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Standards Board

Office des normes
générales du Canada

Series 1
Série des 1

WITHDRAWAL

October 2011

Selected standards in the series Paints, pigments and related products

These CGSB standards and National Standards of Canada are hereby withdrawn due to limited use and support for their revision.

The Standards Council of Canada requires that accredited Standards Development Organizations, such as the CGSB, regularly review a consensus Standard to determine whether to re-approve, revise or withdraw. The review cycle is normally five years from the publication date of the latest edition of the Standard.

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RETRAIT

Octobre 2011

Sélection de normes de la série Peintures, pigments et produits connexes

Ces normes de l'ONGC et ces Normes nationales du Canada sont retirées par le présent avis en raison de leur utilisation limitée et du manque de support pour leur révision.

Le Conseil canadien des normes exige que les organismes accrédités d'élaboration de normes, tel que l'ONGC, effectue régulièrement un examen des normes consensuelles afin de déterminer s'il y a lieu d'en renouveler l'approbation, de les réviser ou de les retirer. Le cycle d'examen d'une norme est généralement de cinq ans à partir de la date de publication de la dernière édition de celle-ci.

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CAN/CGSB-1.5-M91

Low Flash Petroleum Spirits Thinner
(ICS 87.040)

CAN/CGSB-1.28-98

Exterior Alkyd House Paint (ICS 87.040)

CAN/CGSB-1.36-97

General Purpose Interior Alkyd Varnish
(ICS 87.040)

CAN/CGSB-1.38-2000

Interior Enamel Undercoater (ICS 87.040)

CAN/CGSB-1.40-97

Anticorrosive Structural Steel Alkyd Primer
(ICS 87.040)

CAN/CGSB-1.57-2003

Interior Alkyd Semigloss Enamel
(ICS 87.040)

CAN/CGSB-1.59-97

Alkyd Exterior Gloss Enamel (ICS 87.040)

CAN/CGSB-1.60-97

Interior Alkyd Gloss Enamel (ICS 87.040)

cette information. Ces normes doivent être consultées à des fins archivistiques seulement puisque leur contenu a été révoqué à la date du présent avis de retrait.

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CAN/CGSB-1.5-M91

Diluant, essence minérale à faible point d'éclair (ICS 87.040)

CAN/CGSB-1.28-98

Peinture aux résines alkydes d'extérieur pour bâtiments (ICS 87.040)

CAN/CGSB-1.36-97

Vernis d'intérieur aux résines alkydes d'usage général (ICS 87.040)

CAN/CGSB-1.38-2000

Peinture-émail d'intérieur, pour couche de fond (ICS 87.040)

CAN/CGSB-1.40-97

Peinture pour couche primaire anticorrosion, aux résines alkydes, pour acier de construction (ICS 87.040)

CAN/CGSB-1.57-2003

Peinture-émail, d'intérieur, semi-brillante, aux résines alkydes (ICS 87.040)

CAN/CGSB-1.59-97

Peinture-émail, d'extérieur, brillante, aux résines alkydes (ICS 87.040)

CAN/CGSB-1.60-97

Peinture-émail brillante d'intérieur aux résines alkydes (ICS 87.040)

CAN/CGSB-1.61-2004

Exterior and Interior Marine Alkyd Enamel
(ICS 87.040)

CAN/CGSB-1.69-98

Aluminum Paint (ICS 87.040)

1-GP-71 (Oct 1983)

Methods of Testing Paints and Pigments
(ICS 87.040)

1-GP-71

Methods of Testing Paints and Pigments

No. 5-96

Drying Times of Paints and Related
Coatings (ICS 87.040)

No. 38-96

Blushing Resistance of Lacquer
Finishes (ICS 87.040)

No. 73-96

Beilstein Test for Chlorinated Solvents
(ICS 87.040)

CAN/CGSB-1.73-97

Exterior and Interior Enamel for Floors
(ICS 87.040)

