8	100	20	3.11%	-1.3	-6.7	-3.25	-6.38	25	-	25	-	25	2.0	2.0	2.3	1.0	1.0	1.1	1.0	1.0	1.0
69	25- Jan- 16	P072	Type IV Validation and New Fuids	IP Mod	LNT E450	8	100	20	3.30%	-2.0	-6.6	-2.57	-9.80	75	-	1	1	25	2.3	2.5	4.0	1.0	1.4	1.9	1.0	1.0	1.0
76	26- Jan- 16	P074	Type IV Validation and New Fuids	IP- / R-	LNT E450	8	100	20	4.28%	0.0	-4	-0.98	-4.13	25	-	1	25	25	1.3	1.3	3.2	1.0	1.1	1.1	1.0	1.0	1.0
8	30- Jan- 18	P014	Type IV Validation and New Fuids	IP- / ZR-	ChemR EG IV	8	100	20	3.21%	-8.2	-9.6	-7.87	-8.47	25	-	25	1	10	1.3	1.5	2.2	1.0	1.0	1.5	1.0	1.0	1.2
9	30- Jan- 18	P016	Type IV Validation and New Fuids	IP Mod/ZD	ChemR EG IV	8	100	20	2.36%	-7.9	-9.4	-8.40	-11.33	75	-	13	1	7	1.5	1.7	2.3	1.0	1.2	1.5	1.0	1.0	1.2
12	30- Jan- 18	P012	Type IV Validation and New Fuids	IP- / SN-	ChemR EG IV	8	100	20	2.48%	-7.8	-10.4	-7.83	-11.60	25	10	-	-	15	1.8	1.7	3.3	1.0	1.2	1.5	1.0	1.0	1.0
13	30- Jan- 18	P015	Type IV Validation and New Fuids	IP Mod	ChemR EG IV	8	100	20	1.86%	-10.0	-11	-9.00	-13.07	75	-	-	-	10	1.8	2.0	2.3	1.0	1.3	1.5	1.0	1.0	1.2
16	30- Jan- 18	P017	Type IV Validation and New Fuids	IP-	ChemR EG IV	8	100	20	2.60%	-13.3	-14.2	-11.97	-15.13	25	-	-	-	30	2.0	2.0	2.8	1.0	1.2	1.4	1.0	1.0	1.2
17	30- Jan- 18	P018	Type IV Validation and New Fuids	IP- / SN-	ChemR EG IV	8	100	20	3.36%	-12.5	-15.2	-13.37	-15.23	25	10	-	-	15	2.0	2.0	2.8	1.0	1.3	1.5	1.0	1.0	1.2
18	31- Jan- 18	P019	Type IV Validation and New Fuids	IP Mod	ChemR EG IV	8	100	20	2.71%	-14.8	-15.7	-13.77	-16.63	75	-	-	-	10	2.0	1.8	2.8	1.0	1.2	1.6	1.0	1.0	1.2
31	31- Jan- 18	P177	EG Type IV Expansion	IP-	ChemR EG IV	8	100	20	1.80%	-8.7	-10.8	-8.70	-12.27	25	-	-	-	50	2.3	2.7	3.9	1.0	1.2	1.6	1.0	1.0	1.0
32	1- Feb- 18	P179	EG Type IV Expansion	IP- / ZD	ChemR EG IV	8	100	20	5.43%	-6.4	-10.2	-8.17	-9.97	25	-	13	-	30	2.5	2.5	4.0	1.0	1.0	5.0	1.0	1.0	1.5

Test #	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20°)	Corrected for 3D Effects % Lift Loss On 8° CI vs Dry CI	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
33	1- Feb- 18	P178	EG Type IV Expansion	IP- / SN-	ChemR EG	8	100	20	3.68%	-5.2	-9.7	-7.10	-10.33	25	10	-	-	50	2.9	2.5	4.3	1.0	1.6	4.0	1.0	1.0	3.8
39	1- Feb- 18	P010	Type IV Validation and New Fuids	IP Mod / R	ChemR EG IV	8	100	20	7.21%	-3.5	-4.2	-3.27	-7.00	75	-	-	75	10	2.2	2.2	4.7	1.0	1.0	5.0	1.0	1.0	5.0
40	1- Feb- 18	P003	Type IV Validation and New Fuids	IP-	ChemR EG IV	8	100	20	1.28%	-6.8	-7.4	-4.70	-10.50	25	1		-	50	2.5	2.5	3.5	1.0	1.1	1.3	1.0	1.0	1.2
