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# VARIETY CHEESE IN CANADA PRODUCTION AND IMPORTS

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Government  
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Industry, Trade  
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Industrie  
et Commerce

VARIETY CHEESE IN CANADA

PRODUCTION AND IMPORTS

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## FOREWORD

The purpose of this report is to trace the growth and development of the Canadian variety cheese industry, and provide information on its current status within the Canadian dairy industry. In the past this sector was relatively small when compared with that of the cheddar cheese industry, but recent statistics show that it is expanding rapidly and may overtake cheddar in total size within a few years.

Imports of foreign cheese may have impeded the Canadian production of several types of cheese, but many of the varieties imported are relatively small in volume and are not economical to manufacture in Canada. On the other hand, imports have stimulated Canadian sales of all types of cheese and developed markets for specific varieties of cheese.

This publication should be of interest to and a source of information for cheese manufacturers and those interested in the development and growth of the Canadian variety cheese industry.

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## INTRODUCTION

The variety cheese industry was started in Canada by the early settlers who made the same cheese that they were accustomed to eating in their native country. As demand grew, production moved from the home to a local farm dairy where the milk from a farmer's herd, plus one or two neighbours', was made into cheese.

The immigrant often established a cheese factory of his own. In his home country both the milk supply and market for his cheese were relatively close together. In Canada conditions were different: the milk was in the country and the market in the larger urban centres. If the cheesemaker started in the country near the milk supply, marketing was a problem. Therefore, most variety cheese factories were established in the cities where the markets were -- mainly Kitchener, Hamilton, Toronto and Montreal.

No matter where a plant is situated manufacturing costs are high because of the large amount of hand labour necessary in production of these cheeses. Also, the cheesemaker has to make small batches, which normally do not have a long shelf life, in order to supply the varieties requested by the trade. These are the major differences with the cheddar industry where all milk is made into one type of cheese that can be stored for a long period.

The early variety cheese manufacturers were very much on their own. They did not receive support from the various government departments or from other associations within the industry, partly because they were not organized. The variety of nationalities involved and the variety of cheeses produced, plus the fact that many of the plants were small and privately owned by people who considered themselves specialists, made organization difficult.

Today, the location of a plant in relation to the market is still an important factor in the economy of a variety cheese operation. Because of the nature of these cheeses, the main market remains in the large urban centres and there is a distinct advantage in being close to the market where fresh cheese can be delivered daily. On the other hand, the cost of labour and capital cost of building a plant are more expensive in or near the city.

The competition for milk in the area surrounding a large city is from the fluid milk trade. The transportation charges from beyond this area make it more expensive to deliver milk to variety cheese plants located in large urban areas.

"Surplus milk" = "Industrial milk"?

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There is, however, another source of milk in large cities known as surplus milk, but like all the other sources of milk in Canada the supply varies with the season. This is not a satisfactory supply of milk for variety cheese because, with few exceptions, the production and marketing of variety cheese are not seasonal. Production is fairly uniform from month to month, with a slight increase during December to meet the Christmas demand. Although surplus milk on its own is not a satisfactory source for variety cheese factories, it continues to play an important part in their operations.

In some provinces, variety cheese manufacturers pay a premium for milk over that charged to cheddar cheese manufacturers, in spite of the higher costs involved in making and marketing the numerous types of cheeses.

### PRODUCTION

There were 118 variety cheese plants registered in Canada in 1979 as compared with 76 in 1976 and 61 in 1970 when the previous surveys were taken. These factories manufactured 58 varieties against 46 varieties in 1970.

Imports and production of variety cheese increased after World War II. Production moved ahead approximately one million pounds per year from 1948 to 1958, when it reached 4,720 tonnes (10,406,000 pounds). From 1959 to 1964, production increased by 887 tonnes (two million pounds) per year to 7,856 tonnes (17,320,000 pounds). During this period the increase with the exception of Gouda and Limburger, was in the European types of cheese similar to those imported. However, from 1964 to 1968 these remained fairly static and the increases were in Mozzarella, Brick and Colby types. In the period 1970 to 1975, major production gains again were shown for Brick, Colby, Mozzarella and other cheeses (Table 1). However, during the period 1976 to 1979 the major gains were shown for Cacioccevallo and Camembert (Table 1) with Mozzarella production still growing strong.

Mozzarella is still the most widely produced variety cheese accounting for 45 per cent of variety production for the past five years. The maintenance of this percentage level and annual production increase is due to the pizza trade which has experienced tremendous growth in Canada. Mozzarella manufacturers have also been aided by the introduction of several ingenious machines that have assisted in automating production by mechanically stretching the curd while it is being tempered in hot water, and then automatically transferring it to molding and packaging machines.

As previously stated, variety cheese is more expensive to make than cheddar cheese. Production costs are high because, in many instances, a great deal of hand labour is required in manufacturing, molding and ripening small cheeses. Most variety cheese companies are relatively small operations, and it is often necessary for them to make several types of cheese in the same day. This requires additional equipment, such as different sizes and shapes of molds, salting vats and often separate curing rooms.

However, this has not discouraged Canadian manufacturers from increasing the production of their traditional varieties and also increasing the number of varieties manufactured. Those interviewed stated that there can be no doubt that imports of variety cheeses, over many years, have stimulated Canadians to consume more cheese and helped to increase the production of new varieties of cheese in Canada. Many felt that Canadian variety cheese is as good, if not better, than imported, because it can be marketed fresh and, hence, has a better flavour. In several instances it was pointed out that the lower prices of some bulk imported cheeses restricts the expansion of domestically manufactured variety cheeses.



TABLE 1

PRODUCTION IN CANADA OF FACTORY CHEESE OTHER THAN CHEDDAR

	<u>1975</u>		<u>1976</u>		<u>1977</u>		<u>1978</u>		<u>1979</u>		<u>% Change 79/75</u>
	<u>kg</u>	<u>lb</u>	<u>kg</u>	<u>lb</u>	(000 <u>kg</u> / <u>000 lb</u> )	<u>kg</u>	<u>lb</u>	<u>kg</u>	<u>lb</u>		
Brick	5,474	12,043	6,531	14,368	7,491	16,480	7,465	16,423	6,955	15,301	+ 27
Caciocavallo	79	174	101	222	109	240	170	374	203	447	+157
Camembert	57	125	55	121	161	354	252	554	474	1,043	+732
Colby	3,211	7,064	3,780	8,316	3,950	8,690	4,113	9,049	4,200	9,240	+ 31
Mozzarella	18,150	39,930	21,420	47,124	24,226	53,297	26,741	58,830	29,419	64,722	+ 62
Pizza	4,374	9,623	5,022	11,048	5,778	12,712	6,568	14,450	7,642	16,812	+ 75
Scamorza	267	587	242	532	301	662	284	625	270	594	+ 1
Other (1)	9,628	20,390	10,305	22,671	11,999	26,398	13,706	30,153	16,170	35,574	+ 74
Canada	40,880	89,936	47,456	104,403	54,015	118,833	59,299	130,458	65,333	143,733	+ 60

SKIM MILK and WHEY CHEESE

Skim Milk Cheese	1,173	2,581	1,104	2,429	1,094	2,407	788	1,734	633	1,393	- 46
(2) Whey Cheese	875	1,925	1,082	2,380	868	1,910	998	2,196	1,041	2,290	+ 19

Source: Statistics Canada (From Dairy Produce Market Report Using Conversion 2.2 lbs = 1 kg. where required)

(1) Includes the following 45 varieties, which cannot be published separately because of statistical secrecy: Alpin, Amfrom, Basilica, Blue Vein, Bra, Brie, Burini, Carre, Chantelle, Cream, Dolce, Duro, Ermite, Esrom, Feta, Fontina, Formaggio, Fresco, Fresh Cheese, Furlana, Gouda, Grating Cheese, Gruyere, Jowa, Lemoine, Limburger, Maigrelet, Montasio, Monterey, Mt. St. Benoit, Oka, Portuguese, Provencal, Provolone, Quark, Richelieu, Romano, Serra-Vaquinha, Semi-soft, Spiced, Suries, St-Paulin, Swiss, Swisca, Tilsiter.

(2) Whey cheese normally known as Ricotta, is an Italian low fat cheese made from Mozzarella cheese whey to which some fresh milk is added.

TABLE 2  
VARIETY CHEESE PRODUCTION BY AREA

(000 kg/000 lb)

	<u>1975</u>		<u>1976</u>		<u>1977</u>		<u>1978</u>		<u>1979</u>	
	<u>kg</u>	<u>lb</u>	<u>kg</u>	<u>lb</u>	<u>kg</u>	<u>lb</u>	<u>kg</u>	<u>lb</u>	<u>kg</u>	<u>lb</u>
Quebec	19,898	43,776	23,718	52,180	23,364	51,401	25,552	56,214	27,645	60,815
Ontario	18,312	40,286	20,493	45,085	27,261	59,974	30,009	66,020	33,681	74,098
Western Canada	<u>2,670</u>	<u>5,874</u>	<u>3,245</u>	<u>7,139</u>	<u>3,390</u>	<u>7,458</u>	<u>3,738</u>	<u>8,224</u>	<u>4,007</u>	<u>8,815</u>
Total	40,880	89,936	47,456	104,404	54,015	118,803	59,299	130,458	65,333	143,733

Source: Statistics Canada (using conversion factor 2.2 = 1 kg when required).

## CHEESE IMPORTED INTO CANADA

### Global Cheese Quota

One of the major issues affecting the variety cheese industry in Canada over the years has been the question of its competitiveness with imports. A global import quota for all types of cheese was established on June 6, 1975. This step was taken to simplify existing import controls and to support the Canadian supply management for manufacturing milk. The quota in effect restricted imports to some 15 per cent of consumption.

The global quota was established at 22,680 tonnes (50 million pounds). Quotas were allocated to traditional importers on the basis that they would maintain the same relative proportion of individual cheese varieties in their import volume as in 1973 and 1974.

To meet Canadian market requirements, an importer may be permitted to make a shift. That is, he may reduce by up to a maximum of 20 per cent by weight his entitlement for any type or variety in order to increase up to an equivalent weight another type or variety for which he has an entitlement. Importers are limited to a single switch for each type or variety. Requests to shift to varieties for which an importer has no entitlement or shifts into sensitive cheeses are not normally permitted.