CAN/CGSB-1.74-2001

Alkyd Traffic Paint (ICS 87.040)

CAN/CGSB-1.76-2000

Interior and Exterior Heat-Resistant Enamel
(ICS 87.040)

CAN/CGSB-1.81-M90

Air Drying and Baking Alkyd Primer for
Vehicles and Equipment (ICS 87.040)

CAN/CGSB-1.84-M91

Alkyd Primer for Hardwood (ICS 87.040)

CAN/CGSB-1.61-2004

Peinture-émail aux résines alkydes,
d'extérieur et d'intérieur, marine
(ICS 87.040)

CAN/CGSB-1.69-98

Peinture à l'aluminium (ICS 87.040)

1-GP-71 (oct. 1983)

Méthodes d'essai des peintures et pigments
(ICS 87.040)

1-GP-71

Méthodes d'essai des peintures et pigments

N° 5-96

Durée de séchage des peintures et
revêtements apparentés (ICS 87.040)

N° 38-96

Résistance à l'opalescence des
produits-laque de finition (ICS 87.040)

N° 73-96

Détermination de la présence de
solvants chlorés par l'essai de Beilstein
(ICS 87.040)

CAN/CGSB-1.73-97

Peinture-émail d'extérieur et d'intérieur,
pour sols (ICS 87.040)

CAN/CGSB-1.74-2001

Peinture alkyde de démarcation routière
(ICS 87.040)

CAN/CGSB-1.76-2000

Peinture-émail résistant à la chaleur,
d'intérieur et d'extérieur (ICS 87.040)

CAN/CGSB-1.81-M90

Peinture pour couche primaire aux résines
alkydes, séchant à l'air ambiant et au four,
pour véhicules automobiles et équipement
(ICS 87.040)

CAN/CGSB-1.84-M91

Peinture d'impression aux résines alkydes,
pour bois dur (ICS 87.040)

CAN/CGSB-1.88-92

Gloss Alkyd Enamel, Air Drying and Baking
(ICS 87.040)

CAN/CGSB-1.100-99

Interior Flat Latex Paint (ICS 87.040)

CAN/CGSB-1.104-M91

Semigloss Alkyd Air Drying and Baking
Enamel (ICS 87.040)

CAN/CGSB-1.105-M91

Quick-Drying Primer (ICS 87.040)

CAN/CGSB-1.114-M91

Quick-Drying Flat Enamel (ICS 87.040)

CAN/CGSB-1.118-95

Interior Flat Alkyd Finish (ICS 87.040)

CAN/CGSB-1.119-2000

Interior Latex Primer-Sealer (ICS 87.040)

CAN/CGSB-1.122-99

Anticorrosive Vinyl Primer (ICS 87.040)

CAN/CGSB-1.132-M90

Zinc Chromate Primer, Low Moisture
Sensitivity (ICS 87.040)

CAN/CGSB-1.135-99

Flat Alkyd Enamel for Equipment
(ICS 87.040)

CAN/CGSB-1.138-97

Exterior Latex Flat Paint (ICS 87.040)

CAN/CGSB-1.143-98

Silicone Alkyd Heat-Resistant Aluminum
Enamel (ICS 87.040)

CAN/CGSB-1.88-92

Peinture-émail brillante aux résines alkydes,
séchant à l'air ambiant et au four
(ICS 87.040)

CAN/CGSB-1.100-99

Peinture-émulsion mate d'intérieur
(ICS 87.040)

CAN/CGSB-1.104-M91

Peinture-émail semi-brillante aux résines
alkydes séchant à l'air ambiant et au four
(ICS 87.040)

CAN/CGSB-1.105-M91

Peinture pour couche primaire à séchage
rapide (ICS 87.040)

CAN/CGSB-1.114-M91

Peinture-émail mate à séchage rapide
(ICS 87.040)

CAN/CGSB-1.118-95

Peinture de finition mate d'intérieur aux
résines alkydes (ICS 87.040)