42	2- Feb- 18	P181	EG Type IV Expansion	IP Mod	ChemR EG IV	8	100	20	2.29%	-10.5	-11	-8.80	-14.23	75	1	1	-	25	2.6	2.8	4.0	1.0	1.1	1.7	1.0	1.0	1.1
43	2- Feb- 18	P180	EG Type IV Expansion	IP- / ZR-	ChemR EG IV	8	100	20	5.76%	-12.2	-13.3	-10.87	-10.70	25	1	25	-	30	3.3	2.8	5.0	1.8	1.1	5.0	1.0	1.0	5.0
15	22- Jan- 19	P020	Type IV Validation and New Fluids	IP-	Max Flight AVIA	8	100	20	5.66%	-21.4	-21.2	-21.30	-22.60	25	ı	ı	-	30	2.0	2.0	3.0	1.0	1.7	2.0	1.0	1.0	1.1
16	22- Jan- 19	P021	Type IV Validation and New Fluids	IP Mod	Max Flight AVIA	8	100	20	5.53%	-21.0	-21.1	-22.27	-23.10	75	ı	ı	-	10	2.0	2.0	2.7	1.0	1.5	2.0	1.0	1.0	1.1
17	22- Jan- 19	P124	Type IV Validation and New Fluids	IP-	Defrost EG 4	8	100	20	6.72%	-22.0	-22.1	-21.63	-23.43	25	ı	ı	-	30	2.0	2.0	2.5	1.0	1.5	2.0	1.0	1.0	1.2
18	22- Jan- 19	P125	Type IV Validation and New Fluids	IP Mod	Defrost EG 4	8	100	20	6.62%	-21.1	-21.7	-22.80	-22.70	75	1	1		10	2.0	2.0	2.7	1.0	1.4	2.1	1.0	1.0	1.2
31	23- Jan- 19	P008	Type IV Validation and New Fluids	IP Mod	Max Flight AVIA	8	100	20	1.92%	-4.12	-4.9	-5.93	-13.67	75	-	-	-	25	2.3	2.5	3.5	1.0	1.0	1.1	1.0	1.0	1.0
32	23- Jan- 19	P112	Type IV Validation and New Fluids	IP Mod	Defrost EG 4	8	100	20	2.49%	-3.86	-4.5	-5.83	-13.73	75	-	-	-	25	2.3	2.3	3.5	1.0	1.0	1.2	1.0	1.0	1.0
36	24- Jan- 19	P111	Type IV Validation and New Fluids	IP- / R-	Defrost EG 4	8	100	20	1.44%	0.65	0.0	-1.90	-6.60	25	-	-	25	25	1.5	1.5	2.0	1.0	1.0	1.0	1.0	1.0	1.0

Test #	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20°)	Corrected for 3D Effects % Lift Loss On 8° CI vs Dry CI	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
41	29- Jan- 19	P018	Type IV Validation and New Fluids	IP- / SN-	Max Flight AVIA	8	100	20	4.33%	-13.95	-14.9	-16.17	-17.73	25	10	-	-	15	2.0	2.0	2.5	1.1	1.2	1.3	1.0	1.0	1.1
42	29- Jan- 19	P122	Type IV Validation and New Fluids	IP- / SN-	Defrost EG 4	8	100	20	5.15%	-13.13	-13.7	-15.27	-16.97	25	10	-	-	15	2.5	2.5	2.8	1.0	1.1	1.3	1.0	1.0	1.1
43	29- Jan- 19	P118	Type IV Validation and New Fluids	IP- / ZR-	Defrost EG 4	8	100	20	4.36%	-10.07	-12	-13.50	-13.70	25	-	25	-	10	2.0	2.0	2.5	1.0	1.0	1.2	1.0	1.0	1.0
46	30- Jan- 19	P014	Type IV Validation and New Fluids	IP- / ZR-	Max Flight AVIA	8	100	20	2.95%	-10.31	-10.7	-14.30	-13.90	25	-	25	-	10	2.3	2.0	2.5	1.0	1.0	1.1	1.0	1.0	1.0