There have been two major changes to the quota since its inception. The first was in the ~~1978/79 quota year~~ when the global quota was reduced to 20,400 tonnes (45 million pounds). Secondly, as a result of the Multilateral Trade Negotiations, a cheese arrangement was negotiated with the European Economic Community (EEC). The quota essentially becomes two quotas, by allocating ~~60 per cent~~ of 20,400 (45 million pounds) -- 12,250 tonnes (27 million pounds) to the EEC and ~~40 per cent~~ -- 8,165 tonnes (18 million pounds) to all other countries. Allocations to traditional imports were done in such a manner as to maintain their historical sourcing patterns except in some cases where changes were requested by the importer. The agreement also resulted in the quota year being placed on a calendar year basis. This arrangement will be re-examined in 1982.

INTERNATIONAL CHEESE ARRANGEMENTS

United States

On December 20, 1979, the United States Department of Agriculture published the final rules for administration of Section 22 Import Quotas on cheese. Amendments contained in these rules have changed the regime for future cheese imports into the United States and Puerto Rico.

Effective January 1, 1980, the United States has eliminated the "price break" category of cheese imports and placed virtually all cheeses made from cow's milk under country quotas. Canada has received a quota restricting imports of Canadian cheese into the United States to a level of 2,044 tonnes. The quota is administered as follows:

	<u>Basis of Entry</u>	<u>Tonnes</u>	<u>Pounds</u>
Aged Canadian Cheddar (at least nine months)	unlicensed first-come, first-served	833	1,836,448
Swiss or Emmenthaler with eye formation	licensed U.S. importer	70	154,322
Other cheese NSPF	licensed U.S. importer	1,141	1,515,448
Total		2,044	4,506,218

The new import regulations permit Canada to subsidize cheese exports down to the wholesale price of like U.S. domestic cheese. The U.S. also made tariff reductions as follows:

1. Cheddar cheese tariff is reduced from 15 per cent to 12 per cent effective January 1, 1980.
2. Processed cheddar cheese tariff is reduced from 20 per cent to 16 per cent in two annual steps of 3 per cent on January 1, 1980, and 1 per cent on January 1, 1981.
3. Swiss cheese tariffs will be reduced from 8 per cent to 6.4 per cent over a seven-year period starting January 1, 1980.
4. Certain Italian type cheese tariffs will be reduced from 10 per cent to 7.5 per cent over a seven-year period starting January 1, 1980.

### European Economic Community (EEC)

Effective January 1, 1980, the access regime for exports of cheddar cheese matured nine months or more will be 2,750 tonnes (6.1 million pounds) per annum subject to a fixed tariff levy and minimum import prices at levels lower than under the previous 1975 arrangement. Access has been broken down into three basic size categories:

1. "Blocks" or "rounds" of 10 kg (22 lb.) or over;
2. Retail packs 500 g (1.1 lb.) or over; and
3. Retail packs 500 g (1.1 lb.) or less.

Each of the three categories has a different minimum import price which must be respected; however, the fixed tariff levy is the same for all. The minimum import price is subject to adjustment in accordance with changes in the EEC threshold prices.

In return for improved access, the EEC has been ensured that 60 per cent of Canada's 45 million cheese import quota would be reserved for it and that the quota would not be reduced for the duration of the arrangement. In addition, the EEC must undertake not to undercut Canadian ex-factory prices through the operation of its restitution mechanism.

### Other Countries

As a condition of the EEC/Canada cheese agreement, Canada is approaching other cheese supplying countries in an attempt to reach agreements whereby they will not undercut Canadian ex-factory prices through the use of export subsidies or restitutions.

GENERAL ROLE OF FOREIGN SUPPLIER IN THE  
DOMESTIC MARKET

Canadian imports of cheese increased in the five year period 1971 - 1975 from 15,700 to 22,000 tonnes (34.6 to 48.6 million pounds) for an average market growth of about eight per cent per annum. Since the inception of the cheese import quota the growth of cheese imports have been curtailed.

TABLE 3

<u>TOTAL IMPORTS OF CHEESE INTO CANADA</u>		
	(Kilograms)	(Pounds)
1971	15,732,700	34,611,900
1972	17,501,100	37,510,300
1973	19,634,000	43,194,900
1974	22,164,700	48,762,400
1975	22,127,700	48,681,000
(1)*1976	23,134,900	50,896,900
1977	21,799,000	48,054,600
(1)*1978	20,850,000	45,969,100
(1)*1979	21,001,000	46,304,300

Source: Statistics Canada (using conversion factor 2.2 lb = 1 kg where required).

- (1) Cheese import volumes appear to exceed quota levels for that year but in actual fact they did not. When converting from the quota year April to March to the calendar year two high import periods are combined which give misleading results.

Canada imports more than 200 varieties of natural and processed cheese from 24 countries. Of these 10 countries account for the bulk of the shipments. Table 4 lists the countries and compares import volumes. Table 5 outlines the major foreign suppliers by country groups expressed in percentage terms.

**TABLE 4A**  
**IMPORTS OF CHEESE INTO CANADA BY COUNTRY**  
**(Kilograms)**

	<u>1975(1)</u>	<u>1976(1)</u>	<u>1977(2)</u>	<u>1978(2)</u>	<u>1979(2)</u>
Denmark	3,404,400	3,818,900	3,615,000	3,642,000	3,530,000
Netherlands	2,905,600	3,232,400	2,953,000	2,829,000	2,904,000
Switzerland	2,226,500	2,247,400	2,085,000	2,223,000	2,093,000
France	1,932,200	2,016,300	2,179,000	2,073,000	1,809,000
United States	2,104,000	1,499,000	1,971,000	1,305,000	1,514,000
Finland	1,165,100	1,167,700	1,243,000	1,288,000	1,390,000
West Germany	1,941,600	2,527,200	1,577,000	1,530,000	1,385,000
Italy	2,740,500	2,101,700	1,435,000	1,248,000	1,353,000
New Zealand	47,900	170,200	189,000	492,000	1,073,000
Austria	948,900	1,176,500	939,000	878,000	1,050,000
Norway	697,800	735,500	932,000	816,000	847,000
Argentina	272,500	619,700	852,000	767,000	596,000
Britain	399,200	518,600	421,000	405,000	441,000
Romania	36,900	139,100	255,000	155,000	279,000
Sweden	238,800	264,800	290,000	224,000	195,000
Greece	306,800	76,800	86,000	351,000	156,000
Portugal	161,400	150,300	126,000	163,000	132,000
Australia	84,200	222,500	154,000	24,400	112,000
Poland	419,800	71,400	81,000	49,000	33,000
Ireland	55,100	306,800	145,000	52,000	33,000
Bulgaria	600	---	13,000	38,000	25,000
Belgium -					
- Luxembourg	25,900	37,200	41,000	17,000	20,000
Iceland	---	---	---	19,000	18,000
South Africa	---	15,900	153,000	18,000	---
Hungary	12,000	---	46,000	17,000	---
Uruguay	---	---	---	---	13,000
Yugoslavia	---	18,000	18,000	7,000	---
Philippines	---	900	---	---	---
<b>TOTAL</b>	<b>22,127,700</b>	<b>23,134,900</b>	<b>21,799,000</b>	<b>20,850,000</b>	<b>21,001,000</b>

(1) Source: Statistics Canada (using conversion factor 2.2 lb.=1 kg)

(2) Source: Statistics Canada

**TABLE 4B**  
**IMPORTS OF CHEESE INTO CANADA BY COUNTRY**  
**(Pounds)**

	1975	1976	1977	1978	1979
Denmark	7,489,700	8,401,500	7,792,200	8,028,500	7,782,900
Netherlands	6,392,300	7,111,300	6,509,600	6,236,700	6,403,300
Switzerland	4,898,200	4,944,300	4,596,400	4,899,700	4,614,900
France	4,250,900	4,435,800	4,803,900	4,570,600	3,986,100
United States	4,628,800	3,297,800	4,344,200	2,878,200	3,338,000
Finland	2,563,300	2,569,000	2,739,200	2,840,100	3,064,200
West Germany	4,271,600	5,559,900	3,476,900	2,931,200	3,055,100
Italy	6,029,000	4,623,800	3,162,500	3,192,300	2,984,100
New Zealand	105,400	374,400	415,600	1,084,500	2,365,800
Austria	2,087,500	2,588,400	2,068,100	1,834,000	2,314,800
Norway	1,535,200	1,618,200	2,055,500	1,799,700	1,867,800
Argentina	599,400	1,363,300	1,878,700	1,691,400	1,314,500
Britain	878,300	1,141,000	928,500	893,100	973,900
Romania	81,100	306,100	561,900	341,400	615,900
Sweden	525,300	582,500	637,900	495,000	428,600
Greece	674,900	168,900	190,400	774,900	343,600
Portugal	355,200	330,700	278,700	360,300	291,400
Australia	185,300	489,600	340,300	538,400	246,600
Poland	923,600	157,000	179,500	108,900	72,900
Ireland	121,200	675,000	320,000	114,900	72,600
Bulgaria	1,300	---	28,600	83,900	55,000
Belgium -					
- Luxembourg	57,000	81,800	90,500	36,400	44,200
Iceland	---	---	---	12,900	40,000
South Africa	---	35,000	336,300	39,500	---
Hungary	---	---	99,600	37,200	---
Uruguay	26,500	---	---	---	28,700
Yugoslavia	---	39,700	39,600	15,600	---
Philippines	---	1,900	---	---	---
<b>TOTAL</b>	<b>48,681,000</b>	<b>50,896,900</b>	<b>48,054,600</b>	<b>45,969,100</b>	<b>46,304,300</b>

Source: Statistics Canada



TABLE 5

MAJOR FOREIGN SUPPLIERS OF CHEESE  
EXPRESSED IN PERCENTAGE TERMS

<u>Countries</u>	<u>1975</u>	<u>1976</u>	<u>1977</u>	<u>1978</u>	<u>1979</u>
EEC (1)	60.6	62.93	56.74	56.57	54.64
Eastern Europe (2)	2.2	0.99	1.89	1.28	1.61
Western Europe (3)	26.0	25.15	26.15	28.50	27.91
United States	9.5	6.48	9.04	6.26	7.21
Other	1.7	4.45	6.18	7.39	8.63

(1) Denmark, Netherlands, Italy, France, West Germany, Britain, Ireland, Belgium-Luxembourg

(2) Romania, Poland, Bulgaria, Hungary, Yugoslavia

(3) Austria, Switzerland, Finland, Norway, Sweden, Greece, Portugal

The EEC is Canada's largest supplier of cheese, but, since 1977 stiff competition from countries such as New Zealand and Finland has reduced the EEC market share of average of 60 per cent to 54 per cent in 1979. However, the EEC cheese sales and, hence, its prices still play a major role in the Canadian market (Table 6). The leading EEC supplying countries have consistently been Denmark, the Netherlands, West Germany and Italy.