CAN/CGSB-1.119-2000

Peinture-émulsion d'impression d'intérieur
(ICS 87.040)

CAN/CGSB-1.122-99

Peinture pour couche primaire, aux résines
vinyliques, anticorrosion (ICS 87.040)

CAN/CGSB-1.132-M90

Peinture pour couche primaire, au chromate
de zinc, à faible sensibilité à l'humidité
(ICS 87.040)

CAN/CGSB-1.135-99

Peinture-émail mate aux résines alkydes
pour équipement (ICS 87.040)

CAN/CGSB-1.138-97

Peinture-émulsion (latex) mate, d'extérieur
(ICS 87.040)

CAN/CGSB-1.143-98

Peinture-émail aux résines silicones-
alkydes résistante à la chaleur (ICS 87.040)

CAN/CGSB-1.145-97

Solvent-Based Pigmented Stain
(ICS 87.040)

CAN/CGSB-1.146-99

Cold Curing, Gloss Epoxy Coating
(ICS 87.040)

CAN/CGSB-1.150-M91

Clear Lacquer for Wood Furniture
(ICS 87.040)

CAN/CGSB-1.153-2000

High-Build, Gloss Epoxy Coating
(ICS 87.040)

CAN/CGSB-1.154-M89

Latex Type Paint for Concrete Floors
(ICS 87.040)

CAN/CGSB-1.158-M89

Cellulose Nitrate Primer, Modified Alkyd
Type (ICS 87.040)

CAN/CGSB-1.159-92

Acrylic Cellulose Nitrate Gloss Lacquer
(ICS 87.040)

CAN/CGSB-1.160-93

Low Gloss Acrylic Cellulose Nitrate
Lacquer (ICS 87.040)

CAN/CGSB-1.162-2004

Emulsion Coating for Stucco and Masonry
(ICS 87.040)

CAN/CGSB-1.165-2004

Cold-Curing Epoxy Primer (ICS 87.040)

CAN/CGSB-1.171-98

Inorganic Zinc Coating (ICS 87.040)

CAN/CGSB-1.175-97

Polyurethane Interior Coating (ICS 87.040)

CAN/CGSB-1.145-97

Teinture pigmentée à base de solvant
(ICS 87.040)

CAN/CGSB-1.146-99

Revêtement aux résines époxydiques,
durcissant à froid, brillant (ICS 87.040)

CAN/CGSB-1.150-M91

Vernis-laque pour meubles en bois
(ICS 87.040)

CAN/CGSB-1.153-2000

Revêtement par peinture aux résines
époxydiques, à pouvoir garnissant élevé,
brillant (ICS 87.040)

CAN/CGSB-1.154-M89

Peinture-émulsion (latex) pour sols en béton
(ICS 87.040)

CAN/CGSB-1.158-M89

Peinture-laque pour couche primaire, au
nitrate de cellulose et aux résines alkydes
modifiées (ICS 87.040)

CAN/CGSB-1.159-92

Produit-laque brillant à la résine acrylique et
au nitrate de cellulose (ICS 87.040)

CAN/CGSB-1.160-93

Peinture-laque aux résines acryliques et au
nitrate de cellulose, peu brillante
(ICS 87.040)

CAN/CGSB-1.162-2004

Revêtement de type émulsion pour stuc et
maçonnerie (ICS 87.040)

CAN/CGSB-1.165-2004

Peinture pour couche primaire aux résines
époxydiques, durcissant à froid
(ICS 87.040)

CAN/CGSB-1.171-98

Enduit au zinc minéral (ICS 87.040)

CAN/CGSB-1.175-97

Revêtement de polyuréthane d'intérieur
(ICS 87.040)

CAN/CGSB-1.176-2000

Interior Clear Moisture-Curing Polyurethane Coating (ICS 87.040)

CAN/CGSB-1.177-M91

Two-Component Polyurethane Coating, Resistant to Chalking and Yellowing (ICS 87.040)