3	19- Jan- 20	P020	Type IV Validation and New Fluids	IP Mod	Safewing EG IV NORTH	8	100	20	2.41%	-12.91	-12.3	-12.30	-17.28	75	-	-	-	10	2.2	1.9	3.3	1.0	1.0	1.5	1.0	1.0	1.0
4	19- Jan- 20	P018	Type IV Validation and New Fluids	IP-	Safewing EG IV NORTH	8	100	20	2.48%	-13.84	-13.4	-13.30	-16.68	25	-	-	-	30	2.0	1.9	3.0	1.0	1.0	1.5	1.0	1.0	1.0
5	20- Jan- 20	P019	Type IV Validation and New Fluids	IP- / SN-	Safewing EG IV NORTH	8	100	20	2.84%	-14.9	-14	-14.12	-16.52	25	10	-	-	15	2.0	1.9	2.9	1.0	1.1	1.5	1.0	1.0	1.0
6	20- Jan- 20	P073	EG Type IV Expansion	IP Mod	Safewing EG IV NORTH	8	100	20	2.25%	-15.68	-14.7	-14.63	-18.53	75	-	-	-	25	3.1	3.0	4.0	1.0	1.1	2.4	1.0	1.0	1.0
7	20- Jan- 20	P071	EG Type IV Expansion	IP-	Safewing EG IV NORTH	8	100	20	2.79%	-16.35	-15.7	-15.47	-18.09	25	-	-	-	50	2.3	2.1	4.0	1.0	1.1	1.7	1.0	1.0	1.1
11	20- Jan- 20	P127	EG Type IV Expansion	IP Mod	ChemR EG IV	8	100	20	2.11%	-13.8	-12.5	-11.93	-17.25	75	-	-	-	25	3.3	2.7	4.0	1.0	1.4	1.7	1.0	1.1	1.1
12	20- Jan- 20	P126	EG Type IV Expansion	IP- / SN-	ChemR EG IV	8	100	20	3.19%	-13.56	-13.4	-14.21	-16.53	25	10	-	-	30	2.4	2.4	4.0	1.0	1.7	2.1	1.0	1.1	1.3
13	20- Jan- 20	P154	EG Type IV Expansion	IP Mod	EG106	8	100	20	1.09%	-15.47	-14.1	-14.56	-18.28	75	-	-	-	25	3.1	2.7	4.0	1.0	1.1	1.5	1.0	1.0	1.1

Test #	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20º)	Corrected for 3D Effects % Lift Loss On 8° Cl vs Dry Cl	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
14	21- Jan- 20	P153	EG Type IV Expansion	IP- / SN-	EG106	8	100	20	1.95%	-14.39	-14.4	-14.77	-17.07	25	10	-	-	30	2.5	2.3	4.0	1.0	1.4	1.7	1.0	1.1	1.2
15	21- Jan- 20	P100	EG Type IV Expansion	IP Mod	Defrost EG 4	8	100	20	2.83%	-15.65	-14.5	-14.90	-18.53	75	1		-	25	3.0	3.0	4.0	1.0	1.2	1.7	1.0	1.0	1.0
16	21- Jan- 20	P099	EG Type IV Expansion	IP- / SN-	Defrost EG 4	8	100	20	3.42%	-15.11	-15.3	-15.40	-17.59	25	10	-	-	30	2.5	2.3	3.8	1.0	1.1	1.4	1.0	1.0	1.1
19	21- Jan- 20	P057	EG Type IV Expansion	IP-	Safewing EG IV NORTH	8	100	20	0.83%	-5.34	-3.8	-5.76	-10.49	25	-	-	-	70	2.8	2.2	4.0	1.0	1.0	1.0	1.0	1.0	1.0
20	21- Jan- 20	P058	EG Type IV Expansion	IP- / SN-	Safewing EG IV NORTH	8	100	20	1.53%	-4.67	-3.6	-5.77	-10.74	25	10	-	-	50	3.0	2.5	4.0	1.0	1.1	1.3	1.0	1.0	1.0
21	22- Jan- 20	P062	EG Type IV Expansion	IP Mod	Safewing EG IV NORTH	8	100	20	1.27%	-5.44	-3.7	-6.06	-13.07	75	-	-	-	35	3.3	2.8	4.0	1.0	1.0	1.1	1.0	1.0	1.0