The EEC, aware of its reducing market share, has negotiated a 60 per cent reserve in exchange for better access for Aged Canadian Cheddar into the EEC and in undertaking to not reconstitute cheese exports in such a manner that the ex-quay duty paid price does not undercut ex-factory prices of Canadian cheese.

**TABLE 6A**  
**QUANTITY AND VALUE OF CHEESE IMPORTS**  
**BY COUNTRY ORIGIN 1979**

<u>Country</u>	<u>Quantity</u> (Kilograms)	<u>Value</u> (\$000) (F.O.B.)	<u>Average Value</u> (Per kg \$) (F.O.B.)
Denmark	3,530,000	11,275	3.19
Netherlands	2,904,000	8,865	3.05
Switzerland	2,093,000	9,200	4.40
France	1,809,000	7,625	4.21
United States	1,574,000	7,392	4.88
Finland	1,390,000	2,661	1.91
West Germany	1,385,000	3,760	2.71
Italy	1,353,000	6,510	4.81
New Zealand	1,073,000	1,753	1.63
Austria	1,050,000	2,498	2.38
Norway	847,000	2,803	3.31
Argentina	596,000	2,001	3.36
Britain	441,000	1,517	3.44
Romania	279,000	713	2.55
Sweden	195,000	564	2.89
Greece	156,000	682	4.37
Portugal	132,000	505	3.83
Australia	112,000	202	1.80
Poland	33,000	50	1.51
Ireland	33,000	52	1.58
Bulgaria	25,000	71	2.84
Belgium -			
- Luxembourg	20,000	87	4.35
Iceland	18,000	39	2.17
Uruguay	13,000	42	3.23
	21,001,000	70,867	

EEC Countries - Denmark, Netherlands, Italy, France, West Germany, Britain, Ireland, Belgium-Luxembourg

Source: Statistics Canada

**TABLE 6B**  
**QUANTITY AND VALUE OF CHEESE IMPORTS**  
**BY COUNTRY ORIGIN 1979**

<u>Country</u>	<u>Quantity</u> (Pounds)	<u>Value</u> (\$000) (F.O.B.)	<u>Average Value</u> (Per lb. \$) (F.O.B.)
Denmark	7,782,900	11,275	1.45
Netherlands	6,403,300	8,865	1.38
Switzerland	4,614,900	9,200	1.99
France	3,986,100	7,625	1.91
United States	3,338,000	7,392	2.21
Finland	3,064,200	2,661	.87
West Germany	3,055,100	3,760	1.23
Italy	2,984,100	6,510	2.18
New Zealand	2,365,800	1,753	.74
Austria	2,314,800	2,498	1.08
Norway	1,867,800	2,803	1.50
Argentina	1,314,500	2,001	1.52
Britain	973,300	1,517	1.56
Romania	615,900	713	1.16
Sweden	428,600	564	1.32
Greece	343,600	682	1.98
Portugal	291,400	505	1.73
Australia	246,600	202	.82
Poland	72,900	50	.69
Ireland	72,600	52	.72
Bulgaria	55,000	71	1.29
Belgium - - Luxembourg	44,200	87	1.97
Iceland	40,000	39	.97
Uruguay	28,700	42	1.46
	46,304,300	70,867	

EEC Countries - Denmark, Netherlands, Italy, France, West  
Germany, Britain, Ireland, Belgium-  
Luxembourg

Source: Statistics Canada

Although the value of cheese is shown and a calculation made per pound, this is not always a good basis for comparison. For example, a large percentage of the cheese entering Canada from Switzerland is in consumer size packages and the cost of cutting and wrapping is included in the price. Nevertheless, it gives an indication of the general value of cheese coming into Canada in 1979, which can be used to compare with the average Canadian wholesale price of approximately \$1.95 per pound.

Domestic Disappearance of Cheese in Canada

The consumption of variety cheese has been steadily increasing. Production has increased from 2,900 tonnes (6,427,000 pounds) in 1949 to 65,000 (144,732,000 pounds) in 1979. After considering imports, exports and year end stocks total domestic disappearance for 1979 totals 80,900 (178,354,000 pounds). Total per capita consumption rose from 0.22 to 3.5 kilograms (0.48 to 7.72 pounds) in the same period.

Table 7 shows the per capita consumption and Table 8 the domestic disappearance of these in Canada from 1975 to 1979. The consumption of variety cheese has increased by 37.9 per cent during the period, showing a greater growth than either cheddar, which decreased by 30 per cent, or process, which increased 10 per cent during this period.

TABLE 7

PER CAPITA CONSUMPTION OF CHEESE  
IN CANADA 1975 - 1979

	<u>Cheddar</u> <sup>(1)</sup>		<u>Processed</u>		<u>Variety</u>		<u>Total</u>	
	<u>kg</u>	<u>lb</u>	<u>kg</u>	<u>lb</u>	<u>kg</u>	<u>lb</u>	<u>kg</u>	<u>lb</u>
1975	2.02	4.44	2.54	5.61	2.62	5.78	7.18	15.83
1976	1.66	3.66	2.69	5.92	2.78	6.13	7.13	15.71
1977	1.47	3.25	2.74	6.05	2.96	6.53	7.17	15.83
1978	1.35	2.97	2.98	6.56	3.26	7.18	7.59	16.71
1979	1.41	3.11	2.80	6.17	3.62	7.97	7.83	17.25

(1) Represents cheddar cheese as such.

Source: Statistics Canada: 1979 statistics are preliminary figures and may be subsequently revised.

TABLE 8

CHEESE IN CANADA

PRODUCTION, DOMESTIC DISAPPEARANCE, EXPORTS, IMPORTS

1975 - 1979

<u>Year</u>	<u>Total Cheddar</u>		(Millions of kilograms/ Millions of Pounds Rounded)				<u>Total Variety</u>				<u>Domestic Disappearance</u>			
	<u>Production</u>		<u>Exports</u>		<u>Domestic Disappearance</u>		<u>Production</u>		<u>Imports</u>		<u>Exports</u>		<u>Domestic Disappearance</u>	
	<u>kg</u>	<u>lb.</u>	<u>kg</u>	<u>lb.</u>	<u>kg</u>	<u>lb.</u>	<u>kg</u>	<u>lb.</u>	<u>kg</u>	<u>lb.</u>	<u>kg</u>	<u>lb.</u>	<u>kg</u>	<u>lb.</u>
1975	80	176	1	2	81	178	41	90	22	49	1	2	59	131
1976	78	172	1	2	82	180	47	105	23	51	1.4	3	66	146
1977	80	177	1	2	77	169	54	119	22	48	1	2	71	157
1978	80	177	.5	1	79	174	59	130	21	46	1.4	3	76	168
1979	97	213	1	2	92	202	65	143	21	46	2.3	5	81	178

NOTE: Production less exports and plus imports does not equal domestic disappearance due to fluctuations in the amount of stocks in storage

Source: Statistics Canada

It is interesting to note that total domestic disappearance of variety cheese (imports/domestic production), Table 8, which was reported at 131 million in 1975 as compared with total cheddar disappearance of 178 million in the same year, has moved to 178 million in 1979 compared with 213 million for cheddar. If this growth trend in variety consumption continues, total disappearance of variety may very well pass that of cheddar by 1985.

The table also reflects the lack of substantial growth in exports of both cheddar and variety cheese. Export sales of cheddar, which were upwards of 13,150 tonnes (29 million pounds) as recently as 1971, dropped when Britain joined the European Common Market (EEC). With the application of the EEC variable levy system in Britain there were virtually no sales of Canadian aged cheddar to that country. As a result of Multilateral Trade Negotiations special access terms have been granted to Canada for aged cheddar (nine months or more) which should result in increased sales. However, a quota has been applied to these access terms which will limit Canada to export of 2,700 tonnes (6 million pounds). This new access to the EEC and the quota restriction took effect January 1, 1980, and is subject to renegotiation January 1, 1982.

Variety cheese exports to the U.S. showed growth in 1979 represented primarily by pizza cheese exports. However, new U.S. import regulations, effective January 1, 1980, will restrict most of Canada's cheese exports to 2,000 tonnes (4.4 million pounds), 800 tonnes (1.8 million pounds) for aged cheddar and 1,180 tonnes (2.6 million pounds) for variety. There is unrestricted access for soft ripened cheeses and future increases in export to the U.S. will depend on development and production of soft ripened cheeses in Canada.

## MARKETING

There are many problems in marketing variety cheese, particularly if the factory is not close to one of the large urban centres. There is no common marketing organization such as the cheddar cheese board at Belleville. The Canadian Dairy Commission does not support the price of variety cheese as it does milk powder and butter.

Compared with cheddar cheese, most of the cheese referred to here is ~~perishable~~. The life of many varieties is numbered in weeks, regardless of storage conditions. Therefore distribution costs are high because small quantities of a number of varieties must be delivered frequently. When the volume is small, the gross operating margins must be higher than for cheeses such as cheddar. Any production of less than 23 tonnes (50,000 pounds) per year is, therefore, a problem. If the retail outlet does not have a suitable cheese counter, or does not rotate its stock, the deterioration is most rapid and can result in unsatisfied customers and increased cheese returns.