1-GP-180Ma (Feb 1996)

Coating, Polyurethane, Two-Package, General Purpose (ICS 87.040)

CAN/CGSB-1.181-99

Ready-Mixed Organic Zinc-Rich Coating (ICS 87.040)

CAN/CGSB-1.183-99

Zinc-Rich Epoxy Coating (ICS 87.040)

CAN/CGSB-1.184-98

Coal Tar-Epoxy Coating (ICS 87.040)

CAN/CGSB-1.188-2004

Emulsion Filler for Masonry Block (ICS 87.040)

CAN/CGSB-1.189-2000

Exterior Alkyd Primer for Wood (ICS 87.040)

CAN/CGSB-1.190-M90

Sanding Type Primer Surfacer (ICS 87.040)

1-GP-191M (Apr 1980)

Enamel, Automotive Refinishing, Fast Drying, Gloss (ICS 87.040)

1-GP-192Ma (Feb 1985)

Deck Coating, Nonslip, Epoxy (ICS 87.040)

CAN/CGSB-1.176-2000

Revêtement de polyuréthane, d'intérieur, durci à l'humidité, non pigmenté (ICS 87.040)

CAN/CGSB-1.177-M91

Revêtement de polyuréthane, à deux constituants séparés, non jaunissant et non farinant (ICS 87.040)

1-GP-180Ma (févr. 1996)

Revêtement de polyuréthane, à deux constituants séparés, pour utilisation générale (ICS 87.040)

CAN/CGSB-1.181-99

Enduit riche en zinc, organique et préparé (ICS 87.040)

CAN/CGSB-1.183-99

Enduit aux résines époxydiques, riche en zinc (ICS 87.040)

CAN/CGSB-1.184-98

Revêtement à base de goudron de houille-résines époxydiques (ICS 87.040)

CAN/CGSB-1.188-2004

Apprêt-émulsion pour blocs de maçonnerie (ICS 87.040)

CAN/CGSB-1.189-2000

Peinture d'impression, d'extérieur, aux résines alkydes, pour le bois (ICS 87.040)

CAN/CGSB-1.190-M90

Peinture pour couche primaire surfaçante de type ponçable (ICS 87.040)

1-GP-191M (avr. 1980)

Peinture-émail brillante, à séchage rapide, pour le repeinturage des carrosseries de véhicules automobiles (ICS 87.040)

1-GP-192Ma (févr. 1985)

Revêtement de pont, antidérapant, aux résines époxydiques (ICS 87.040)

CAN/CGSB-1.193-99

High-Build Epoxy Marine Coating
(ICS 87.040)

CAN/CGSB-1.195-99

Interior Latex Semigloss Paint (ICS 87.040)

CAN/CGSB-1.198-2001

Cementitious Primer for Galvanized
Surfaces (ICS 87.040)

1-GP-200Ma (Jan 1985)

Deck Coating, Nonslip, Polyurethane
(ICS 87.040)

CAN/CGSB-1.202-2003

Interior Alkyd Low Gloss Enamel
(ICS 87.040)

CAN/CGSB-1.203-2003

Exterior Latex Wood Primer (ICS 87.040)

CAN/CGSB-1.204-98

Exterior Latex Pigmented Stain
(ICS 87.040)

CAN/CGSB-1.205-2003

Sealer for Application to Asbestos-Fibre
Releasing Materials (ICS 87.040)

CAN/CGSB-1.207-98

Low-Temperature Curing Epoxy Coating
(ICS 87.040)

CAN/CGSB-1.208-99

Marine Interior Water-Borne Gloss Enamel
(ICS 87.040)

CAN/CGSB-1.209-2003

Interior Latex Low Gloss Paint (ICS 87.040)

CAN/CGSB-1.210-2003

Quick-Drying Alkyd Primer for Structural
Steel (ICS 87.040)