22	22- Jan- 20	P060	EG Type IV Expansion	IP- / ZR-	Safewing EG IV NORTH	8	100	20	4.67%	-5.24	-3.8	-6.23	-8.01	25	1	25	-	40	3.0	2.2	5.0	1.0	1.0	5.0	1.0	1.0	5.0
23	22- Jan- 20	P063	EG Type IV Expansion	IP Mod/ZD	Safewing EG IV NORTH	8	100	20	0.85%	-5.32	-3.6	-5.84	-11.55	75	1	13	-	20	3.0	2.6	4.0	1.0	1.0	1.4	1.0	1.0	1.0
10	11- Jan- 21	P004	Type IV Validation and New Fluids	IP-	ClearWing EG	8	100	20	1.44%	-0.08	0.4	0.67	-5.27	25	-	-	-	50	2.0	1.6	3.8	1.0	1.0	1.1	1.0	1.0	1.0
13	12- Jan- 21	P198	EG Type IV Expansion	IP Mod / R	ClearWing EG	8	100	20	13.04%	-0.05	0	-0.47	-1.90	92	-	-	75	20	3.5	3.4	5.0	2.3	1.0	4.5	1.1	1.0	4.5
14	12- Jan- 21	P198	EG Type IV Expansion	IP Mod / R	ClearWing EG	8	100	20	7.14%	-0.61	-0.2	-0.50	-3.53	92	-	-	75	15	3.0	2.9	5.0	1.0	1.0	4.0	1.0	1.0	4.0
17	12- Jan- 21	P063	EG Type IV Expansion	IP Mod / R	Max Flight AVIA	8	100	20	3.16%	0.13	0.4	1.23	-4.20	92	-	-	75	15	2.7	2.0	4.0	1.0	1.0	3.8	1.0	1.0	3.2

Test #	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20°)	Corrected for 3D Effects % Lift Loss On 8° CI vs Dry CI	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
18	12- Jan- 21	P117	EG Type IV Expansion	IP Mod / R	Defrost EG 4	8	100	20	5.42%	-0.26	0.2	-0.27	-5.10	92	-	-	75	15	2.0	1.4	5.0	1.0	1.0	4.0	1.0	1.0	3.9
19	12- Jan- 21	P171	EG Type IV Expansion	IP Mod / R	EG106	8	100	20	11.74%	-0.67	0	-0.30	-4.27	92		-	75	15	2.7	2.9	5.0	1.0	1.0	4.5	1.0	1.0	4.5
20	13- Jan- 21	P171	EG Type IV Expansion	IP Mod / R	EG106	8	100	0	5.90%	-0.61	-0.2	-0.20	-4.33	92	-	-	75	15	2.5	2.4	5.0	1.0	1.0	1.0	1.0	1.0	1.0
21	13- Jan- 21	P171	EG Type IV Expansion	IP Mod / R	EG106	8	100	0	2.13%	-0.66	-0.4	0.23	-4.50	92	-	-	75	12	1.8	2.0	4.3	1.0	1.0	1.1	1.0	1.0	1.0
22	13- Jan- 21	P090	EG Type IV Expansion	IP Mod / R	Safewing EG IV NORTH	8	100	20	6.66%	-0.57	-0.5	0.70	-3.57	92	-	-	75	15	3.2	3.0	5.0	1.0	1.1	4.0	1.0	1.0	4.0
23	13- Jan- 21	P195	EG Type IV Expansion	IP- / R-	ClearWing EG	8	100	20	3.09%	-0.31	-0.7	0.00	-4.37	32	-	-	25	25	1.8	1.3	5.0	1.0	1.0	3.8	1.0	1.0	3.5
26	13- Jan- 21	P144	EG Type IV Expansion	IP Mod / R	ChemR EG IV	8	100	20	2.33%	1.57	0.5	1.77	-2.43	92	-	-	75	15	2.9	2.5	4.0	1.0	1.0	3.0	1.0	1.0	1.5
27	13- Jan- 21	P171	EG Type IV Expansion	IP Mod / R	EG106	8	100	20	1.85%	1.13	0.7	1.40	-3.60	92	-	-	75	15	2.3	2.0	4.0	1.0	1.0	2.0	1.0	1.0	1.3
30	14- Jan- 21	P171	EG Type IV Expansion	IP Mod / R	EG106	8	100	20	1.85%	1.7	0.7	2.47	-3.60	75	-	-	75	20	2.7	2.4	4.0	1.0	1.0	1.6	1.0	1.0	1.0