Variety cheese is marketed in many ways. A factory or a broker can sell it directly to a large number of small stores. It can be sold through wholesalers or contracted directly to large chains or packers. Finally, it can be sold directly from the plants' own retail outlets, which has become popular in recent years.

In addition to retail sales, there is the manufacturing trade. The pizza trade has been the salvation of some factories which could not compete with bulk imported cheeses. Thirty-seven of the 118 factories making variety cheese report producing some mozzarella in 1979. Mozzarella production in Canada increased from 5,100 tonnes (11,249,000 pounds) in 1970 to 36,975 tonnes (81,534,200 pounds) in 1979.

There was an expanding market for certain Canadian variety cheeses in the United States but with the new U.S. import regime starting January 1, 1980, Canadian access will essentially be restricted to approximately 2,000 tonnes (4.4 million pounds). As previously mentioned there is unrestricted access for soft surfaced ripen cheese but before Canada can appreciably exploit the market there must be more development and production of these types of cheese. There is, however, an alternative market which may permit Canada to increase exports of cheese and that market is Japan. The Japanese are starting to change their eating habits and increasing their consumption of cheese.

### CONCLUSION

One of the greatest concerns to the variety cheesemaker has been the import of cheese in Canada. Because of the surplus of cheese in Europe and the restitutions (subsidies) being paid, large volumes of inexpensive cheese have been coming into Canada at less than the cost of Canadian production. The tariff on such cheese is  $3\frac{1}{2}$  cents a pound. While the Department of Industry, Trade and Commerce introduced the global cheese quota in June 1975 to support the supply management program for milk, the problem of subsidized imports within the quota continues. However, the import market has become tight and there has been a shift from inexpensive cheese that could be used for processing to expensive table cheese not normally manufactured in Canada, or to prepacked gourmet cheeses. Several importers are also sourcing domestic Canadian supplies of variety cheeses.

As a result of the price undertaking negotiated between Canada and the EEC, it is anticipated that a greater portion of the cheese entering Canada will be at the same price level as the ex-factory Canadian price. This will provide added opportunity for the Canadian cheesemakers to expand their production facilities and manufacture new varieties. Negotiations with other supply countries are also being undertaken by Canada in an effort to reduce the amount of subsidized cheese entering the Canadian market.



TABLE 9

CHEESE IMPORTS BY VARIETY 1979

	<u>(000 kilograms)<sup>1</sup></u>	<u>(000 pounds)<sup>1</sup></u>
Appenzel	7	15
Asiago	51	112
Bannon	24	53
Blue	623	1,371
Brie	261	575
Butter	143	314
Caerphilly	23	50
Camembert	221	486
Cheshire	169	372
Cream	88	193
Crotonese	135	296
Danablu	84	185
Danbo	26	56
Derby	15	32
Edam	2,065	4,543
Elbo	75	164
Emmental	1,088	2,394
Esrom	141	310
Feta	570	1,253
Fontal	22	48
Fontina	150	330
Friesan Clove	9	20
Fynbo	67	148
Gjetost	27	60
Gloucester	63	138
Gouda	1,871	4,115
Gournay	117	258
Grana	220	483
Gruyère	352	774
Hand	21	47
Harvarti	1,283	2,823
Jarlsberg	539	1,186
Kasseri	122	268
Lancashire	39	85
Leicester	35	76
Leyden	14	30

	<u>(000 kilograms)<sup>1</sup></u>	<u>(000 pounds)<sup>1</sup></u>
Limburger	3	6
Maribo	11	25
Montasio	11	23
Morlacio	37	92
Mozzarella	251	551
Munster	57	126
Mycella	3	7
Norvegia	141	310
Parmesan	280	616
Parmesan grated	561	1,235
Pecorino Romano	113	249
Provolone	189	416
Raclette	19	41
Ricotta	26	56
Rigatino	31	67
Romano	636	1,400
Roquefort	37	82
Saint-Paulin	38	84
St. Jorge	60	131
Samsoe	256	564
Sardo	291	641
Sbrinz	87	192
Skim Milk	100	220
Stilton	40	87
Taffel	7	16
Tilsit	118	259
Tybo	34	75
Wensleydale	53	117
Miscellaneous	1,212	2,665
Total Natural	15,462	34,016

191

PROCESS CHEESE

Cheddar	27	59
Emmental	35	78
Gruyère	1,486	3,268
Smoked	100	220
Smoked Gruyère	57	126

1537

PROCESS CREAM

Cheese Spread	290	638
Condiments	516	736
Emmental	17	38
Plain	176	387
Miscellaneous	548	205
Total Process	3,252	155

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Total Imports                    18,714<sup>(2)</sup>                    41,171<sup>(2)</sup>

Source: Agriculture Canada

- (1) Using conversion factor 2.2 lb. - 1 kg
- (2) Since imports from Agriculture Canada are reported on a net weight basis, they do not agree with the gross weight basis that is published by Statistics Canada.

CHEESE BY VARIETY AND COMPANY OF MANUFACTURE

(STELLA) ALPINA

Ontario

Gos & Gris Cheese Ltd.

ANFLEUR

Québec

Les Produits Alimentaires Anco Ltée

ANFROM

Québec

Les Produits Alimentaires Anco Ltée

BELLE CREME

Québec

Laiterie Chez-Nous Ltée

BONNE MERE

Québec

Laiterie Chez-Nous Ltée

BRA (\*NEW/+OLD)

Ontario

\*Oak Grove Cheese Ltd.

\*+Salerno Dairy Prod. Ltd.

BRA (\*NEW/+OLD) (cont'd)

Québec

\*Les Fromages Gemme Inc.

BRICK

Alberta

Faith Farms Ltd.  
✓Northern Alberta Dairy Pool  
U.I.D. Cheese Factory Co-op Ltd.

Manitoba

Manitoba Dairy & Poultry Co-op Ltd.  
Superior Cheese

Ontario

Atwood Cheese Co.  
✓Ault Foods Ltd.  
Baden Cheese Factory Ltd.  
Balderson Cheese Co.  
Beulah Coop Cheese Co.  
✓Darigold Products Ltd.  
? Dairyland Foods Ltd.  
Glenco Cheese Ltd.  
Harrowsmith Cheese  
Maple Dale Cheese Ltd.  
Millbank Cheese & Butter  
National Cheese Co. Ltd.  
Oak Grove Cheese Ltd.  
Pine Grove Cheese Factory  
Pine River Cheese Co-op  
Riverside Cheese & Butter Inc.  
St. Albert Co-op Cheese  
Silani Sweet Cheese Factory  
Union Star Cheese Factory  
Walter Glitz Cheese Ltd.

Québec

Assoc. Laiterie Saguenay Lac St-Jean  
✓Agropur  
Coop Laiterie sud du Québec  
Fromagerie Roland L'Etoile

BRICK (cont'd)

Québec (cont'd)

- ✓ Kraft Ltée
- ✓ Lactantia Ltée
- Les Aliments Delisle
- Les Fromages Gemme Inc.
- Les Produits Caillette
- Liberty Brand Products

BRIE

Québec

Les Fromages de Beaujeu

BRINE CURD BRICK

Ontario

- ✓ Ault Foods Ltd.
- Baden Cheese Factory Ltd.
- ✓ Balderson Cheese Co.
- Salerno Dairy Products Ltd.
- Union Star Cheese Factory
- Walter Glitz Cheese Ltd.

\*BURRINI/+BUTTIRI

British Columbia

\*Avalon Cheese Co. Ltd.

Alberta

- \*Alberta Cheese Co. Ltd.
- \*+Lorica Cheese Manufacturing Co.

Ontario

- \*Mannina Cheese Mfg.
- \*Quality Cheese Co.
- \*Salerno Dairy Prod. Ltd.
- \*Spataro Cheese Factory

\*BURRINI/+BUTTIRI (cont'd)

Québec

✓ +Saputo Cheese Ltd.

BUTTER

Manitoba

Manitoba Dairy & Poultry Coop Ltd.

Ontario

Silani Sweet Cheese Ltd.

Québec

Liberty Brand Products

CACIOCAVALLO

British Columbia

Avalon Cheese Co. Ltd.

Alberta

Alberta Cheese Co. Ltd.  
Lorica Cheese Manufacturing Co.

Manitoba

Superior Cheese Ltd.

Ontario

Mannina Cheese Co.  
National Cheese Co. Ltd.  
Salerno Dairy Prod. Ltd.  
Silani Sweet Cheese Ltd.  
Spataro Cheese Factory

Québec

✓ Saputo Cheese Ltée

CACIOTTA

British Columbia

Ayalon Cheese Co. Ltd.

Ontario

Mannina Cheese Mfg.  
Quality Cheese Co.  
Salerno Dairy Prod. Ltd.

Québec

✓ Saputo Cheese Ltd.

CAMEMBERT

Alberta

Neapolis Dairy  
Alberta Farms Natural Produce Ltd.

Ontario

Baden Cheese Factory Ltd.  
Walter Glitz Cheese Ltd.

Québec

Les Fromages de Beaujeu  
Les Produits Alimentaires Anco Ltée

CASATA

Ontario

National Cheese Co. Ltd.  
Salerno Dairy Prod. Ltd.

CHEDDAR

British Columbia

Armstrong Cheese  
Shuswap-Okanagan Dairy Industries



CHEDDAR (cont'd)

Alberta

Dutch Dairy Farms Ltd.  
Faith Farms Ltd.  
✓ Northern Alberta Dairy Pool  
U.I.D. Cheese Factory Co-op Ltd.

Saskatchewan

Cypress Hill Cheese Ltd.  
Dairy Producers Co-op  
Bothwell Co-op Dairy  
Manitoba Dairy & Poultry Co-op Ltd.  
- Medo-Land Products (Bentley)?  
North Star Co-op  
Superior Cheese Ltd.

Ontario

Atwood Cheese Co.  
✓ Ault Foods Ltd.  
✓ Balderson Cheese Co.  
Beulah Co-op Cheese Co.  
Black River Cheese Co.  
Central Cheese Mfg. Co.  
✓ Darigold Products Ltd.  
Dorchester Union Cheese  
Edorado Cheese Co.  
Empire Cheese & Butter  
Forfar Cheese Factory  
Glenco Cheese Ltd.  
Harrowsmith Cheese  
Maple Dale Cheese Ltd.  
Millbank Cheese & Butter  
Pine Grove Cheese Factory  
Pine River Cheese Coop  
Plum Hollow Cheese  
Riverside Cheese & Butter Inc.  
St. Albert Co-op Cheese  
Teeswater Creamery Ltd.  
Union Star Cheese Factory  
Warkworth Cheese Ltd.