CAN/CGSB-1.193-99

Revêtement aux résines époxydiques, à
pouvoir garnissant élevé, marin
(ICS 87.040)

CAN/CGSB-1.195-99

Peinture-émulsion semi-brillante d'intérieur
(ICS 87.040)

CAN/CGSB-1.198-2001

Peinture primaire additionnée de ciment,
pour surfaces galvanisées (ICS 87.040)

1-GP-200Ma (janv. 1985)

Revêtement de pont, antidérapant, aux
résines polyuréthannes (ICS 87.040)

CAN/CGSB-1.202-2003

Peinture-émail d'intérieur, aux résines
alkydes, peu brillante (ICS 87.040)

CAN/CGSB-1.203-2003

Peinture-émulsion (latex) d'impression
extérieure, pour bois (ICS 87.040)

CAN/CGSB-1.204-98

Teinture-émulsion pigmentée pour extérieur
(ICS 87.040)

CAN/CGSB-1.205-2003

Peinture d'obturation pour matériaux
renfermant des fibres d'amiant
(ICS 87.040)

CAN/CGSB-1.207-98

Revêtement aux résines époxydiques
durcissant à basse température
(ICS 87.040)

CAN/CGSB-1.208-99

Peinture-émail brillante en suspension
aqueuse, marine, d'intérieur (ICS 87.040)

CAN/CGSB-1.209-2003

Peinture-émulsion d'intérieur peu brillante
(ICS 87.040)

CAN/CGSB-1.210-2003

Peinture primaire aux résines alkydes à
séchage rapide pour acier de charpente
(ICS 87.040)

CAN/CGSB-1.211-95

Coating Systems for Marine Floating Navigational Aids (Buoys) (ICS 87.040)

CAN/CGSB-1.212-2004

Heavy-Metal-Free Marine Primer for Steel and Light-Alloy Surfaces (ICS 87.040)

CAN/CGSB-1.213-2004

Etch Primer (Pretreatment Coating or Tie Coat) for Steel and Aluminum (ICS 87.040)

CAN/CGSB-1.214-2004

Heavy-Metal-Free, Water-Borne, Marine Primer for Steel and Light-Alloy Surfaces (ICS 87.040)

CAN/CGSB-1.215-96

Two-Package Epoxy Blockfiller (ICS 87.040)

CAN/CGSB-1.216-97

Exterior Water-Borne Gloss Enamel (ICS 87.040)

CAN/CGSB-1.219-2001

Lead and Chromate-Free Waterborne Traffic Paint (ICS 87.040)

CAN/CGSB-1.220-2001

Lead and Chromate-Free Alkyd Traffic Paint (ICS 87.040)

CAN/CGSB-1.223-2004

Heavy-Metal-Free, Water-Borne Wash Primer-Tie Coat (ICS 87.040)

CAN/CGSB-1.300-2000

Applied Coating System of Semigloss Baked Finish for Metal Office Furniture (ICS 87.040)

CAN/CGSB-1.500-75

Methods for Test for Toxic Trace Elements in Protective Coatings (ICS 87.040)

CAN/CGSB-1.211-95

Systèmes de revêtement pour aides à la navigation flottantes (bouées) (ICS 87.040)

CAN/CGSB-1.212-2004

Peinture primaire sans métal lourd, marine, pour surfaces en acier et en alliage léger (ICS 87.040)

CAN/CGSB-1.213-2004

Peinture primaire réactive (enduit de traitement préliminaire ou couche de liaison) pour l'acier et l'aluminium (ICS 87.040)

CAN/CGSB-1.214-2004

Peinture primaire, sans métal lourd, en suspension aqueuse, marine, pour surfaces en acier et en alliage léger (ICS 87.040)

CAN/CGSB-1.215-96

Apprêt pour blocs aux résines époxydiques en deux constituants (ICS 87.040)

CAN/CGSB-1.216-97

Peinture-émail brillante d'extérieur en suspension aqueuse (ICS 87.040)