31	15- Jan- 21	P171	EG Type IV Expansion	IP Mod / R	EG106	8	100	20	1.85%	1.95	0.7	0.87	-4.27	75	-	-	75	15	1.4	2.0	3.5	1.0	1.0	1.3	1.0	1.0	1.0
32	15- Jan- 21	P198	EG Type IV Expansion	IP Mod / R	ClearWing EG	8	100	20	1.03%	2.13	0.7	1.23	-1.80	75	-	-	75	20	3.0	2.9	4.0	1.0	1.0	1.2	1.0	1.0	1.1
33	15- Jan- 21	P117	EG Type IV Expansion	IP Mod / R	Defrost EG 4	8	100	20	2.33%	1.21	0.6	1.33	-4.53	75	-	-	75	20	2.0	1.7	5.0	1.0	1.0	2.3	1.0	1.0	1.1

Test #	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20°)	Corrected for 3D Effects % Lift Loss On 8° CI vs Dry CI	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
34	15- Jan- 21	P117	EG Type IV Expansion	IP Mod / R	Defrost EG 4	8	100	0	1.58%	1.01	0.5	0.50	-4.47	75	-	-	75	20	2.0	1.7	5.0	1.0	1.0	1.2	1.0	1.0	1.0
35	15- Jan- 21	P117	EG Type IV Expansion	IP Mod / R	Defrost EG 4	8	100	20	2.33%	1.08	0.4	0.37	-5.40	75	1		75	15	1.6	1.3	4.3	1.0	1.0	1.3	1.0	1.0	1.1
38	17- Jan- 21	P009	Type IV Validation and New Fluids	IP Mod	ClearWing EG	8	100	20	1.99%	-5.07	-4.5	-3.60	-10.13	75	-	-	-	25	2.3	2.2	3.8	1.0	1.0	1.0	1.0	1.0	1.0
39	17- Jan- 21	P005	Type IV Validation and New Fluids	IP- / SN-	ClearWing EG	8	100	20	2.81%	-4.98	-5	-5.37	-9.77	25	10	-	-	40	3.0	2.3	3.8	1.0	1.5	2.3	1.0	1.0	1.0
40	18- Jan- 21	P007	Type IV Validation and New Fluids	IP- / ZR-	ClearWing EG	8	100	20	7.28%	-6.14	-5.8	-5.87	-7.50	25	-	25	-	25	2.5	2.1	5.0	1.0	1.0	5.0	1.0	1.0	5.0
41	18- Jan- 21	P007	Type IV Validation and New Fluids	IP- / ZR-	ClearWing EG	8	100	0	1.65%	-6.49	-6.7	-5.70	-7.87	25	-	25	-	25	2.5	2.0	3.3	1.0	1.0	1.6	1.0	1.0	1.1
42	18- Jan- 21	P196	EG Type IV Expansion	IP Mod	ClearWing EG	8	100	20	2.20%	-7.51	-7.3	-6.10	-11.50	75	1		-	35	3.5	2.9	4.0	1.0	8.1	1.8	1.0	1.0	1.1
48	19- Jan- 21	P064	EG Type IV Expansion	IP-	Max Flight AVIA	8	100	20	2.54%	-9.51	-9.53	-7.90	-12.23	25	1	-	-	50	2.0	2.0	3.5	1.0	1.0	1.3	1.0	1.0	1.0
49	19- Jan- 21	P199	EG Type IV Expansion	IP-	ClearWing EG	8	100	20	2.68%	-7.73	-9.8	-8.60	-11.57	25	1		-	50	2.1	2.0	3.7	1.0	1.1	1.4	1.0	1.0	1.0
50	19- Jan- 21	P176	EG Type IV Expansion	IP Mod	EG106	8	100	20	2.20%	-7.8	-10.2	-7.70	-13.57	75	-	-	-	25	2.5	2.3	3.8	1.0	1.0	1.2	1.0	1.0	1.0
51	19- Jan- 21	P068	EG Type IV Expansion	IP Mod	Max Flight AVIA	8	100	20	3.29%	-8.71	-10.5	-8.90	-13.90	75	-	-	-	25	2.5	2.3	3.8	1.0	1.2	1.3	1.0	1.0	1.0