CHEDDAR (cont'd)

Québec

Antonio & Noel Boivin  
Assoc. Laitiere Saguenay Lac St-Jean  
Chaine Coop du Saguenay  
✓ Agropur  
Coop Laitiere sud du Québec  
Co-op Produits de lait de Montréal  
Crèmerie St-Fidèle  
Crèmerie de Trois-Rivières  
Crèmerie Union Inc.  
Dalpé et Frères  
Fromage Coté Inc.  
Fromagerie Daoust  
Fromages Grenier Inc.  
Fromage Victoria Inc.  
Fromagerie Lachaudière  
Fromagerie Lemaire Ltée  
Fromagerie Proulx Inc.  
Fromagerie Roland L'Etoile  
✓ Kraft Ltée  
✓ Lactantia Ltée  
Laiterie Chalifoux Inc.  
Laiterie Charlevoi Enrg.  
Laiterie Chateau  
Laiterie Chez-Nous Ltée  
Laiterie Coaticook Ltée  
Laiterie de Choix  
Laiterie Dallaire  
Laiterie de Dolbeau  
Laiterie Etchemin Inc.  
Laiterie Lamontagne Ltée  
Laiterie Leveille Inc.  
Fromagerie Lemaire Ltée  
Les Aliments Delisle  
Les Fromages Gemme Inc.  
Les Produits Caillette  
Les Produits Laitiers Lussier  
Liberty Brand Products  
A. Perron Inc.  
Produits Sevis Inc.  
Maurice St-Laurent  
S.C.A. de Fort Richelieu  
S.C.A. de L'Ile aux Grues  
S.C.A. de Pierreville  
Syndicat Gilbert

CHEDDAR (cont'd)

Maritime Provinces

Amalgamated Dairies Ltd.  
Producers Milk Prod. Ltd.  
G.E. Barbour Co. Ltd.  
Sussex Cheese & Butter

COLBY

Alberta

Faith Farms Ltd.  
✓ Northern Alberta Dairy Pool  
U.I.D. Cheese Factory Co-op Ltd.

Manitoba

Manitoba Dairy & Poultry Co-op Ltd.  
Superior Cheese Ltd.

Ontario

Atwood Cheese Co.  
✓ Ault Foods Ltd.  
Baden Cheese Factory Ltd.  
✓ Balderson Cheese Co.  
Beulah Co-op Cheese Co.  
✓ Darigold Products Ltd.  
Empire Cheese & Butter  
Forfar Cheese Factory  
Harrowsmith Cheese  
Maple Dale Cheese Ltd.  
Millbank Cheese & Butter  
Pine Grove Cheese Co-op  
Plum Hollow Cheese  
Riverside Cheese & Butter Inc.  
St. Albert Co-op Cheese  
Teeswater Creamery Ltd.  
Union Star Cheese Factory  
Walter Glitz Cheese Ltd.

Québec

Assoc. Laiterie Saguenay Lac St-Jean  
✓ Agropur  
✓ Kraft Ltée  
✓ Lactantia Ltée  
Laiterie Leveille Inc.  
Les Fromages Gemme Inc.  
Liberty Brand Products  
A. Perron Inc.

COTTAGE CHEESE

Alberta

- ✓ Northern Alberta Dairy Pool

Saskatchewan

Dairy Producers Co-op

Ontario

- ✓ Darigold Products Ltd.  
Portuguese Cheese Co.

Québec

- ✓ Agropur  
Laiterie Leveille Inc.  
Les Aliments Delisle  
Les Produits Laitiers Marieville Ltée  
Les Produits Laitiers Lussier  
Liberty Brand Products

CREAM CHEESE

Ontario

- ✓ Darigold Products Ltd.

Québec

- ✓ Crescent Cheese Cie (Centre?)  
✓ Kraft Ltée  
Liberty Brand Products

CURDS

Alberta

- ✓ Faith Farms Ltd.  
Northern Alberta Dairy Pool

Manitoba

Manitoba Dairy and Poultry Co-op Ltd.

CURDS (cont'd)

Ontario

- ✓ Ault Foods Ltd.
- ✓ Balderson Cheese Co.
- Beulah Co-op Cheese Co.
- ✓ Darigold Products Ltd.
- ✓ Dairyland Foods Ltd.
- Glenco Cheese Ltd.
- Maple Dale Cheese Ltd.
- Pine River Cheese Co-op
- Union Star Cheese Factory
- Walter Glitz Cheese Ltd.

Québec

- Fromagerie Lemaire Ltée
- ✓ Lactantia Ltée

EDAM

Alberta

Folkerts Dairy

Québec

Coop Laiterie sud du Québec

EMMENTAL

Ontario

Glenco Cheese Ltd.

Québec

Dalpé et Frères

ESROM

Ontario

Atwood Cheese Co.

FARMERS'

Alberta

Faith Farms Ltd.

Manitoba

Manitoba Dairy & Poultry Co-op Ltd.  
Superior Cheese Ltd.

Ontario

- ✓ Ault Foods Ltd.
- Baden Cheese Factory Ltd.
- ✓ Balderson Cheese Co.
- ✓ Darigold Products Ltd.
- ? Dairyland Foods Ltd.
- Millbank Cheese & Butter
- Pine River Cheese Co-op
- River Side Cheese & Butter Inc.
- St. Albert Coop Cheese
- Twin Pines Dairy
- Union Star Cheese Factory
- Walter Glitz Cheese Ltd.

Québec

- Assoc. Laiterie Saguenay Lac St-Jean
- ✓ Kraft Ltée
- ✓ Lactantia Ltée
- Les Fromages Gemme Inc.
- Liberty Brand Products

FARMERS' SPICED

Ontario

- ✓ Ault Foods Ltd.
- Baden Cheese Factory Ltd.
- ✓ Balderson Cheese Co.
- Darigold Products Ltd.
- Forfar Cheese Factory
- Riverside Cheese & Butter Inc.
- Union Star Cheese Factory
- Walter Glitz Cheese Ltd.

**FETA**

**Alberta**

Alberta Farms Natural Produce Ltd.

**Ontario**

Ainos Milk Prod. Ltd.  
Macedonian Import-Export  
✓ Ault Foods Ltd.

**Québec**

Laiterie Chez-Nous Ltée

**FIOR DI LATTE**

**Ontario**

Salerno Dairy Prod. Ltd.

**FONTINA**

**Ontario**

Atwood Cheese Co.

**\*FRUILANO (+MONTASIO)**

**Ontario**

\*Grande Cheese Co. Ltd.  
+Gos & Gris Cheese Ltd.  
\*National Cheese Co. Ltd.  
\*Spataro Cheese Factory  
\*Silani Sweet Cheese Ltd.

**GOAT'S MILK**

**Alberta**

Alberta Farms Natural Produce Ltd.

GOAT'S MILK (cont'd)

Québec

Laiterie Chez-Nous Ltée  
Les Produits Alimentaires Anco Ltée

GOUDA

Alberta

Folkerts Dairy  
✓ Northern Alberta Dairy Pool

Ontario

Atwood Cheese Col.  
Baden Cheese Factory Ltd.  
Millbank Cheese & Butter  
Walter Glitz Cheese Ltd.

Québec

Assoc. Laiterie Saguenay Lac St-Jean  
Coop Laiterie sud du Québec  
✓ Kraft Ltée  
A. Perron Inc.  
Produits Sevis Inc.

HAVARTI

Ontario

✓ Ault Foods Ltd.  
Baden Cheese Factory Ltd.  
✓ Balderson Cheese Co.  
Millbank Cheese & Butter  
Riverside Cheese & Butter Inc.

LE BARON

Québec

Laiterie Chez-Nous Ltée



LIMBURGER

Ontario

Baden Cheese Factory Ltd.

MARBLE

Alberta

Dutch Dairy Farms Ltd. (Colby/Brick)  
Faith Farms Ltd.

Manitoba

Bothwell Co-op Dairy  
Manitoba Dairy & Poultry  
North Star Co-op  
Superior Cheese Ltd.

Ontario

✓ Ault Foods Ltd.  
Baden Cheese Factory Ltd.  
✓ Balderson Cheese Co.  
✓ Dairigold Products Ltd.  
✓ Dairyland Foods Ltd.  
Empire Cheese & Butter  
Forfar Cheese Factory  
Maple Dale Cheese Ltd.  
Millbank Cheese & Butter  
Pine Grove Cheese Factory  
Pine River Cheese Co-op  
Plum Hollow Cheese  
Riverside Cheese & Butter Inc.  
Teeswater Creamery Ltd.  
Union Star Cheese Factory  
Walter Glitz Cheese Ltd.

Québec

Coop Laiterie sud du Québec  
✓ Kraft Ltée  
✓ Lactantia Ltée

**MONTEREY JACK**

Manitoba

Manitoba Dairy & Poultry Co-op Ltd.  
Superior Cheese Ltd.

Ontario

- ✓ Ault Foods Ltd.
- ✓ Balderson Cheese
- ✓ Darigold Products Ltd.
- Millbank Cheese & Butter
- Union Star Cheese Factory

Québec

- ✓ Kraft Ltée

**MONT SAINT-BENOIT**

Québec

Fromagerie Ermite

**MOZZARELLA**

British Columbia

Avalon Cheese Co. Ltd.

Alberta

- Alberta Cheese Co. Ltd.
- Lorica Cheese Manufacturing Co.
- ✓ Northern Alberta Dairy Pool
- Pass Dairy

Manitoba

Manitoba Dairy & Poultry Co-op Ltd.  
Superior Cheese Ltd.

Ontario

- Atwood Cheese Co.
- ✓ Ault Foods Ltd.
- Baden Cheese Factory Ltd.