CAN/CGSB-1.219-2001

Peinture à l'eau de démarcation routière sans plomb ni chromate (ICS 87.040)

CAN/CGSB-1.220-2001

Peinture alkyde de démarcation routière sans plomb ni chromate (ICS 87.040)

CAN/CGSB-1.223-2004

Peinture primaire réactive – Couche de liaison, sans métal lourd, en suspension aqueuse (ICS 87.040)

CAN/CGSB-1.300-2000

Système de revêtement de finition semi-brillant, cuit au four, pour meubles métalliques de bureau (ICS 87.040)

CAN/CGSB-1.500-75

Méthodes d'essai des éléments toxiques à l'état de trace dans les revêtements protecteurs (ICS 87.040)

CAN/CGSB-1.501-M89

Method for Permeance of Coated
Wallboard (ICS 87.040)

CAN/CGSB-1.501-M89

Méthode de détermination de la perméance
des panneaux muraux revêtus (ICS 87.040)



Canadian
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CAN/CGSB-1.100-99

Supersedes CAN/CGSB-1.100-95

Interior Flat Latex Paint

National Standard of Canada

Canada



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Although the intended primary application of this standard is stated in its Scope, it is important to note that it remains the responsibility of the users of the standard to judge its suitability for their particular purpose.

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The principal objectives of the Council are to foster and promote voluntary standardization as a means of advancing the national economy, benefiting the health, safety and welfare of the public, assisting and protecting the consumer, facilitating domestic and international trade, and furthering international co-operation in the field of standards.

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Those who have a need to apply standards are encouraged to use National Standards of Canada whenever practicable. These standards are subject to periodic review; therefore, users are cautioned to obtain the latest edition from the organization preparing the standard.

The responsibility for approving National Standards of Canada rests with the:

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INTERIOR FLAT LATEX PAINT

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INTERIOR FLAT LATEX PAINT

1. SCOPE

- 1.1 This standard applies to a flat latex paint for most interior walls and ceilings, with the exception of bathrooms and kitchens, either new or previously painted.
- 1.2 The paint is suitable for application over all types of wall surfaces, including wallboard, gypsum board, dry plaster, cement, brick or concrete block.
- 1.3 The testing and evaluation of a product against this standard may require the use of materials and/or equipment that could be hazardous. This document does not purport to address all the safety aspects associated with its use. Anyone using this standard has the responsibility to consult the appropriate authorities and to establish appropriate health and safety practices in conjunction with any applicable regulatory requirements prior to its use.

2. REFERENCED PUBLICATIONS

- 2.1 The following publications are referenced in this standard:

- 2.1.1 Canadian General Standards Board (CGSB)

- 1-GP-71 — Methods of Testing Paints and Pigments

- CAN/CGSB-1.119 — Interior Latex Primer-Sealer

- 22.1 — Flat Hog-Bristle Brushes for Paint, Varnish, Enamel and Lacquer

- 22.8 — Flat Brushes with Nylon or Polyester Filaments for Paint, Varnish, Enamel and Lacquer.

- 2.1.2 Health Canada

- Hazardous Products (Liquid Coating Materials Regulations) Act.

- 2.1.3 American Society for Testing and Materials (ASTM)

- D 1210 — Standard Test Method for Fineness of Dispersion of Pigment-Vehicle Systems by Hegman-Type Gage

- D 2486 — Standard Test Method for Scrub Resistance of Wall Paints

- D 3960 — Standard Practice for Determining Volatile Organic Compound (VOC) Content of Paints and Related Coatings.

- 2.1.4 U.S. General Services Administration

- Federal Standard

- 595B — Colors Used in Government Procurement.

- 2.2 A reference to a regulation is always to the latest issue. A dated reference is to the issue specified. An undated reference is to the latest issue, unless otherwise specified by the authority applying this standard. The sources are given in the Notes section.