55	19- Jan- 21	P061	EG Type IV Expansion	IP Mod	Max Flight AVIA	8	100	20	2.06%	-6.21	-8.3	-5.57	-12.33	75	-	-	-	35	2.9	2.5	4.0	1.0	1.1	1.2	1.0	1.0	1.0

Test #	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20°)	Corrected for 3D Effects % Lift Loss On 8° CI vs Dry CI	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
56	19- Jan- 21	P169	EG Type IV Expansion	IP Mod	EG106	8	100	20	1.92%	-6.87	-8.5	-6.77	-12.10	75	-	1	1	35	3.0	2.5	4.0	1.0	1.0	1.1	1.0	1.0	1.0
57	20- Jan- 21	P137	EG Type IV Expansion	IP-	ChemR EG IV	8	100	20	2.20%	-6.61	-8.5	-6.47	-9.70	25	-			70	3.0	2.5	4.0	1.0	1.1	1.1	1.0	1.0	1.0
58	20- Jan- 21	P110	EG Type IV Expansion	IP-	Defrost EG 4	8	100	20	3.29%	-6.01	-8.2	-6.70	-10.43	25	-	-	-	70	2.5	2.3	3.7	1.0	1.0	1.1	1.0	1.0	1.0
59	20- Jan- 21	P059	EG Type IV Expansion	IP- / ZR-	Max Flight AVIA	8	100	20	5.77%	-8.14	-8.2	-7.23	-8.30	25	-	25	-	40	3.0	2.5	5.0	1.2	1.2	5.0	1.0	1.0	2.0
62	20- Jan- 21	P065	EG Type IV Expansion	IP- / SN-	Max Flight AVIA	8	100	20	3.36%	-9.37	-12.1	-10.20	-13.43	25	10	-	-	30	2.4	2.3	3.8	1.0	1.2	1.6	1.0	1.0	1.0
63	20- Jan- 21	P200	EG Type IV Expansion	IP- / SN-	ClearWing EG	8	100	20	4.87%	-9.27	-12.3	-10.13	-13.30	25	10	0	TI.	30	3.0	2.6	3.9	1.0	1.7	2.3	1.0	1.1	1.3
64	20- Jan- 21	P173	EG Type IV Expansion	IP- / SN-	EG106	8	100	20	3.64%	-9.59	-13	-10.10	-13.33	25	10	1	1	30	2.6	2.3	3.9	1.0	1.2	1.8	1.0	1.1	1.1
65	21- Jan- 21	P094	EG Type IV Expansion	IP- / ZR-	Safewing EG IV NORTH	8	100	20	5.15%	-9.9	-13.1	-11.07	-10.33	25	-	25	1	30	3.0	2.3	5.0	1.0	1.0	5.0	1.0	1.0	5.0
66	21- Jan- 21	P067	EG Type IV Expansion	IP- / ZR-	Max Flight AVIA	8	100	20	7.00%	-10.59	-13	-9.87	-10.10	25		25		30	2.8	2.4	5.0	1.0	1.1	5.0	1.0	1.0	5.0
67	21- Jan- 21	P148	EG Type IV Expansion	IP- / ZR-	ChemR EG IV	8	100	20	7.48%	-10.58	-12.9	-9.53	-9.73	25	-	25	-	30	3.0	2.5	5.0	1.1	1.8	5.0	1.0	1.5	5.0
71	21- Jan- 21	P165	EG Type IV Expansion	IP- / SN-	EG106	8	100	20	3.16%	-3.68	-7.1	-5.33	-9.90	25	10	-	-	50	2.8	2.0	4.0	1.0	1.1	2.3	1.0	1.0	1.1
72	21- Jan- 21	P057	EG Type IV Expansion	IP- / SN-	Max Flight AVIA	8	100	20	2.33%	-3.24	-5.7	-3.83	-9.40	25	10	-	-	50	3.0	2.5	4.0	1.0	1.2	1.5	1.0	1.0	1.0

Test#	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20°)	Corrected for 3D Effects % Lift Loss On 8° CI vs Dry CI	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
73	22- Jan- 21	P194	EG Type IV Expansion	IP- / ZR-	ClearWing EG	8	100	20	6.52%	-2.31	-4.5	-2.83	-5.87	25	-	25	-	40	3.0	2.5	5.0	1.0	1.0	5.0	1.0	1.0	5.0