MOZZARELLA (cont'd)

Ontario (cont'd)

✓ Balderson Cheese Co.  
✓ Darigold Products Ltd.  
Dairyland Foods Ltd.  
Grance Co. Ltd.  
Harrowsmith Cheese  
Mannina Cheese Mfg.  
Maple Dale Cheese Ltd.  
Millbank Cheese & Butter  
National Cheese Co. Ltd.  
Pine Grove Cheese Factory  
Quality Cheese Co.  
Riverside Cheese & Butter Inc.  
Roman Cheese Ltd.  
St. Albert Co-op Cheese  
Salerno Dairy Prod. Ltd.  
Silani Sweet Cheese Ltd.  
Spaturo Cheese Factory  
Walter Glitz Cheese Ltd.

Québec

Assoc. Laiterie Saguenay Lac St-Jean  
✓ Agropur  
? Cresent Cheese Cie  
European Cheese Factory  
✓ Kraft Ltée  
Les Fromages Gemme Inc.  
Les Produits Caillette  
Les Produits Laitiers Marieville Ltée  
✓ Saputo Cheese Ltée

MUNSTER

Ontario

✓ Ault Foods Ltd.  
✓ Darigold Products Ltd.  
Riverside Cheese & Butter Inc.

Québec

✓ Kraft Ltée

MYZITHRA

Ontario

Ainos Milk Prod. Ltd.

OKA

Québec

Fromagerie d'Oka Inc.

PARMESAN

Ontario

Gos & Gris Cheese Ltd.

Québec

✓ Fromagerie Di Palma & Fils Ltée  
Kraft Ltée

\*PROVOLONE (+PROVOLETTE)

British Columbia

\*Avalon Cheese Co. Ltd.  
\*Alberta Cheese Co. Ltd.  
\*Lorica Cheese Manufacturing

Manitoba

\*Superior Cheese Ltd.

Ontario

✓ \*Ault Foods Ltd.  
\*Grande Cheese Co. Ltd.  
+Mannina Cheese Mfg.  
\*+National Cheese Co. Ltd.  
\*+Salerno Dairy Prod. Ltd.  
\*Silani Sweet Cheese Ltd.  
\*+Spataro Cheese Factory

\*PROVOLONE (+PROVOLETTE) (cont'd)

Québec

✓ \*Saputo Cheese Ltée

QUARK

Alberta

Neapolis Dairy

Ontario

Riverside Cheese & Butter Inc.

Québec

Liberty Brand Products

RICOTTA (+PRESSED)

British Columbia

Avalon Cheese Co. Ltd.

Alberta

Alberta Cheese Co. Ltd.  
Lorica Cheese Manufacturing Ltd.

Ontario

+Ainos Milk Prod Ltd.  
Grande Cheese Co. Ltd.  
Mannina Cheese Mfg.  
National Cheese Co. Ltd.  
Quality Cheese Co.  
Roman Cheese Ltd.  
+Salerno Dairy Prod. Ltd.  
Silani Sweet Cheese Ltd.

Québec

European Cheese Factory  
+Fromagerie Ermite  
Saputo Cheese Ltée

ROMANO

Ontario

Atwood Cheese Co.  
Oak Grove Cheese Ltd.  
Roman Cheese Ltd.  
Salerno Dairy Prod. Ltd.

Québec

✓ Kraft Ltée

SAINT-PAULIN

Québec

✓ Fromagerie d'Oka Inc.  
Lactantia Ltée  
Les Produits Alimentaires Anco Ltée

SCAMORZA

Alberta

Alberta Cheese Co. Ltd.  
Lorica Cheese Manufacturing Co.

Ontario

Grande Cheese Co. Ltd.  
Mannina Cheese Mfg.  
National Cheese Co. Ltd.  
Quality Cheese Co.  
Roman Cheese Ltd.  
Salerno Dairy Prod. Ltd.  
Silani Sweet Cheese Ltd.  
Spataro Cheese Factory

Québec

✓ Les Produits Caillette  
Saputo Cheese Ltée

SERRA

Ontario

Portuguese Cheese Co.

Québec

Les Produits Alimentaires Anco Ltée

SKIM MILK CHEESE

Alberta

Faith Farms Ltd.

Ontario

✓Ault Foods Ltd.  
Baden Cheese Factory Ltd.  
✓Balderson Cheese Co.  
Forfar Cheese Factory  
Riverside Cheese & Butter Inc.

Québec

Coop Laiterie sud du Québec  
European Cheese Factory  
✓Kraft Ltée  
Les Fromages Gemme Inc.

SOURIS

Ontario

Stouffville Creamery Co.

SWISS

Québec

Coop Laiterie sud du Québec  
Crèmerie St-Fidèle  
Fromagerie d'Oka Inc.  
Fromagerie Ermite  
✓Kraft Ltée

TILSIT

Ontario

Baden Cheese Factory  
✓ Balderson Cheese Co.

TOMME

Québec

Crèmerie St-Gérard Inc.

TUMA

Ontario

Spataro Cheese Factory

MISCELLANEOUS CHEESES:

CARAWAY

Ontario

Baden Cheese Factory Ltd.  
✓ Balderson Cheese Co.  
Black River Cheese Co.  
Glenco Cheese Ltd.  
Harrowsmith Cheese  
Pine Grove Cheese Factory

Québec

✓ Agropur

GARLIC

Ontario

✓ Balderson Cheese Co.  
Black River Cheese Co.  
Glenco Cheese Ltd.  
Harrowsmith Cheese



GARLIC (cont'd)

Ontario (cont'd)

Pine Grove Cheese Factory  
Plum Hollow Cheese  
St. Albert Co-op Cheese

HERB AND GARLIC

Ontario

Baden Cheese Factory Ltd.

MONT ST. MICHEL

Québec

✓ Lactantia Ltée

ONION

Ontario

✓ Baden Cheese Factory Ltd.  
✓ Balderson Cheese Co.  
Harrowsmith Cheese  
Pine Grove Cheese Factory

PEPPER

Ontario

Pine Grove Cheese Factory

SMOKED HICKORY

Ontario

✓ Balderson Cheese Co.

SPICED BRICK

Ontario

✓ Ault Foods Ltd.

ST. JORGE

Ontario

Portuguese Cheese Co.

VANQUINHA

Ontario

Portuguese Cheese Co.

WINE CURED

Ontario

✓ Balderson Cheese Co.

CHEESE FACTORIES IN CANADA BY PROVINCE AND  
VARIETIES MANUFACTURED

BRITISH COLUMBIA

<u>Manufacturer</u>	<u>Varieties Manufactured</u>
Armstrong Cheese P.O. Box 519 Armstrong, British Columbia V0E 1B0	Cheddar
Avalon Cheese Co. Ltd. 5805 Wales Avenue Vancouver, British Columbia V5R 3N5	Burrini, Caciocavello, Caciotta, Mozzarella, Provolone, Ricotta
Shuswap-Okanagan Dairy Industries Cooperative Association Salmon Arm, British Columbia V0E 2T0	Cheddar

ALBERTA

<u>Manufacturer</u>	<u>Varieties Manufactured</u>
Alberta Cheese Co. Ltd. 8420 - 26 Street Southeast Calgary, Alberta T2C 1C7	Burrini, Caciocavello, Mozzarella, Provolone, Ricotta, Scamorza
Alberta Farms Natural Produce Ltd. R.R. No. 1 Millet, Alberta T0C 1Z0	Camembert, Feta, Flavoured Soft Cheeses (Goat's Milk)
Dutch Dairy Farms Ltd. P.O. Box 447 Bashaw, Alberta T0B 0H0	Cheddar, Marble (Colby/ Brick)
Faith Farms Ltd. P.O. Box 357 10 - 2310 Gaetz Avenue Red Deer, Alberta T4N 5E3	Brick, Cheddar, Colby, Curds, Farmers', Marble Skim Milk Cheese
Folkerts Dairy Rainier, Alberta T0J 2M0	Edam, Gouda
Lorica Cheese Manufacturing Co. 15108 116-A Avenue Edmonton, Alberta T5M 3W8	Buttiri (Burrini), Caciocavallo, Mozzarella, Provolone Ricotta, Scamorza
Neapolis Dairy R.R. No. 2 Didsbury, Alberta T0M 0W0	Camembert, Quark

ALBERTA

Manufacturer

Varieties Manufactured

✓ N. Alberta Dairy Pool  
P.O. Box 367  
Edmonton, Alberta  
T5J 2J8

Brick, Cheddar, Colby,  
Curds, Cottage Cheese,  
Gouda, Mozzarella

Pass Dairy  
P.O. Box 100  
Bellevue, Alberta  
T0K 0C0

Mozzarella

U.I.D. Cheese Factory Co-op Ltd.  
P.O. Box 1099  
Glennwood, Alberta  
T0K 2R0

Brick, Cheddar, Colby,  
FUTURE: Edam

SASKATCHEWAN

Manufacturer

Varieties Manufactured

Cypress Hill Cheese Ltd.  
P.O. Box 894  
Swift Current, Saskatchewan  
S9H 3W8

Cheddar

2 Dairy Producers Co-op.  
501 - 23rd Street Southeast  
Saskatoon, Saskatchewan  
S7K 2L5

Cheddar, Cottage Cheese

MANITOBA

<u>Manufacturer</u>	<u>Varieties Manufactured</u>
Bothwell Co-op Dairy New Bothwell, Manitoba R0A 1C0	Cheddar, Marble
Manitoba Dairy & Poultry Co-op Ltd. Rosburn, Manitoba R0J 1V0	Brick, Butter, Cheddar, Colby, Curds, Farmers', Marble, Monterey Jack, Mozzarella
Manitoba Dairy & Poultry Co-op Ltd. P.O. Box 580 507 First Street East Dauphin, Manitoba R7N 1Z8	Cheddar
Manitoba Dairy & Poultry Co-op. Winkler, Manitoba R0G 2X0	Cheddar <u>FUTURE:</u> Curds
Manitoba Dairy & Poultry Co-op. Ltd. Pilot Mound, Manitoba R0G 1P0	Cheddar
<i>A</i> Medo-Land Products Grunthal, Manitoba R0A 0R0	Cheddar
North Star Co-op. P.O. Box 38 Arborg, Manitoba R0C 0A0	Cheddar, Marble
Superior Cheese Ltd. Souris, Manitoba R0K 2C0	Brick, Caciocavallo, Cheddar, Colby, Farmers', Marble, Monterey Jack, Mozzarella, Provolone