3. GENERAL REQUIREMENTS

- 3.1 The paint shall consist of suitable pigment mixtures adequately dispersed in a latex vehicle.
- 3.2 The paint, as supplied, shall be suitable for brushing or roller coating and shall be satisfactory for spraying when reduced in accordance with the manufacturer's instructions. It shall be readily mixed to a uniform condition by stirring.

- 3.3 The paint shall produce a smooth, uniform coating, free from agglomerates, streaks and lap marks.
- 3.4 The paint shall not skin, thicken excessively or cake when stored in the original unopened container for one year from the date of shipment at temperatures between 5° and 40°C. At the end of this time, it shall be readily mixed to a uniform condition by stirring and shall meet the requirements for applicability and appearance (par. 4.12). The container shall not show signs of deterioration or rust, except around the rim where some rust is permissible.
- 3.5 **Colour** — The paint shall be supplied in the flat colours of U.S. Federal Standard 595B or in an adequately defined commercial colour, as specified (par. 7.1).
- 3.6 **Toxic Elements** — This paint shall be manufactured in accordance with the requirements of the *Hazardous Products (Liquid Coating Materials Regulations) Act* for designated toxic elements.

4. DETAILED REQUIREMENTS

The paint shall comply with the following detailed requirements when tested in accordance with the specified test methods:

		Test Method			
		Min.	Max.	CGSB 1-GP-71	ASTM
4.1	Consistency, Krebs units	70	—	4.5	—
4.2	Drying time, dry hard, h	—	2	5, Method A	—
4.3	60° gloss, units	—	10	13.1	—
4.4	Fineness of grind, Hegman	2	—	—	D 1210
4.5	Volatile organic compound (VOC), g/L	—	200	—	D 3960 ¹
4.6	Colour Uniformity — There shall be no difference in colour when one area of the film is rubbed until it begins to set and the remainder is allowed to dry untouched when tested in accordance with CGSB standard 1-GP-71, Method 12.8.				
4.7	Hiding Power — When the paint is applied by drawdown blade on a black-and-white or black-and-grey hiding power chart to a wet film thickness of 100 µm, for all colours except white 17875, which shall be 125 µm, the contrasting squares of the chart shall not be visible when tested in accordance with CGSB standard 1-GP-71, Method 14.1.				
4.8	Alkali Resistance — Two coats of paint that have dried 48 h shall withstand the action of 0.1 mol/L sodium hydroxide solution for 15 min without showing blistering, lifting or wrinkling when examined immediately. After subsequent drying for 30 min, there shall be no change from the original colour when tested in accordance with CGSB standard 1-GP-71, Method 106.3. ²				
4.9	Cleansability — Soil shall be easily removed from the paint film without creating areas differing in appearance from the rest of the surface when tested in accordance with CGSB standard 1-GP-71, Method 114.2. There shall be no more than a trace of graphite remaining.				
4.10	Flexibility — The dried paint film shall show no cracking or peeling when subjected to the bending test at 23°C using a 6.4 mm mandrel in accordance with CGSB standard 1-GP-71, Method 119.5.				
4.11	Scrubbability — A paint film having a film thickness of 35 ± 5 µm that has dried 7 d shall withstand 500 cycles in the washability machine without showing more than a slight difference in appearance between the scrubbed and unscrubbed portions when tested in accordance with par. 6.2.1. Low-angle effects, namely sheen, shall be disregarded.				

¹ Use calculation No. 2 — Mass of VOC per unit volume of coating solids.

² In Method 106.3, replace "beaverboard" with "Upson board."

4.12 Applicability and Appearance

- 4.12.1 **Method³** — Mount a 1.2 × 1.2 m panel of gypsum plasterboard vertically. Using a roller or spray application to eliminate brush marks, apply a coat of primer-sealer (CAN/CGSB-1.119) that has been tinted to about the colour Grey 36373 of U.S. Federal Standard 595B. After drying 2 h, brush on a coat of flat black latex paint (CAN/CGSB-1.100) to form an “X” from corner to corner, with arms approximately 150 mm wide, the edges staggered and feathered, and allow to dry 24 h.