74	22- Jan- 21	P140	EG Type IV Expansion	IP- / ZR-	ChemR EG IV	8	100	20	9.88%	-1.88	-2.1	-2.20	-4.70	25	1	25	-	40	3.0	2.6	5.0	1.0	1.0	5.0	1.0	1.0	5.0
75	22- Jan- 21	P140	EG Type IV Expansion	IP- / ZR-	ChemR EG IV	8	100	20	12.83%	-2.41	-2	-1.60	-4.73	25	-	25	-	35	2.8	2.2	5.0	1.0	1.0	5.0	1.0	1.0	5.0
76	22- Jan- 21	P140	EG Type IV Expansion	IP- / ZR-	ChemR EG IV	8	100	0	2.26%	-3.42	-3.08	-2.47	-5.20	25	-	25	-	40	3.0	2.7	4.5	1.0	1.1	2.3	1.0	1.0	1.3
79	25- Jan- 21	P066	EG Type IV Expansion	IP- / ZD	Max Flight AVIA	8	100	20	5.56%	-10.12	-12.1	-10.37	-11.30	25	-	13	-	30	3.0	2.9	5.0	1.0	1.0	5.0	1.0	1.0	5.0
80	25- Jan- 21	P201	EG Type IV Expansion	IP- / ZD	ClearWing EG	8	100	20	6.73%	-8.96	-12.5	-10.70	-11.17	25	-	13	-	30	2.5	2.5	5.0	1.0	1.2	5.0	1.0	1.1	5.0
81	25- Jan- 21	P177	EG Type IV Expansion	IP Mod/ZD	EG106	8	100	20	2.61%	-10.22	-12.4	-9.53	-12.87	75	-	13	-	10	2.6	2.5	3.5	1.0	1.1	1.3	1.0	1.1	1.1
82	25- Jan- 21	P096	EG Type IV Expansion	IP Mod/ZD	Safewing EG IV NORTH	8	100	20	3.98%	-9.35	- 11.94	-10.53	-13.43	75	-	13	-	15	3.0	3.0	4.0	1.0	1.1	2.5	1.0	1.0	1.4
83	25- Jan- 21	P069	EG Type IV Expansion	IP Mod/ZD	Max Flight AVIA	8	100	20	3.36%	-9.48	-11.8	-10.07	-13.30	75	-	13	-	15	2.8	2.7	4.0	1.0	1.1	1.5	1.0	1.0	1.1
86	25- Jan- 21	P062	EG Type IV Expansion	IP Mod/ZD	Max Flight AVIA	8	100	20	3.57%	-3.91	-7.2	-5.67	-10.83	75	-	13	-	20	2.7	2.5	4.0	1.0	1.0	2.5	1.0	1.0	1.0
87	25- Jan- 21	P170	EG Type IV Expansion	IP Mod/ZD	EG106	8	100	20	7.41%	-4.3	-6.8	-5.47	-10.27	75	-	13	-	25	2.5	2.5	5.0	1.0	1.1	5.0	1.0	1.0	2.1
88	25- Jan- 21	P197	EG Type IV Expansion	IP Mod/ZD	ClearWing EG	8	100	20	7.14%	-3.3	-6.7	-4.63	-10.13	75	-	13	-	20	3.0	2.6	5.0	1.0	1.1	4.5	1.0	1.0	2.0

Test#	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20°)	Corrected for 3D Effects % Lift Loss On 8° CI vs Dry CI	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
90	26- Jan- 21	P085	EG Type IV Expansion	IP- / ZD	Safewing EG IV NORTH	8	100	20	6.93%	-1.66	-6.3	-4.53	-7.83	25	-	13	-	40	2.7	2.3	4.5	1.0	1.0	4.8	1.0	1.0	2.5
91	26- Jan- 21	P112	EG Type IV Expansion	IP- / ZD	Defrost EG 4	8	100	20	3.91%	-1.55	-6.2	-4.43	-7.83	25	-	13	-	40	2.7	2.5	4.5	1.0	1.0	3.3	1.0	1.0	2.5
92	26- Jan- 21	P193	EG Type IV Expansion	IP- / ZD	ClearWing EG	8	100	20	7.76%	-1.74	-6.1	-4.87	-7.47	25	-	13	-	40	2.7	2.5	5.0	1.0	1.0	5.0	1.0	1.0	5.0