ONTARIO

Manufacturer

Varieties Manufactured

Ainos Milk Prod. Ltd.  
150 Nantucket Boulevard  
Scarborough, Ontario  
M1P 2P1

Feta, Myzithra, Ricotta  
(Pressed)

Atwood Cheese Ltd.  
Atwood, Ontario  
N0G 1B0

Brick, Cheddar, Colby,  
Esrom, Fontina, Gouda,  
Mozzarella, Romano  
FUTURE: Blue Cheese,  
Elbo

Ault Foods Ltd.  
P.O. Box 30  
Winchester, Ontario  
K0C 2K0

Brick, Cheddar, Colby,  
Curds, Farmers',  
Farmers' Spiced, Feta,  
Havarti, Marble,  
Monterey Jack,  
Mozzarella, Munster,  
Skim Milk Cheese  
MISC: Spiced Brick  
FUTURE: Gouda

Baden Cheese Factory Ltd.  
P.O. Box 40  
Baden, Ontario  
N0B 1G0

Brick, Brine Cured  
Brick, Camembert,  
Colby, Farmers',  
Farmers' Spiced,,  
Gouda, Havarti,  
Limburger, Marble,  
Mozzarella, Skim Milk  
Cheese  
MISC: Herb & Garlic,  
Toasted Onion,  
Caraway

Balderson Cheese Co.  
Balderson, Ontario  
K0G 1A0

Brick, Cheddar, Colby,  
Curds, Farmers' Spiced,  
Marble, Monterey Jack,  
Mozzarella, Skim Milk  
Cheese  
MISC: Garlic, Onion,  
Caraway, Smoked  
Hickory, Wine  
Cured



ONTARIO

<u>Manufacturer</u>	<u>Varieties Manufactured</u>
Beulah Co-op Cheese Co. Madoc, Ontario K0K 2K0	Brick, Cheddar, Colby, Curds <u>FUTURE:</u> Mozzarella
Black River Cheese Co. Millford, Ontario K0K 2P0	Cheddar <u>MISC:</u> Garlic Cheddar, Caraway
Central Cheese Mfg. Co. P.O. Box 21 Stirling, Ontario K0K 3E0	Cheddar <u>FUTURE:</u> Colby
✓ Darigold Products Ltd. 550 Speers Road Oakville, Ontario L6K 2G3	Brick, Cheddar, Colby, Cottage Cheese, Cream Cheese, Curds, Farmers', Farmers' Spiced, Marble, Monterey Jack, Mozzarella, Munster
? Dairyland Foods Ltd. Spenceville, Ontario K0E 1X0	Brick, Cheddar, Colby, Curds, Farmers', Marble, Mozzarella <u>FUTURE:</u> Quark
Dorchester Union Cheese R.R. No. 1 Dorchester, Ontario N0L 1G0	Cheddar
Eldorado Cheese Co. Eldorado, Ontario K0K 1X0	Cheddar
Empire Cheese & Butter Campbellford, Ontario K0L 1L0	Cheddar, Colby, Marble

ONTARIO

<u>Manufacturer</u>	<u>Varieties Manufactured</u>
Forfar Cheese Factory Forfar, Ontario K0G 1V0	Cheddar, Colby, Farmers' Spiced, Marble, Skim Milk Cheese
Glenco Cheese Ltd. St. Andrews, Ontario K0S 2A0	Brick, Cheddar, Curds, Emmental <u>MISC:</u> Caraway, Garlic Cheddar
Gos & Gris Cheese Ltd. Hannon, Ontario L0R 1P0	(Stella) Alpina, Furlano Montasio, Parmesan
Grande Cheese Co. Ltd. 175 Milvan Drive Weston, Ontario M9L 1Z8	Friulano, Mozzarella, Provolone, Ricotta, Scamorza
Harold Cheese Mfg. Co. Stirling, Ontario K0K 3E0	Cheddar
Harrowsmith Cheese Harrowsmith, Ontario K0H 1V0	Brick, Cheddar, Colby, Mozzarella <u>MISC:</u> Caraway, Garlic-Onion
Macedonian Import-Export 415 Chestnut Street Dunnville, Ontario N1A 2H6	Feta <u>FUTURE:</u> Edam, Blue Cheese

ONTARIO

Manufacturer

Varieties Manufactured

Mannina Cheese Mfg.  
1555 Crawford Avenue  
Windsor, Ontario  
N8A 5B2

Burrini, Caciocavallo,  
Caciotta, Mozzarella,  
Provolette, Ricotta,  
Scamorza

Maple Dale Cheese Ltd.  
Plainfield, Ontario  
K0K 2V0

Brick, Cheddar, Colby,  
Curds, Marble,  
Mozzarella

Millbank Cheese & Butter  
P.O. Box 104  
Millbank, Ontario  
N0K 1L0

Brick, Cheddar, Colby,  
Farmers', Gouda,  
Havarti, Marble,  
Monterey Jack,  
Mozzarella

National Cheese Co. Ltd.  
P.O. Box 27  
Concord, Ontario  
L4K 1B2

Brick, Caciocavallo,  
Casata, Friulano,  
Mozzarella, Provolette,  
Provolone, Ricotta,  
Scamorza

Oak Grove Cheese Ltd.  
29 Bleams Road East  
New Hamburg, Ontario  
N0B 2G0

Brick, New Bra, Romano

Pine Grove Cheese Factory  
P.O. Box 730  
Lakefield, Ontario  
K0L 2H0

Brick, Cheddar, Colby,  
Marble, Mozzarella,  
MISC: Onion, Garlic,  
Caraway, Pepper

Pine River Cheese Co-op.  
R.R. No. 4  
Ripley, Ontario  
N0G 2R0

Brick, Cheddar, Colby,  
Curds, Farmers', Marble  
FUTURE: Edam, Gouda,  
Tilsit

ONTARIO

<u>Manufacturer</u>	<u>Varieties Manufactured</u>
Plum Hollow Cheese Athens, Ontario K0E 1B0	Cheddar, Colby, Marble <u>MISC</u> : Garlic Cheddar
Portuguese Cheese Co. 2 Buckingham Street Toronto, Ontario M8Y 2W1	Cottage Cheese, Serra <u>MISC</u> : S. Jorge, Vaquinha
Quality Cheese Co. 55 Ossington Avenue Toronto, Ontario M6V 2Y9	Burrini, Caciotta, Mozzarella, Ricotta, Scamorza
Riverside Cheese & Butter Inc. P.O. Box 627 Trenton, Ontario K8V 5R7	Brick, Cheddar, Colby, Farmers', Farmers' Spiced, Havarti, Marble, Mozzarella, Munster, Quark, Skim Milk Cheese
Roman Cheese Ltd. 4916 Montrose Road Niagara Falls, Ontario L2H 1K5	Mozzarella, Ricotta, Romano, Scamorza
St. Albert Co-op Cheese St. Albert, Ontario K0A 3C0	Brick, Cheddar, Colby, Farmers', Mozzarella, <u>MISC</u> : Garlic Cheddar
Salerno Dairy Prod. Ltd. 20 Morley Street Hamilton, Ontario L2R 3R7	Brine, Cured Brick, Burrini, Caciocavallo, Caciotta, Casata, Fior di Latte, Mozzarella, New Bra, Old Bra, Provolette, Provolone, Ricotta (Pressed), Romano, Scamorza

ONTARIO

Manufacturer

Varieties Manufactured

Silani Sweet Cheese Ltd.  
Schomberg, Ontario  
LOG 1T0

Brick, Butter,  
Caciocavallo, Friulano,  
Mozzarella, Provolone,  
Ricotta, Scamorza

Spataro Cheese Factory  
Cookstown, Ontario  
L0L 1L0

Brick, Burrini,  
Caciocavallo, Friulano,  
Mozzarella, Provolette,  
Provolone, Scamorza,  
Tuma,  
FUTURE: Edam

Stouffville Creamery Co.  
Stouffville, Ontario  
L0H 1L0

MISC: Souris

Teeswater Creamery Ltd.  
P.O. Box 370  
Teeswater, Ontario  
N0G 2S0

Cheddar, Colby, Marble

Twin Pines Dairy  
636 Aylmer Avenue  
Windsor, Ontario  
N9R 1V1

Farmers'

Union Star Cheese Factory  
R.R. No. 3  
Renfrew, Ontario  
K7V 3Z6

Brick, Brine Cured  
Brick, Cheddar, Colby,  
Curds, Farmers',  
Farmers' Spiced,  
Marble, Monterey Jack

Walter Glitz Cheese Ltd.  
Milverton, Ontario  
N0K 1M0

Brick, Brine Cured  
Brick, Camembert,  
Colby, Curds, Farmers',  
Farmers' Spiced, Gouda,  
Marble, Mozzarella

ONTARIO

Manufacturer

Varieties Manufactured

Warkworth Cheese Ltd.  
Warkworth, Ontario  
K0K 3K0

Brick, Cheddar, Colby,  
Curds, Marble,  
Mozzarella  
FUTURE: Monterey Jack,  
Munster,  
Farmers'  
Farmers' Spiced,  
Skim Milk Cheese  
Havarti

QUÉBEC

<u>Manufacturer</u>	<u>Varieties Manufactured</u>
Antonio & Noel Boivin C.P. 1091 Rang St-Joseph Bagotville Cté Dubuc (Québec) G7B 3P3	Cheddar
Assoc. Laitière Saguenay Lac St-Jean C.P. 190 Desbiens (Québec) G0W 1W0	Brick, Cheddar, Colby, Farmers', Gouda, Mozzarella
Chaine Co-op du Saguenay 240, rue Nelson Kenogami Cté Jonquière (Québec) G7X 1V8	Cheddar
✓ Agropur 10, rue Laval C.P. 219 Granby Cté Shefford (Québec) J2G 7G2	Brick, Cheddar, Colby, Cottage Cheese, Mozzarella <u>MISC</u> : Caraway
Co-op Laitière sud du Québec Beauceville Cté Beauce (Québec) G0M 1A0	Brick, Cheddar, Edam, Gouda, Marble, Skim Milk Cheese, Swiss
Co-op Laitière sud du Québec La Durantaye Cté Bellechasse (Québec) J0R 1W0	Cheddar, Edam, Gouda Swiss
Co-op Produits de Lait de Montréal 6200, boulevard Pelletier Ville Brossard Cté Laprairie (Québec) J4W 1L4	Cheddar