Wet out the paint onto a 190 mm roller having a nap length of 5 mm. Using the wetted roller, apply the paint to the entire face of the panel. Note the ease of rolling and the foaming characteristics. Allow to dry 18 h. Apply a second coat of the paint by spray to the left half of the panel. Note the spraying characteristics. To the right half of the panel, brush a 100 mm wide band around the perimeter using a 75 mm wide brush conforming to CGSB specification 22.1 or 22.8. Note the brushing characteristics. Five minutes after completion of the brush coat, apply a coat by roller to the right half of the panel, overlapping the sprayed and brushed coats by approximately 50 mm. After drying 24 h, examine the panel. There should be no runs, sags or coarse particles. When viewed from 1.5 m, there should be no craters or bubbles in the dried film. The finish shall be uniform in texture, gloss and colour, and the black “X” should not be discernible.

5. PREPARATION FOR DELIVERY

- 5.1 Unless otherwise specified (par. 7.1), preparation for delivery shall conform to normal commercial practice.
- 5.2 **Labelling** — In addition to complying with the labelling requirements of any relevant Acts and Regulations, each container shall be suitably labelled to show the following information:

Name of material

Standard number: CAN/CGSB-1.100-99

Colour and number

Manufacturer's name and address

Manufacturer's batch number

Manufacturer's code number

Date of manufacture

6. INSPECTION

- 6.1 **Sampling** — Sampling shall be carried out in accordance with CGSB standard 1-GP-71, Method 1.1.
- 6.2 **Testing**
- 6.2.1 **Scrubbability** — Test the paint in accordance with CGSB standard 1-GP-71, Method 125.1, but using unprimed Leneta Panels, form P-121-10N, held in place on a glass plate in the washability machine as described in ASTM D 2486. Twenty-four hours before the test, protect both ends of the test panel for a distance of 110 mm with a coat of quality commercially available spar varnish.

7. NOTES

- 7.1 **Options** — The following options must be specified in the application of this standard:
- Colour (par. 3.5)
 - Preparation for delivery, if other than as specified (par. 5.1).

³ This method is a modified version of CGSB standard 1-GP-71, method 134.7.

7.2 Recommended Practice

- 7.2.1 The paint is self-priming and alkali resistant. Generally no primers or sealers are required. Usually two coats of paint complying with this standard will be adequate for most jobs. Glossy surfaces require light sanding prior to application of the paint to ensure adequate adhesion.
- 7.2.2 This paint should not be applied at temperatures below 10°C or on surfaces covered by free moisture or condensation.

7.3 Sources of Referenced Publications

- 7.3.1 The publications referred to in par. 2.1.1 may be obtained from the Canadian General Standards Board, Sales Centre, Ottawa, Canada K1A 1G6. Telephone (819) 956-0425 or 1-800-665-CGSB (Canada only). Fax (819) 956-5644.
- 7.3.2 The publication referred to in par. 2.1.2 may be obtained from Health Canada, Product Safety Bureau, Jeanne Mance Building, 12th floor, Tunney's Pasture, Ottawa, Canada K1A 0K9. Telephone (613) 957-4467. Fax (613) 952-3039.
- 7.3.3 The publications referred to in par. 2.1.3 may be obtained from the American Society for Testing and Materials, 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959, U.S.A., or from the Global Info Centre Canada, 240 Catherine Street, Suite 305, Ottawa, Ontario K2P 2G8. Telephone (613) 237-4250 or 1-800-854-7179. Fax (613) 237-4251.
- 7.3.4 The publication referred to in par. 2.1.4 may be obtained from the Global Info Centre Canada, 240 Catherine Street, Suite 305, Ottawa, Ontario K2P 2G8. Telephone (613) 237-4250 or 1-800-854-7179. Fax (613) 237-4251.
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