95	26- Jan- 21	P115	EG Type IV Expansion	IP Mod	Defrost EG 4	8	100	20	3.16%	-4.05	-4.5	-2.73	-9.93	75	-	-	-	35	2.8	2.6	4.0	1.0	1.0	1.1	1.0	1.0	1.0
96	26- Jan- 21	P142	EG Type IV Expansion	IP Mod	ChemR EG IV	8	100	20	2.75%	-3.75	-4.5	-3.80	-9.33	75	-	-	-	35	3.3	2.8	4.0	1.0	1.0	1.2	1.0	1.0	1.0
97	27- Jan- 21	P111	EG Type IV Expansion	IP- / SN-	Defrost EG 4	8	100	20	3.36%	-2.79	-4.4	-3.60	-9.37	25	10	1	-	50	2.8	2.5	4.0	1.0	1.1	1.4	1.0	1.0	1.0
98	27- Jan- 21	P192	EG Type IV Expansion	IP- / SN-	ClearWing EG	8	100	20	3.29%	-3.01	-4.2	-3.67	-8.60	25	10	1	1	50	3.4	2.5	4.0	1.2	1.2	1.8	1.0	1.0	1.8
99	27- Jan- 21	P191	EG Type IV Expansion	IP-	ClearWing EG	8	100	20	2.61%	-4.16	-4.3	-3.63	-7.93	25	1	1	-	70	2.8	2.5	4.0	1.0	1.0	1.1	1.0	1.0	1.0
100	27- Jan- 21	P143	EG Type IV Expansion	IP Mod/ZD	ChemR EG IV	8	100	20	7.34%	-2.69	-4.6	-3.87	-9.54	75	1	13	-	20	3.1	2.6	4.5	1.1	1.1	4.0	1.0	1.0	2.5
103	27- Jan- 21	P056	EG Type IV Expansion	IP-	Max Flight AVIA	8	100	20	1.30%	-5.39	-5.1	-3.83	-8.93	25	-	-	-	70	3.0	2.5	4.0	1.0	1.0	1.0	1.0	1.0	1.0
104	27- Jan- 21	P164	EG Type IV Expansion	IP-	EG106	8	100	20	3.09%	-6.02	-6.1	-5.17	-9.37	25	-	-	-	70	2.6	2.4	4.0	1.0	1.1	1.3	1.0	1.0	1.0
105	28- Jan- 21	P116	EG Type IV Expansion	IP Mod/ZD	Defrost EG 4	8	100	20	3.64%	-6.74	-7.1	-6.20	-10.87	75	-	13	-	20	2.7	2.5	4.5	1.0	1.0	2.0	1.0	1.0	1.0

Test#	Date	Test Plan #	Objective	Test Condition	Fluid Name	Rotation Angle	Speed Kts	Flap Angle (0°, 20°)	Corrected for 3D Effects % Lift Loss On 8° Cl vs Dry Cl	Tunnel Temp. Before Test (°C)	OAT Before Test (°C)	AVG Wing Temp. Before Fluid Appl. (°C)	AVG Wing Temp. Before Test (°C)	IP Rate (g/dm²/h)	SN Rate (g/dm²/h)	ZR Rate (g/dm²/h)	R Rate (g/dm²/h)	Exposure Time (min)	Rating Before Take-Off Run LE	Rating Before Take-Off Run TE	Rating Before Take-Off Run Flap	Rating At Rotation LE	Rating At Rotation TE	Rating At Rotation Flap	Rating After Take-Off Run LE	Rating After Take-Off Run TE	Rating After Take-Off Run Flap
106	28- Jan- 21	P113	EG Type IV Expansion	IP- / ZR-	Defrost EG 4	8	100	20	5.83%	-6.68	-7.5	-7.27	-8.03	25	-	25	-	40	2.8	2.5	5.0	1.0	1.0	5.0	1.0	1.0	1.0
107	28- Jan- 21	P140	EG Type IV Expansion	IP- / ZR-	ChemR EG IV	8	100	20	7.07%	-7.51	-8.2	-7.10	-7.53	25	-	25	-	40	3.4	2.8	5.0	1.4	1.3	5.0	1.1	1.1	1.6
108	28- Jan- 21	P140	EG Type IV Expansion	IP- / ZR-	ChemR EG IV	8	100	20	8.03%	-9.02	-8.7	-7.43	-7.47	25	-	25	-	40	3.0	3.0	5.0	1.4	1.8	5.0	1.1	1.3	5.0