QUÉBEC

Manufacturer Varieties Manufactured

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Crémèrie St-Fidèle  
C.P. 27  
St-Fidèle  
Cté Charlevoix (Québec)  
G0T 1T0

Cheddar, Swiss

Crémèrie de Trois-Rivières  
700, rue Radisson  
Trois-Rivières (Québec)  
G90 5G7

Cheddar

Crémèrie St-Gérard Inc.  
2700 Rang Nord  
St-Gérard de Magella  
Cté l'Assomption, Québec  
J0K 3P0

Tomme  
FUTURE: Havarti,  
Fontina

Crémèrie Union Inc.  
1200, rue Gauthier  
Trois-Rivières  
Cté Laviolette (Québec)  
G8Z 1Y5

Cheddar

✓ Crescent Cheese Cie.  
100, rue Stinson  
Ville St-Laurent  
Montréal (Québec)  
H4N 2E8

Cream Cheese,  
Mozzarella

Dalphé et Frères  
41, Calixa Lavallé  
Verchères (Québec)  
J0L 2R0

Cheddar, Emmental

European Cheese Factory  
R.R. No. 3  
Port Lewis  
Huntington (Québec)  
J0S 1H0

Mozzarella, Skim Milk,  
Ricotta



QUÉBEC

<u>Manufacturer</u>	<u>Varieties Manufactured</u>
Fromage Coté Inc. 12, rue Coran Kingsey Falls Cté Drummond (Québec) J0A 1B0	Cheddar
Fromagerie d'Oka Inc. 1400, chemin d'Oka Oka (Québec) J0N 1E0	Oka, Saint-Paulin, St. André (Swiss) Processed Cheese, Black Forest
Fromagerie Di Palma & Fils Ltée C.P. 83 St-Liboire Cté Bagot (Québec) J0H 1R0	Parmesan
Fromagerie Ermite St-Benoit du Lac Cté Brome (Québec) J0B 2M0	Ricotta, Swiss <u>MISC:</u> Mt. Saint-Benoit <u>FUTURE:</u> Ricotta
Fromagerie Daoust 675, chemin de la Beauce Beauharnois (Québec) J6B 3B8	Cheddar
Fromages Grenier Inc. St-Georges de Windsor Cté Richmond (Québec) J0A 1J0	Cheddar
Fromage Victoria Inc. 101, rue Aqueduc Victoriaville Cté Arthabaska (Québec) G6P 1M2	Cheddar

QUÉBEC

Manufacturer Varieties Manufactured

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Fromage Lachaudière  
3226, Laval nord  
Lac Mégantic  
Cté Frontenac (Québec)  
G6B 1A4

Cheddar

Fromagerie Lemaire Ltée  
2095, Route 122  
St-Cyrille de Wendover  
Cté Drummond (Québec)  
J2C 1H0

Cheddar, Curds

Fromagerie Proulx Inc.  
St-Georges de Windsor  
Cté Richmond (Québec)  
J0A 1J0

Cheddar

Fromagerie Roland L'Etoile  
R.R. No. 1  
Greenlay  
Cté Richmond (Québec)  
J0B 1V0

Brick, Cheddar  
FUTURE: Brick,  
Mozzarella

✓ Kraft Ltée  
8600, Devonshire  
Mount Royal (Québec)  
H3C 3J3

Brick, Cheddar, Colby,  
Cream Cheese, Farmers',  
Gouda, Marble, Monterey  
Jack, Mozzarella,  
Munster, Parmesan,  
Romano, Skim Milk  
Cheese, Swiss

✓ Lactantia Ltée  
75, boulevard Industriel est  
Victoriaville  
Cté Athabaska (Québec)  
G6P 6T3

Brick, Cheddar, Colby,  
Curds, Farmers', Marble,  
Saint-Paulin  
MISC: Mont St-Michel

Laiterie Chalifoux Inc.  
601, rue Fiset  
Sorel  
Cté Richelieu (Québec)  
J3P 3R9

Cheddar

QUÉBEC

<u>Manufacturer</u>	<u>Varieties Manufactured</u>
Laiterie Charlevoix Enrg. 71, rue Lamaire Baie St-Paul (Québec) G0A 1B0	Cheddar
Laiterie Chateau C.P. 6 625, rue St-Georges Buckingham Ctê Papineau (Québec) J8L 2E1	Cheddar
Laiterie Chez-Nous Ltée C.P. 1090 St-Raymond Ctê Portneuf (Québec) G0A 4G0	Belle Crème, Bonne Mère, Cheddar, Chèvre, Feta, Le Baron <u>FUTURE</u> : Camembert
Laiterie Coaticook Ltée 45, rue Cleveland C.P. 1210 Coaticook Ctê Stinstead (Québec) J1A 2N5	Cheddar
Laiterie de Choix C.P. 755 boulevard Benoit Amqui Ctê Matapedia (Québec) G0J 1B0	Cheddar <u>FUTURE</u> : Swiss
Laiterie Dallaire C.P. 310 700, avenue Dallaire Rouyn Ctê Noranda (Québec) J9X 4V9	Cheddar
Laiterie de Dolbeau 299, 8ième avenue Dolbeau Ctê Roberval (Québec) G8L 1X1	Cheddar

QUÉBEC

Manufacturer

Varieties Manufactured

Laiterie Etchemin Inc.  
C.P. 99  
3ième Avenue  
St-Ermaine de Lac Etchemin  
Cté Dorchester (Québec)  
G0R 1S0

Cheddar

Laiterie Lamontagne Ltée  
59, Ste-Jeanne d'Arc  
Jonquièrre (Québec)  
G7X 3M8

Cheddar

Laiterie Léveillé Inc.  
153, rue Turgeon  
Ste-Thérèse  
Cté Terrebonne (Québec)  
J7E 3J2

Cheddar, Colby,  
Cottage Cheese

Fromagerie Lemaire Ltée  
2095, Route 122  
St-Cyrille de Wendover (Québec)  
J2C 1H0

Cheddar, Curds

Les Aliments Delisle  
100, rue Lauzon  
Boucherville (Québec)  
J4B 1E6

Brick, Cheddar,  
Cottage Cheese

Les Fromages de Beaujeu  
100, chemin de Beaujeu  
St-Polycarpe  
Cté Vaudreuil (Québec)  
J0P 1X0

Brie, Camembert

Les Fromages Gemme, Inc.  
616, Ruisseau Barre  
Marieville  
Cté Rouville (Québec)  
J0L 1J0

Brick, Cheddar, Colby,  
Farmers', Mozzarella,  
New Bra, Skim Milk  
Cheese

QUÉBEC

Manufacturer Varieties Manufactured

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Les Produits Alimentaires Anco Ltée  
10205, boulevard Parkway  
Montréal (Québec)  
H1J 1P9

Anfleur, Anfrom,  
Camembert, Chèvre,  
Saint-Paulin, Serra

Les Produits Caillette  
116, boulevard Maskinongé est  
CtÉ Maskinongé (Québec)  
J0K 1N0

Brick, Cheddar,  
Mozzarella, Scamorza

Les Produits Laitiers  
Marieville Ltée  
2350, rue St. Césaire  
C.P. 1059  
Marieville  
CtÉ Iberville (Québec)  
JOL 1J0

Cottage Cheese,  
Mozzarella

Les Produits Laitiers Lussier  
2875, Nelson  
St-Hyacinthe (Québec)  
J2S 1Y5

Cheddar, Cottage Cheese

Liberty Brand Products  
1425, Provencher  
Brossardville  
CtÉ La Prairie (Québec)  
J4W 1Z3

Brick, Butter, Cheddar,  
Colby, Cottage Cheese,  
Cream Cheese, Farmers',  
Quark

A. Perron Inc.  
C.P. 26  
Ste-Prime  
CtÉ Roberval (Québec)  
G8H 2N4

Butter, Cheddar, Colby,  
Gouda  
FUTURE: Emmental

Produits Sévis Inc.  
1022, Rang St-Camille  
Bellefeuille  
CtÉ Terrebonne (Québec)  
JOR 1A0

Cheddar, Gouda

QUÉBEC

<u>Manufacturer</u>	<u>Varieties Manufactured</u>
Maurice St-Laurent St-Bruno Cté Lac St-Jean (Québec) G0W 2L0	Cheddar <u>FUTURE:</u> Mozzarella
S.C.A. De Fort Richelieu 186, rue Provost Sorel Cté Richelieu (Québec) J3P 1R5	Cheddar
S.C.A. de L'Ile aux Grues L'Ile aux Grues Cté Montmagny (Québec) G0R 1P0	Cheddar
S.C.A. de Pierreville R.R. No. 1 Pierreville Cté Yamaska (Québec) J0G 1J0	Cheddar
✓ Saputo Cheese Ltée 8500, 8ième Avenue Montréal (Québec) H1Z 2W6	Buttiri, Caciocavallo, Caciotta, Mozzarella, Provolone, Ricotta, Scamorza, Tuma
Syndicat Gilbert R.R. No. 2 St-Joseph Cté Beauce (Québec) G0S 2V0	Cheddar

MARITIME PROVINCES

<u>Manufacturer</u>	<u>Varieties Manufactured</u>
Amalgamated Dairies Ltd. P.O. Box 1446 Summerside, Prince Edward Island C1N 4K4	Cheddar
Producers Milk Prod. Ltd. P.O. Box 644 Truro, Nova Scotia B2N 5E5	Cheddar
G.E. Barbour Co. Ltd. P.O. Box 1130 Sussex, New Brunswick E0E 1P0	Cheddar
Sussex Cheese & Butter P.O. Box 399 Sussex, New Brunswick E0E 1P0	Cheddar

Canada 

(aussi édité en français)